

# Shenzhen Superconducting Soft-X-Ray Free Electron Laser (S<sup>3</sup>FEL)

Weiming Yue (on behalf of Weiqing Zhang )

S<sup>3</sup>FEL team



深圳综合粒子设施研究院

Institute of Advanced Science Facilities, Shenzhen

# Project overview

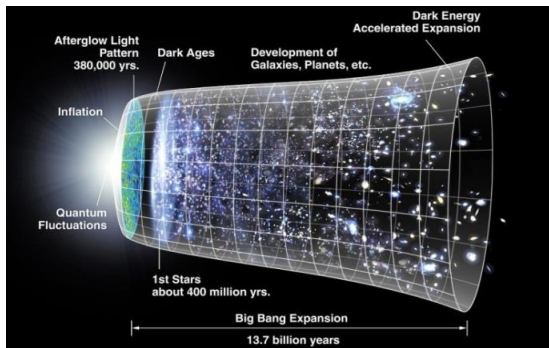
<b>Project name</b>	<b>Shenzhen Superconducting Soft-X-Ray Free Electron Laser (S<sup>3</sup>FEL)</b>
<b>Construction unit</b>	<b>Institute of Advanced Science Facilities, Shenzhen</b>
	<b>Shenzhen Guangming Science City Development and Construction Co., Ltd</b>
<b>Construction site</b>	<b>Guangming District, Shenzhen (Guangming science city, cluster of facilities)</b>
<b>Construction scale</b>	<b>Total area of ~220,000m<sup>2</sup></b>
<b>Construction period</b>	<b>6 years</b>
<b>Status</b>	<b>Approved on May 2023</b>

# Importance of high-brightness advanced light source

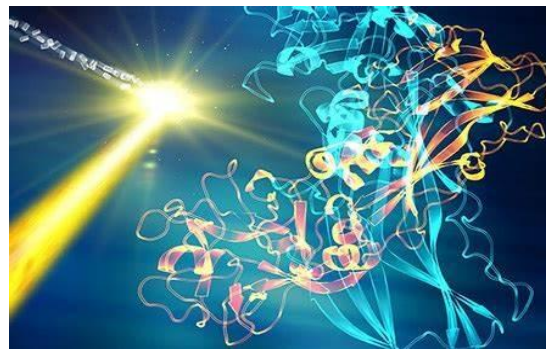
- The highly sensitive detection method based on the high-brightness light source is the most important driving force to promote the scientific research of matter and materials.
- High-brightness light source (such as laser technology) pave a way for the development of modern revolutionary technology.

## Various scientific applications

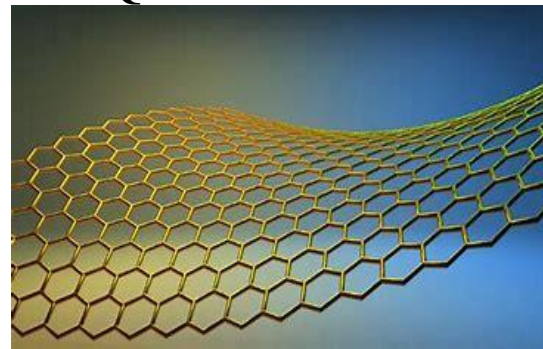
**Interstellar science**



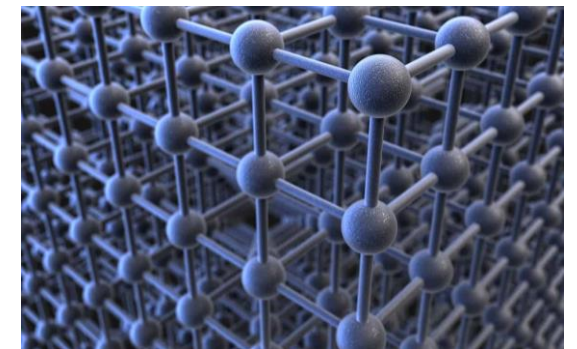
**Biomedicine**



**Quantum materials**



**Information materials**



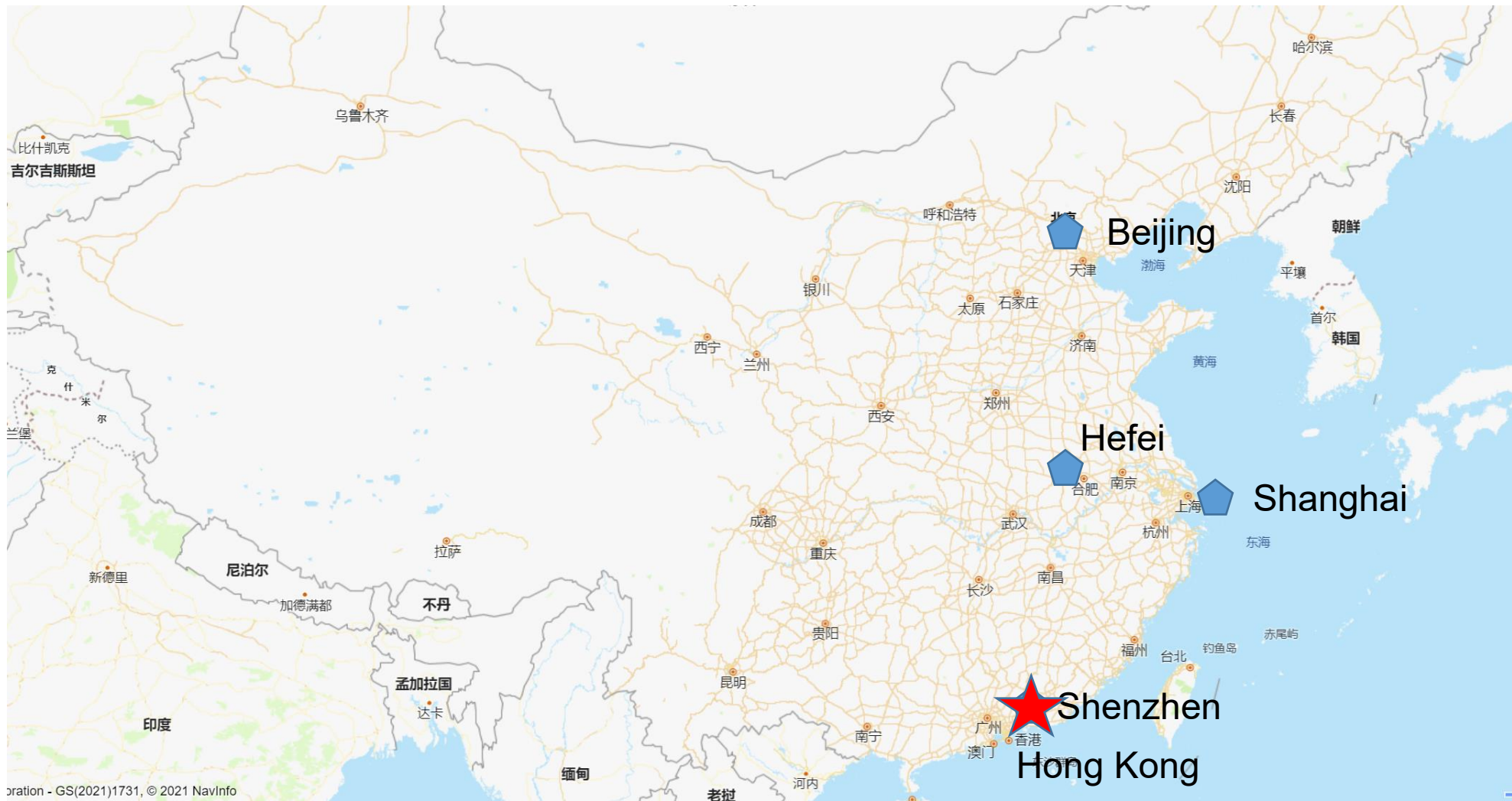
# Worldwide FELs



Facility	Wavelength	Country	LINAC	Beam energy /GeV	Photon energy	Rep. rate/Hz	Staues
FLASH	Soft X-ray	DE	SRF	1.25	14 - 300 eV	5000	operation
European XFEL	Hard X-ray	EU	SRF	17.5	8.4 - 30 keV	27,000	operation
LCLS-II	Hard X-ray	US	SRF	4	0.2 - 5 keV	1,000,000	commissioning
SHINE	Hard X-ray	CN	SRF	8	0.4 - 25 keV	1,000,000	Under construction
S <sup>3</sup> FEL	Soft X-ray	CN	SRF	2.5	0.04 - 1 keV	1,000,000	Approved



