



# **Design, Construction and First Commissioning results of SuSI**

**Peter Zavodszky**

*National Superconducting Cyclotron Laboratory*

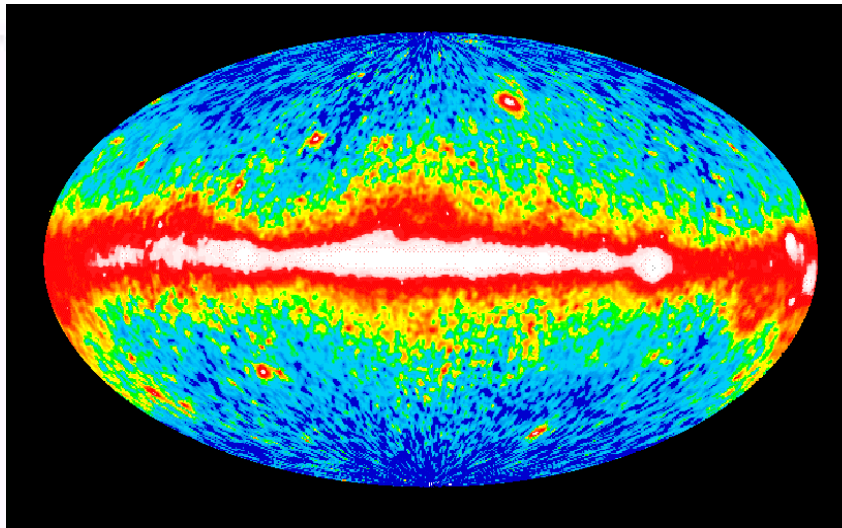
*Michigan State University*

*East Lansing, MI 48824, USA*

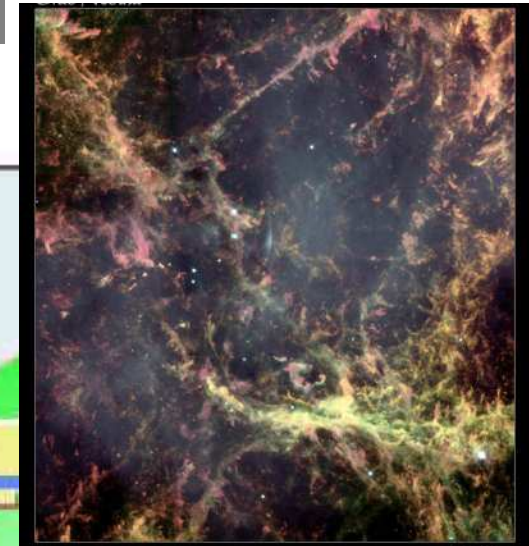
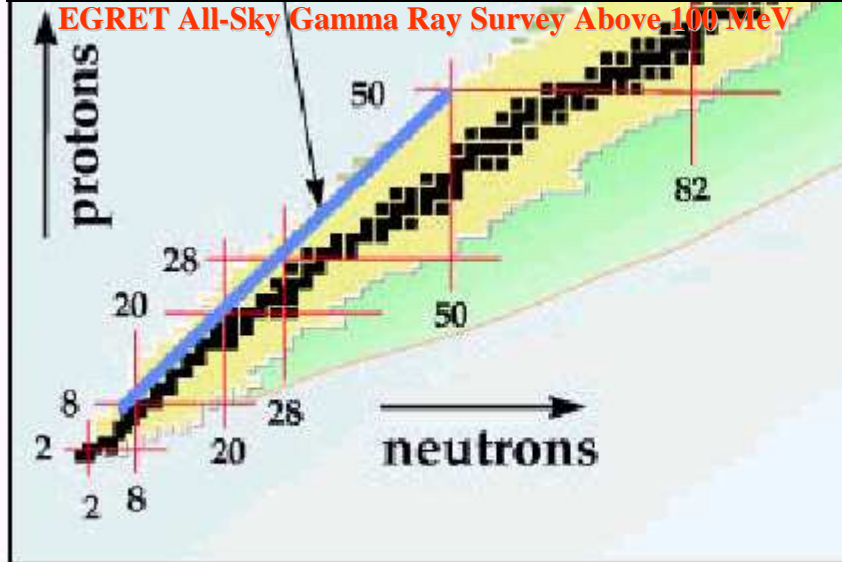
**PAC 2007 Albuquerque, NM**

**June 29, 2007**

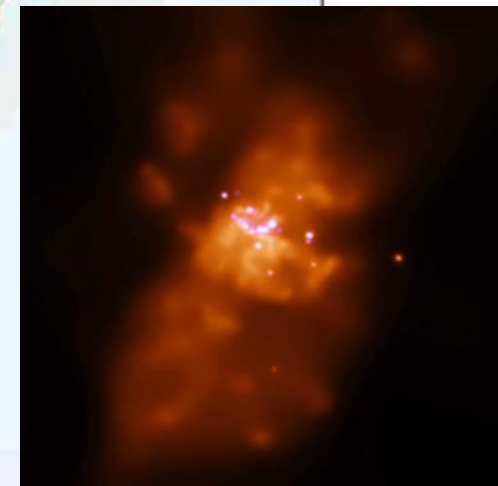
# The Origin of the Elements in the Universe



EGRET All-Sky Gamma Ray Survey Above 100 MeV



Crab Nebulae  
Hubble Space Telescope

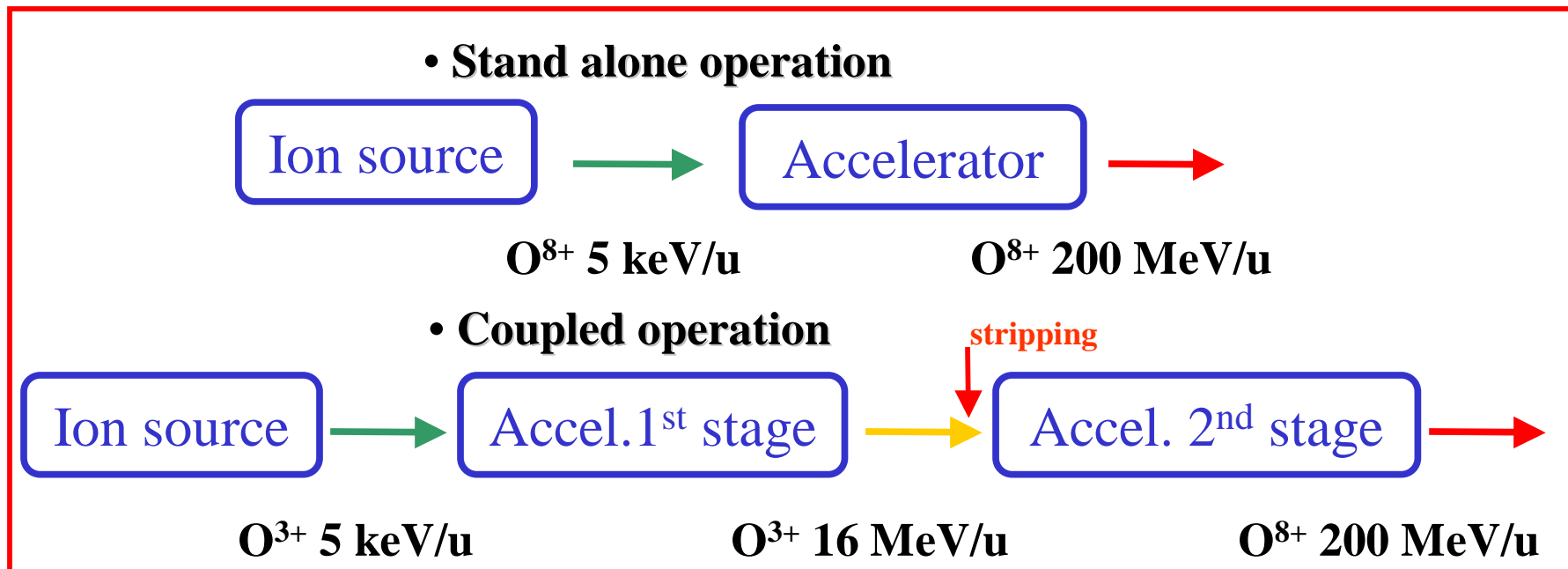


M82 Starburst Galaxy  
Chandra X-Ray Observatory



# Motivation for production of highly charged ions

- intense highly charged ions are used in many accelerator applications
- dc beams for RIA/ISL, RIKEN RIB, etc.
- pulsed beams for injection in synchrotrons such as RHIC, LHC, FAIR, hadron therapy
- higher M/Q from an ion source makes the accelerator more compact and less costly
- there is generally a tradeoff between intensity and charge state from an ion source



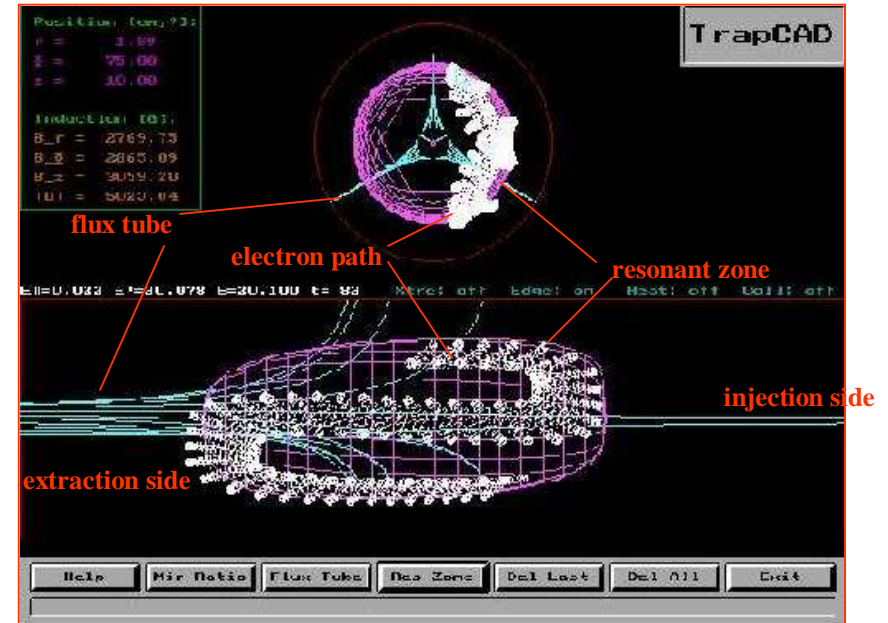


## ECRIS Basics

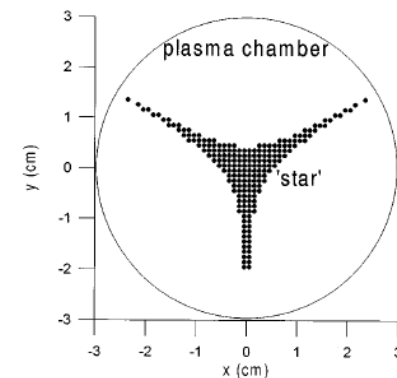
- the energy of the electrons should be higher than the ionization potential of the desired charge state
- the ions should be trapped for a time sufficient to reach the desired charge state since step-by-step ionization is the dominant process
- a minimum-B magnetic mirror configuration confines the particles
- electrons are heated by interaction with rf waves at the cyclotron frequency:

$$\omega_{ce} = \frac{e|B|_{ecr}}{m_e} = \omega_{rf}$$

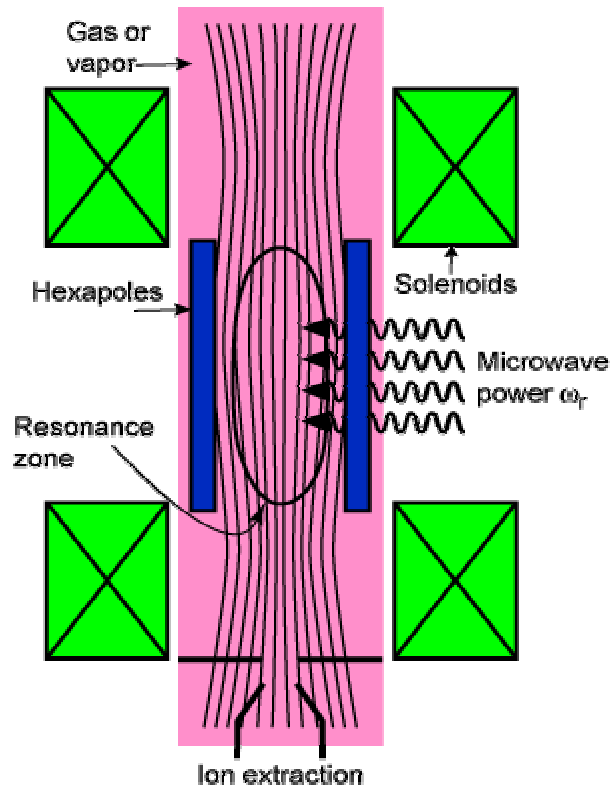
- the created ions are extracted and accelerated with electrostatic fields



A typical screen output for TrapCAD, a tool to design and study magnetic traps of ECRIS



