

# Results and Analysis from Multi-mode Coaxial Cavity Tests

SRF 2021

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Frequency and field resolved TEM mode cavity performance characterizations with different treatments

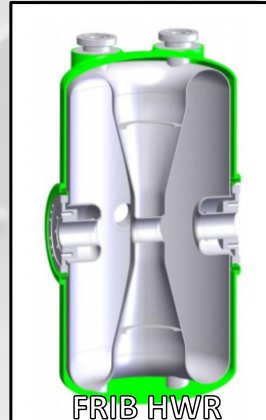
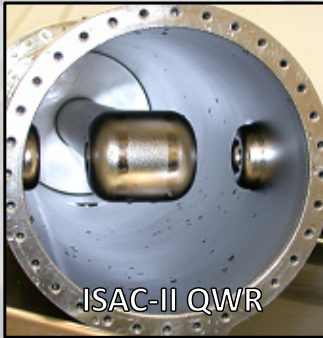
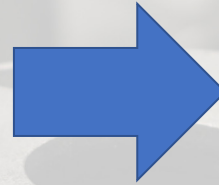
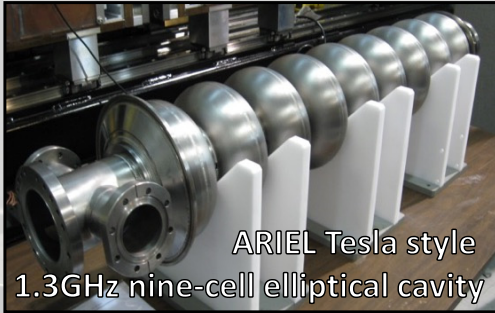
# Outline

- *Motivation*
- *Cavities*
- *Performance measurement results*
  - *120C/48h low T bake vs baseline treatment*
  - *400C/3h mid-T furnace bake on QWR and HWR*
    - *Field and Frequency dependencies*
  - *Sample studies*
- *Summary & Outlook*

# Motivation

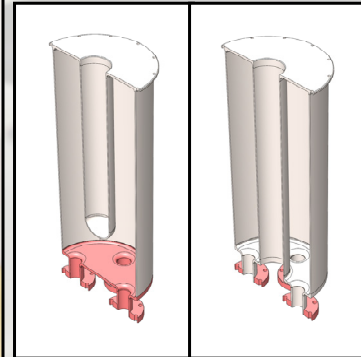
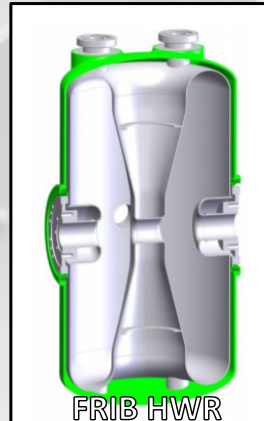
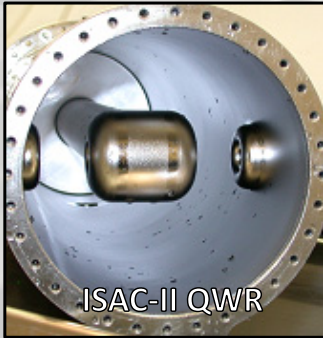
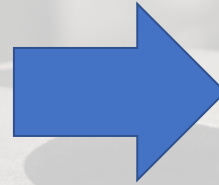
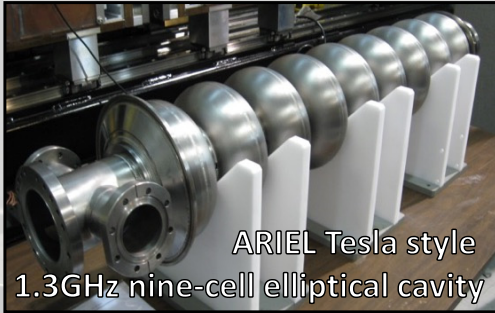
- *Great improvements on  $Q_0$  and  $E_{acc}$  in recent years*
  - *N2 doping & infusion, two-step baking, mid-T bakes, Nb3Sn...*
- *But research is focused on 1.3GHz, elliptical cavities for big projects like LCLS-II, SHINE, ILC... operating around 2.0K.*
- *Question: What about low frequency, TEM mode cavities like QWR & HWR, typically operating at low frequency, 4.2K, and are BCPed, not EPed?*
- *Question: Do different geometry leads to different sensitivities to magnetic fields? Does a different cooldown scheme help expel magnetic flux?*
- *Question: Do we find the origin and mitigation strategies of medium field Q slope in TEM cavities?*

# TEM Cavity equivalent to single cell elliptical cavities



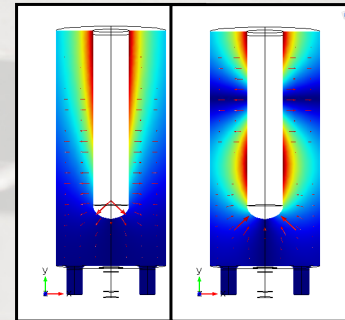
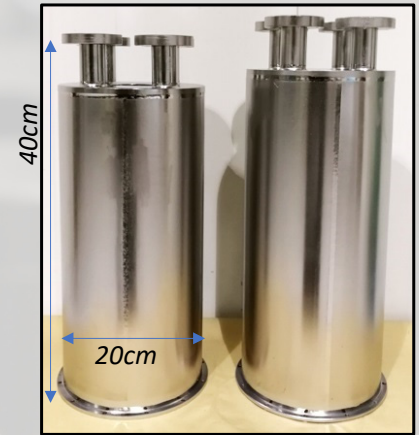
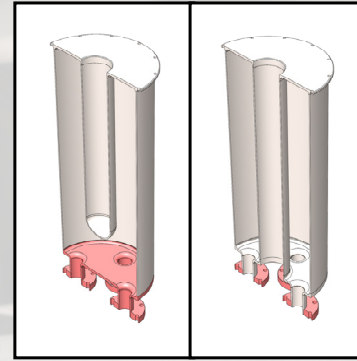
?