# Where is Shenzhen?



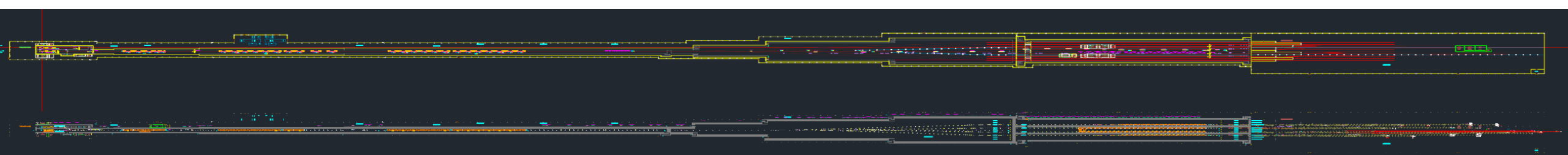
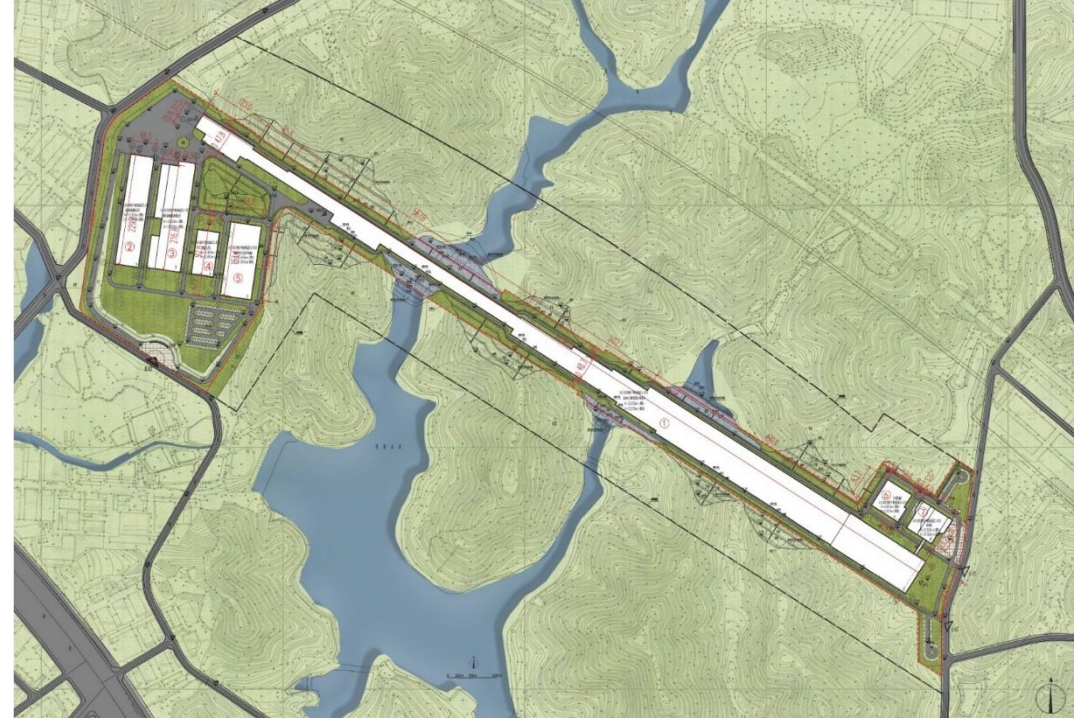
# Guangming Science city



Guangming Science City, which is situated in the northwest of Shenzhen, is located at an important node of the Guangdong-Hong Kong-Macao Greater Bay Area and the Guangzhou-Shenzhen-Hong Kong-Macao Science and Technology Innovation Corridor. Bounded by Longda Expressway in the west, Guangming Science City reaches out to the boundary between Shenzhen and Dongguan in the north and the boundary of Guangming District in the southeast to occupy a planned area of 99 square kilometers. We will focus on building large-scale scientific facilities and establishing research institutes and institutions of higher education.

