



# Production Pathways for Medically Interesting Isotopes

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# Introduction

- The DOE has published a list of future radioisotopes of medical interest
- All of which have limited production
- The goal is an overview of all possible production pathways by irradiation and cascade production

Isotope	Usage
actinium-225 (accelerator routes <u>only</u> ) and bismuth-213	Treatment of infectious processes as well as cancers using alpha particles.
astatine-211	Treatment of infectious processes as well as cancers using alpha particles.
bromine-76, 77	Bromine-76 is a PET imaging isotope, while bromine-77 offers the advantage of therapeutic low-energy Auger and Coster-Kronig electrons. Potential uses include imaging and therapy of infectious processes as well as cancers.
cerium-134	PET imaging analogue for alpha-emitting isotopes
cobalt-55	Longer half-life PET imaging agent often used to study slower biological processes. (e.g., effects of stroke and Traumatic Brain Injury (TBI))
Copper-67	Theragnostic agent for treatment of cancer and infectious disease.
iridium-192	High dose-rate brachytherapy for treatment of tumors.
iron-52	Radiotracer for early stage medical and biological processes.
lead-212/bismuth-212 (generator)	Treatment of infectious processes as well as cancers using alpha particles.
manganese-52	PET imaging agent.
rhenium-186	Theranostic isotope for diagnostic imaging and treatment.
scandium-43,44,47/titanium-43,44,47	Potential uses include imaging and therapy of infectious processes as well as cancers. Sc-43 and Sc-44 are PET imaging isotopes, while Sc-47 is a therapeutic $\beta$ emitter.
selenium-72/arsenic-72 (generator)	PET imaging agent.
Strontium-89	Bone pain palliation.
tellurium-119m/antimony-119 (generator)	Treatment of infectious processes as well as cancers using low-energy Auger and Coster-Kronig electrons.
tin-117m	Therapeutic isotope for various joint diseases using low-energy Auger and conversion electrons.
uranium-230/thorium-226 (generator)	Treatment of infectious processes as well as cancers using alpha particles.
vanadium-48	PET imaging agent.
tungsten-188	beta emitter for treatment of infectious processes and cancer.
yttrium-86	PET imaging agent.
yttrium-88	substitute for Y-90 as a therapeutic isotope.