# Key parameters of an ECRIS



## Minimum-B field Confinement

- Magnetic field configuration:

$$B_{inj} \approx 4 B_{ECR} \quad B_{ext} < B_{rad} \approx 2 B_{ECR}$$

$$B_{min} \approx 0.8 B_{ECR}$$

$$I \propto \log B^{1.5}$$

- Microwave frequency:

$$\omega_e = qB_{ECR} / m = \omega_{rf}$$

$$I \propto \omega_{rf}^2 M^{-1} \tau^{-1}$$

- Extraction voltage:

$$I \propto U_{ext}^{3/2}$$

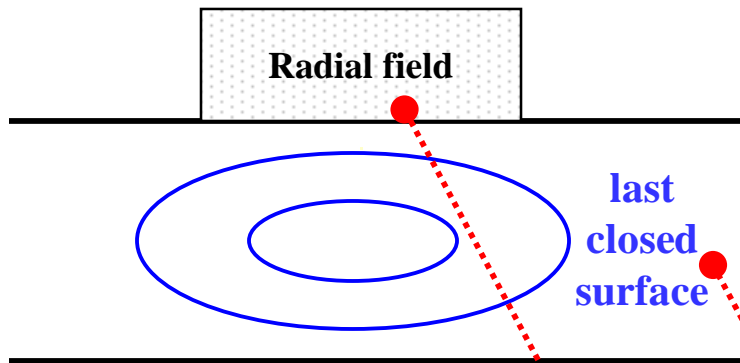
- Plasma chamber geometry (length, diameter) and wall material

- Extraction system (gap, voltage, plasma electrode position)

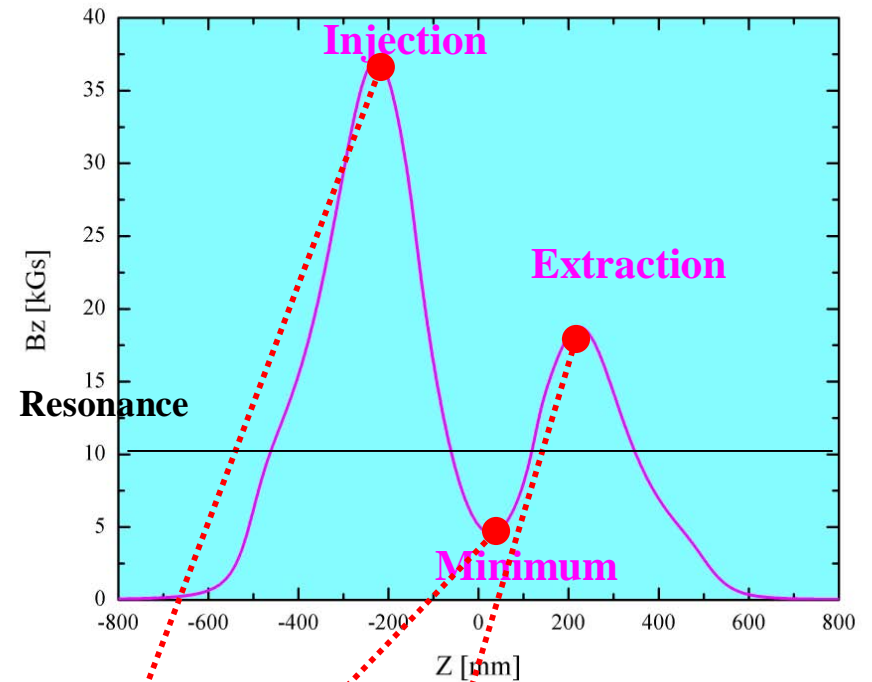
- Biased disc (voltage, position)

# Magnetic confinement

**ECRIS = magnetic structure with B minimum**



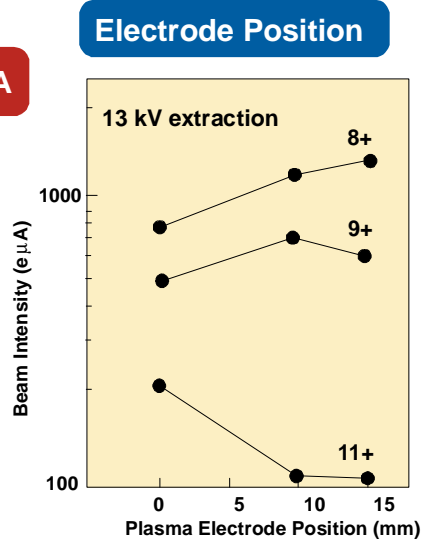
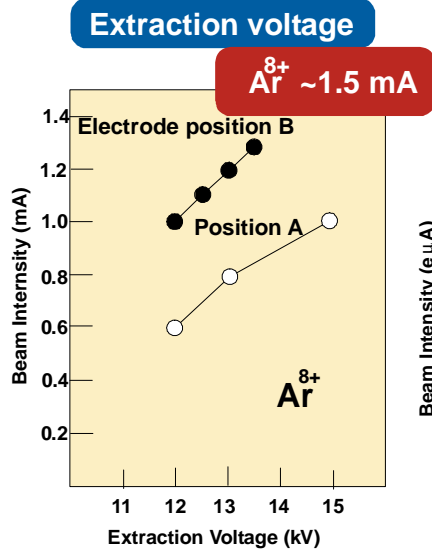
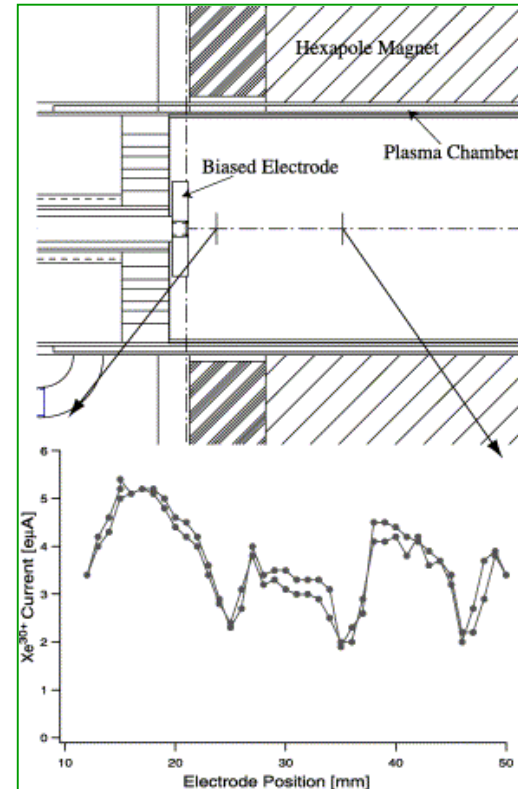
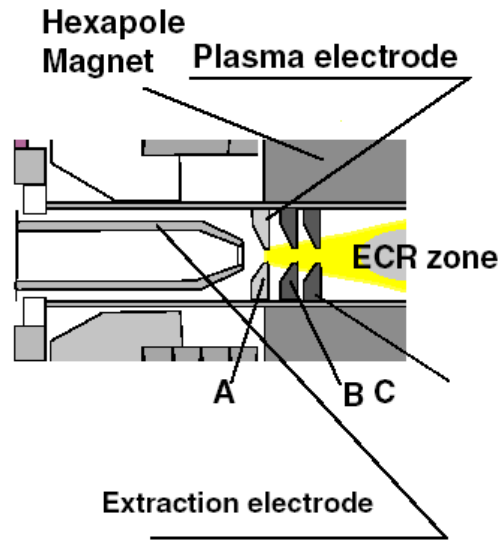
$$B_{\text{last}}^2 = B_{\text{min}}^2 + B_{\text{rad}}^2$$



**Confinement : 5 parameters**

$$B_{\text{inj}} \approx 4 B_{\text{ECR}} \quad B_{\text{ext}} < B_{\text{rad}} \approx 2 B_{\text{ECR}} \quad B_{\text{min}} \approx 0.8 B_{\text{ECR}}$$

# Plasma electrode location and biased disc effect



- The beam intensity is strongly dependent on the position of the bias disc
- Desirable to have an adjustable length of the plasma chamber to be able to change the matching conditions between the plasma and the microwaves





# B-min ECRIS dynasty

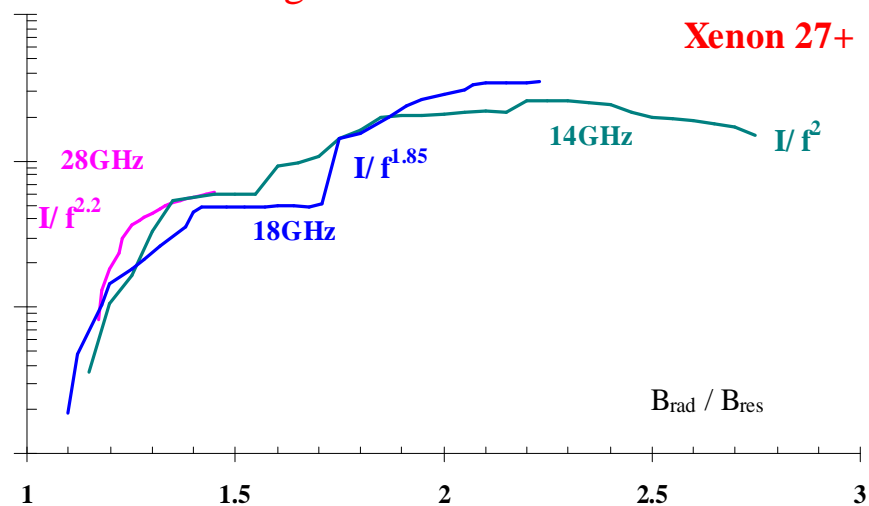
1 <sup>st</sup> generation	'80s	f=6 ÷10 GHz	SUPERMAFIOS, MINIMAFIOS, ECREVIS, CAPRICE,etc.	P<1 kW	$I_{tot} < \text{mA}$	Q≈6÷12 for Argon
2 <sup>nd</sup> generation	'90s	f=14÷18 GHz	ECR4, Hypernanogan, AECR, SC-ECRIS 18 GHz RIKEN	P≈1÷2 kW	$I_{tot} \approx 1\div 5 \text{ mA}$	Q≈8÷16 for Argon
	1998	f=14+18 GHz	SERSE	P≈2 kW dc or pulsed	$I_{tot} \approx 1\div 5 \text{ mA}$	Q≈12÷18 for Argon
2.5 generation	2000	f=28 GHz	SERSE	P≈4÷7 kW dc or pulsed	$I_{tot} \approx 5\div 15 \text{ mA}$	Q≈12÷18 for Argon
	2002	f=28 GHz	PHOENIX	P≈4+7 kW Pulsed	$I_{tot} \approx 10+20 \text{ mA}$	Q≈12+18 for Argon
3 <sup>rd</sup> generation	2004	f ≥28 GHz	VENUS, SECRAL, SuSI, MS-ECRIS, SC- ECRIS in RIKEN	P ≥ 10 kW dc or pulsed	$I_{tot} \approx 10\div 50 \text{ mA}$	Q≈14÷18 for Argon
4 <sup>th</sup> generation	2010?	f =60-90 GHz	?	P ≈ 50 ÷100 kW dc or pulsed	$I_{tot} \approx 50\div 100 \text{ mA}$	Q≈14÷18 for Argon



# SERSE at INFN-LNS Catania, Italy



Test of scaling laws at 14 – 18 – 28 GHz



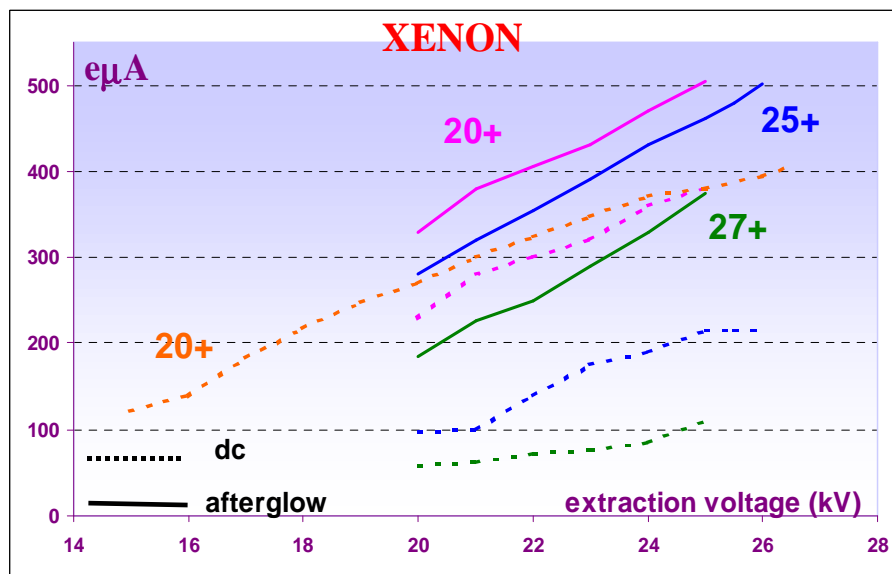
First 28 GHz operation (2000)

