



Engineering Challenges in BioSAXS for the Australian Synchrotron

Sudharshan Venkatesan

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Science. Ingenuity. Sustainability

BioSAXS Team

SCIENCE

Lead Scientist – Christina Kamma Lorger Beamline Scientist – Lester Barnsley Beamline Scientist – Andrew Clulow

PROJECT MANAGEMENT

Project Manager – Gonzalo Conesa Zamora

ENGINEERING

Senior Controls Engineer – Vesna Samardzic Boban Senior PLC Controls Engineer – Navid Hamedi Senior Mechanical Technician – Rob Grubb Senior Electrical Technician – Brian Jensen Mechanical Design Draftsman – Tony Mazonowicz Software Engineer – Clinton Roy Lead Beamline Engineer – Sudharshan Venkatesan

Design Partners: FMB Oxford

Beamline Configuration



8 End Station

Key Challenges

- Thermal load
 - Large heat loads from super conducting undulator source
- Radiation
 - Bremsstrahlung radiation management
- Design
 - 3 Key operating modes for the beamline
 - Challenging design flexibility needed to meet these needs

Thermal Loads



Power load on Fixed Mask – 2KW





Cooled Filter Rack 1

Filters:

1. 100 μm thick CVD diamond in the lower position

- 2. 200 µm thick CVD diamond in the centre position
- 3. 200 μm thick CVD diamond in the upper position

Description	Parameter	Design Specification	
Vertical	Drive	Stepper motor with Absolute Encoders	
	Range	±25mm	
	Resolution	<2 μm	
	Repeatability	<10 μm	

Image courtesy – FMB Oxford

Thermal Loads



Total heat load: Up from 165W to 402W



Radiation and Safety



Guidance for Beamline Shielding At AS

5.5 Ray-tracing and Shielding Dimensions

Studies show that a longitudinal depth of 20 radiation lengths and a transverse dimension of three Moliere Radii is required to contain 99% of a bremsstrahlung shower within a shielding block in which it is generated^[17]. It is recommended, therefore, that the design of bremsstrahlung shutters, stops or collimators be a minimum of three Moliere Radii in the transverse direction to the beam with a minimum longitudinal depth of 20 radiation lengths for the shielding material. For components where this is not possible it is recommended that a minimum of one Moliere radius be provided followed by two Moliere Radii while maintaining a minimum longitudinal depth of 20 radiation lengths (see Figure 11). The Moliere Radius for lead is ~12 mm and for tungsten is ~8 mm, while the radiation length for lead is 5.6 mm and for tungsten is 3.5 mm.





The transverse dimensions of the beamline component are determined from primary bremsstrahlung ray-tracing. The external ray in the case of primary bremsstrahlung ray-tracing must not be closer than 45 mm from the lateral edge of the lead shielding or 35 mm from that of tungsten shielding.



1. Increase distance between Brem ray to aperture;

2. Montecarlo and Fluka analysis to quantify impact;

3. Change monochromatic shutter to Brem Stop with aperture for deflected and un-deflected beam (200mm thick Tungsten);

4. Additional 2 shutters after the Brem stop in FOE (material thickness depending on scatter)

5. Increase shielding in FOE and Back Wall based on analysis;

6. Measurement of radiation during commissioning;

7. Increase shielding if necessary;

Radiation Dose Rates



7,5

TOLERANCES UNLESS OTH

ANGULAR DIMENSIONS ±

ALL DIMENSIONS IN DO NOT

VIEW ON 'C' - FRONT FACE OF PHOTON SHUTTER,

30mm OVERLAP AREA BLOCK-SR RAD

- Full Motecarlo and Fluka analysis performed by CLS
- Analysis for 6.5mm aperture edge-toedge separation of the second Bremsstrahlung collimator and the Bremsstrahlung stop (0.7 Moliere Radii)
- Results show radiation dose rates will not exceed 0.5µSv/h

TUNGSTEN LENGTH 15mm. 24.5 METRES FROM THE SOURCE 02-ID CENTRELINE SHUTTER APERTURE 35,6 35,6 25 25 UNDEFLECTED BEAM -DEFLECTED BEAN 25mm OVERLAP AREA APERTURE PLATES CUS ORBIT PLANE (1400mm) FINISH N/A MATERIAL N/A







Maximum deformation in ML1: 1.83µm Global Slope error: 8.37µrad RMS Local Slope Error: 0.0232 µrad RMS Thermal loads can be managed with no cryo cooling, even with a SCU

Flow rate	2.5 L/min
Mean stream velocity	1.47 m/s
Reynolds Number	2659.95
Nusselt number	27.87
Heat transfer coefficient	8932.6 W/m ² K

End Station



End Station





Beamline Operating Modes

- 1. Fully focussed
- 2. Vertically unfocussed
- 3. Fully unfocussed

Design Flexibility: End Station - Detector stage

Design philosophy following Australian Synchrotron SAXS WAXS Detector Stage

Range of motion

Table:

Transverse - ±150mm Vertical - ±150mm Longitudinal – +600mm Pitch: Full range of motion **Detector:** Transverse - ±25mm Vertical - ±25mm Longitudinal – +7100mm

Original design credits: Brad Mountford, Adam Walsh, Luke Adamson, Nigel Kirby

Design Flexibility: End Station - Detector stage



Design philosophy following Australian Synchrotron SAXS WAXS Detector Stage

Range of motion **Detector:** Transverse - ±25mm Vertical - ±25mm Longitudinal – +7100mm

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Design Flexibility: End Station - Sample Table



Range of motion **Table:** Transverse - 600mm Vertical - 400mm Longitudinal – 50mm Pitch: 12mrad **Park position:** Transverse - 750mm

Design Flexibility: End Station - Sample Table





Eigen Frequency	Low height configuration	High height configuration
1	137.3 Hz	78.181 Hz
2	167.48 Hz	128.6 Hz
3	169.99 Hz	132.37 Hz
4	174.73 Hz	166.01 Hz
5	207.85 Hz	185.56 Hz
6	228.93 Hz	205.99 Hz

Sample Environments





N. Kirby, et. al. *Acta Cryst. D.* **D72** 1254-1266 (2016) T.M. Ryan, et al. *J. Applied Cryst.* **51**, 97-111 (2018)







Capillary Linkam stage for temperature ramps up to 350°C



Multi-position temperature controller based on Peltier furnace for solution samples

Next sample environments to be developed would be a novel magnetic sample environment and a microfluidics system

Outcomes

	Specification	Ray tracing results	Ray tracing results	Ray tracing results
HEIM Parameters		(Fully Focussed)	(Vertically unfocussed)	(Fully unfocussed)
Spot size HxV [µm]	< 300 x 100	261 x 12	227 x 1222 μm²	2380 x 1230 μm².
Bandwidth	1%	0.43% *	0.43% *	0.43% *
Flux at image [photons/s]	2 x 10 ¹⁴	5.07 x 10 ¹⁴	6.12 x 10 ¹⁴	8.07 x 10 ¹⁴



Thanks!