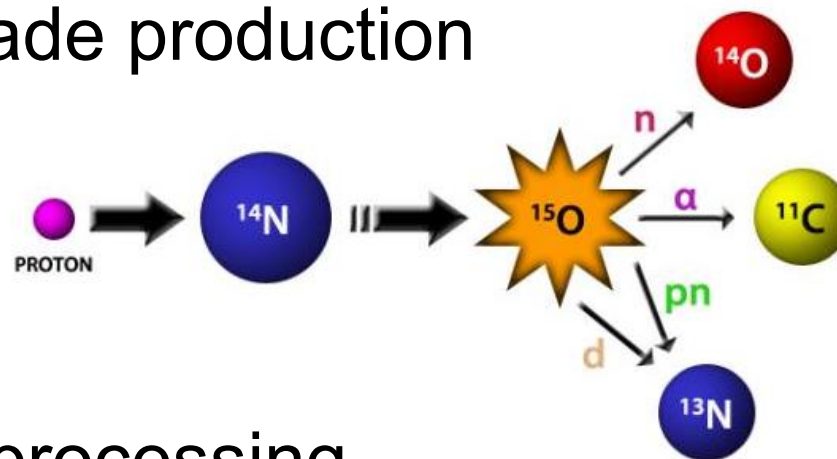
# The SNIPP Computer Program

- Search for New Isotope Production Pathways

- Irradiation production

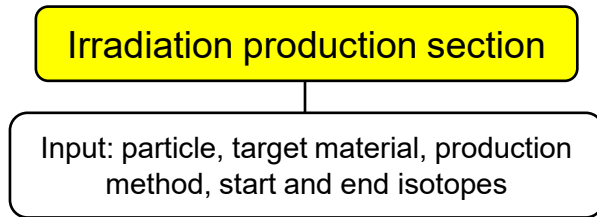


- Cascade production

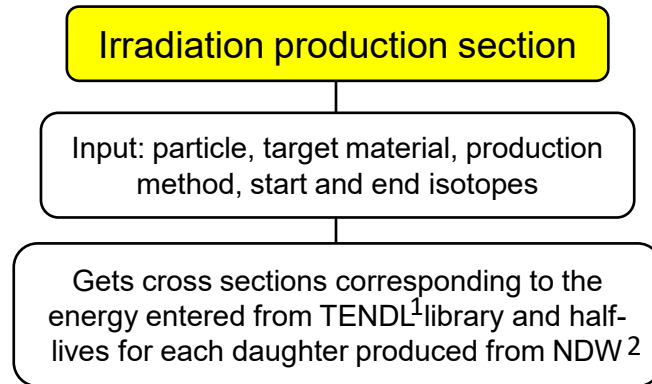


- Post-processing

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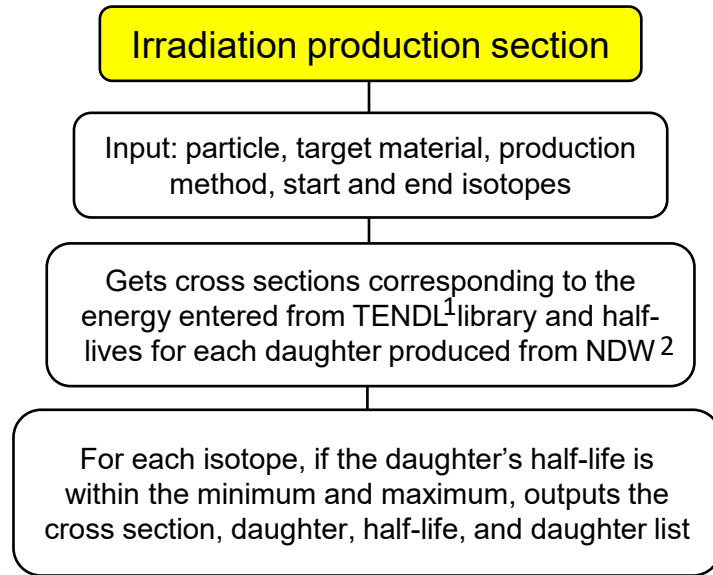