Designed for 18 GHz

$B_{rad} = 1.45$  T

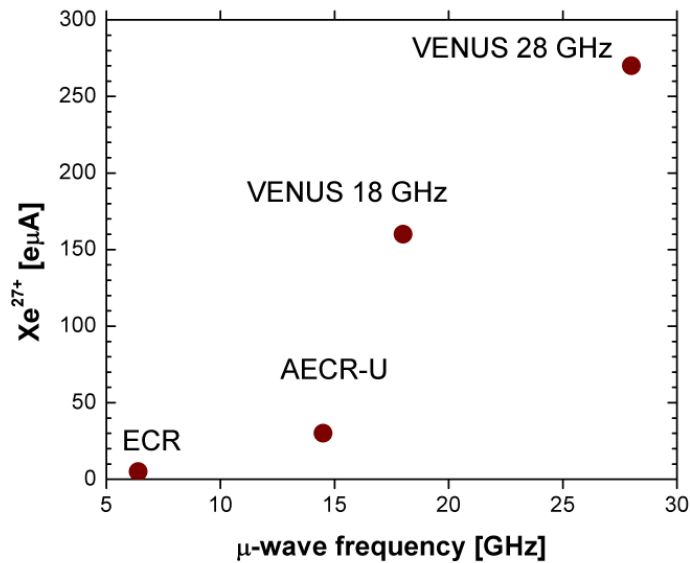
Results of 28 GHz tests

- $I \sim f^2$ , verified at 14, 18 and 28 GHz
- $P \geq 3$  kW
- Optimum  $B_{rad}$  at 28 GHz  $> 1.45$  T





# The LBNL ECR ion source group leads the way to the next generation sources with VENUS

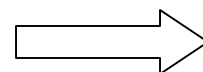


## Challenges

- Superconducting Magnet
- 28 GHz microwave heating
- X-rays from the Plasma
- Ion Beam Transport



Normal conducting

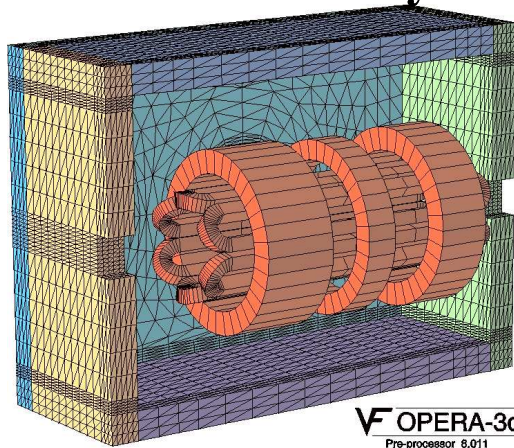


Super conducting



# VENUS is the first ECRIS to address these challenges

## Superconducting Magnets State of the art cryostat



OPERA-3d  
Pre-processor 8.011

## New Plasma Chamber



Ta X-ray shielding

- Because of its unique position VENUS was selected as prototype injector source for the next generation heavy ion facilities in the US
- 28 GHz operation since 2004

## Beam Transport

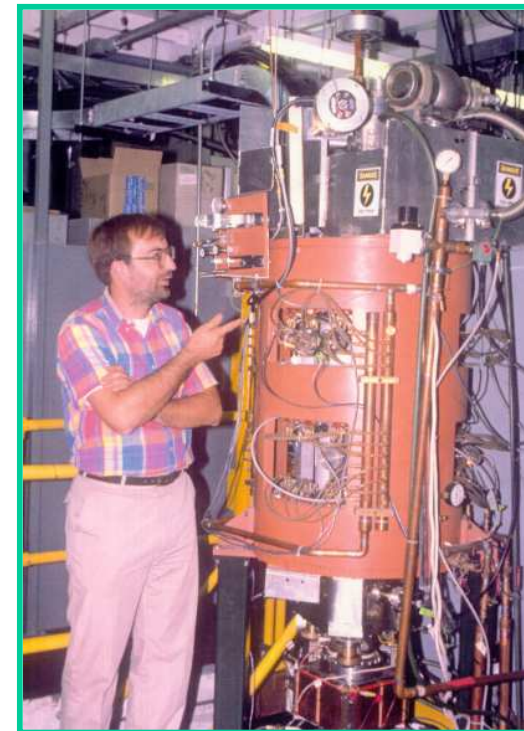
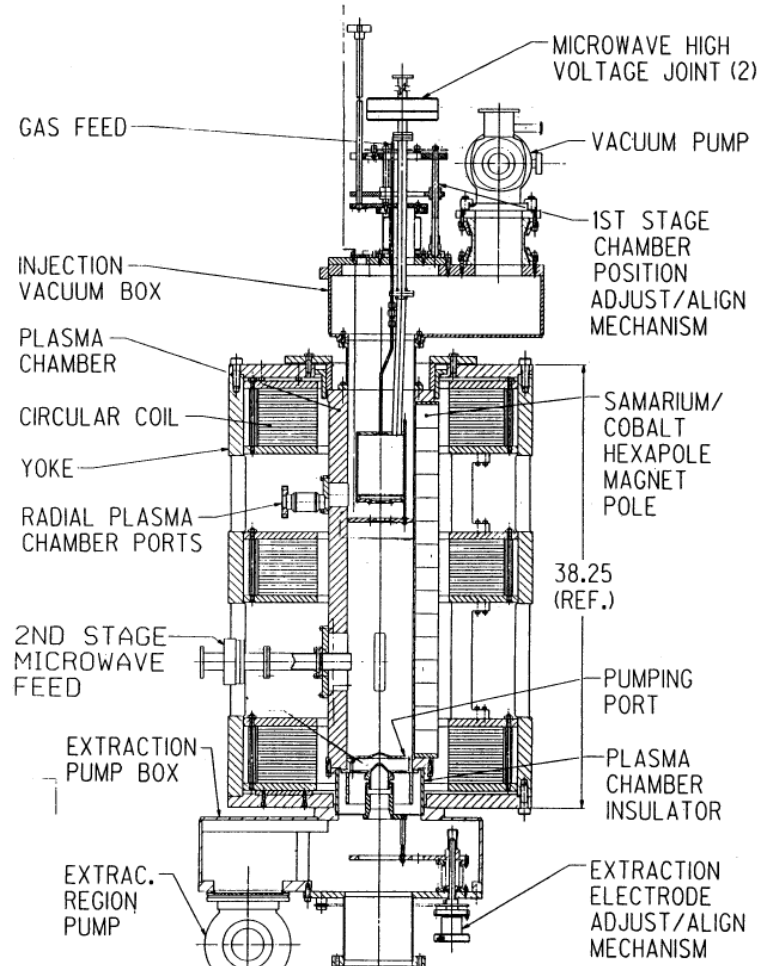


28 GHz microwave plasma heating





# ECR Ion Sources at NSCL/MSU I.



**RT-ECR (1985)**  
**First ECRIS using  
iron return yoke**



## ECR Ion Sources at NSCL/MSU II.

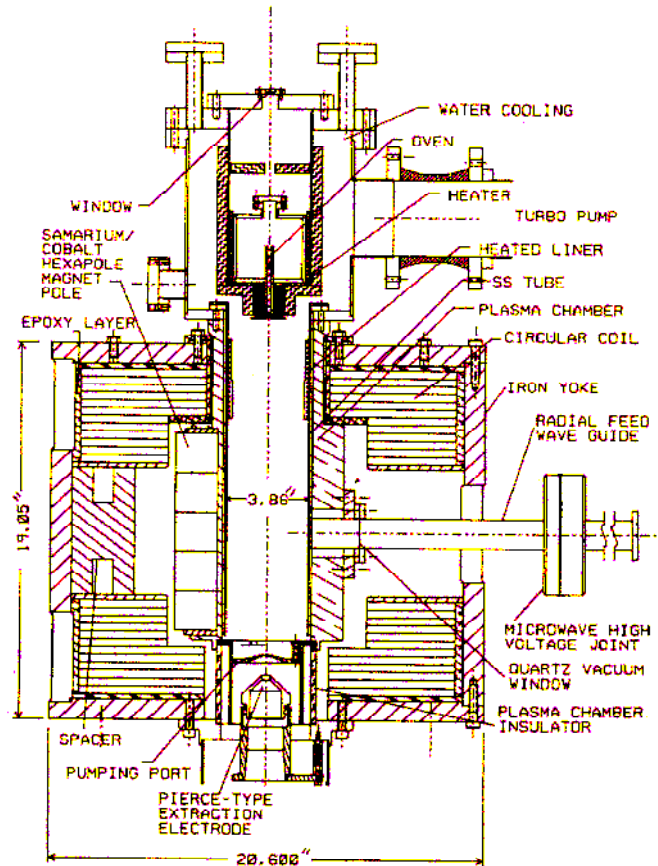
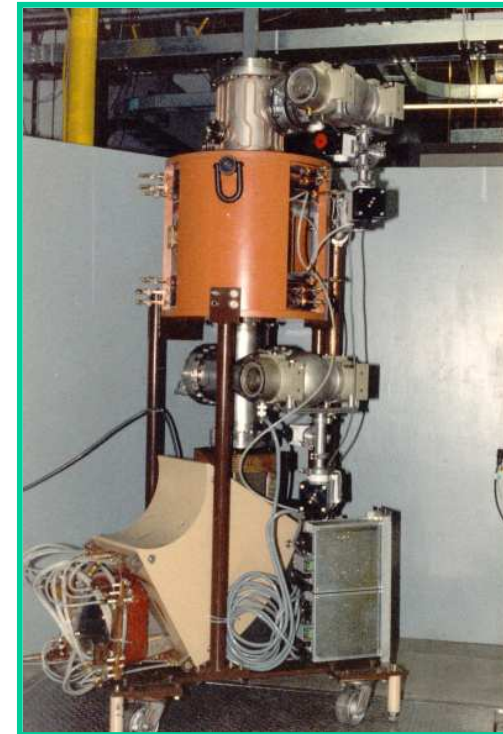


Fig. 1: The new CP-ECR, first operated in March 1987, is shown.



### CP-ECR (1987)

The first ECRIS with an integral large volume oven and heated liner



# ECR Ion Sources at NSCL/MSU III.

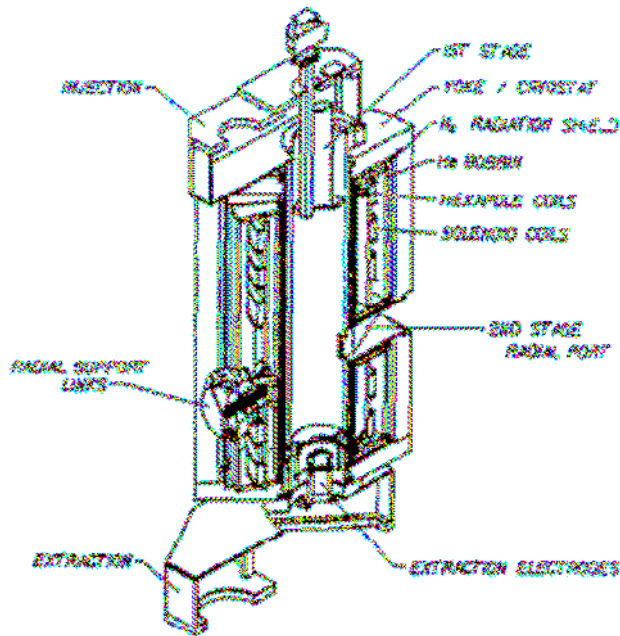


FIG. 1. The SCECR is shown in schematic form.

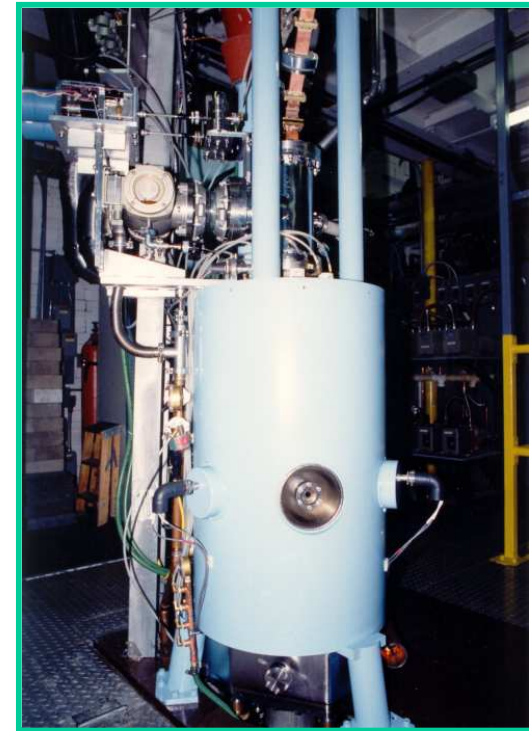
## First Vertical SC ECR

Designed for 6.4 and 14.5 GHz

High B-mode demonstration at 6.4 GHz

Sextupole field too low for 14.5 GHz

(Quenching)



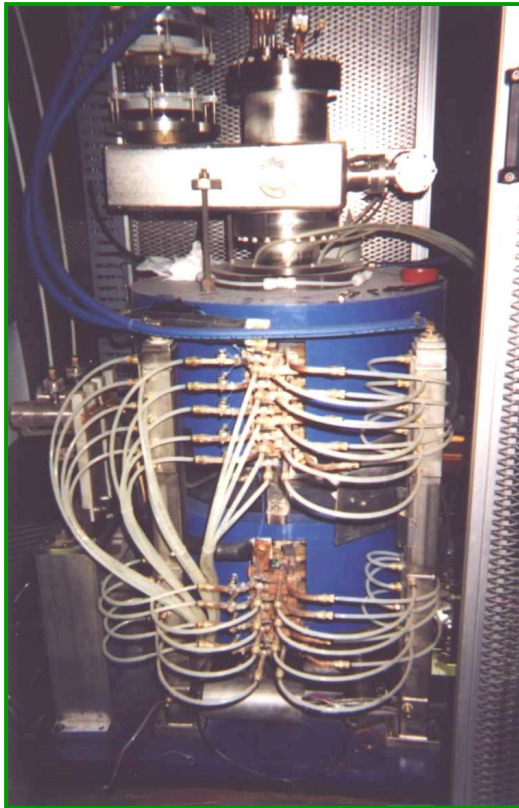
## SC-ECR (1993)