# TEM Cavity equivalent to single cell elliptical cavities

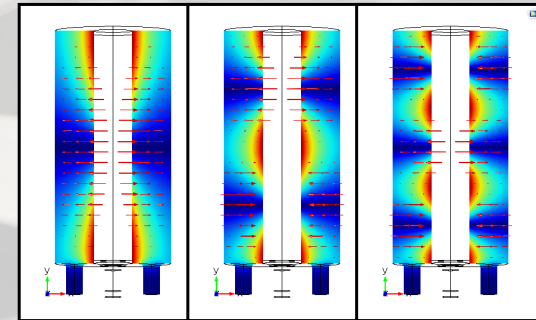


# Coax Test Cavities

- Designed and build two coax cavities, QWR and HWR, with a similar purpose & size as a 1.3GHz single cell cavity.
- No beam ports on cavity, simplifying geometry.
- RRR grade Nb for cavity walls, reactor grade for ports/bottom plate (QWR),
- No NbTi -> less sources of contamination.
- More details in: [Phys. Rev. Accel. Beams 23, 122001](#)
- Some notes:
  - $R_s^* = \frac{G}{Q_0}$
  - $R_s (= R_{BCS}(T) + R_{Res})$  is field distribution corrected (see [Delayen et al.](#)), better comparable to  $R_s = G/Q_0$  from elliptical cavities.
  - All data shown is with external magnetic field compensated to  $|B_{ext}| < 0.5\mu T$ , unless otherwise stated.



217MHz 648MHz



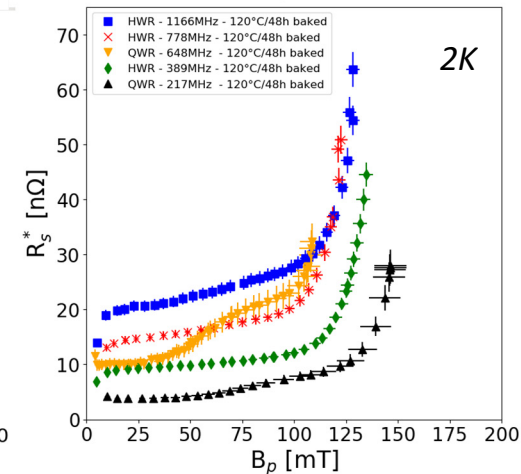
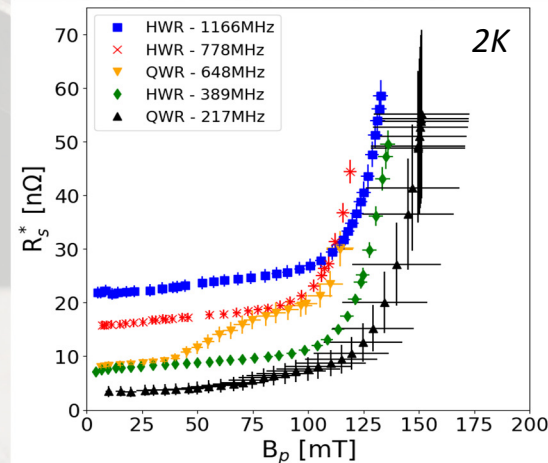
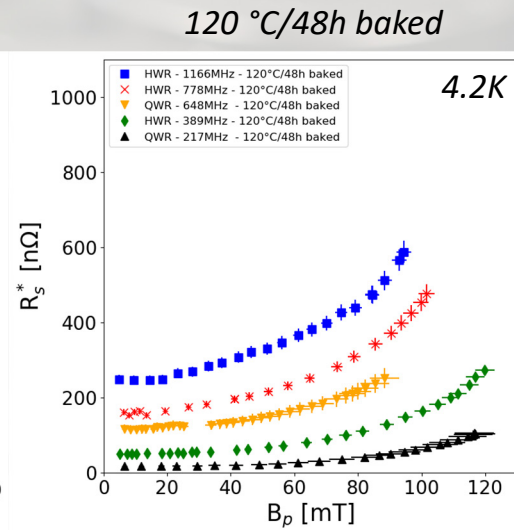
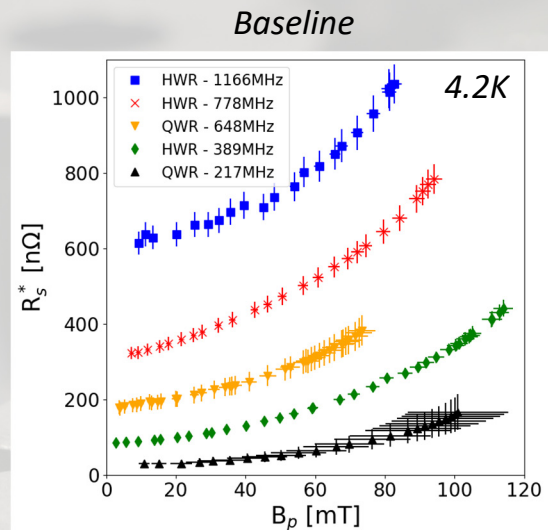
389MHz 778MHz 1166MHz