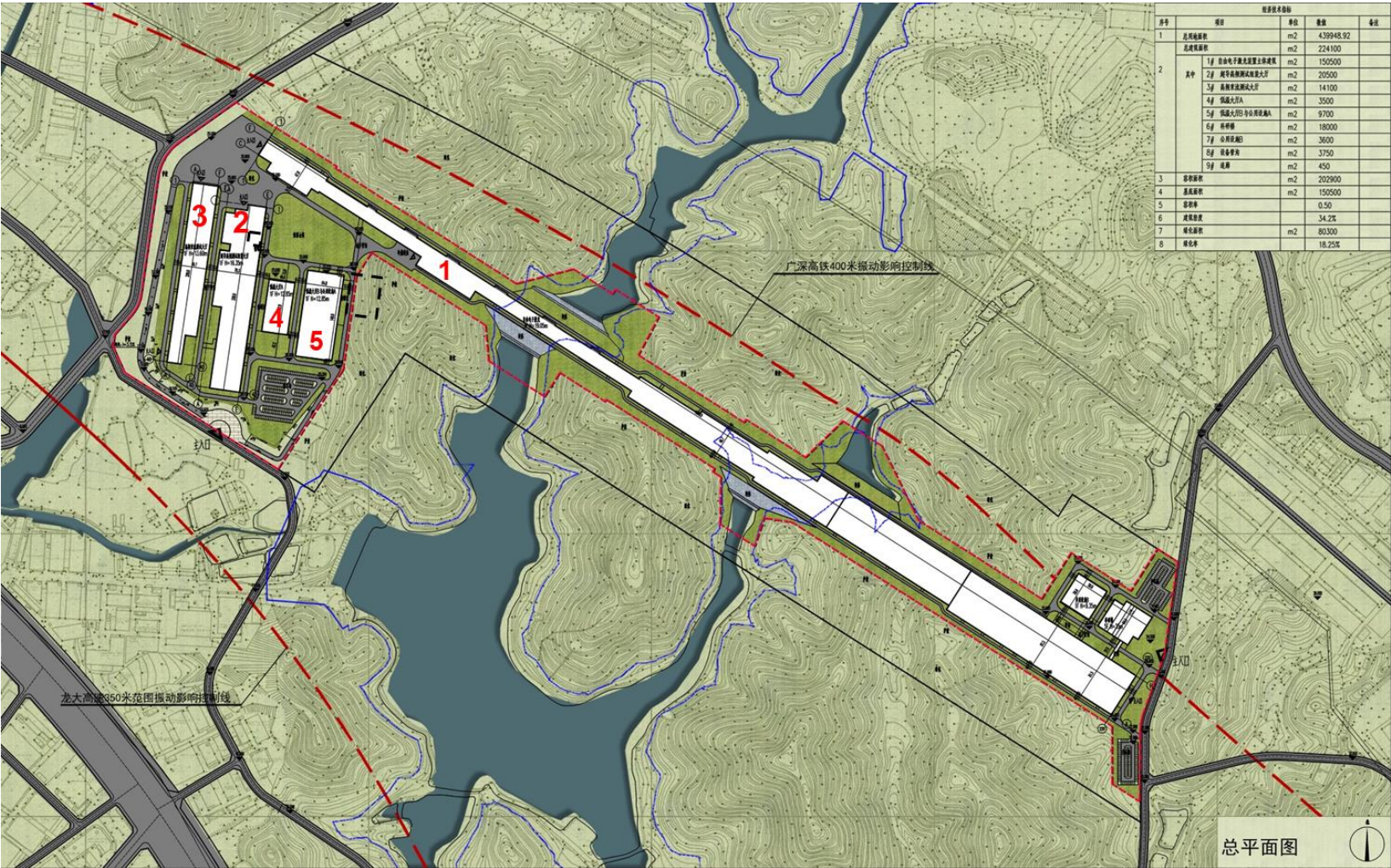


# Location and Layout





# Campus overview

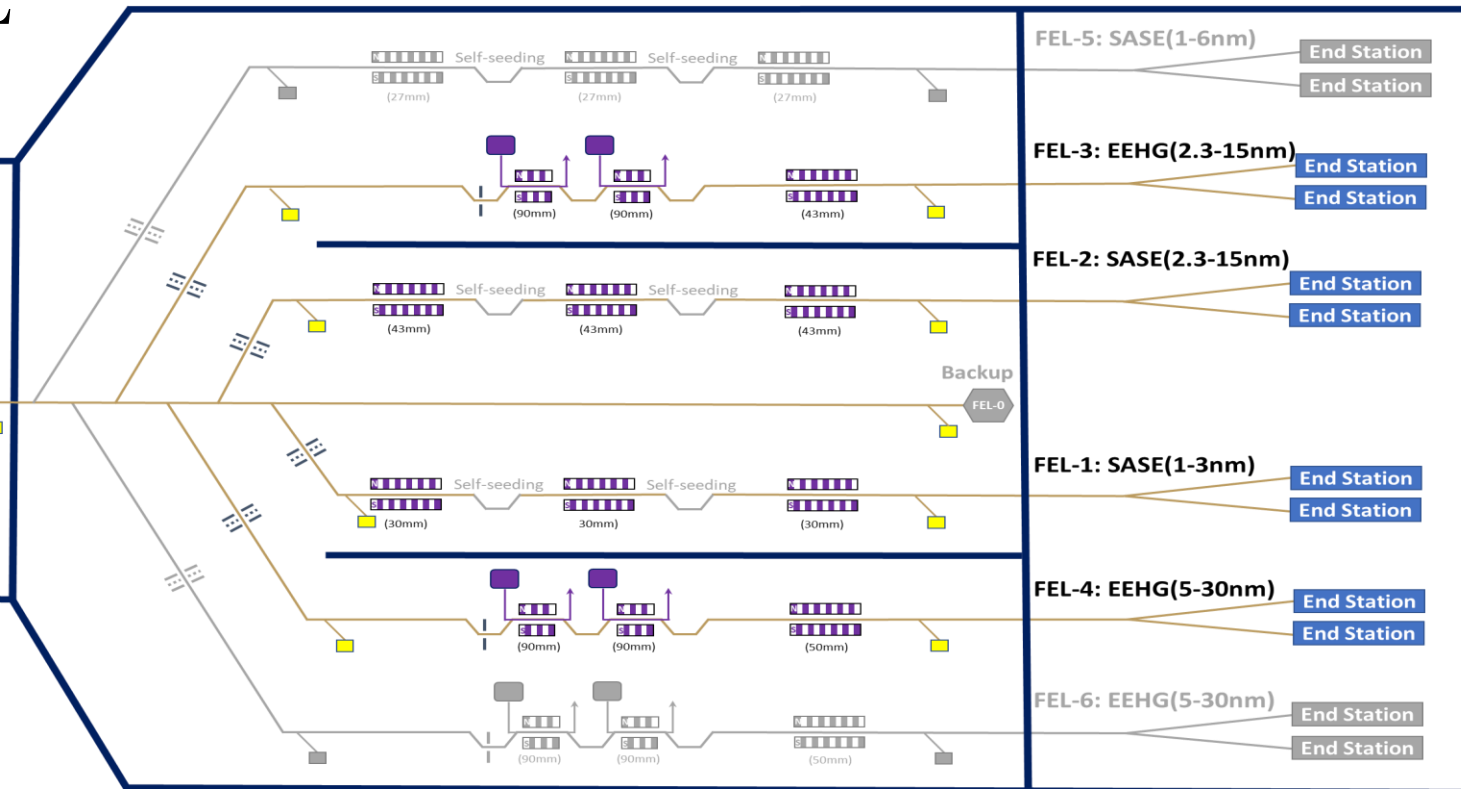
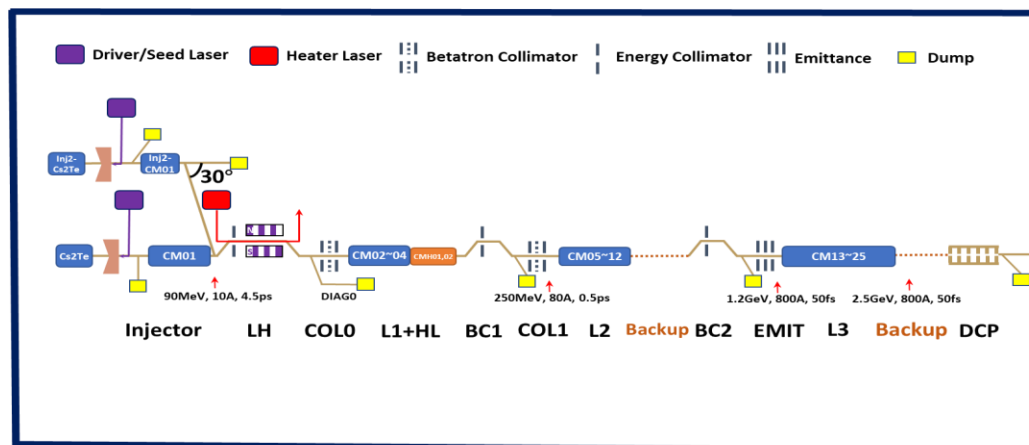


No.	Naming
1	S <sup>3</sup> FEL hall
2	SMTF hall
3	PATF hall
4	Cryo-hall A (TFCP & PACP WCS)
5	Cryo-hall B (ACCP WCS)



# S<sup>3</sup>FEL Layout

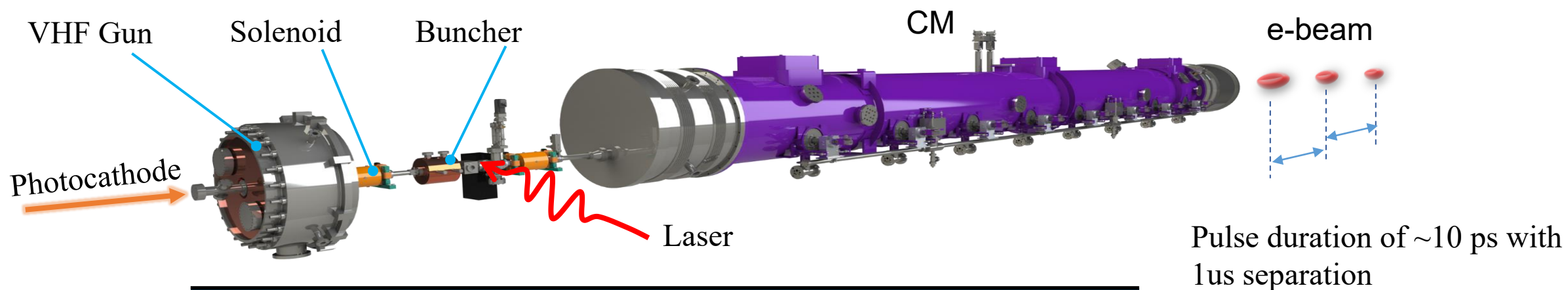
## MHz repetition-rate soft X-ray FEL



Parameter	Design
Beam energy/ GeV	2.5
Charge/ pC	100
Emittance/ mm-mrad	0.5
Rep. rate/ MHz	1
FEL wavelength/ nm	1-30

# Injector

**Function: Generate MHz repetition-rate, high quality and high brightness electron beam**



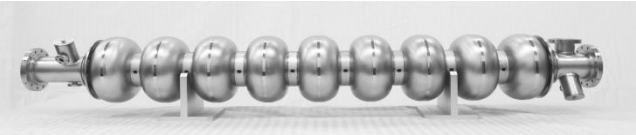
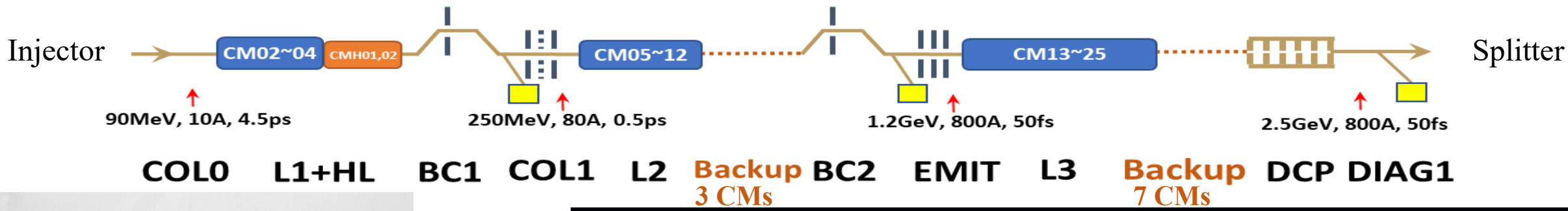
Parameter	Design	Range	Unit
Energy	90	70-120	MeV
charge	100	10-300	pC
bunch length (rms)	4.5	1-9	ps
Current	9	4-50	A
emittance	0.5	0.2-1.0	mm·mrad
energy spread	1	1-5	keV
repetition rate	1	0-1	MHz



# LINAC design



**Function:** accelerate the electron beam, compress the beam length and increase the peak current intensity



1.3GHz cryomodule:  
26 sets, energy acceleration

3.9GHz cryomodule:  
2 sets, linear compression compensation

Parameter	Design	Range	Unit
energy	2.5	1.0-2.5	GeV
charge	100	10-300	pC
bunch length (rms)	50	10-100	fs
current	800	200-1000	A
emittance	0.5	0.2-1.0	mm·mrad
energy spread	400	250-500	keV
rep. rate	1	0-1	MHz