The first dynamically tunable SC ECRIS using the High-B mode

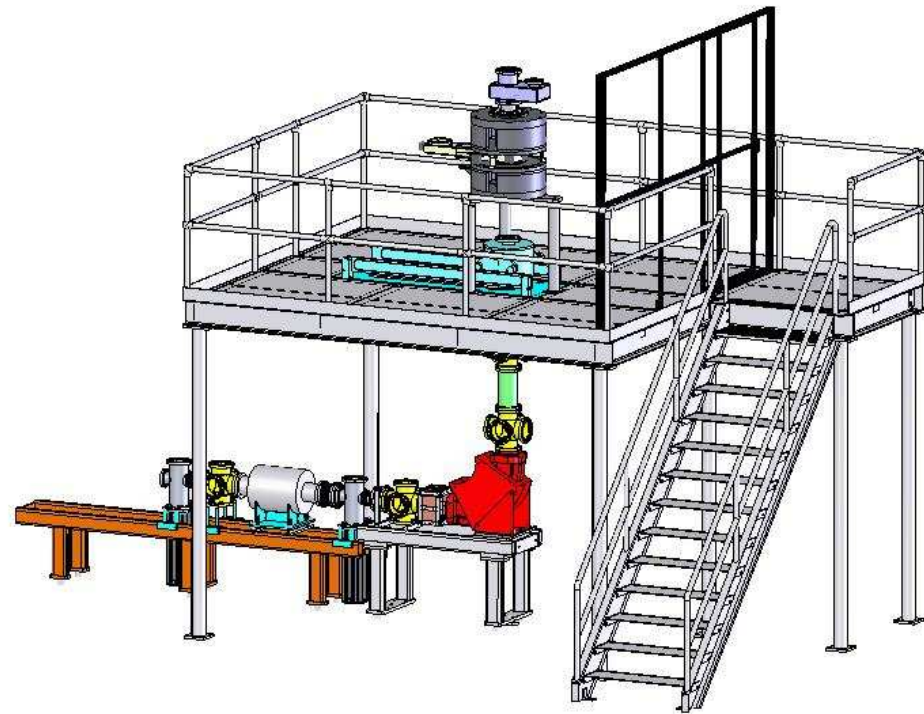




## ECR Ion Sources at NSCL/MSU IV.



**ARTEMIS-A (1999)**  
– modified version of  
AECR-U from LBL



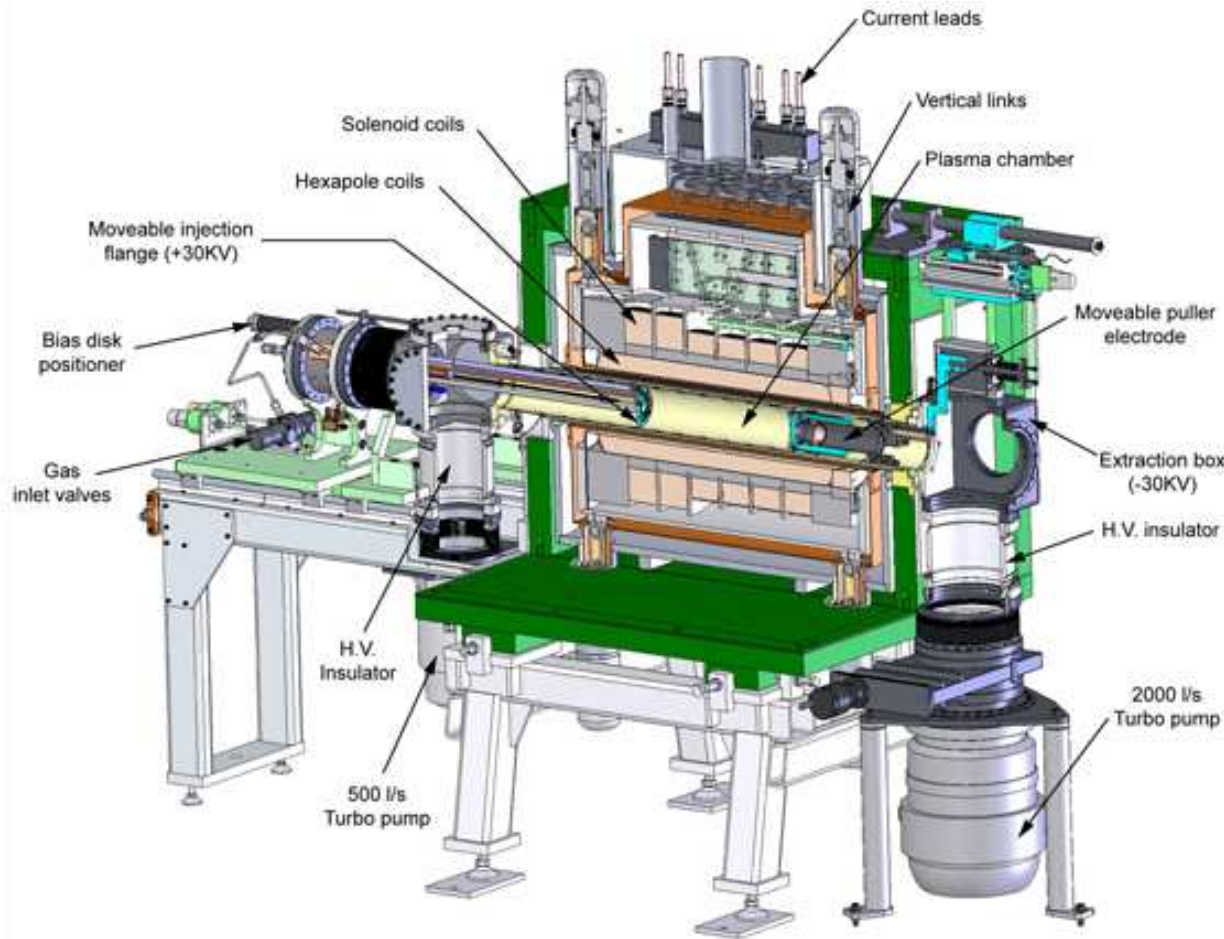
**ARTEMIS-B (2005)**  
off-line test bench for ion source  
development





# ECR Ion Sources at NSCL/MSU V.

## SuSI – Superconducting Source for Ions (2007)



- **maximum magnetic fields:**

Original Design:

- 2.6 T, 1.5 T axial field
- 1.5 T radial field

Tested (February 2006):

- 3.6 T, 2.2 T axial field
- 2 T radial field

- **plasma chamber diameter:**

101.6 mm (aluminum)

- **superconducting wire:**

- 2x1 mm NbTi
- Cu/SC ratio 3.00

- **operating frequency:**

Phase I: 18 + 14.5 GHz

Phase II: 24-28 GHz

- **maximum extraction voltage:**

60 kV (ion source at +30 kV, beamline at -30 kV)

- **tunable plasma chamber length**

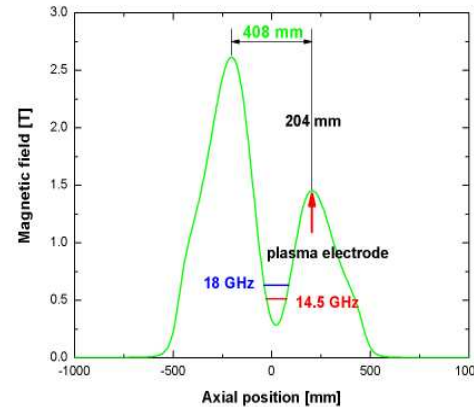
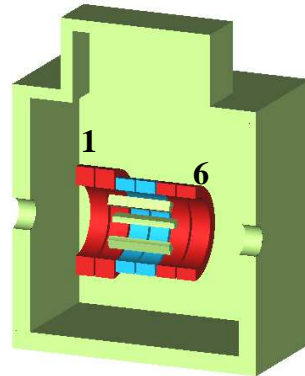
- **tunable bias disc position**

# The Flexible Axial Magnetic Field Concept

$$J_1=J_2=61 \text{ A/mm}^2$$

$$J_3=J_4=-60 \text{ A/mm}^2$$

$$J_5=J_6=74 \text{ A/mm}^2$$

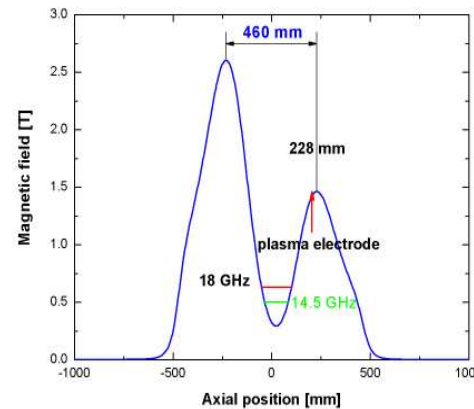
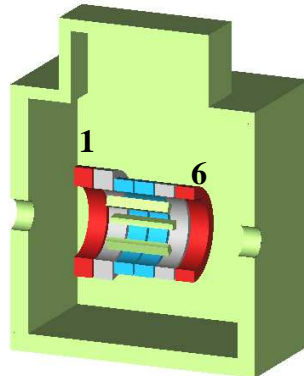


$$J_1=120 \text{ A/mm}^2$$

$$J_2=J_5=0$$

$$J_3=J_4=-27 \text{ A/mm}^2$$

$$J_6=96 \text{ A/mm}^2$$

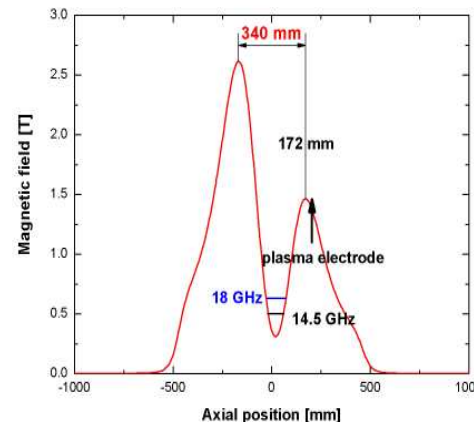
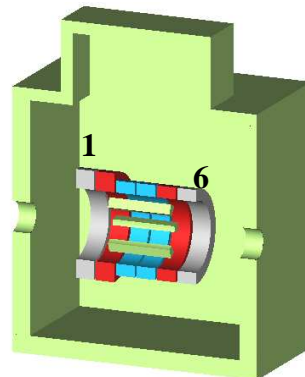


$$J_1=J_6=0 \text{ A/mm}^2$$

$$J_2=170 \text{ A/mm}^2$$

$$J_3=J_4=-100 \text{ A/mm}^2$$

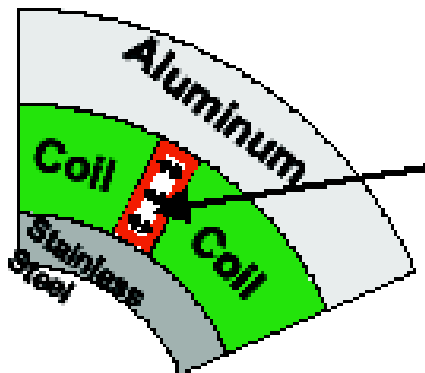
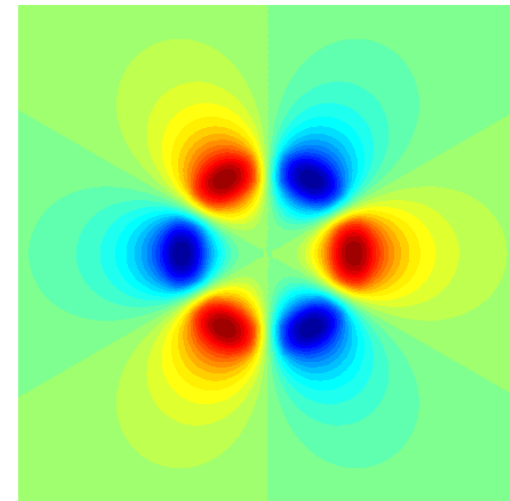
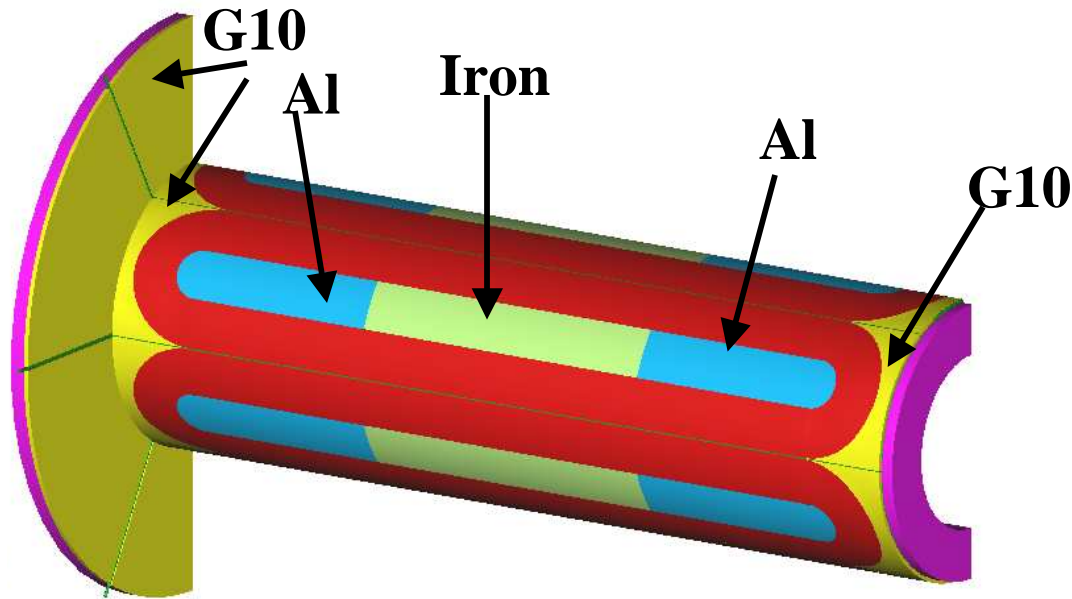
$$J_6=150 \text{ A/mm}^2$$