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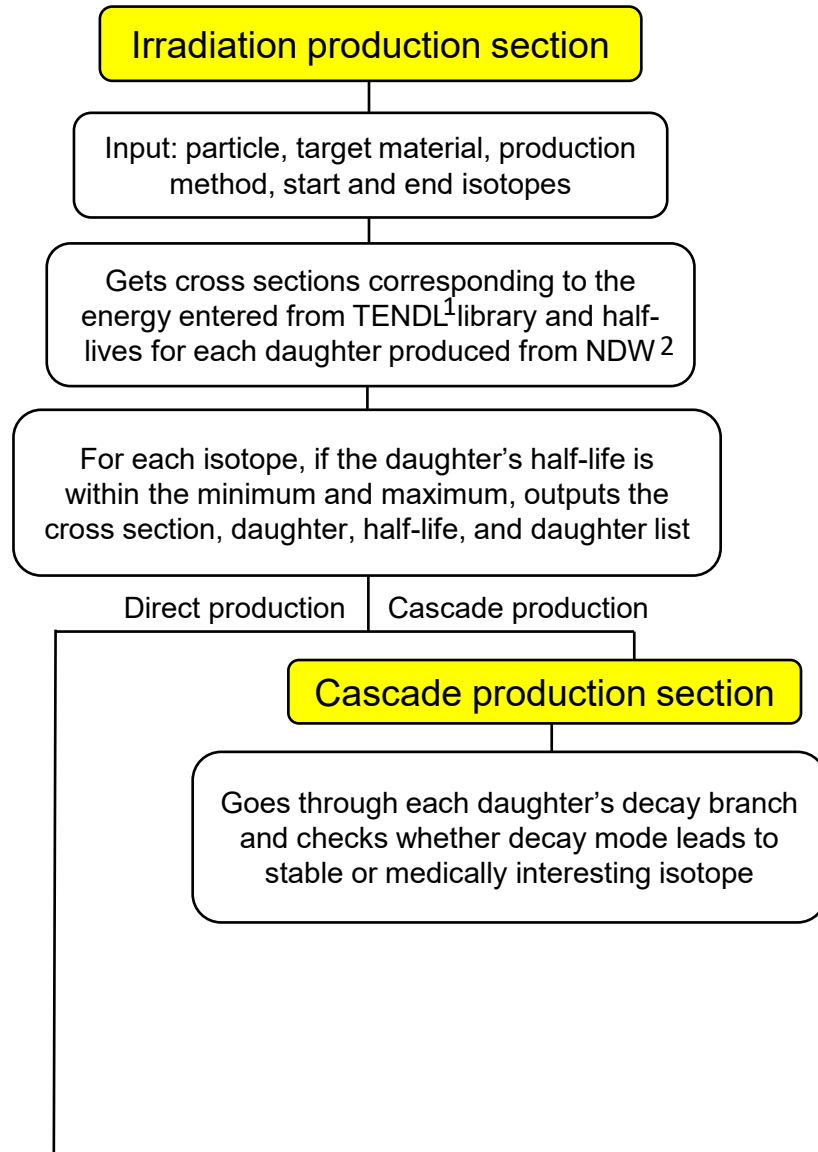
1. A.J. Koning, D. Rochman, J. Sublet. (2019)  
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