# 1.3 GHz CM Technical Requirements

Parameter	Design Value	comment
Overall accelerate Voltage	$\geq 128$ MV	CW
Dark current	$< 1$ nA	
Static heat load	$< 10$ W @ 2 K	
Dynamic heat load	$< 110$ W @ 2 K	@ 128 MV
Beam vacuum	$1.3 \times 10^{-8}$ Pa	@ 2 K
Insulation vacuum	$1.3 \times 10^{-4}$ Pa	@ 2 K
Remanence	$< 5$ mGs	
Operation frequency	1.3 GHz	
Operation temperature	2 K	
$E_{acc}$	$\geq 16$ MV/m	
$Q_0$	$\geq 2.7 \times 10^{10}$	@ $E_{acc} = 16$ MV/m
Misalignments (X, Z)	0.5 mm	internal
$Q_{ext}$ of FPC	$4.1 \times 10^7$	$4.0 \times 10^6 - 1.1 \times 10^8$
Max. Power	7 kW	CW
Tuning range of slow tuner	(exp/max) 250/450	With 1-2 Hz resolution
Tuning range of piezo	$> 1$ kHz	With 1 Hz resolution
Amp. stability	0.01% (RMS)	
Pha. stability	0.01 deg (RMS)	
BPM position resolution	200 $\mu$ m	@10pC
BPM charge resolution	1 pC	

The deviation of the X/Y/Z directions of the internal components of the cryomodule relate to the cryomodule itself

Error Source	RMS error	unit
Cavity X,Y misalignments	0.5	mm
Quadrupole X,Y misalignments	0.5	mm
BPM X,Y misalignments	0.5	mm
Cavity Z misalignments	2	mm
Quadrupole Z misalignments	2	mm
BPM Z misalignments	2	mm

Cryomodule internal components XZ/YZ relative cryomodule tilt or axis deviation

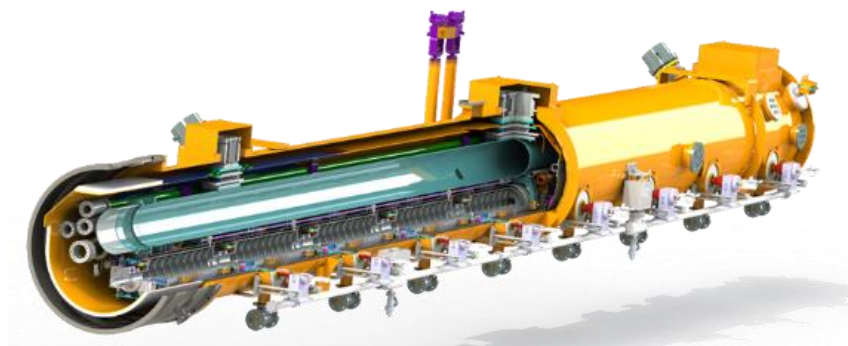
Error Source	RMS error	unit
Cavity tilt misalignments	0.5	mrad
Quadrupole tilt misalignments	3	mrad
BPM tilt misalignments	3	mrad
Cavity roll misalignments	10	mrad
Quadrupole roll misalignments	3	mrad
BPM roll misalignments	3	mrad

Cryomodule relative accelerator misalignment deviation, tilt or axis deviation

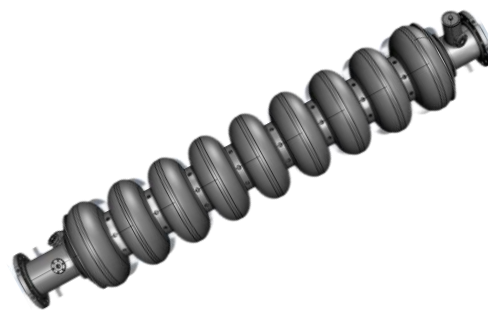
Error Source	RMS error	unit
Cryomodule X,Y misalignments	0.3	mm
Cryomodule Z misalignments	2	mm
Cryomodule tilt misalignments	0.05	mrad
Cryomodule roll	2	mrad



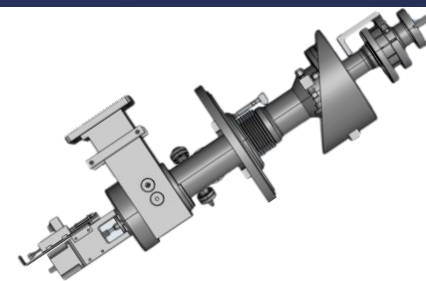
# SRF cavity overview for S<sup>3</sup>FEL



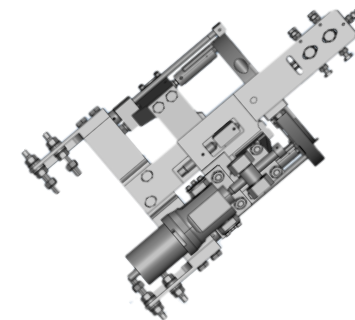
**26 × 1.3 GHz CM**



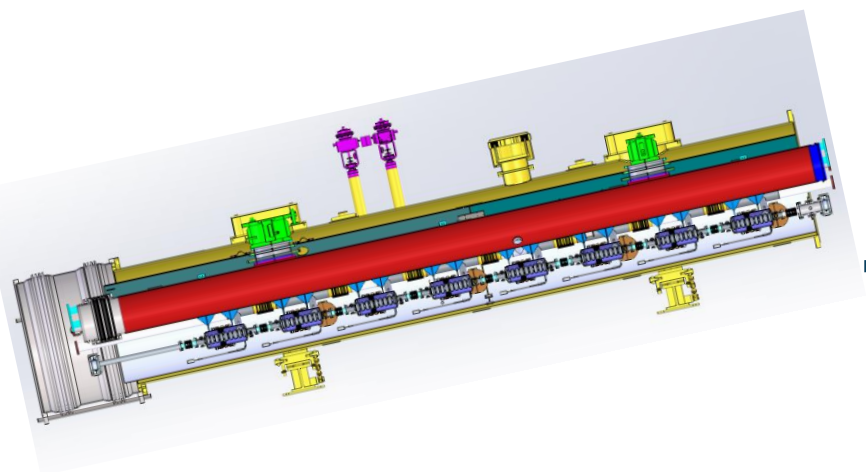
**208 × 1.3 GHz Cavity**



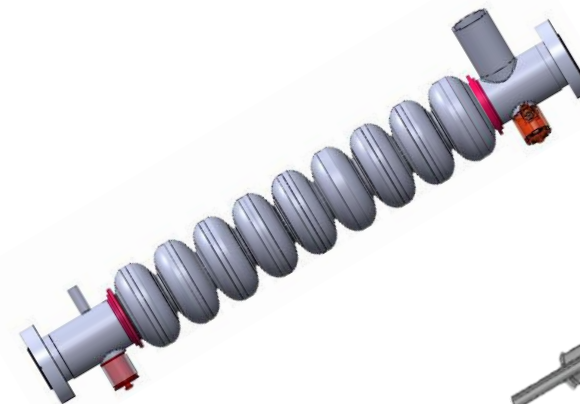
**208 × 1.3 GHz Coupler**



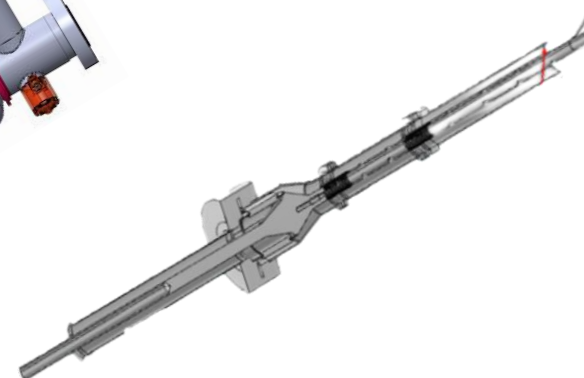
**208 × 1.3 GHz tuner**



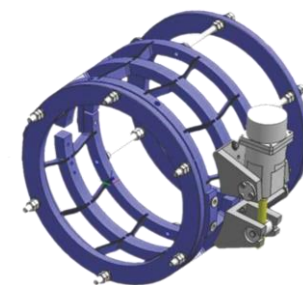
**2 × 3.9 GHz CM**



**16 × 3.9 GHz Cavity**



**16 × 1.3 GHz Coupler**



**16 × 1.3 GHz tuner**

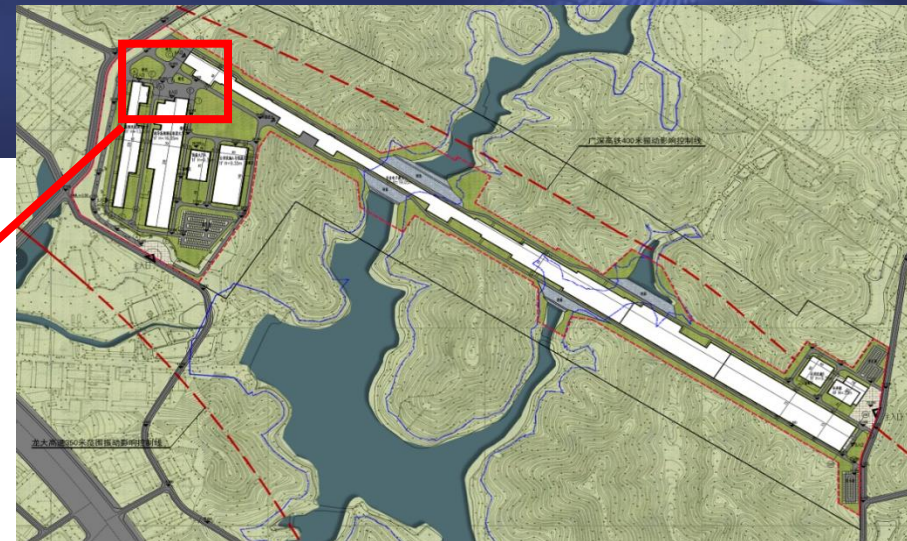
- 
- Dedicated RF test bench**
- CM assembly infrastructure
  - Test Facility Cryoplant (TFCP 500W@2K)
  - CM Storage & Preparation for ship
- L 200 m × W 52 m = 10400 m<sup>2</sup>**
- Height of crane's hook: > 9 m**
- 2 × Cranes load: 20t each**
- Floor load : 20 t/m<sup>2</sup> (cold box area)**
- Gate: 7x7 m**