# Past results:

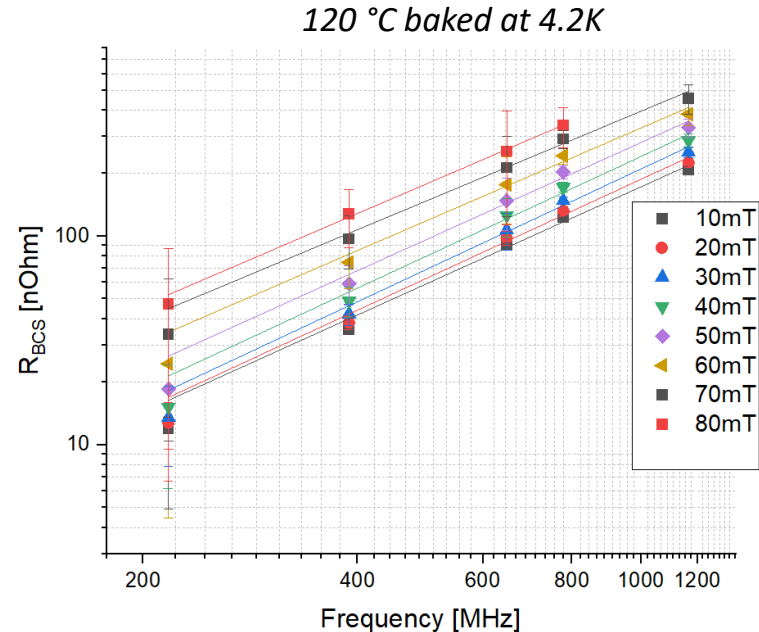
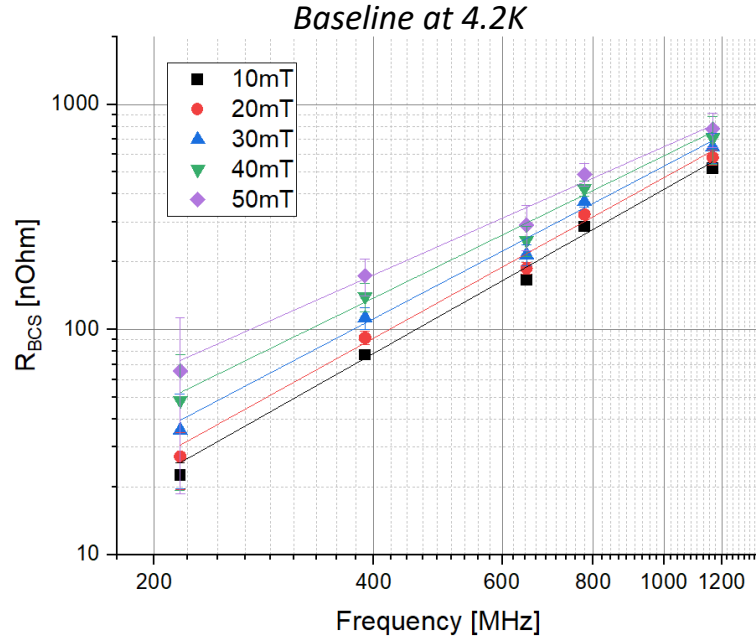
- Baseline
- 120 °C bake

- Baseline after 800 °C degassing and flash BCP (15 $\mu$ m)
- 120 °C bake is known in the high frequency & low  $T$  world to cure HFQS and some moderate improvements in  $Q_0$  in EP'ed cavities.
- Improvements in  $Q_0$  are a result of a reduction in  $R_{BCS} \rightarrow$  very effective at 4.2K.
- No change in high field behavior at 2K – no measurable field emissions detected.
- Small improvements in Quench field at 4K, but not at 2K
- As shown at [TTC 2021](#)

5/17/2022



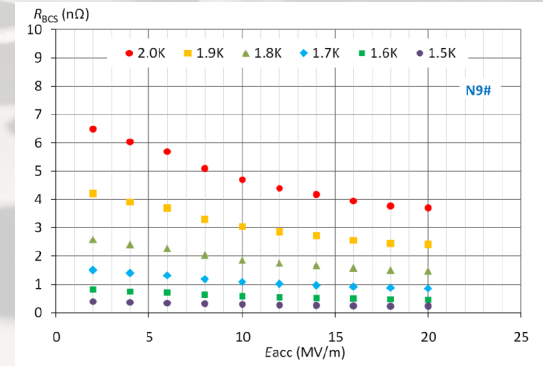
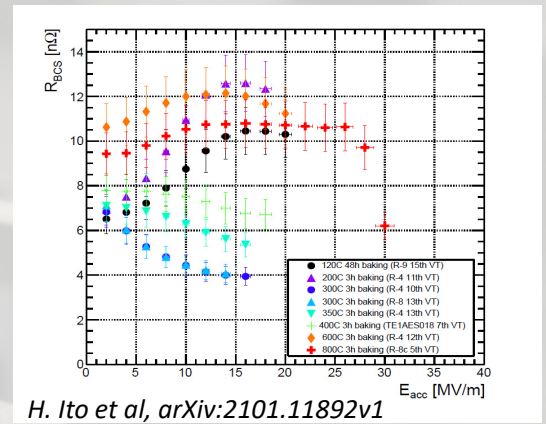
# Frequency dependence of $R_{BCS}$



*Slight changes in frequency dependence, but overall still following  $R_{BCS} \propto \omega^2$*

# Mid T bake - 250 to 400°C

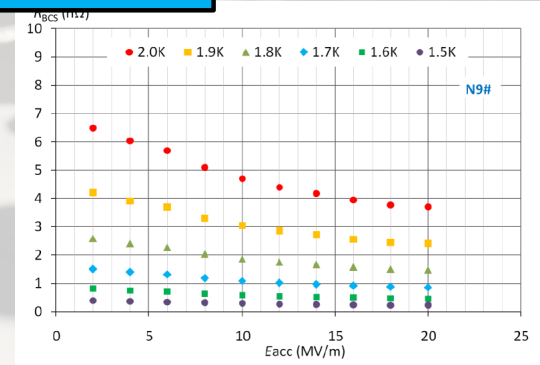
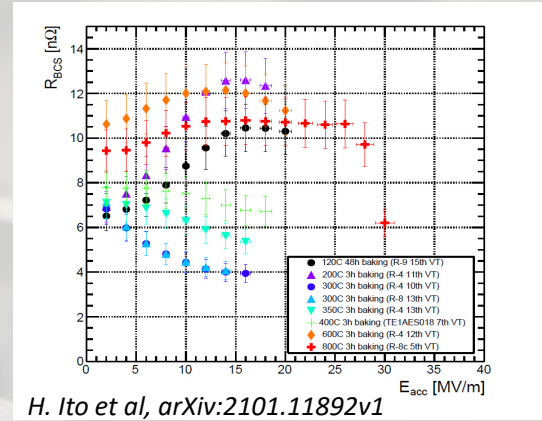
- *Mid T bakes between 250 and 400 °C on EP'ed elliptical 1.3GHz cavities have been shown to increase  $Q_0$  with rising RF field.*
- *Rise in  $Q_0$  is attributed to a decrease in  $R_{BCS}$  with low  $R_{Res}$ .*
- *Very promising heat treatment for heavy ion accelerators like the ISAC-II LINAC at TRIUMF, operating at 4K where  $R_{BCS}$  is typically dominant.*