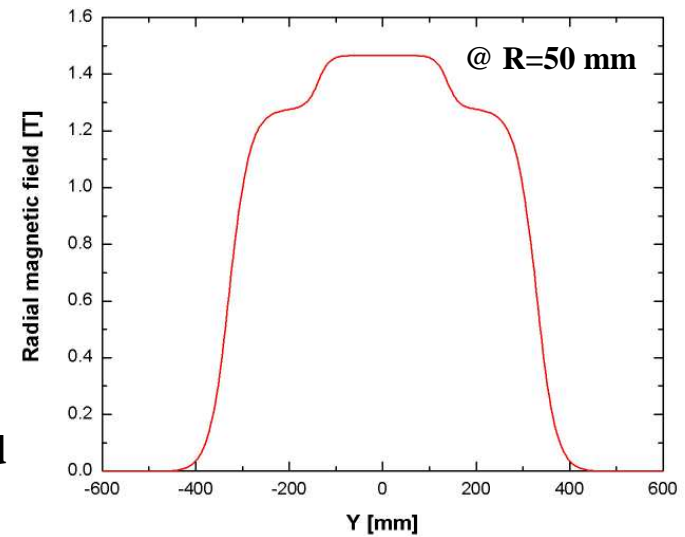
- the relative distance between the resonant zone and plasma electrode can be varied
- the distance between the two magnetic maxima can be varied
- the “depth” of the magnetic minimum can be varied
- the position of the magnetic profile can be shifted



# SC hexapole coils



High pressure liquid metal bladder to prevent movement  
Similar technology as used in VENUS construction







## SuSI Magnet Construction I.



**The assembly of the SuSI magnet liquid nitrogen thermal shield.**



**The SuSI magnet cryostat before the super insulation is applied to the front and back end of the liquid nitrogen thermal shield.**

## SuSI Magnet Construction II.



The SuSI magnet yoke with the injection and extraction hardware and plasma chamber with electrical isolation ready for tests.

- Magnet tested in a vertical test dewar Febr. 2006.
- LHe vessel completed, leak checked .
- LN<sub>2</sub> shield completed.
- Vertical and horizontal support links installed.
- Cryostat was finished in Sept. 2006.
- Vacuum vessel installation was completed in Dec. 2006.

SuSI commissioning started in January 2007



## SuSI Injection Side and Plasma Chamber

**Movable injection hardware  
with two microwave waveguides**

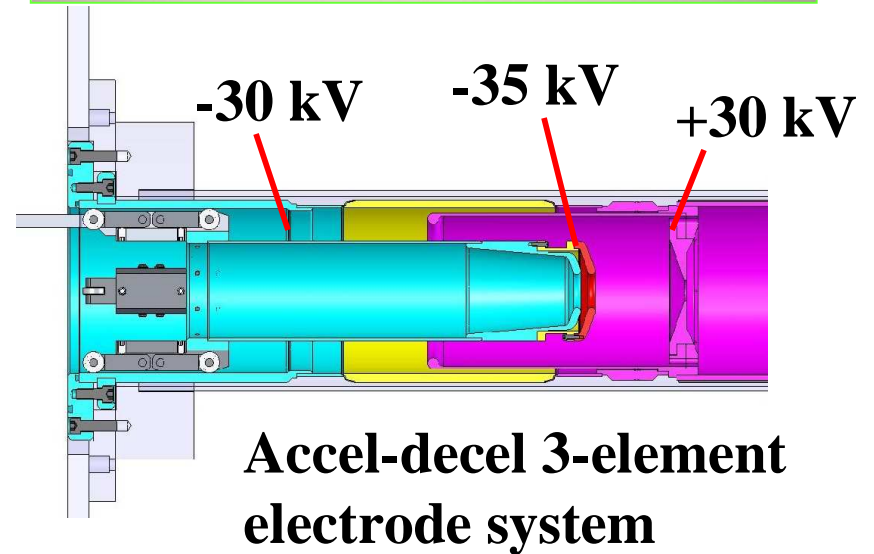
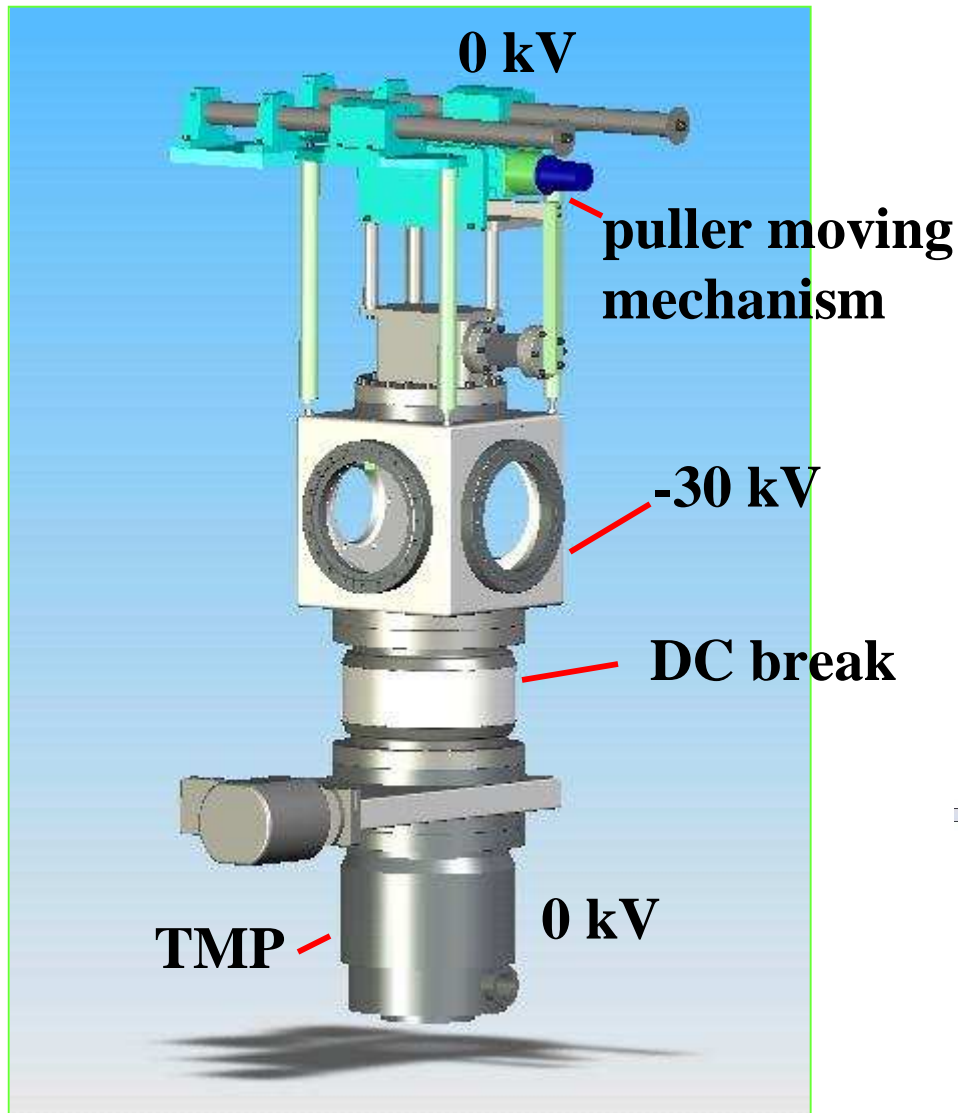


- Testing at high voltage the plasma chamber with the electric isolation around
- also visible the spare plasma chamber with electric insulator removed





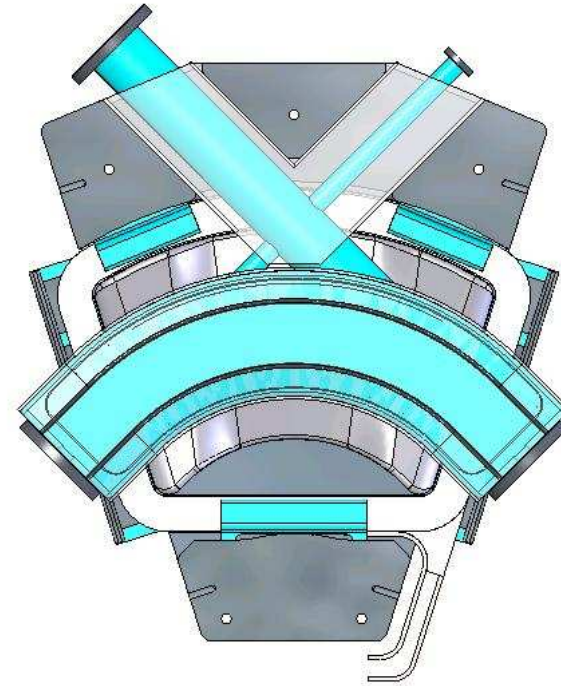
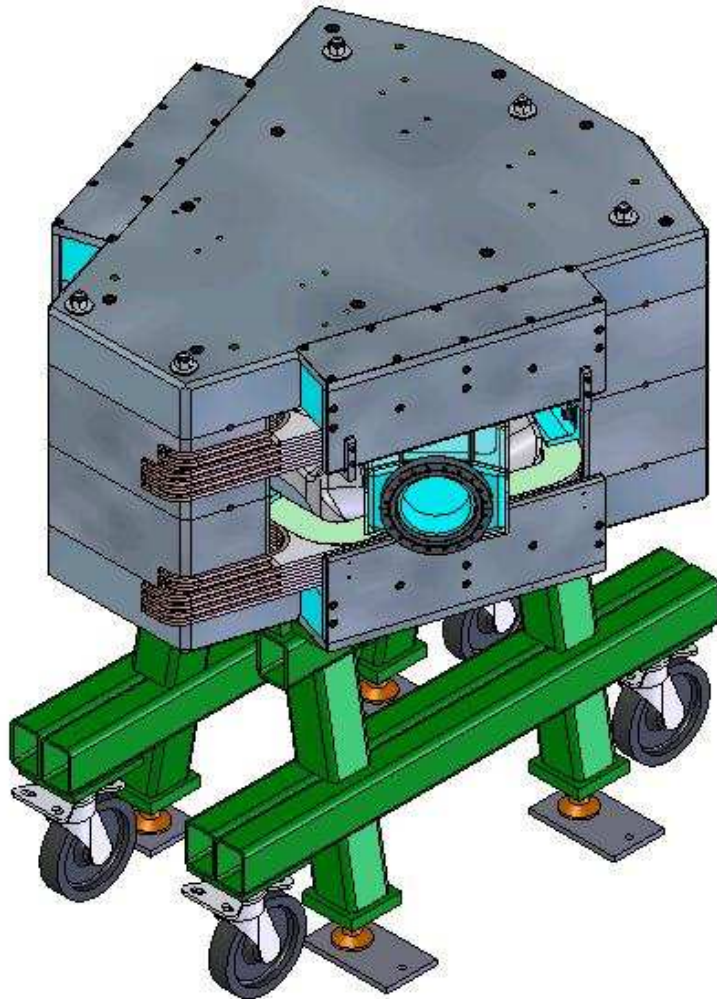
# SuSI Extraction Side







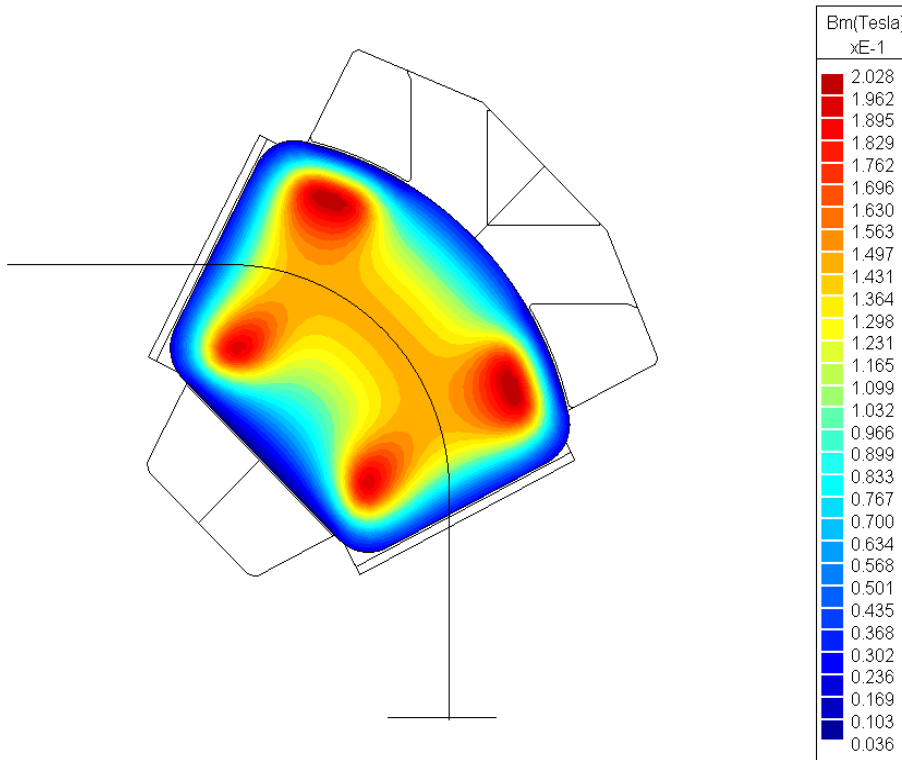
## 90° Analyzing Magnet I.