# Current situation of S<sup>3</sup>FEL

Construction of the first building (office) for S<sup>3</sup>FEL is done in 09/2022.  
Civil engineering construction for Linac will be started soon.

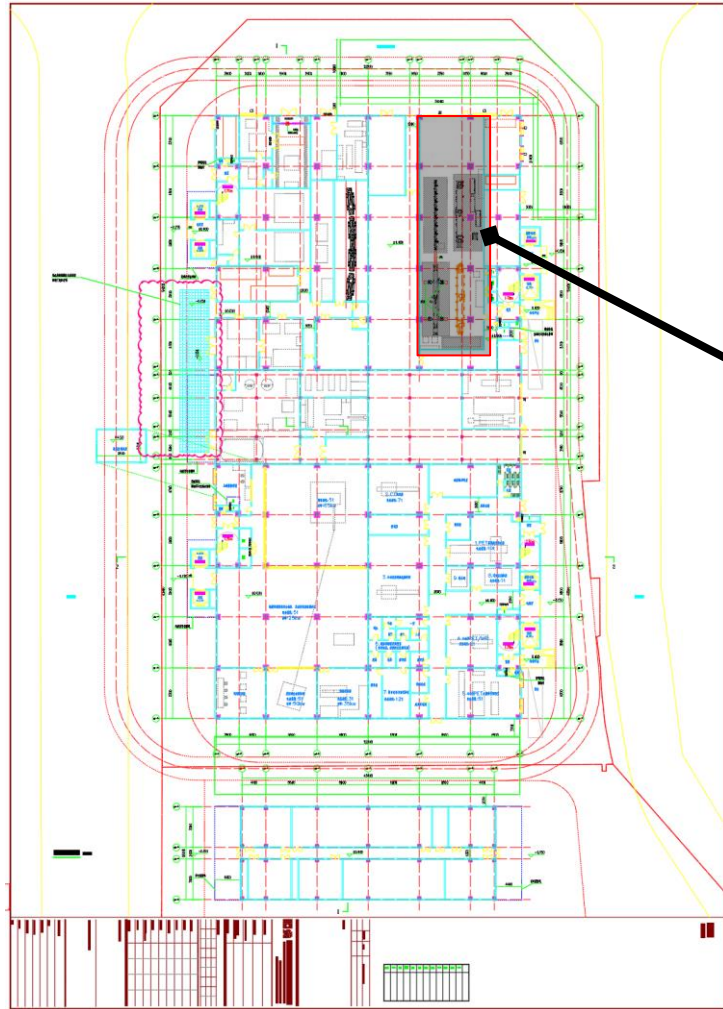


施工内容: 监理日常巡视  
拍摄时间: 2022.09.05 15:54  
天气: 多云 32°C  
地点: 深圳市·麦总农场

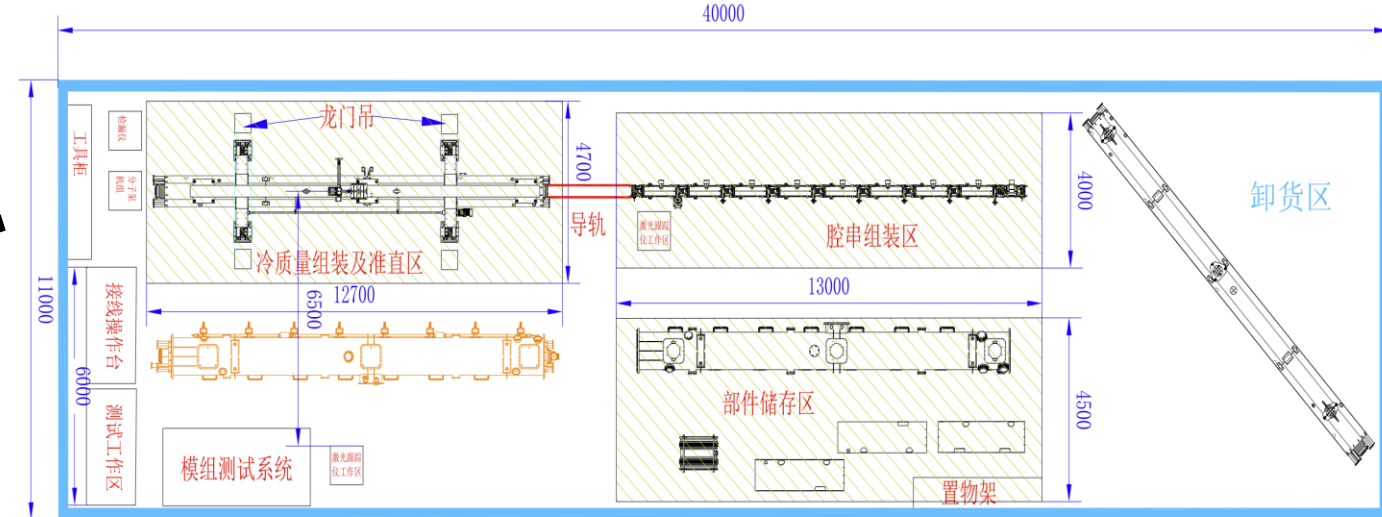
今日水印  
相机  
水印相机



# Temporary Lab for S<sup>3</sup>FEL R&D work



A temporary experiment hall has been proved by Shenzhen government to support FEL related experiment before the readiness of SMTF.



~ 500 m<sup>2</sup>





# International communication

## 深圳综合粒子设施研究院

Institute of Advanced Science Facilities, Shenzhen

### Preliminary Design Review (PDR) S<sup>3</sup>FEL Superconducting LINAC

15-16 June 2021

#### Summary of Recommendations

- Anticipate 3.9 GHz completion for enabling early injector operation
- Try to enable operation of injector before linac, enable cryo separation and provide a beam dump for its operation
- Provide an overall workflow from cavities to tested cryomodules, forecasting the necessary rework operations from previous projects, 100% success-oriented plans are bound to miss milestones
- Provide an integrated list of high-level machine parameters and derived acceptance criteria
- Ensuring R&D program for achieving reliable high-Q cavity performances in cavity VTs and cryomodule tests would be necessary before starting mass-production of cavities and cryomodules.
- Young staffs should actively join all of SRF works at IHEP, SHINE, IMP and PKU in the preparatory stage before completion of on-site infrastructures at Shenzhen.

#### Concluding Remarks

- Shenzhen Laboratory should participate in the Tesla Technology Collaboration in the early stage, and the SRF activities for constructing S<sup>3</sup>FEL should be reported in order to obtain understanding and cooperation by the worldwide SRF community.
- Since several large SRF projects are under construction in China with limited talent pool and their own priorities, and considering the Shenzhen IASF a newly established accelerator lab and the tight schedule of S<sup>3</sup>FEL project, it is suggested to build as soon as possible an official collaboration frame with clear definition of the role of each partner institute/laboratory, in order to get more real support and resources.



### S<sup>3</sup>FEL SRF accelerator preliminary design review, 15-16 June 2021



### S<sup>3</sup>FEL Cryogenic system preliminary design review, 2 May 2021

#### Report on the Preliminary Design Review of the S<sup>3</sup>FEL Cryogenic System

P. Arnold, H.-S. Chang, G. Gistau-Baguer, W. Hees, E. Kako,  
F. Millet, H. Nakai, D.S. Park, B. Petersen, S. Yoon, J. Weisend,

May 2, 2021

#### General Comments

The preliminary design review (PDR) of the S<sup>3</sup>FEL Cryogenic System was held April 27-28, 2021.

The committee was very impressed by the quick progress made so far on the S<sup>3</sup>FEL project. The talks presented were clear and at an appropriate level of detail for a preliminary design review. There remains the need for separate detailed design reviews for many of the components, particularly the various valve and distribution boxes of the distribution system. The committee was only able to make high level evaluations of these components.