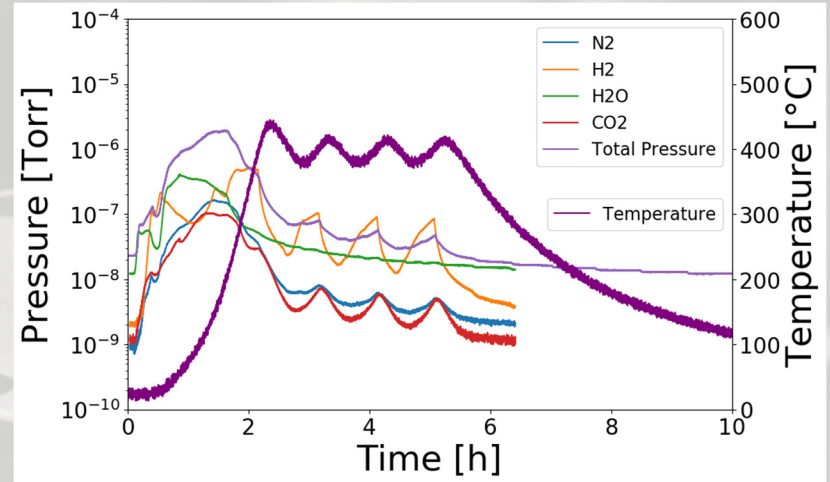
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- Very promising heat treatment for heavy ion accelerators like the ISAC-II LINAC at TRIUMF, operating at 4K where  $R_{BCS}$  is typically dominant.

Q: does this translate to BCP'ed cavities with low frequencies in a different geometry?



# QWR: 400°C/3h treatment

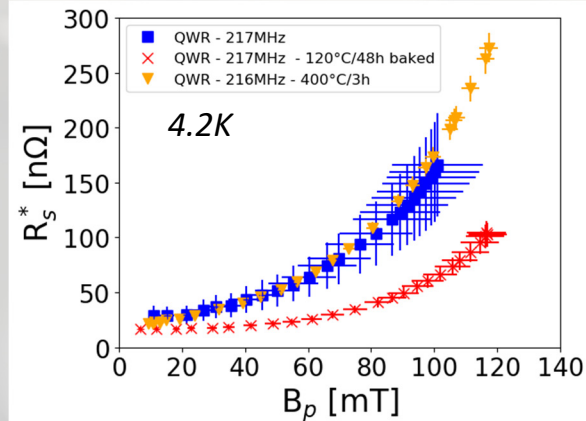


- Heat treatment is done in TRIUMF's induction furnace. Dedicated for SRF cavities.
- 400°C/3h after a reset BCP was chosen as a first Mid-T bake.
- No chemistry after heat treatment (HPR before installation in furnace and afterwards for clean assembly).
- Witness samples for SEM/EDX/SIMS analysis accompanied the cavities.

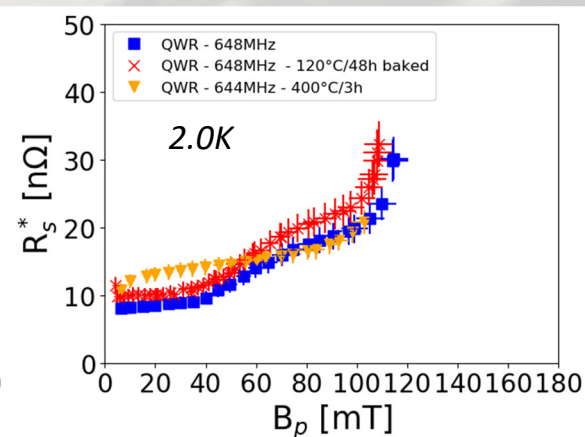
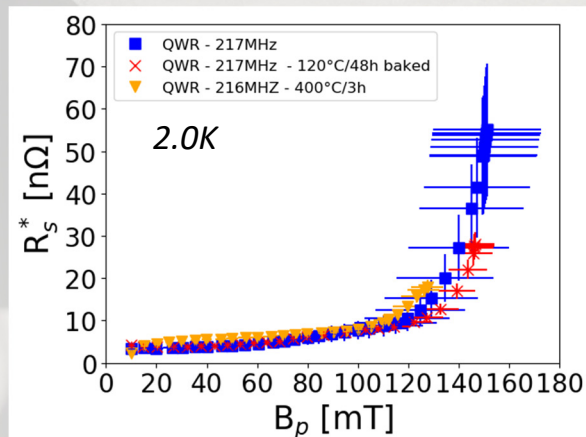
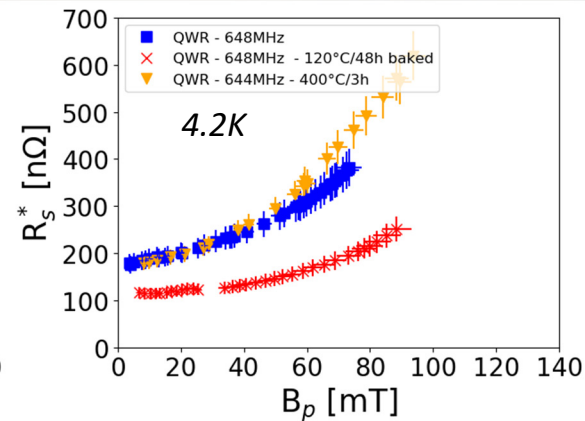
# QWR results

- In general, a very similar performance compared to the baseline treatment.
  - At 4K identical performance.
  - At 2K some minor differences at low fields.
  - Similar  $R_{BCS}$  and  $R_{Res}$  as baseline.
  - Performing worse than 120 °C baked.
- Good result without chemistry after heat treatment (and air exposure) is encouraging.

