© 1985 IEEE. Personal use of this material is permitted. However, permission to reprint/republish this material for advertising or promotional purposes or for creating new collective works for resale or redistribution to servers or lists, or to reuse any copyrighted component of this work in other works must be obtained from the IEEE.

IEEE Transactions on Nuclear Science, Vol. NS-32, No. 5, October 1985

PREPARATIONS FOR PARASITIC PRODUCTION OF BIOMEDICALLY USEFUL POSITRON-EMITTERS

Petter Malmborg The Gustaf Werner Institute University of Uppsala Box 531. S-751 21. UPPSALA. Sweden

Abstract

The long-time rebuilding of the old GWI-machine into a sector-focussing synchrocyclotron will hopefully be completed within 1985. External beams of protons, deuterons, Helium-3, alpha-particles and heavier ions will be available for physics and biomedical research, and also for direct radionuclide production (e.g. 40 µA of protons 45-110 MeV, less for higher energy protons, cf. Table 1). This being the principal Swedish accelerator undertaking of the eighties, we foresee, however, some difficulties in getting enough and regular beamtime for an increasing demand of cyclotron-produced 'medical' radionuclides (for PET-work etc.). Possibilities for parasitic production are therefore investigated. One example is given by the $^{\rm 11}{\rm C}{\rm -production}$ by protons in the cooling water of planned spallation neutron sources and targets for the production of thermal neutrons (reaction: (p, 3p3n) on oxygen¹). The extraction of ¹¹C from cooling water was successfully tested at the thermal neutron facility of $TRIUMF^2$. These experiences are used in the construction of water beam dumps with provisions for extraction of medically useful, positronemitting radionuclides during for instance (n,p)experiments.

In figs. 1 and 2 are indicated the most likely places for realizing a parasitic production of radionuclides parallel to already approved or foreseen future work at the accelerator centre. They are (cf figs.1 and 2): (A) The regular "non-parasitic" radionuclide production "crypt" down on the cyclotron hall level. The cooling water of the production target system will be traversed by the beam and thus form a source of extractable 11c (and other positron-emitters)². The same holds for water-cooled neutron-producing targets at this site. (B) The beam dump associated with neutron production for physics research, such as (n,p)-experiments(fig.3). This will probably be the first place where "beam-dump production" can be realized, since the preparations for these experiments are well underway.

Intentions

(C) Next comes the beam dump for the (p,gamma) experiments. Space is here somewhat less and transport distances for the extraction of the radionuclides produced may turn out to be longer.

(D) Beam dump for physics experiments using the High Energy Spectrometer Magnet (HESM) unit. Due to the CEL-SIUS storage ring hall this beam dump tunnel is still smaller and backed by special high density radiation protection material. The use of this beam dump for production purposes will come at a later stage.



3313

3

ION	ENERGY (MeV)	ACCELERATION MODE	EXTRACTION METHOD	ENERGY RESOLUTION(%)	HOR.EMITTANCE (mm-mrad)	INTENSITY (estim.eµA)
р ⁺	110-200	1-FM	regenerative	0.22	6 - 8	10 - 1
р +	45-110	1-CW	regenerative	0.5	4 - 5	40
p+	45-110	1-CW	precessional	0.17	20	40
d+	25-100	2-CW	precessional	0.17	20	40
3 _{He} 2+	250-267	1-FM	regenerative	0.22	6 - 8	2
3 _{He} 2+	137-250	1-CW	regenerative	0.5	4 - 5	20
3 _{He} 2+	35-137	2-CW	precessional	0.17	20	20
4 _{He} 2+	50-200	2-CW	precessional	0.17	20	20
12 _C 4+	133-267	2-CW	precessional	0.17	20	5
16 ₀ 5+	167-312	2-CW	precessional	0.17	20	10
20 _{Ne} 7+	223-490	2-CW	precessional	0.17	20	0.1





Fig. 2. Floor plan of the cyclotron hall with the rebuilt Gustaf Werner Cyclotron, new external beam experimental areas for physics (Ph) and biomedical research (BIO-MED), and the 1000 m² hall for the CELSIUS storage ring. (A), (B), (C) and (D) indicate possible sites for parasitic production of radionuclides. (From the GWI Drawings Office. Reproduced with permission from the GWI Info-Dept.)

Extensions

To utilize the full potential production capacity of the beam-dumps, more complicated target machinery will be needed, which can then be moved from one beam dump tunnel to the other to be used at the ongoing experiment. Suggested components:

a) Water absorber tank producing ¹¹C etc...

b) Means to place the desired target at the right "depth" (along the beam axis) to have it irradiated by particles of the required energy. The target must be moved along the beam axis as the primary experiment particle energy or target thickness is changed. <u>Example</u>: For the indirect production of high purity ¹²³I via ¹²³Xe, protons of energy 70-45 MeV are optimal⁵, and this energy range has to be kept on the target. For batchwise production, remote-controlled removal of the target is needed (rabbit system). For continous ¹²³Xeremoval⁴ the molten salt target must be placed in a movable air or vacuum gap to avoid water boiling.

References

(1) G. Albouy, J.P. Cohen, M. Gusakow, N. Poffe, H. Sergolle et L. Valentin, "Reactions (p,3p3n) entre 30 et 150 MeV," <u>J.Phys.Radium</u>, vol. 24, p. 67, 1963.

- (2) T.J. Ruth, P. Malmborg and V. Leung, "Extraction of ¹¹C from the TRIUMF 500 MeV Isotope Production Facility cooling water," <u>This conference</u>, presentation no L48.
- (3) S. Holm and A. Johansson and the Cyclotron and CELSIUS groups, the Gustaf Werner Institute and the Tandem Accelerator Laboratory. "The Uppsala Synchrocyclotron and Storage Ring Project," in <u>Proceedings of the Tenth International Conference</u> on Cyclotrons and their Applications, East Lancing, Michigan, May 1984, pp.589-594, Ed. F. Marti, IESE Inc., New York 1984.
- (4) H.W. Reist and L. Rezzionico, "Parasitic use of a 72 MeV proton beam for on line production of I-123, <u>Ibid.</u>, pp. 403-406.
- (5) H. Lundqvist, P. Malmborg, B. Långström and Suparb Na Chiengmai, "Simple production of 77Br⁻ and 123₁⁻ and their use in the labelling of (⁷⁷Br)-BrUdR and (¹²³I)-IUdR," <u>Int.J.Appl.Radiat.Isotopes</u>, vol. 30, p.39, 1979.



Fig.3. Matchboxing P.M. Author pointing into the 8 m deep beam-dump tunnel (B) (cf figs. 1 and 2). This is the most probable site for the first radionuclide-producing beam-dump. Left-over protons from the production of neutrons for (n,p)-experiments will be directed into the tunnel by two bending magnets and focussed on the beam dump by a quadrupole. (Photo. T Thörnlund. Reproduced with permission from the GWI Info-Dept.)