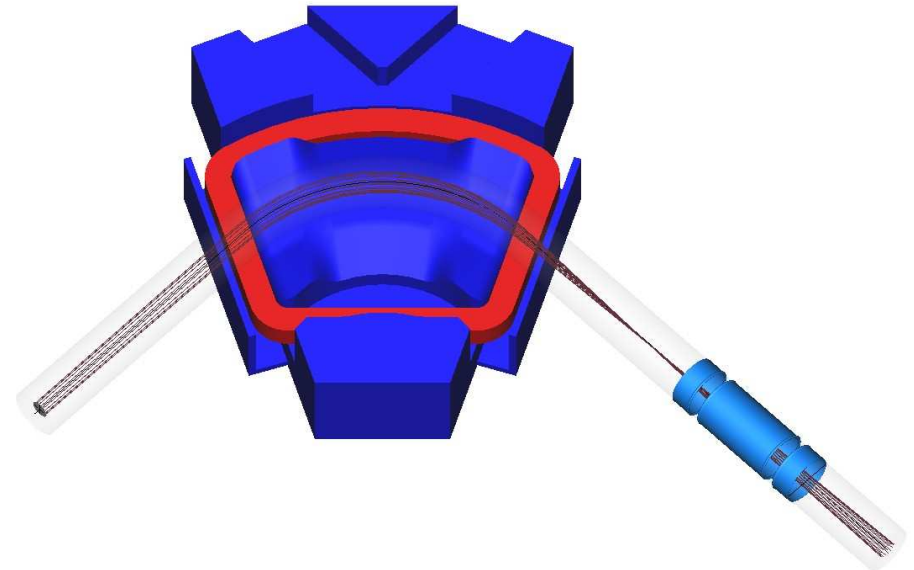
- vacuum chamber is electrically isolated from the rest of the magnet

Based on the LBL VENUS analyzing magnet design (M. Leitner)

## 90° Analyzing Magnet II.



Midplane magnetic field contours

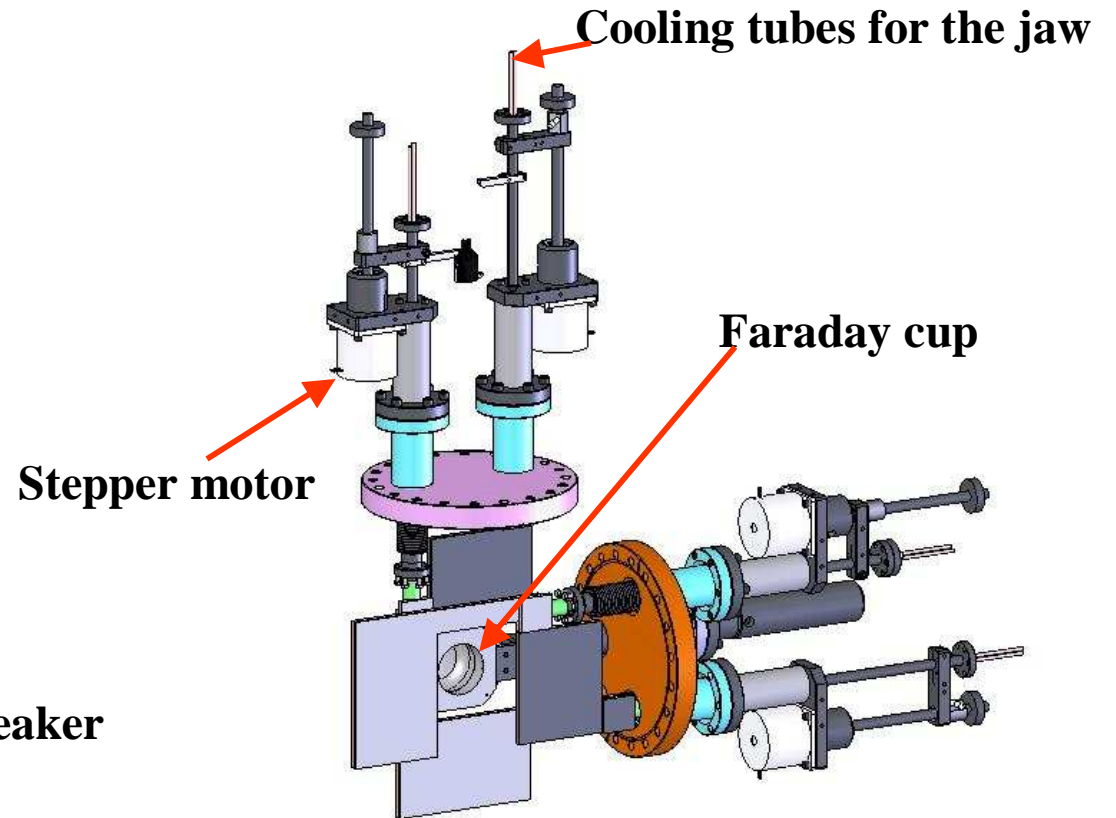
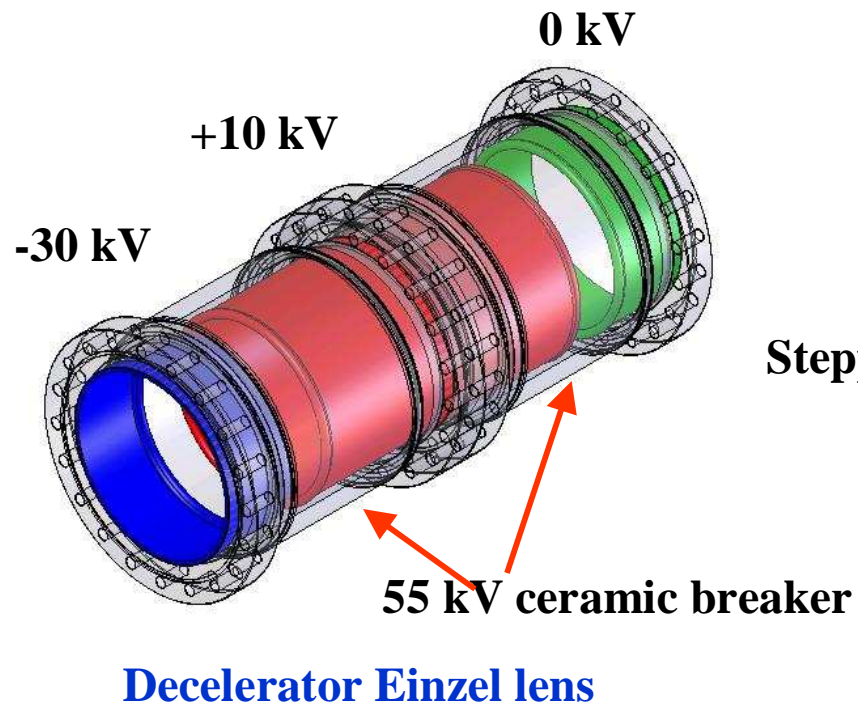


**$^{48}\text{Ca}^{8+}$  beam through the analyzing magnet and the decelerator Einzel lens**

- **initial beam energy:  $60 \text{ kV} \cdot 8 = 480 \text{ keV}$**
- **final beam energy:  $30 \text{ kV} \cdot 8 = 240 \text{ keV}$**