The schedule is aggressive in particular for the release of specifications. Thought should be given to staging the work in series rather than doing everything in parallel. Priority should be given to the TFCP and PACP with procurement of the CDS and ACCPs delayed until later.

**The committee generally agrees with the design choices made, sees no significant technical issues, and believes that the project can move forward into procurement in an appropriately staged manner.**

In terms of organization; having the cavity, cryomodule and cryogenics staff all in the same group is a good practice and a significant advantage. This approach should minimize interface and optimization problems.

The number of planned staff (50) is probably just enough assuming significant industry participation in the cavity and cryomodule production. Experienced people are required to follow the procurement of the cryoplants. Care should be taken not to underestimate the effort needed for proper controls development and integration.

There still many details to be worked out and the committee has made a number of recommendations. In particular, there are a number of details concerning the civil facilities that must be checked to ensure that the facilities are optimized to meet the needs of the cryogenic system.

#### Answers to Charge Questions

*Are the interfaces between the cryoplants with their subsystems completed defined in term*

Important platform which providing extreme helpful advise and support!

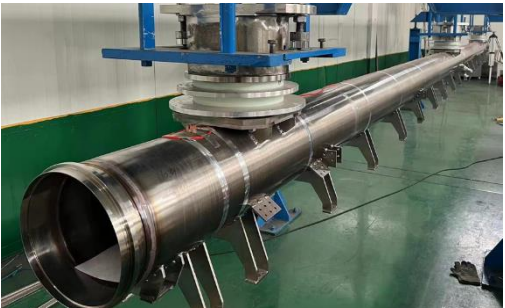
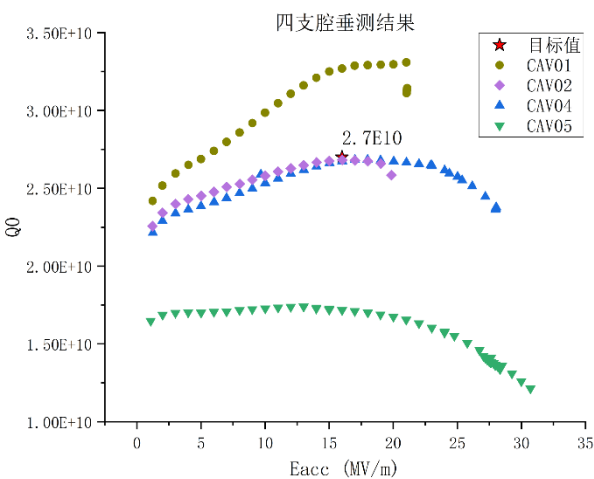
子设施研究院

Institute of Advanced Science Facilities, Shenzhen

# Cryomodule technical cooperation

## Cooperation with SHINE

- SHINE is responsible for assemble and test one 1.3 GHz cryomodule.
- Our group is responsible for developing key components. SHINE provides relevant technical guidance and test conditions.



## Cooperation with IHEP

Jiyuan Zhai (IHEP), WEPWB062

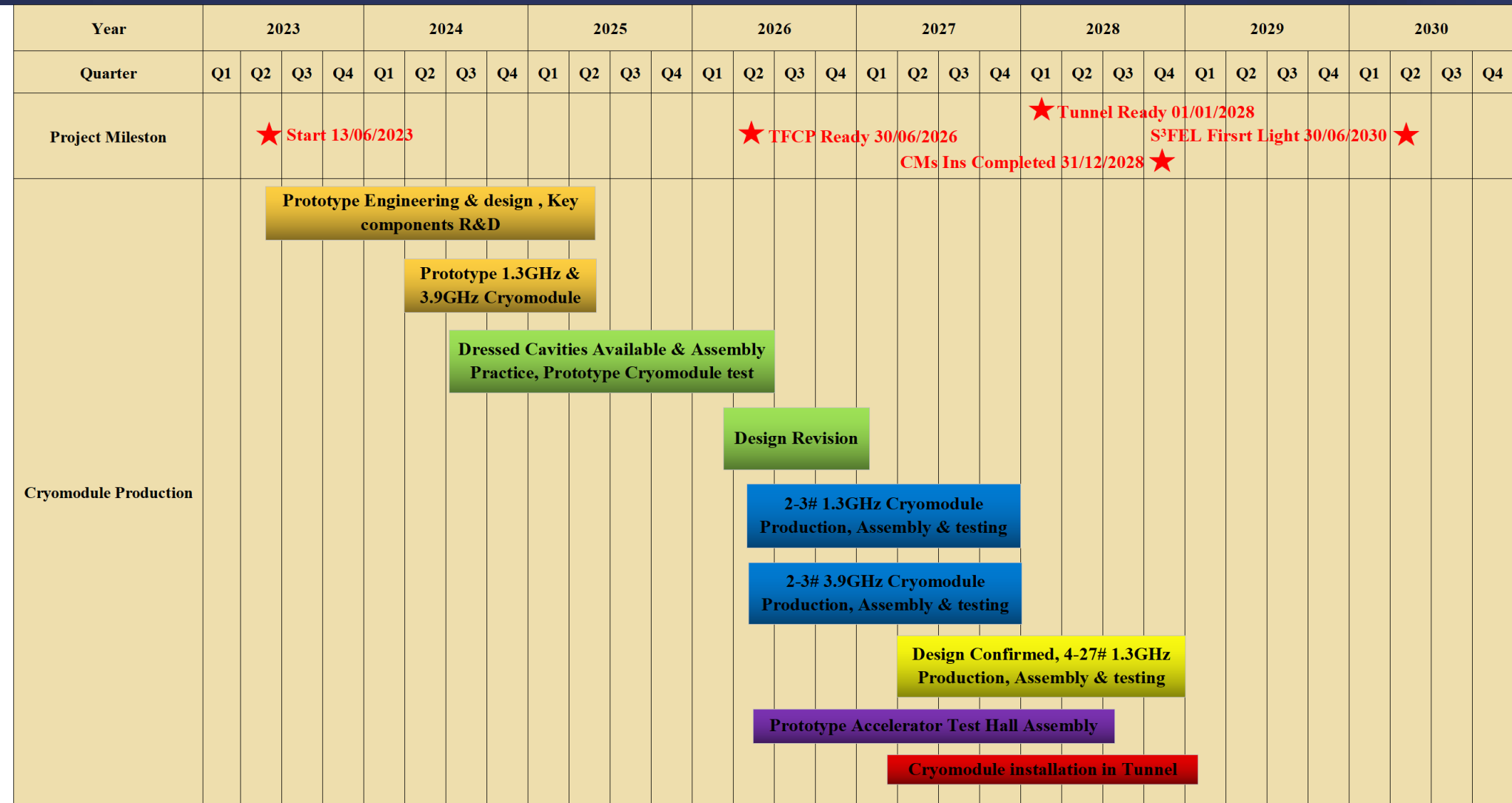
- IHEP made a 1.3 GHz cryomodule with 8 mid-T (medium-temperature furnace baking) 9-cell cavities for our project.
- Average usable gradient and  $Q_0$  exceeds CW FEL projects and CEPC specs, and demonstrates excellent performance of mid-T cavities in a cryomodule for the first time.

Parameters	IHEP Mid-T CM	LCLS-II (SHINE, S <sup>3</sup> FEL, DALS) Spec	LCLS-II-HE Spec	CEPC Booster Higgs mode Spec
Avg. usable CW $E_{acc}$ (MV/m)	> 22	$2.7 \times 10^{10}$ @ 16 MV/m	$2.7 \times 10^{10}$ @ 20.8 MV/m	$3.0 \times 10^{10}$ @ 21.8 MV/m
Avg. $Q_0$ @ 16 & 21 MV/m	$3.6 \times 10^{10}$			





# Project Schedule





# Acknowledgements

**We are here, it is by standing on the shoulders of yours!**

**Use existing designs and mature technologies Extremely beneficial from TTC and European XFEL, LCLS-II and SHINE projects**

## **TESLA Technology Collaboration**

### **Mission Statement**

The mission of the TESLA Technology Collaboration (TTC) is to advance superconducting RF accelerator R & D and related accelerator studies across the broad diversity of scientific applications, and to keep open and provide a bridge for communication and sharing of ideas, developments, and testing across associated projects.

To this end the Collaboration supports and encourages free and open exchange of scientific and technical knowledge, expertise, engineering designs, and equipment.



An aerial perspective rendering of a large, modern, white, elongated building complex, likely a particle accelerator or research facility, nestled within a lush green forest. A winding river flows through the landscape, and a road is visible on the right side. The building has a long, straight section with a curved end. The surrounding area is densely wooded with green trees and grassy patches.