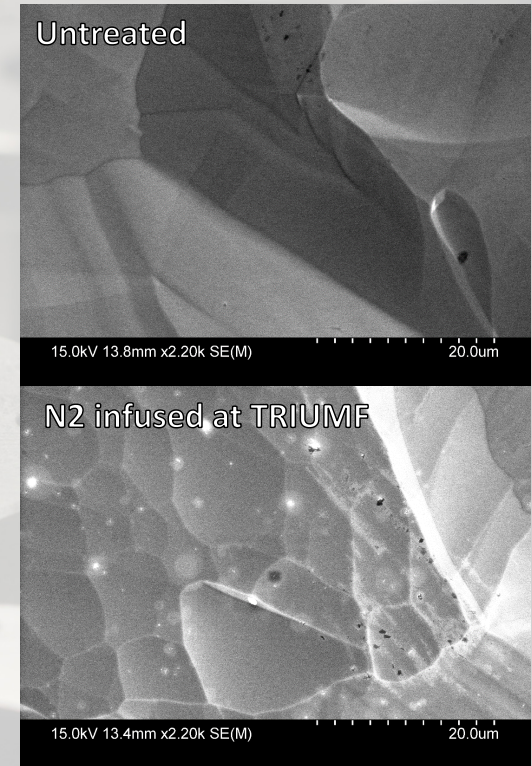
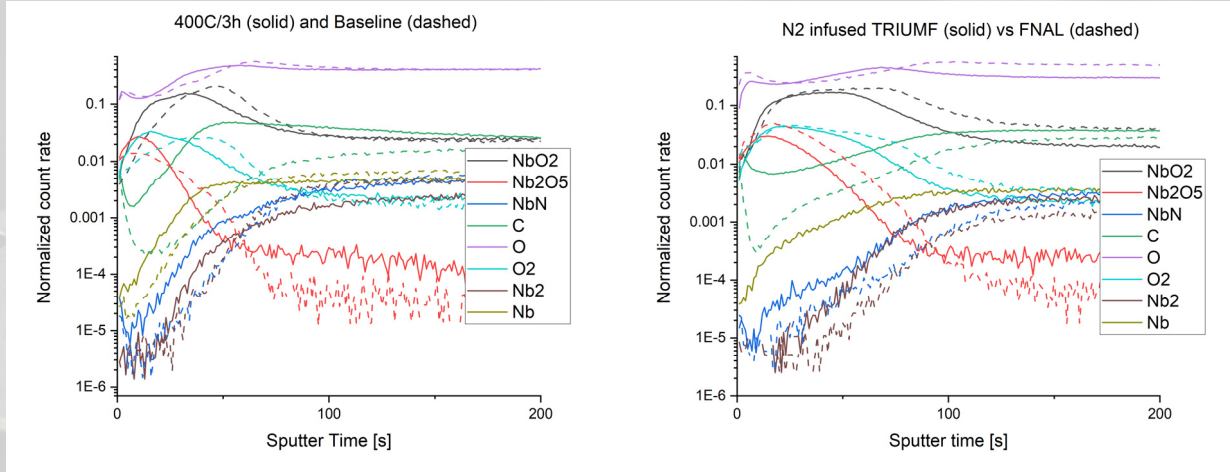
217MHz



648MHz

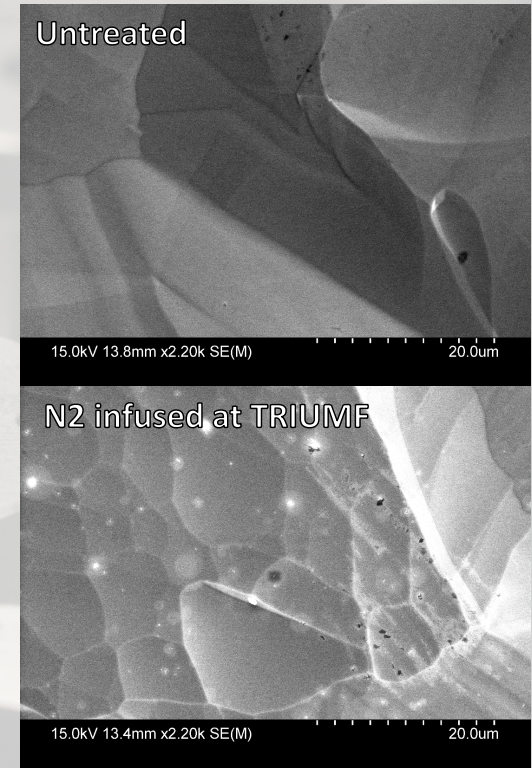
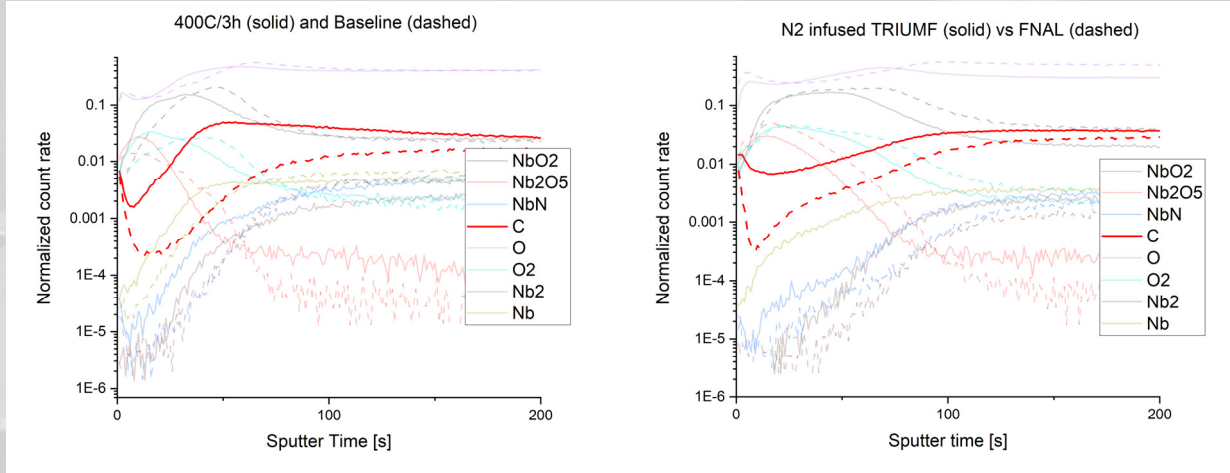