2. Brookhaven National Laboratory (2019).  
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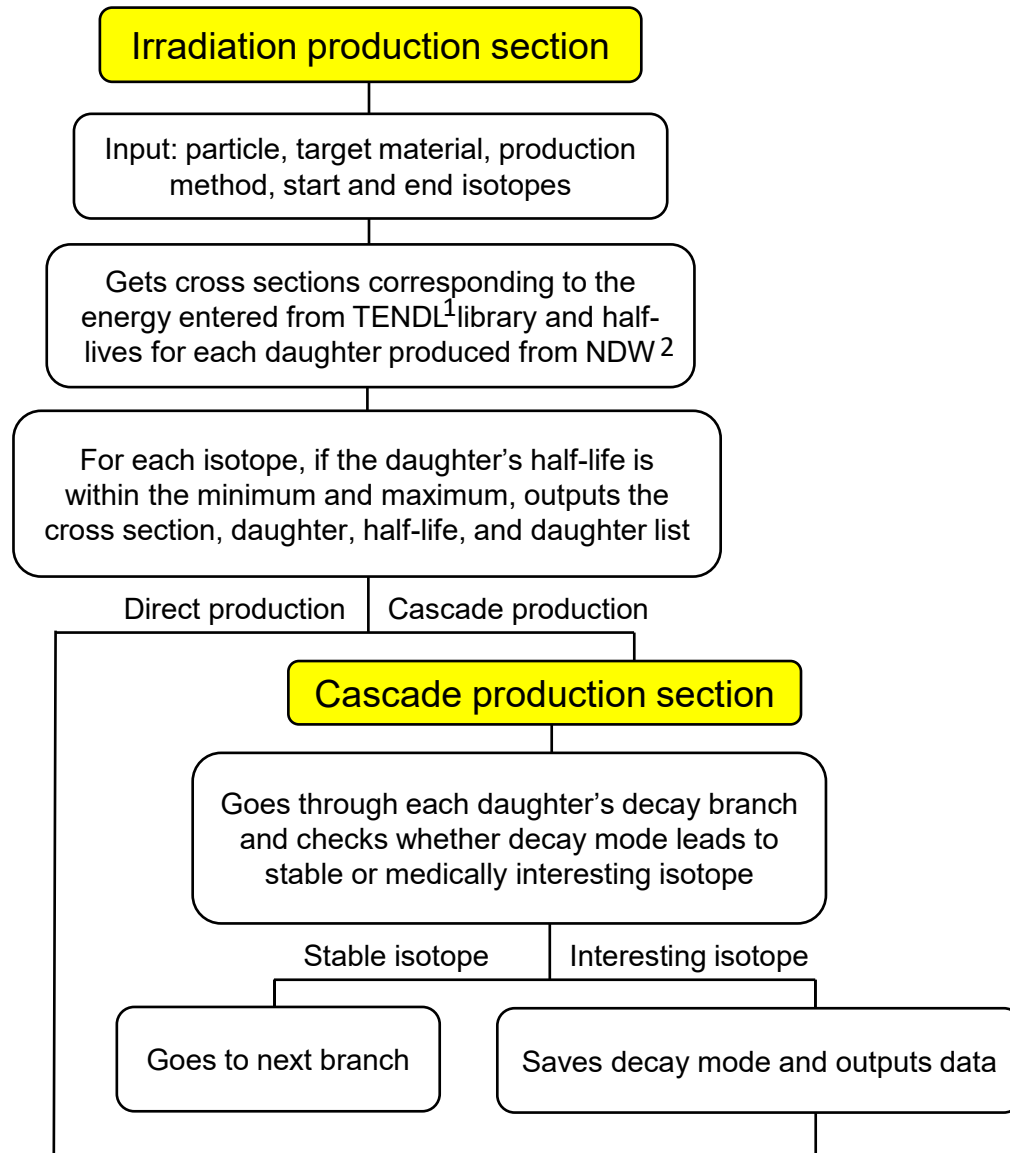