# Massive thanks for your help

# Welcome to Shenzhen

深圳综合粒子设施研究院

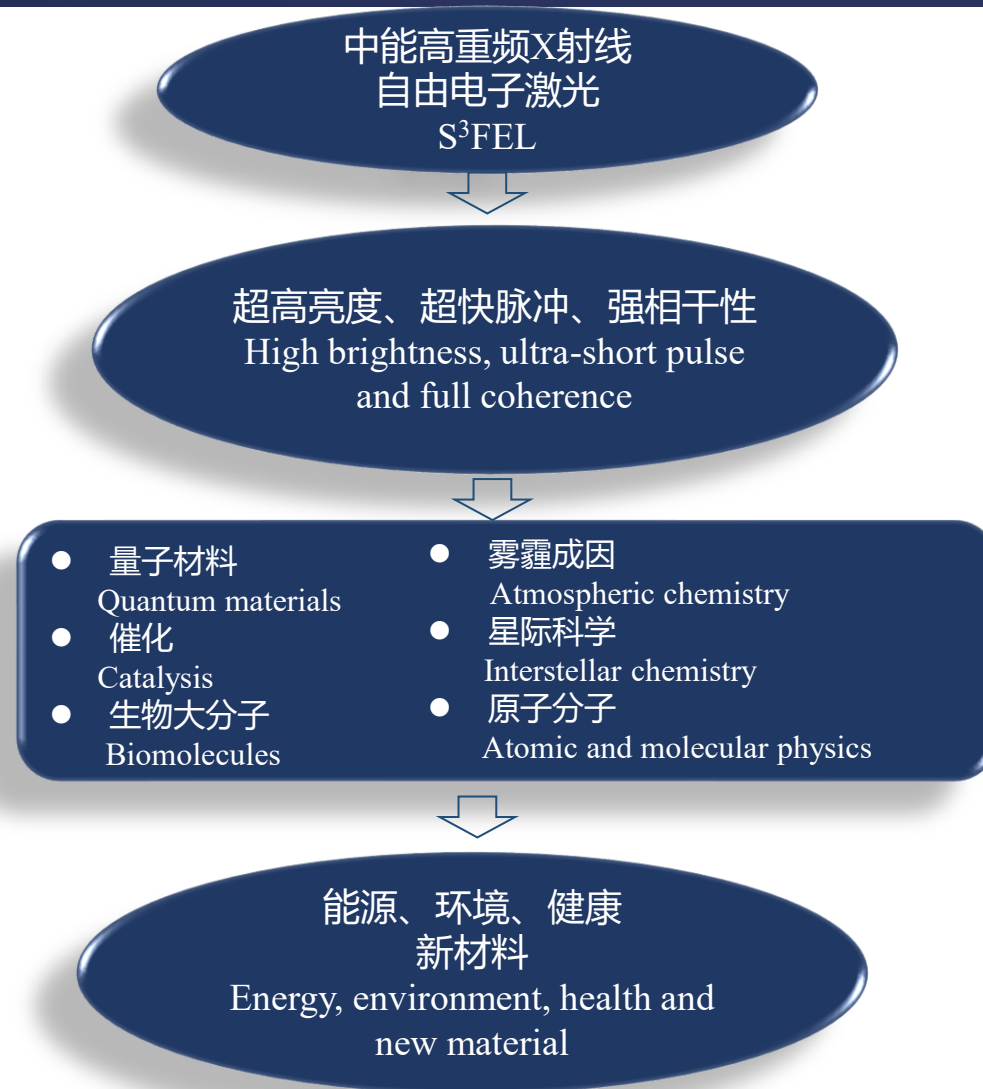
Institute of Advanced Science Facilities, Shenzhen



# Appendix



# Soft X-ray light source as an important tool for material science



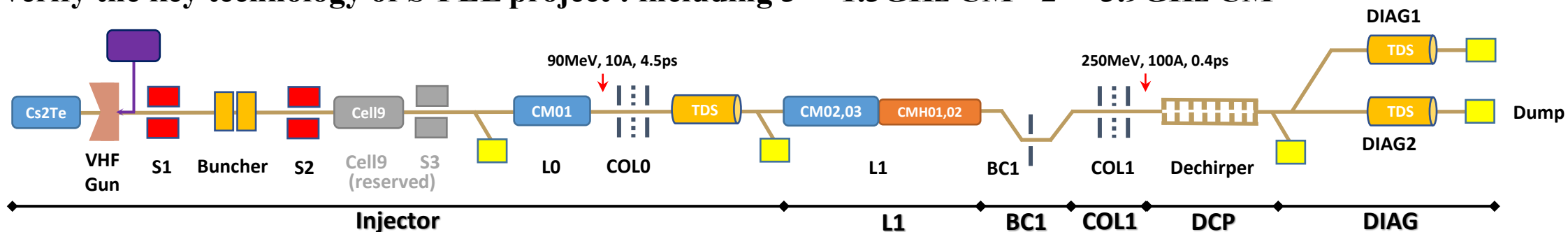
**Advanced FEL facility**

**Femtosecond time resolution, high spatial  
resolution and Fourier-transform limit  
bandwidth**

**A transformative tool for basic science  
research and cutting-edge technology R&D**

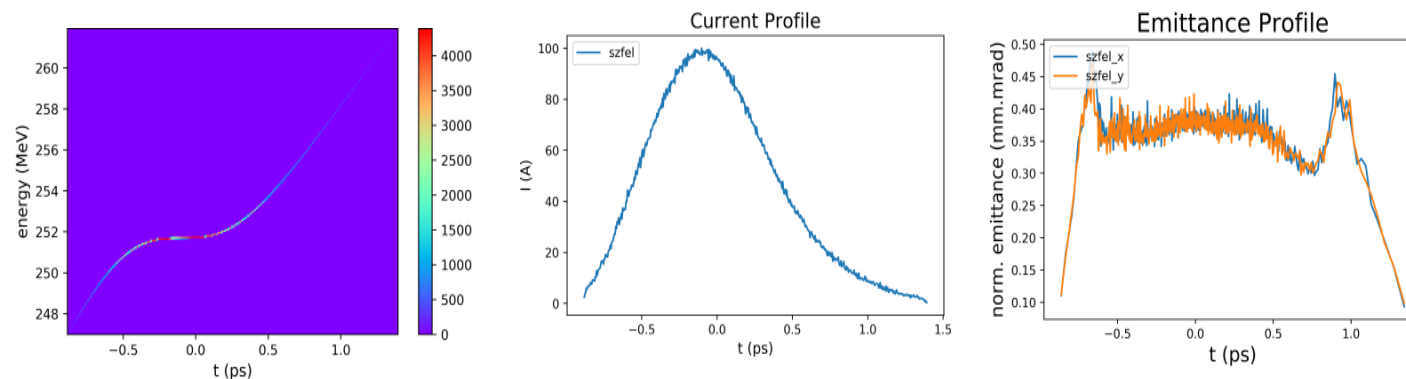
# Prototype Accelerator Test Facility (PATF)

To verify the key technology of S<sup>3</sup>FEL project : including  $3 \times 1.3\text{GHz}$  CM +  $2 \times 3.9\text{GHz}$  CM



## Beam parameter

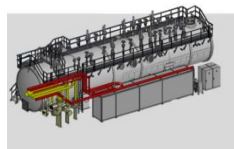
Parameter	Design Value	Operation Range	Unit
energy	250	100-300	MeV
charge	100	10-300	pC
bunch length (RMS)	0.4	0.1-5.0	ps
current	100	10-300	A
emittance	0.5	0.3-1.0	mm-mrad
rep. rate	1	0-1	MHz



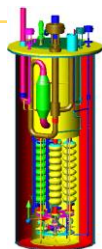
Physical simulation results meet the design requirement.