# SEM, EDX and SIMS sample study



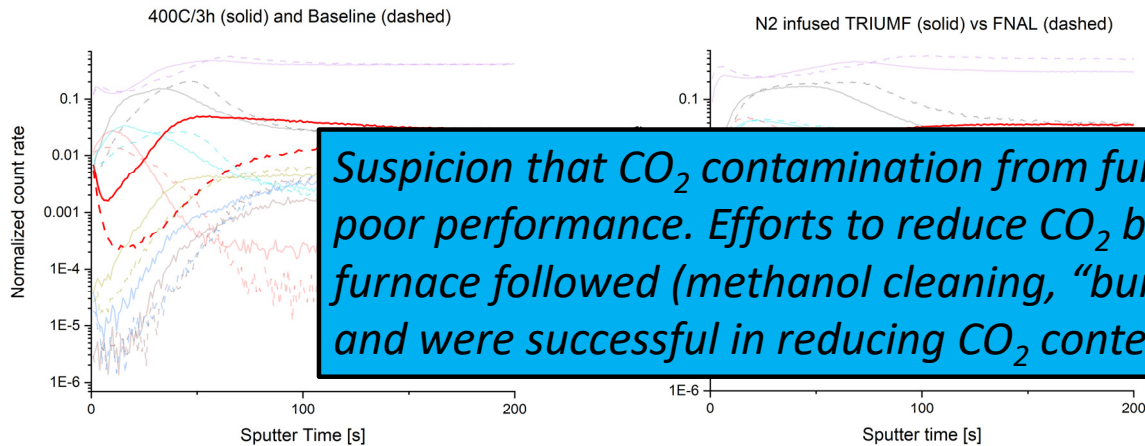
- SIMS analysis done on witness samples / prepared samples, done at U Western Ontario, SEM & EDX at U of Victoria.
- Most SIMS traces are very similar, except Carbon. Potential source of poor performance?
- Significant peak of CO<sub>2</sub> was seen on RGA during furnace bake.

# SEM, EDX and SIMS sample study

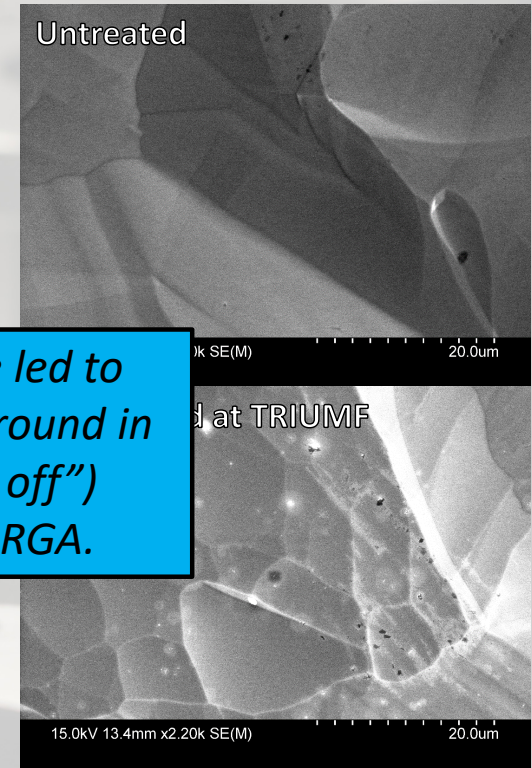


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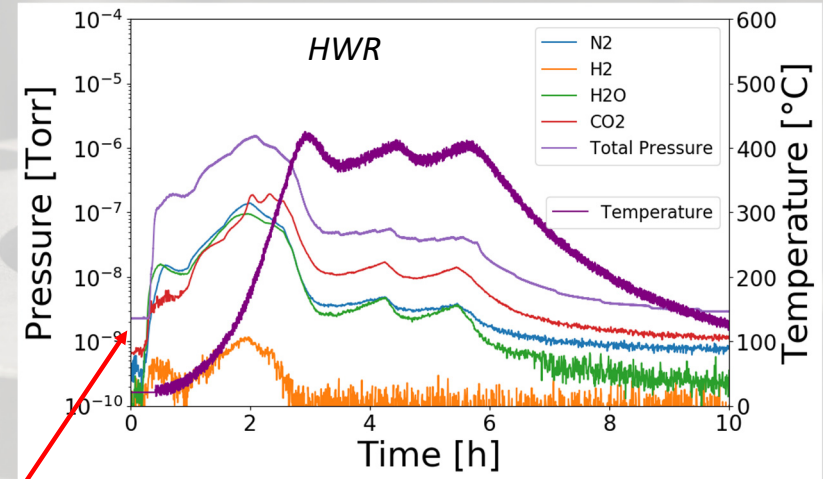
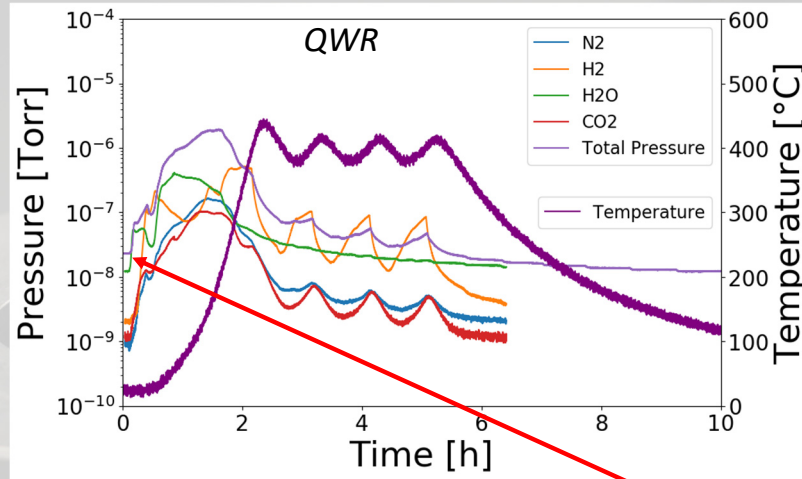


*Suspicion that CO<sub>2</sub> contamination from furnace led to poor performance. Efforts to reduce CO<sub>2</sub> background in furnace followed (methanol cleaning, “burning off”) and were successful in reducing CO<sub>2</sub> content in RGA.*