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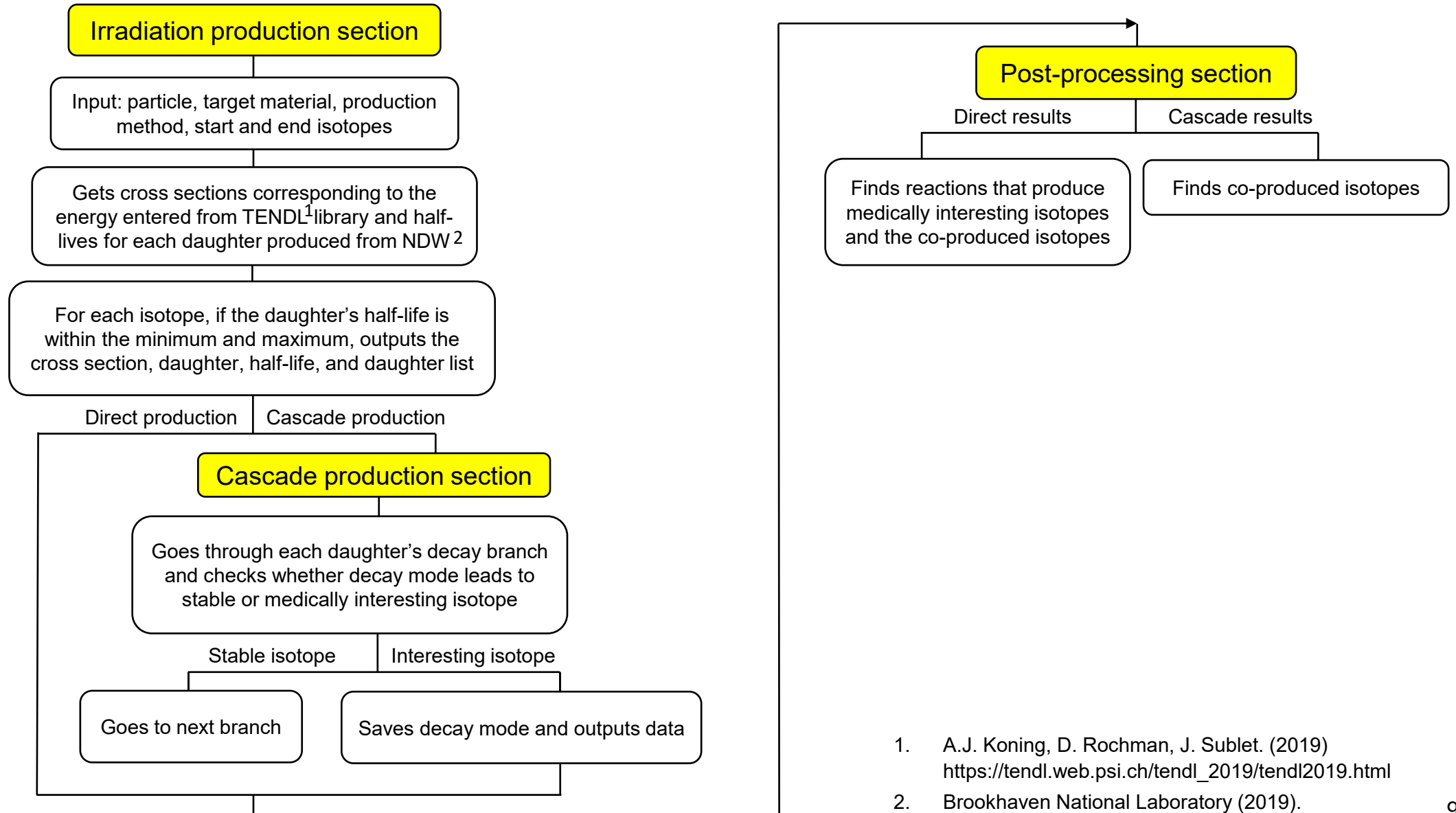
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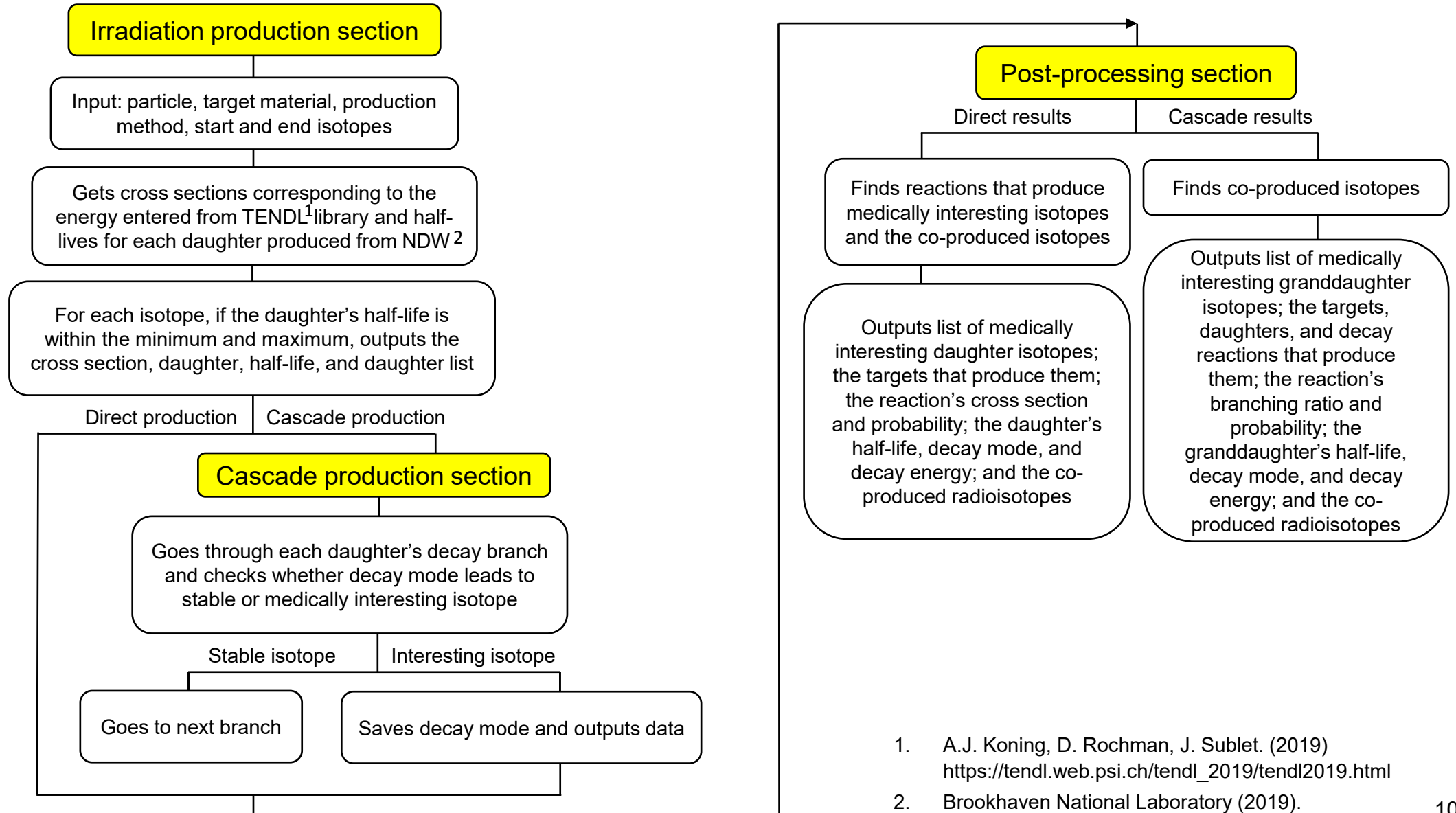