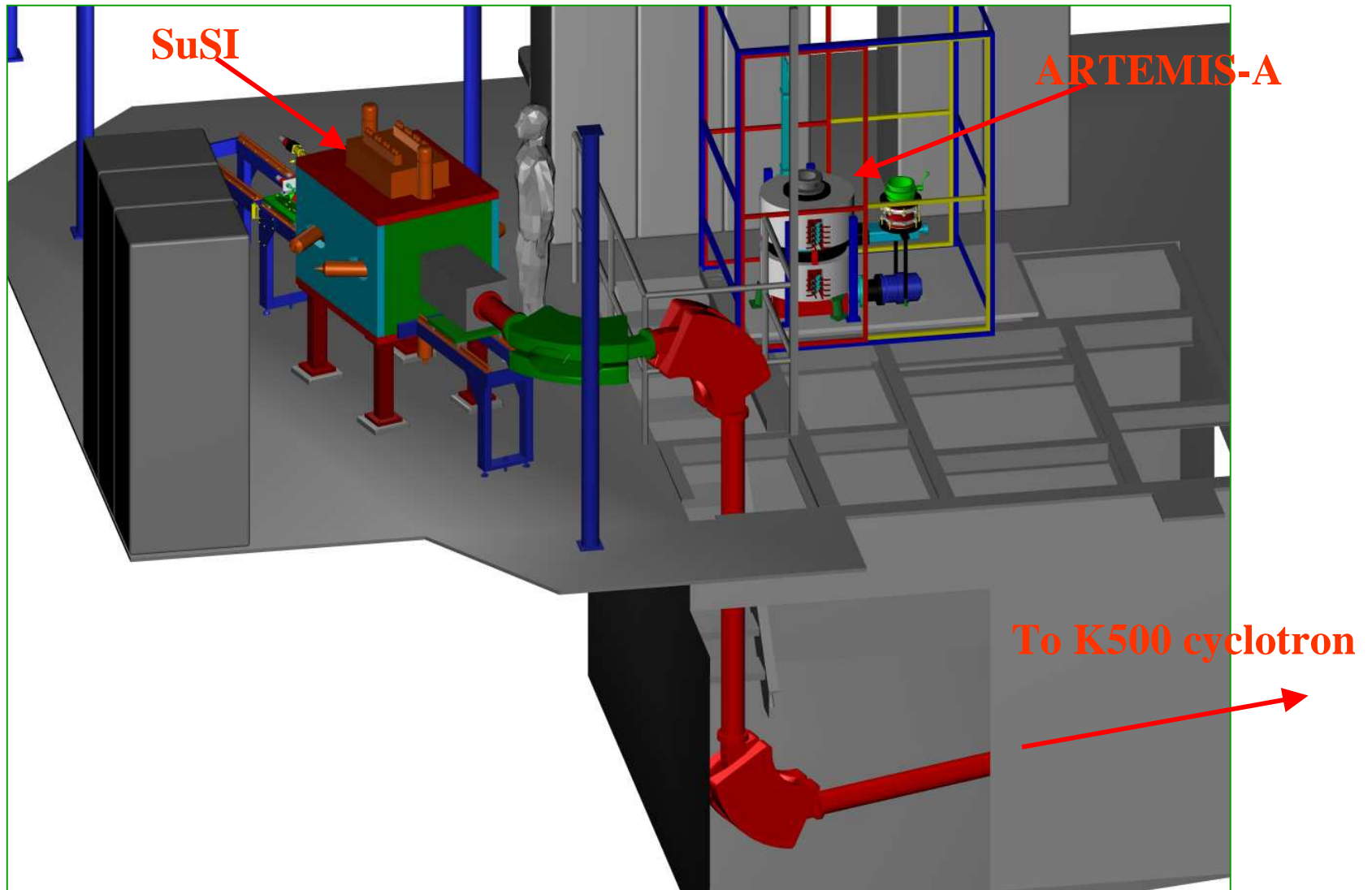
# Beamline Elements



**4-jaw slit system (max. opening:  
90x90 mm) with Faraday cup  
(mounted in a 6-way cross, 8" CF)**



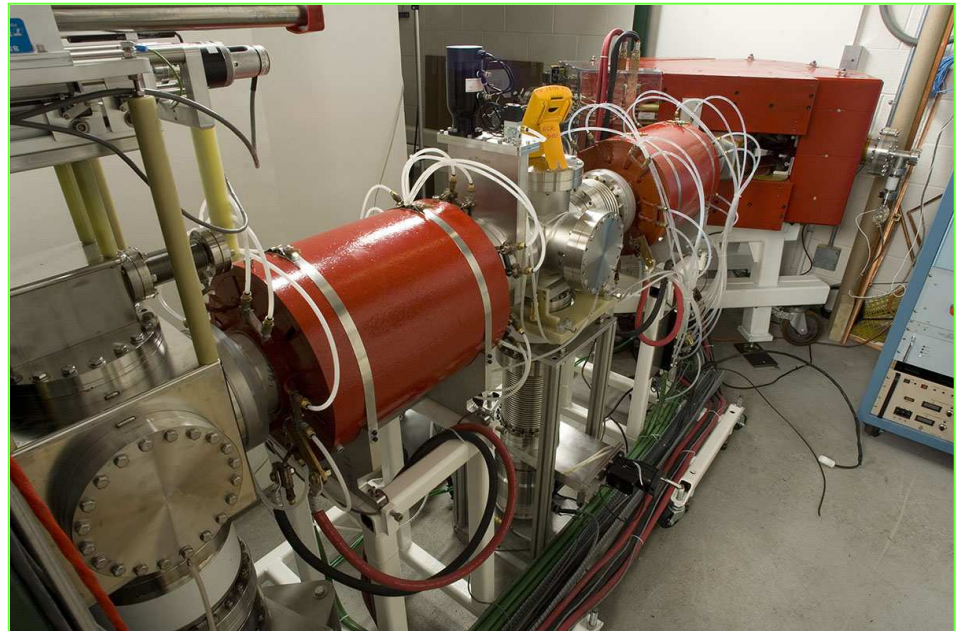
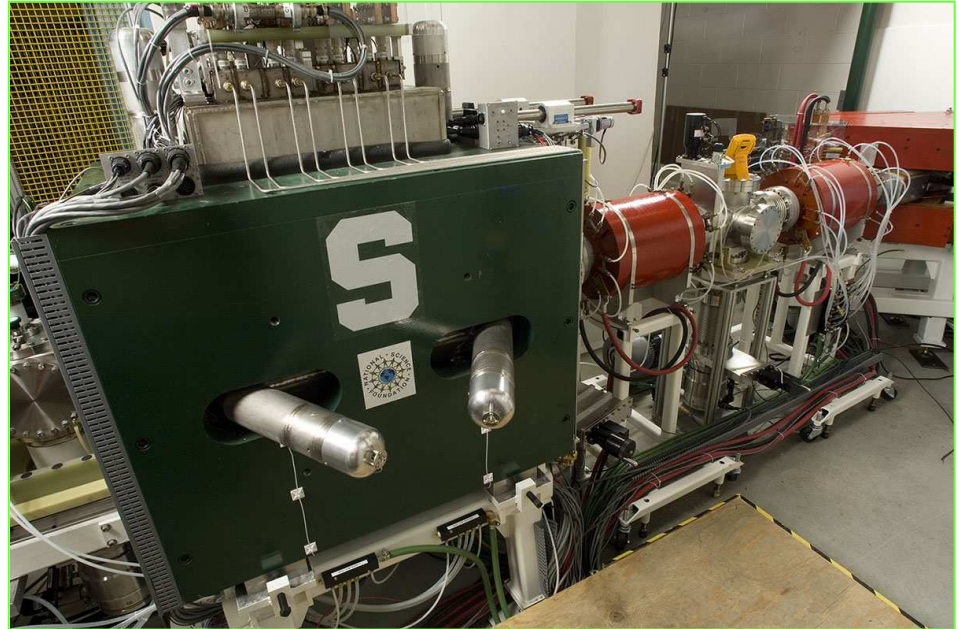
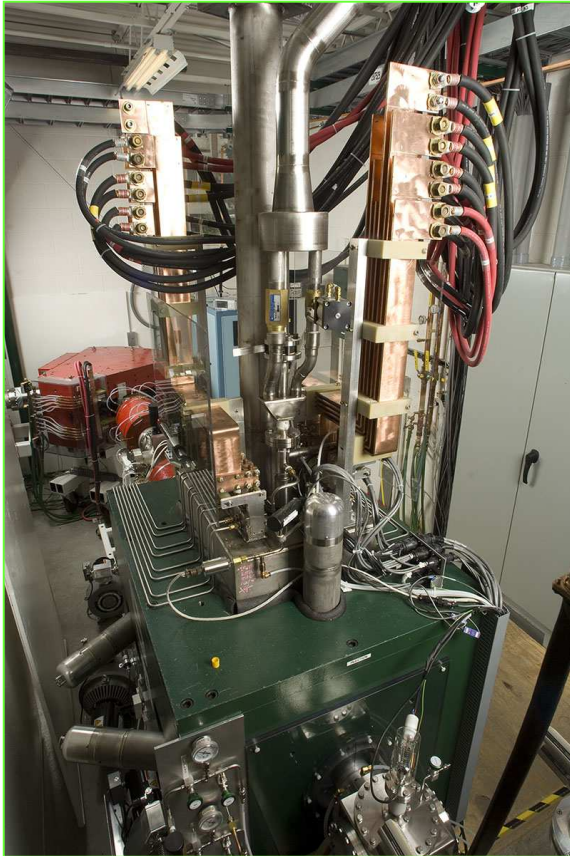
# The Floor Layout for SuSI in the Production Area



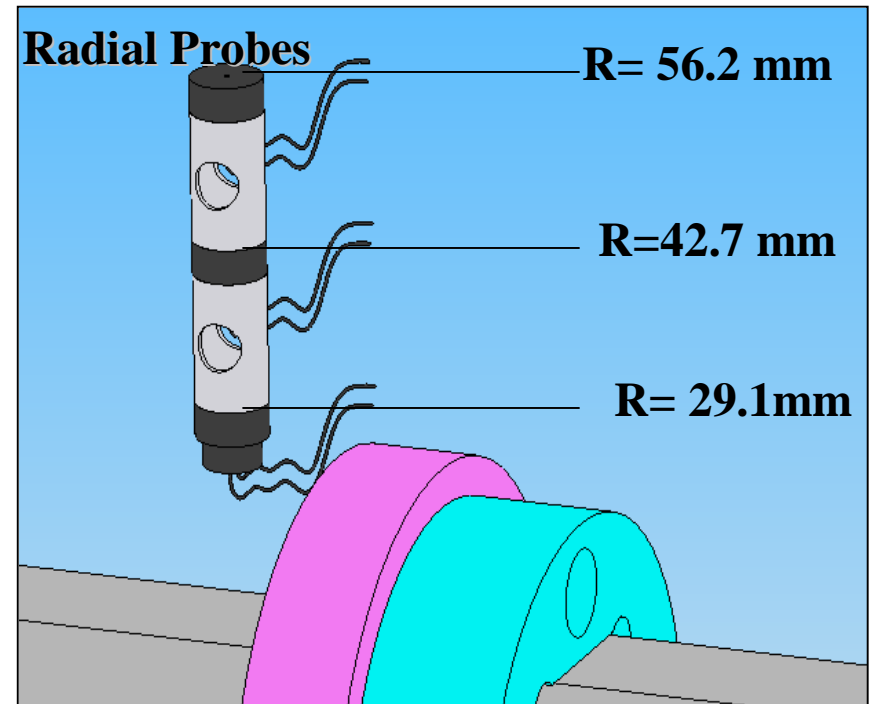
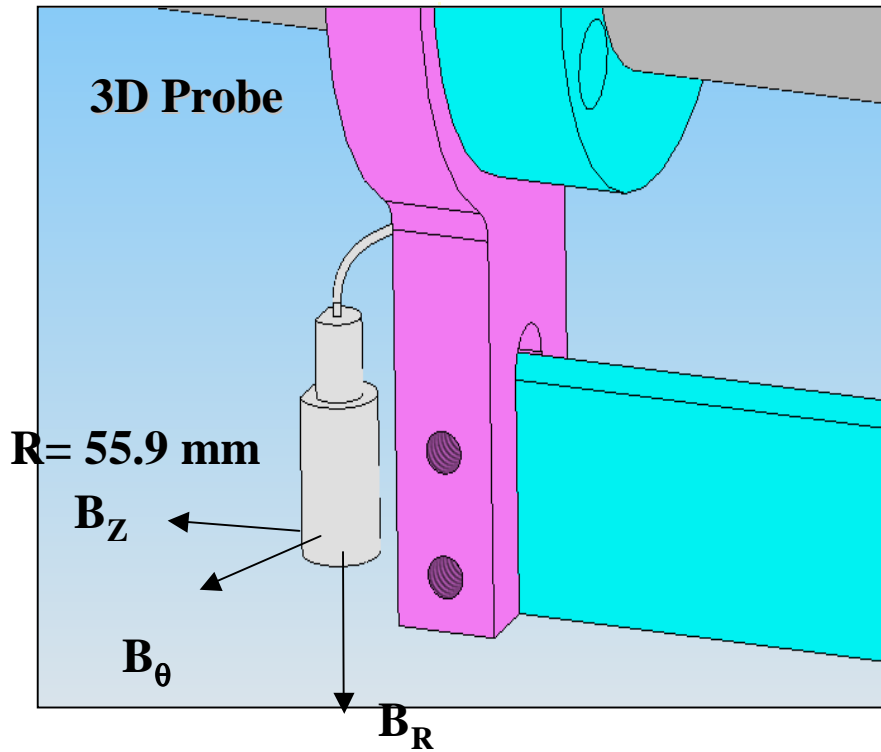
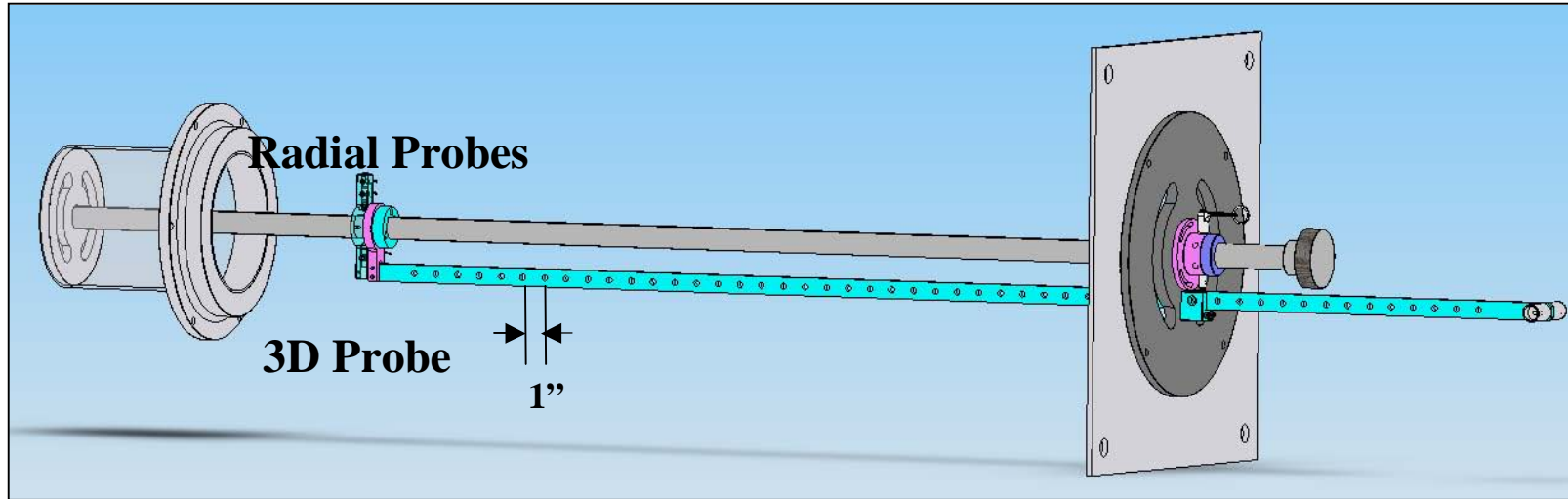