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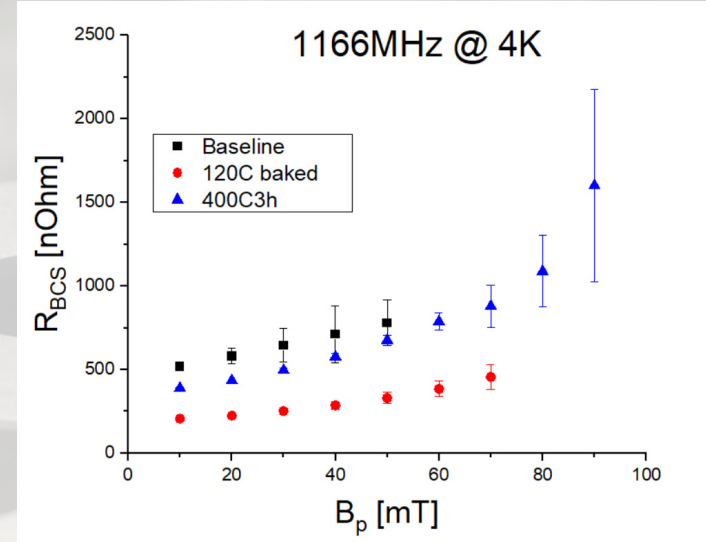
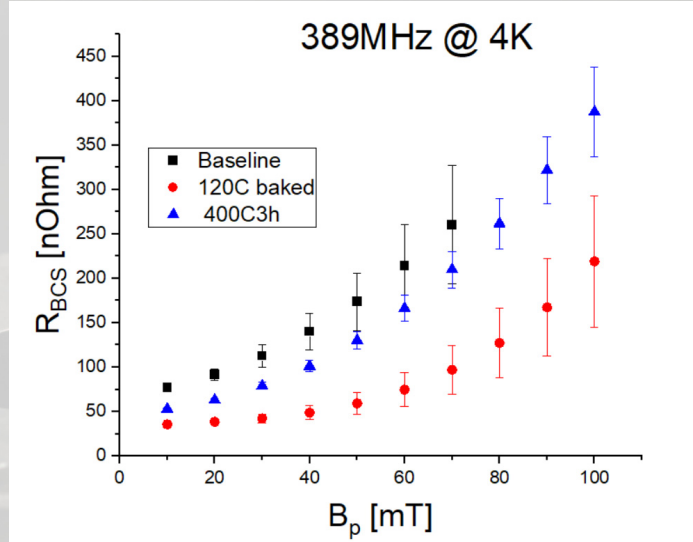
# HWR: 400 °C /3h treatment



Starting pressure

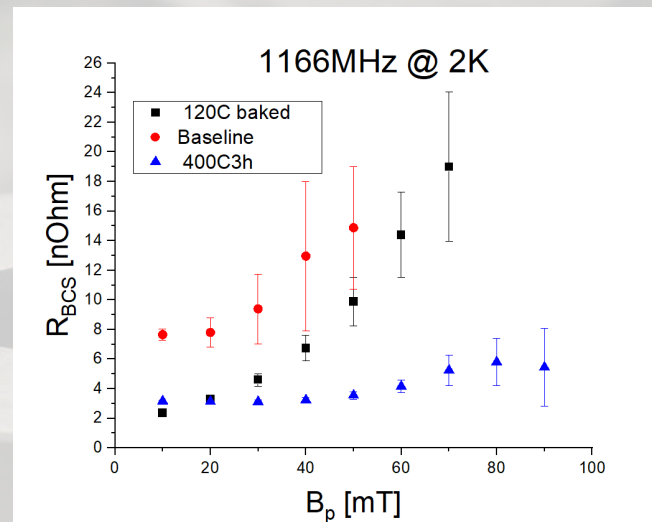
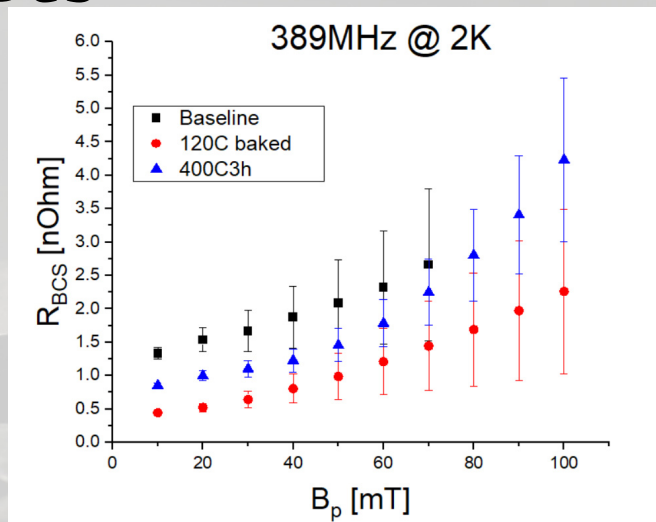
- After furnace cleaning procedures.
- Started with lower vacuum pressure than at the QWR heat treatment ( $3 \times 10^{-8}$  vs  $2 \times 10^{-9}$  Torr).
- But overall, very similar gas spectrum profile with similar heat profile.