# Cryogenic system infrastructure

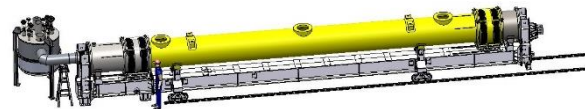
## Test Facility Cryoplant (TFCP)



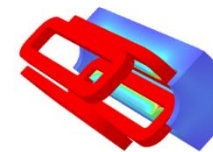
500W@2K



2 × (VTC)



3 × (CMTB)

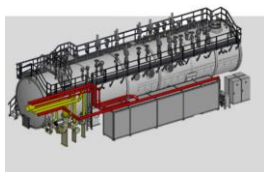


1 × (MTB)

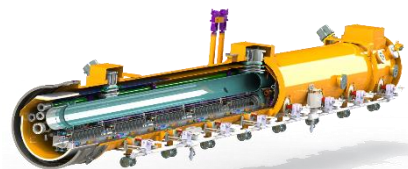


1 × (CTB)

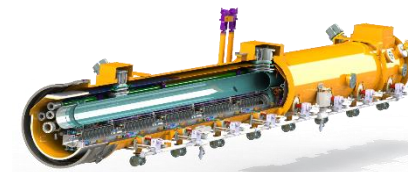
## Prototype Accelerator Cryoplant (PACP)



1 kW@2K

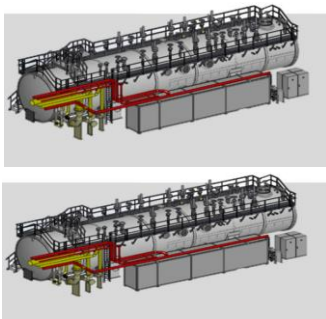


3 × 1.3GHz (CM)

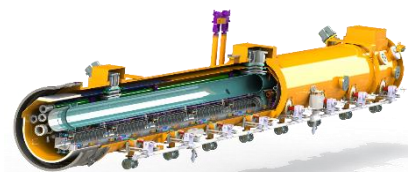


2 × 3.9GHz (CM)

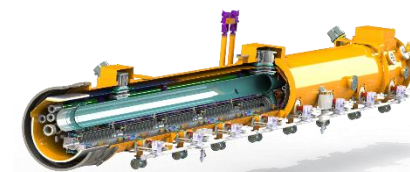
## Accelerator Cryoplant (ACCP 1&2)



2 x 4 kW@2K



26 × 1.3GHz (CM)

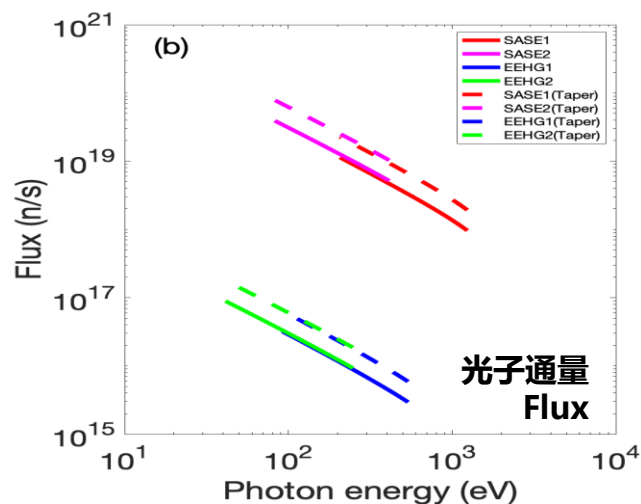
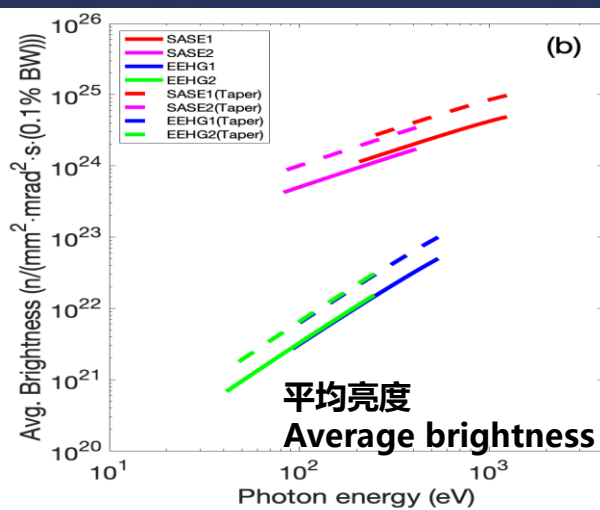


2 × 3.9GHz (CM)



# Cryogenic system capacity

Cryogenic System	2K	4.5-8K	40-80K	User
TFCP	500 W	400 W	2500 W	SRF Module Test Facility
PACP	1000 W	500 W	4200 W	Prototype Accelerator Test Facility
ACCP1	4000 W	1700 W	16000 W	SRF LINAC
ACCP2	4000 W	1700 W	16000 W	

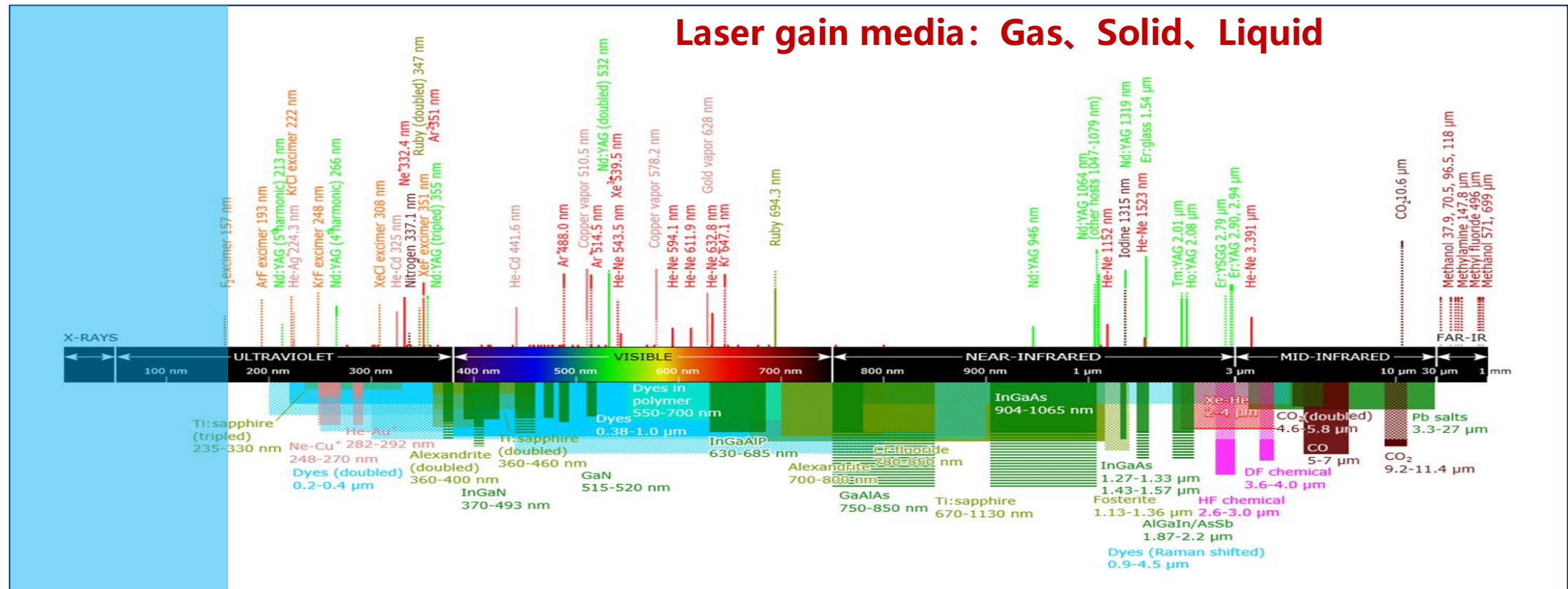


## FEL主要输出性能

出光模式 Mode	EEHG	SASE
峰值亮度 <sup>a</sup> Peak brightness	$10^{33}$	$10^{32}$
平均亮度 <sup>a,b</sup> Average brightness	$10^{22}$	$10^{24}$
单脉冲光子数 (n) Photon per shot	$10^{13}$	$10^{13}$
光子通量 (n/s) <sup>b</sup> Flux	$10^{16}$	$10^{19}$

<sup>b</sup>EEHG: 1kHz; SASE: 1MHz

# 激光技术发展的重要前沿 Frontiers of laser technology



科学研究, 激光加工, 通讯, 医疗 Research, Processing, Communication, Medical treatment



# SC 1.3 GHz cavity Requirements

ID	Name	Units	Min.	Nominal	Max.
1	Cavity type	TESLA			
2	Operating mode	CW			
3	Number of cavities per cryomodule	#		8	
4	Central frequency	GHz		1.3	
5	Operating temperature	K		2	
6	Shunt impedance	R/ $\Omega$		1036	
7	Accelerating gradient	MV/m		16	
8	RF coupler power handling	kW		3.8	
9	External quality factory		$4 \times 10^6$	$4.1 \times 10^7$	$1.1 \times 10^8$
10	Unloaded quality factory			$2.7 \times 10^{10}$	
11	Accelerating mode tuning range	kHz	-200		+200

➤ Adjustable FPC



# SC 3.9 GHz cavity Requirements

ID	Name	Units	Min.	Nominal	Max.
1	Cavity type	TESLA			
2	Operating mode	CW			
3	Number of cavities per cryomodule	#		8	
4	Central frequency	GHz		3.9	
5	Operating temperature	K		2	
6	Shunt impedance	R/ $\Omega$		760	
7	Accelerating gradient	MV/m		14	
8	RF coupler power handling	kW		2	
9	External quality factory			$2.3 \times 10^7$	
10	Unloaded quality factory			$2 \times 10^9$	
11	Accelerating mode tuning range	kHz		750	

➤ Fixed FPC