# SuSI photos

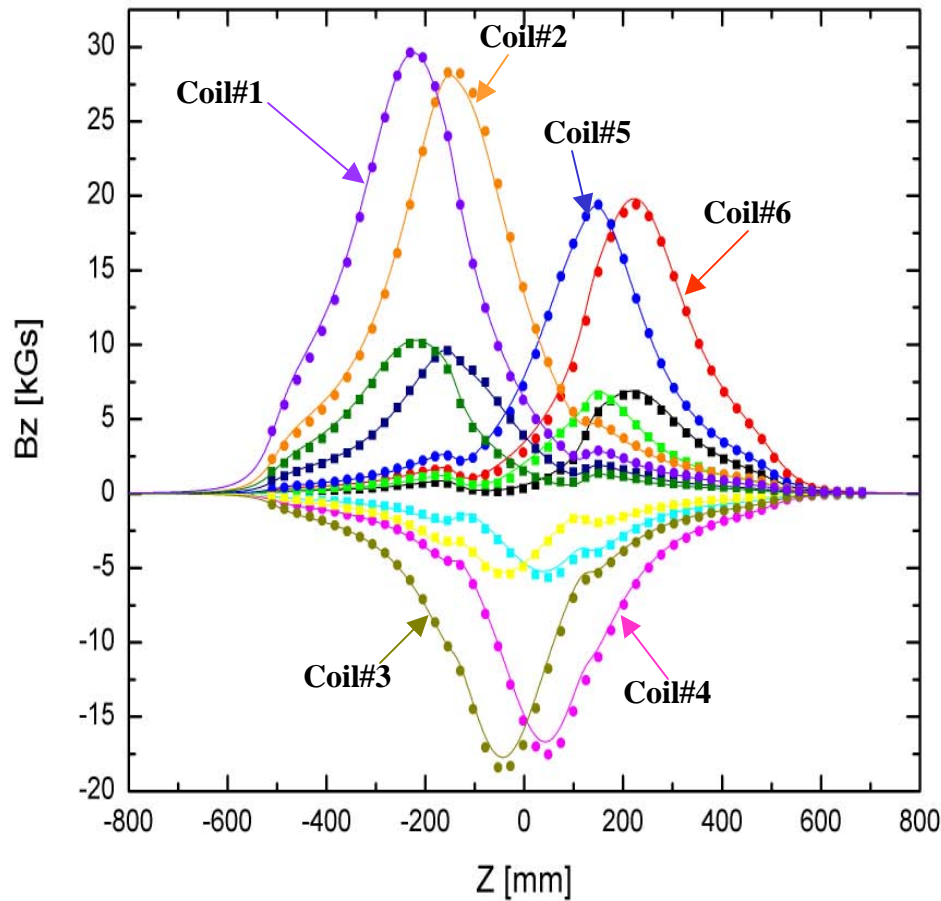


# Mapping the magnet I.





## Mapping the magnet II. (solenoids)



### Magnetic field maps of all solenoids

Lines – calculated values with AMPERE  
Dots – measured values

Black: 290, 0, -50, -50, 0, 210 Amp

Red: 175, 175, -130, -130, 135, 135 Amp

Blue: 0, 390, -220, -220, 320, 0 Amp

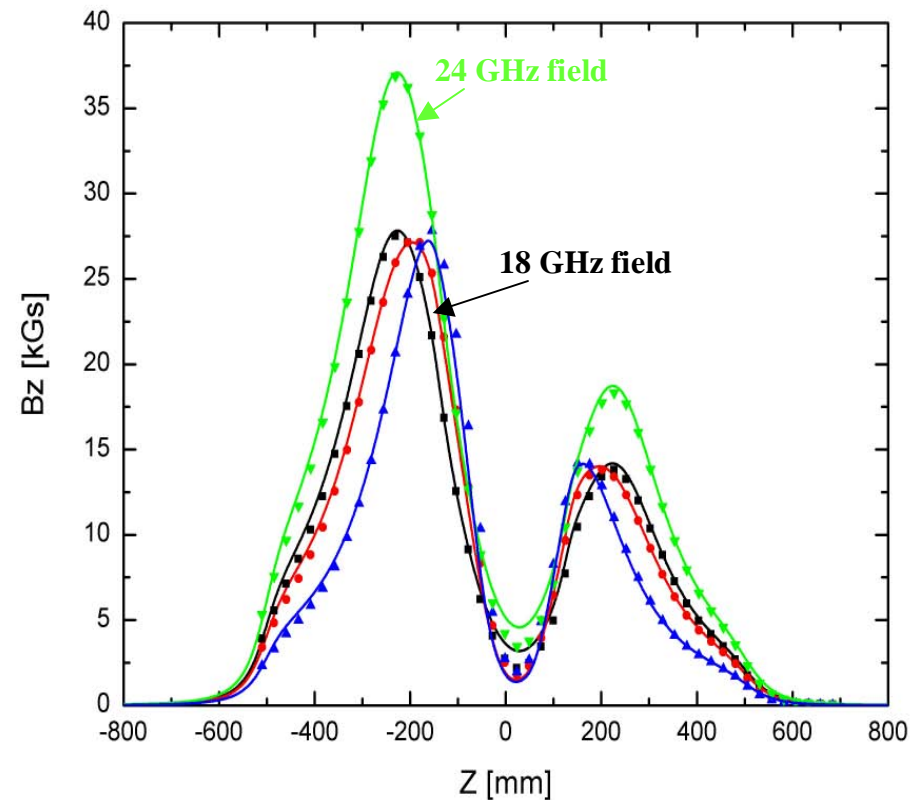
Green: 390, 0, -66, -66, 0, 280 Amp

### Magnetic field maps of the individual solenoid

Lines – calculated values with AMPERE

Dots – measured values

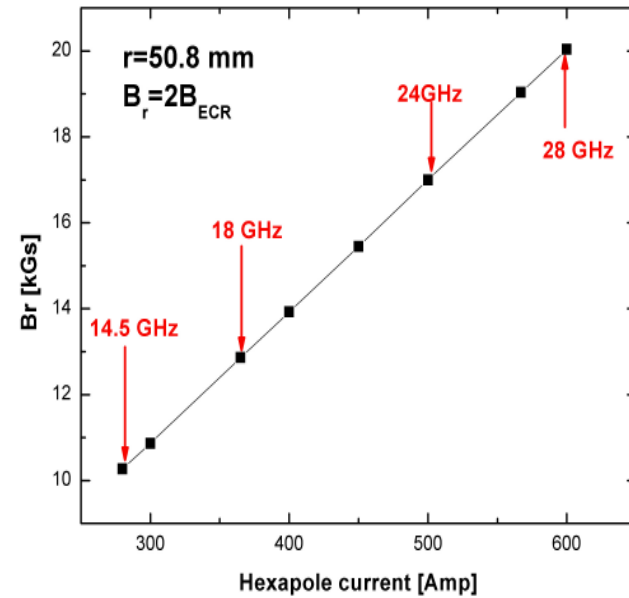
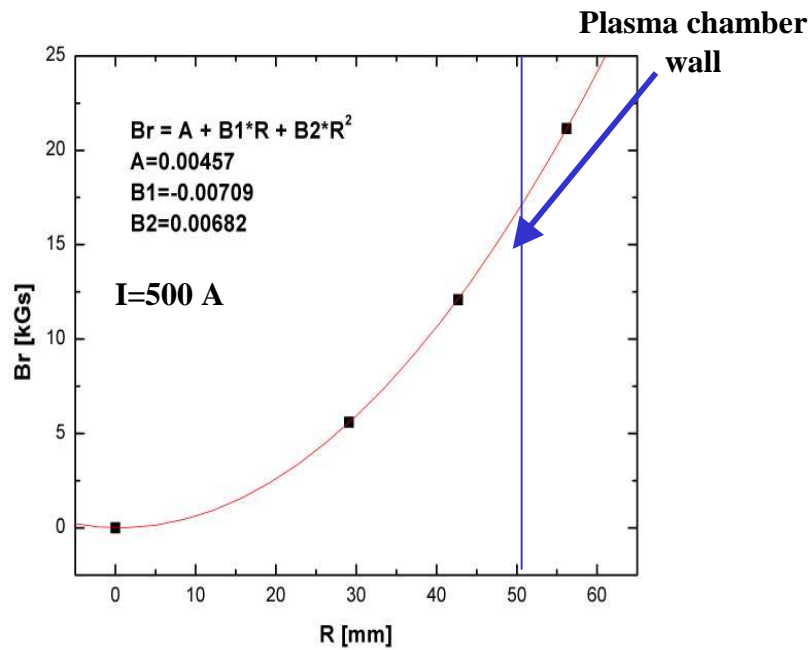
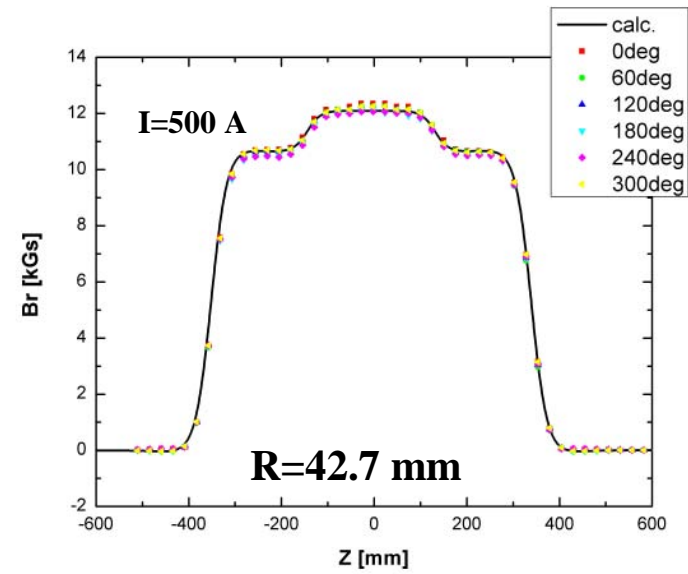
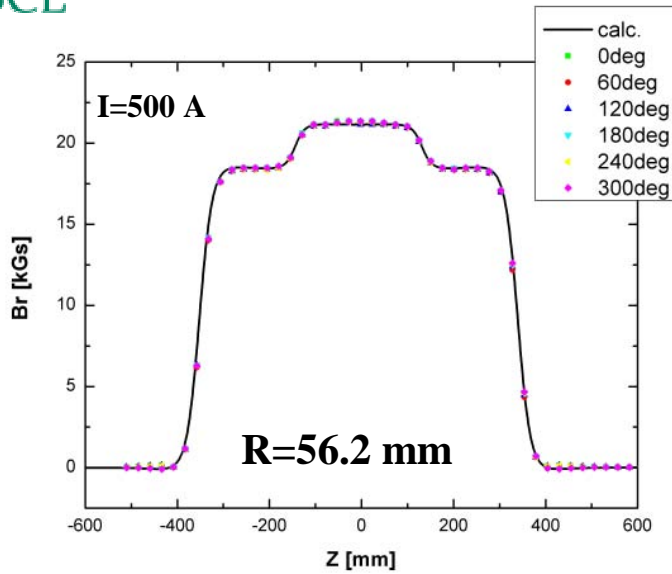
Each coil was mapped at 100 and 300 Amp





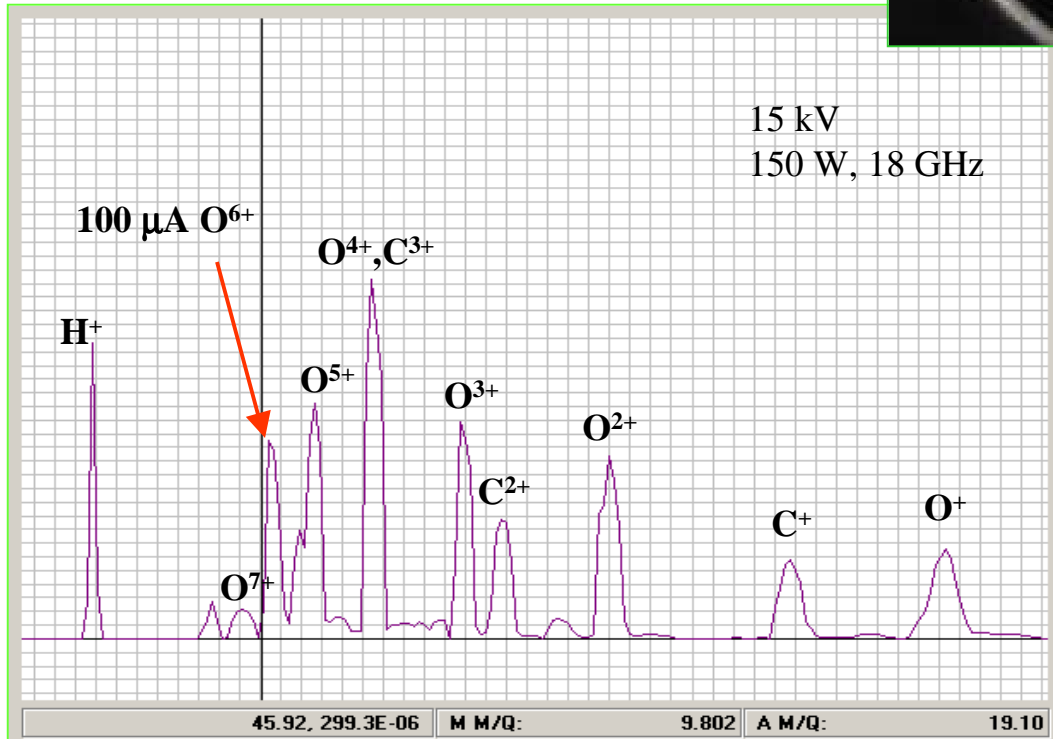


# Mapping the magnet III. (hexapole)





**SuSI First plasma ignited  
on March 29, 2007**



**SuSI First charge state  
distribution obtained on  
June 8, 2007**



# NSCL People Involved in ECRIS Design and R&D

## *Ion Source Physicists:*

**Dallas Cole**

**Guillaume Machicoane**

**Larry Tobos**

**Peter Zavodszky**

## *Accelerator Physicists:*

**Marc Doleans**

**Felix Marti**

**Peter Miller**

**Jeff Stetson**

**Mathias Steiner**

**Xiaoyu Wu**

**Qiang Zhao**

## *Mechanical Engineers:*

**Ben Arend**

**Jim Moskalik**

**Jack Ottarson**

## *Electronic and RF Engineers:*

**Kelly Davidson**

**Bill Nurnberger**

**John Vincent**

## *SC magnet technology:*

**Jon DeKamp**

**Scott Hitchcock**

**Al Zeller**



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