# Change in $R_{BCS}$ at 4K



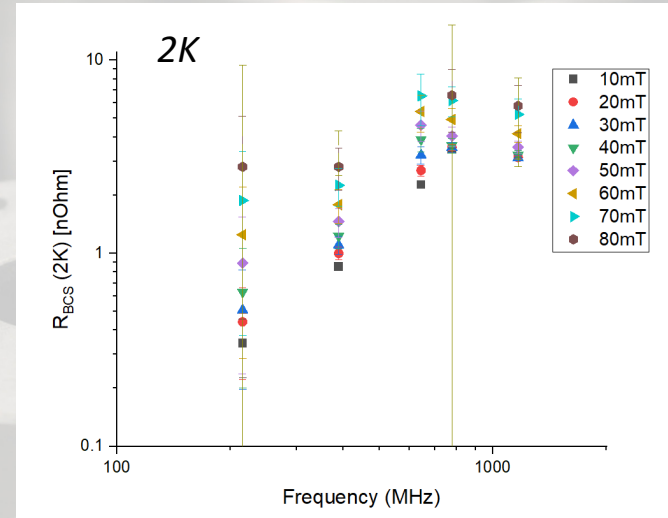
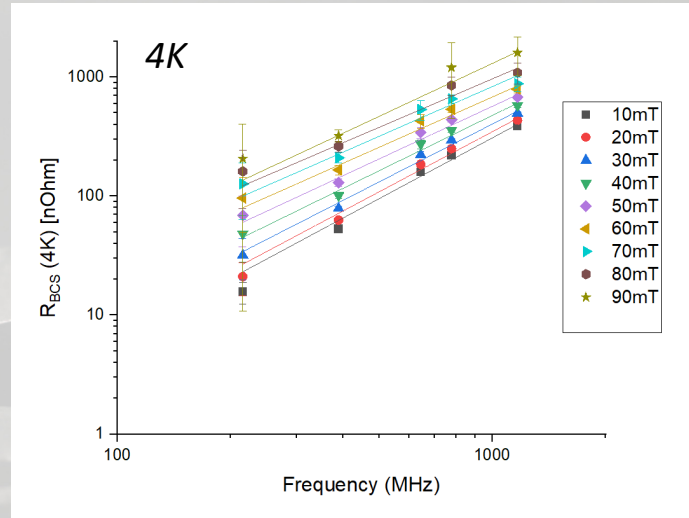
- $R_{BCS}$  is lowered compared to baseline.
- But not as much as a 120 °C /48h bake does.
- Still an increasing trend with field → No inversion of the field dependence

# $R_{BCS}$ at 2K



- At high frequency:  $R_{BCS}$  with mid-T bake shows a stronger temperature dependence than 120 °C bake: lower value at 2K, higher at 4K
- Relatively flat field dependence at 2K
  - Sign towards decreasing  $R_{BCS}$  with field?

# Frequency dependence changes with T



$R_{BCS}(\omega)$  at 4K follows expected pattern.

At 2K, first 4 modes still follow a simple power law  $R_S \propto \omega^{\sim 2}$ , but the higher frequency mode does not fit into that pattern anymore

# SEM and EDX on witness samples

- *In progress, samples send out.*
- *Will do SIMS after SEM and EDX on same sample.*



# Cavity surface treatments so far explored

| Treatment                            | QWR         |             |             | HWR         |                |                |
|--------------------------------------|-------------|-------------|-------------|-------------|----------------|----------------|
|                                      | ZFC         | FC V        | FC H        | ZFC         | FC V           | FC H           |
| <i>Baseline: 800C+flash BCP</i>      | <i>Done</i> |             |             | <i>Done</i> |                |                |
| <i>Baseline + 120°C /48h LTB</i>     | <i>Done</i> |             |             | <i>Done</i> | <i>Done</i>    | <i>Done</i>    |
| <i>N2 infusion</i>                   | <i>Done</i> | <i>Done</i> |             |             |                |                |
| <i>Two step bake: 75C+120C</i>       |             |             |             |             |                |                |
| <i>400°C /3h, no chemistry after</i> | <i>Done</i> | <i>Done</i> | <i>Done</i> | <i>Done</i> | <i>June 22</i> | <i>June 25</i> |
| <i>EP</i>                            |             |             |             |             |                |                |
| <i>N2 doping</i>                     |             |             |             |             |                |                |
| <i>...</i>                           |             |             |             |             |                |                |

*ZFC = zero (external magnetic) field cooled*

*FC V = field cooled with ext. field in vertical direction (aligned with cavity axis)*

*FC H = field cooled with ext. field in horizontal direction (perpendicular to cavity axis)*

# Cavity surface treatments so far explored

| Treatment                  | QWR                                                                                                                    |      |      | HWR  |         |         |
|----------------------------|------------------------------------------------------------------------------------------------------------------------|------|------|------|---------|---------|
|                            | ZFC                                                                                                                    | FC V | FC H | ZFC  | FC V    | FC H    |
| Baseline: 800C+flash BCP   | Done                                                                                                                   |      |      | Done |         |         |
| Baseline + 120°C / 48h LTB | Done                                                                                                                   |      |      | Done | Done    | Done    |
| N2 infusion                | Still a lot to explore, Mid-T bake at 400 °C complete, further mid-T bakes with other temperatures and EP in planning. |      |      |      |         |         |
| Two step bake: 75          |                                                                                                                        |      |      |      |         |         |
| 400°C / 3h, no che         |                                                                                                                        |      |      |      | June 22 | June 25 |
| EP                         |                                                                                                                        |      |      |      |         |         |
| N2 doping                  |                                                                                                                        |      |      |      |         |         |
| ...                        |                                                                                                                        |      |      |      |         |         |

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# Summary

- *Multimode cavities provide valuable data on frequency dependence of  $R_s$ .*
- *First data on Mid-T bake indicating improved performance on BCP'ed coaxial cavities.*
- *400 °C/3h treatment does improve BCS resistance on BCP'ed TEM mode cavities, especially at higher frequencies.*
- *Encouraging result and gives motivation to explore the parameter space of mid T bakes for further improvements.*

# Outlook

- *More mid T bakes with different temperatures.*
- *Grants for EP and T-map equipment received. Detailed design in progress*
- *More surface treatment and mag. flux expulsion studies coming.*

# Some references

- *Summary paper on cavities and methodology: P. Kolb et al: [Phys. Rev. Accel. Beams 23, 122001](#) (Editor's Suggestion)*
- *Cavity design: Z. Yao, SRF2017 [TUPB065](#), [LINAC2018](#)*
- *First QWR cold test results: P. Kolb, [TTC 2019 Vancouver](#)*
- *Further QWR test results: P. Kolb, SRF2019: [TUP046](#)*
- *Baseline results for QWR & HWR: P. Kolb, [TTC@Cern 2020](#)*
- *Results from 120C/48h low temperature bake: P. Kolb, [TTC 2021](#)*

# Thanks!

*Thanks go to the people who make things happen in the background:*

*Bhalwinder Waraich, James Keir, Devon Lang, David Kishi, Johnson Cheung, Ben Matheson...*

*And you for your attention!*