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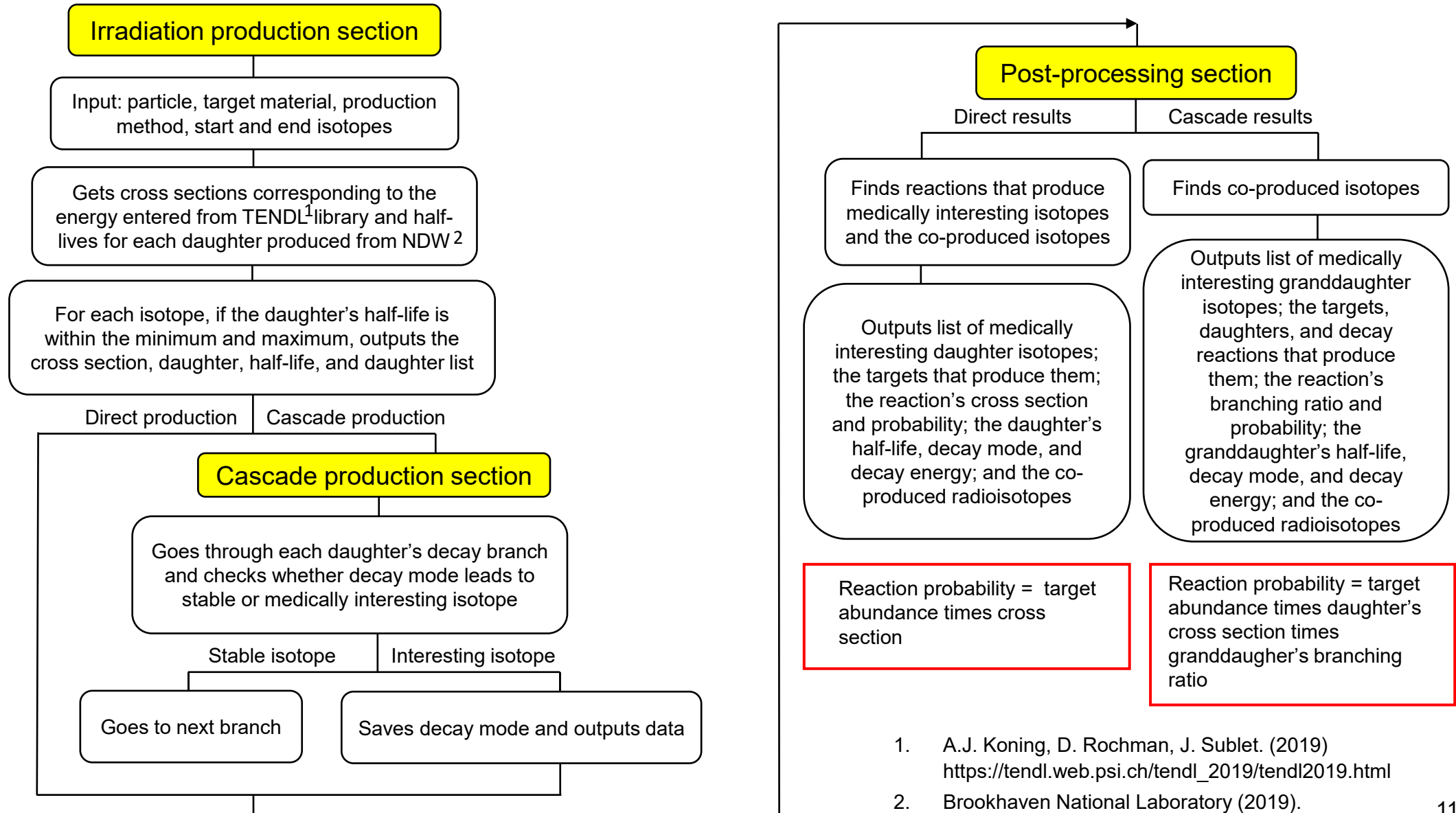
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# Input parameters – Irradiation and decay production

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- Gammas: produced by bremsstrahlung radiation from 40 MeV electrons
  - Gamma energy: 20 MeV
  - Half-life for irradiation production: 1 – 20 days
  - Half-life for cascade production: 0 – 1000 days
- Low energy protons: produced by hospital cyclotrons at 15-25 MeV
  - Proton energy: 20 MeV
  - Half-life for irradiation production: 1 hour – 20 days
  - Half-life for cascade production: 0 – 1000 days
- Reactions were designated “not viable” for target isotopes with low proportion or difficult prior separation, low cross-sections, or medically dangerous co-produced radioisotopes
- Examples with large cross sections and small co-production of undesirable isotopes were selected

# Results for 20 MeV Gamma Pathway for $^{47}\text{Sc}$

	Irradiation Production								
	Target	% of Isotope in Target	Reaction	Cross section (barns)	Daughter	Half-life (days)	Decay mode	Energy (MeV)	Reaction probability (barns)
	$^{51}\text{V}$	99.8%	$^{51}\text{V} (\gamma, \alpha) ^{47}\text{Sc}$	0.6	$^{47}\text{Sc}$	3.3	$\beta^-$	0.6	0.6
	$^{48}\text{Ti}$	73.7%	$^{48}\text{Ti} (\gamma, p) ^{47}\text{Sc}$	13.3	$^{47}\text{Sc}$	3.3	$\beta^-$	0.6	9.8
<b>Co-Produced</b>	$^{49}\text{Ti}$	5.4%	$^{49}\text{Ti} (\gamma, p) ^{48}\text{Sc}$	4.6	$^{48}\text{Sc}$	1.8	$\beta^-$	4.0	0.2

- Titanium reaction co-produces  $^{48}\text{Sc}$ , which could be significantly reduced by using an isotopically purified target

# Results for 20 MeV Gamma Pathway for $^{67}\text{Cu}$

		Irradiation Production							
	Target	% of Isotope in Target	Reaction	Cross section (barns)	Daughter	Half-life (days)	Decay mode	Energy (MeV)	Reaction probability (barns)
	$^{68}\text{Zn}$	18.4%	$^{68}\text{Zn} (\gamma, p) ^{67}\text{Cu}$	2.0	$^{67}\text{Cu}$	2.6	$\beta^-$	0.6	0.4
	$^{71}\text{Ga}$	39.9%	$^{71}\text{Ga} (\gamma, \alpha) ^{67}\text{Cu}$	0.7	$^{67}\text{Cu}$	2.6	$\beta^-$	0.6	0.3
<b>Co-Produced</b>	$^{69}\text{Ga}$	60.1%	$^{69}\text{Ga} (\gamma, 2n) ^{67}\text{Ga}$	20.1	$^{67}\text{Ga}$	3.3	$\epsilon$	1.0	12.1

- Gallium reaction co-produces  $^{67}\text{Ga}$ , which could be significantly reduced by using an isotopically purified target

# Results for 20 MeV Proton Pathway for $^{52}\text{Mn}$

	Irradiation Production								
	Target	% of Isotope in Target	Reaction	Cross section (barns)	Daughter	Half-life (days)	Decay mode	Energy (MeV)	Reaction probability (barns)
	$^{52}\text{Cr}$	83.8%	$^{52}\text{Cr} (p,n) ^{52}\text{Mn}$	68.8	$^{52}\text{Mn}$	5.6	EC	3.7	57.7
$^{53}\text{Cr}$	9.5%	$^{53}\text{Cr} (p,2n) ^{52}\text{Mn}$	305.0	$^{52}\text{Mn}$	5.6	EC	3.7	29.0	
<b>Co-Produced</b>	$^{52}\text{Cr}$	None							
	$^{53}\text{Cr}$	None							

- No other isotopes are co-produced when irradiating naturally occurring chromium
- Total reaction probability of 86.7 barn

# Results for 20 MeV Proton Pathway for $^{55}\text{Co}$

	Irradiation Production								
	Target	% of Isotope in Target	Reaction	Cross section (barns)	Daughter	Half-life (days)	Decay mode	Energy (MeV)	Reaction probability (barns)
	$^{56}\text{Fe}$	91.8%	$^{56}\text{Fe} (p,2n) ^{55}\text{Co}$	60.5	$^{55}\text{Co}$	0.7	EC	2.4	55.5
Co-Produced	$^{54}\text{Fe}$	5.8%	$^{54}\text{Fe} (p,\gamma) ^{55}\text{Co}$	0.5	$^{55}\text{Co}$	0.7	EC	2.4	0.03
	$^{56}\text{Fe}$	91.6%	$^{56}\text{Fe} (p,n+\alpha) ^{52}\text{Mn}$	0.5	$^{52}\text{Mn}$	5.6	EC	3.7	0.5
	$^{57}\text{Fe}$	2.1%	$^{57}\text{Fe} (p,2p) ^{56}\text{Mn}$	4.8	$^{56}\text{Mn}$	0.1	$\beta^-$	3.7	0.1

- Reaction probabilities are small and chemical separation of the desired radioisotope and the unwanted co-produced radioisotopes would be possible



# Results for 20 MeV Proton Pathway for $^{48}\text{V}$

	Irradiation Production								
	Target	% of Isotope in Target	Reaction	Cross section (barns)	Daughter	Half-life (days)	Decay mode	Energy (MeV)	Reaction probability (barns)
	$^{48}\text{Ti}$	73.7%	$^{48}\text{Ti} (p,n) ^{48}\text{V}$	74.5	$^{48}\text{V}$	16.0	EC	3.0	54.9
	$^{49}\text{Ti}$	5.4%	$^{49}\text{Ti} (p,2n) ^{48}\text{V}$	431.7	$^{48}\text{V}$	16.0	EC	3.0	23.3
<b>Co-Produced</b>	$^{46}\text{Ti}$	8.3%	$^{46}\text{Ti} (p,\alpha) ^{43}\text{Sc}$	12.9	$^{43}\text{Sc}$	0.2	EC	1.2	1.1
	$^{46}\text{Ti}$	8.3%	$^{46}\text{Ti} (p,d) ^{45}\text{Ti}$	360.7	$^{45}\text{Ti}$	0.1	EC	1.0	30.0
	$^{47}\text{Ti}$	7.4%	$^{47}\text{Ti} (p,n+\alpha) ^{43}\text{Sc}$	16.4	$^{43}\text{Sc}$	0.2	EC	1.2	1.2
	$^{47}\text{Ti}$	7.4%	$^{47}\text{Ti} (p,\alpha) ^{44}\text{Sc}$	40.5	$^{44}\text{Sc}$	0.2	EC	2.6	3.0
	$^{48}\text{Ti}$	73.7%	$^{48}\text{Ti} (p,n+\alpha) ^{44}\text{Sc}$	0.9	$^{44}\text{Sc}$	0.2	EC	2.6	0.7
	$^{48}\text{Ti}$	73.7%	$^{48}\text{Ti} (p,2p) ^{47}\text{Sc}$	3.8	$^{47}\text{Sc}$	3.3	$\beta^-$	0.6	2.8
	$^{49}\text{Ti}$	5.4%	$^{49}\text{Ti} (p,n+2p) ^{47}\text{Sc}$	1.5	$^{47}\text{Sc}$	1.8	$\beta^-$	4.0	0.1
	$^{50}\text{Ti}$	5.2%	$^{50}\text{Ti} (p,\alpha) ^{47}\text{Sc}$	16.5	$^{47}\text{Sc}$	3.3	$\beta^-$	0.6	0.9

- All co-production reactions have small reaction probabilities, except for  $^{45}\text{Ti}$
- The lifetime of  $^{45}\text{Ti}$  is 3 hours, so it will have decayed to negligible values after a day

# Results for cascade reactions:

- The decay reactions returned 21 proton reactions and 7 gamma reactions which produced interesting isotopes
- Most contained a large number of co-produced isotopes, and/or produced isotopes that could not be chemically separated from the original target or the co-produced isotopes
- No acceptable decay reaction pathways were found for isotopes listed in the DOE IP list of medically interesting isotopes
- Irradiation production pathways for medically interesting isotopes not on the DOE IP list were also found. One example is the production of  $^{18}\text{F}$  from  $^{18}\text{O}$  by proton irradiation, a pathway which is already widely used in hospital cyclotrons

# Conclusions:

- SNIPP has already been shown to be efficient in finding new possibilities for producing radioisotopes
- It is now capable of searching for pathways to produce radioisotopes with desired properties, e.g., alpha emitters with a half-life greater than 3 days.
- This provides an opportunity to look at a wide set of radioisotopes, including those of industrial interest
- However, identifying a pathway with SNIPP is a necessary, but not sufficient requirement for exploitation

# Gracias

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