



The European Synchrotron

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MECHANICAL ENGINEERING DESIGN  
OF SYNCHROTRON RADIATION  
EQUIPMENT AND INSTRUMENTATION



CITÉ  
INTERNATIONALE  
UNIVERSITAIRE PARIS

25-29 JUNE

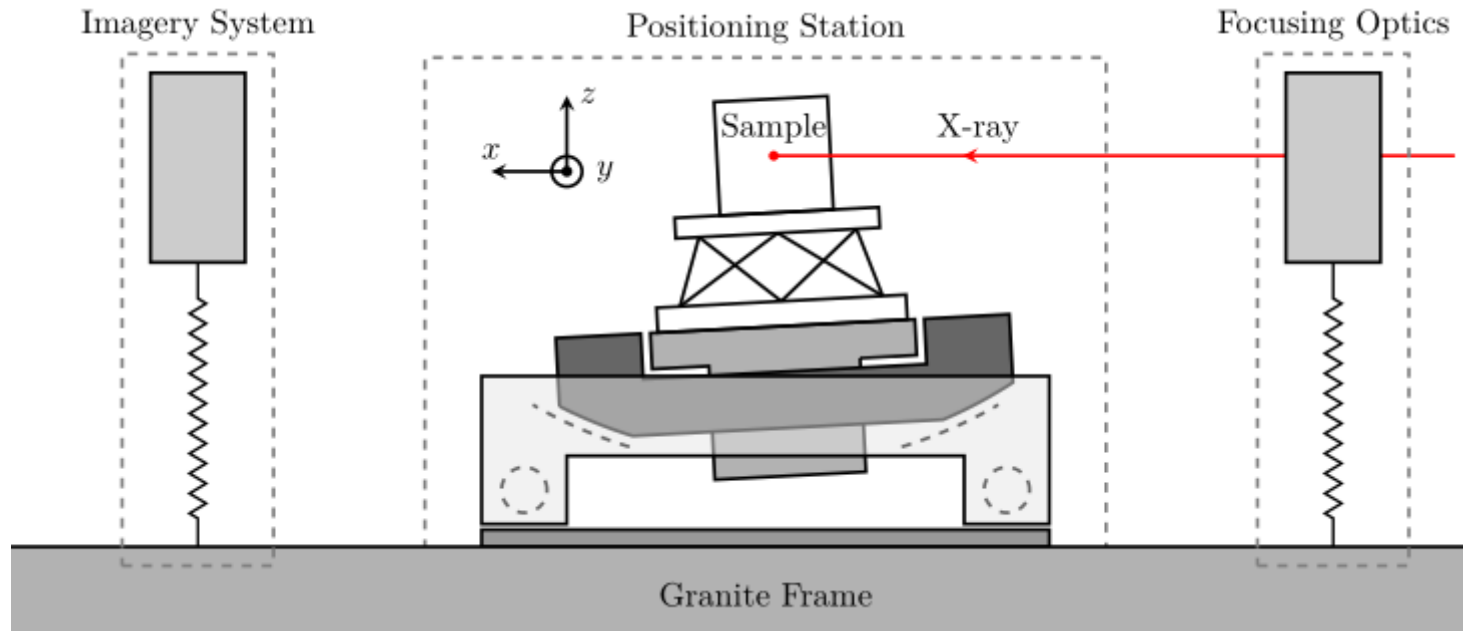


# SAMPLE STABILIZATION FOR TOMOGRAPHY EXPERIMENTS IN PRESENCE OF LARGE PLANT UNCERTAINTY

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# INTRODUCTION – ID31 END STATION



**Scientist in Charge**  
Veijo Honkimäki

**Goal**  
Complex Trajectories  
 $\approx 10\text{nm}$  - Translations  
 $\approx 2\mu\text{rad}$  - Rotations  
Long time stability

**Hard X-rays:**  
21 – 150keV  
**Beam size:**  
down to  $200\text{nm}$  using nano  
focusing optics

**Many experiments:**  
X-ray diffraction  
tomography, reflectivity,  
Truncation Rod, etc.

**Many applications:**  
Materials science,  
chemistry, physics, etc.

## SAMPLE STABILIZATION FOR TOMOGRAPHY EXPERIMENTS

1. ID31 Positioning End Station
2. Multibody Model of the End Station
3. Nano Active Stabilization System (NASS)

# I. TRANSLATION STAGE

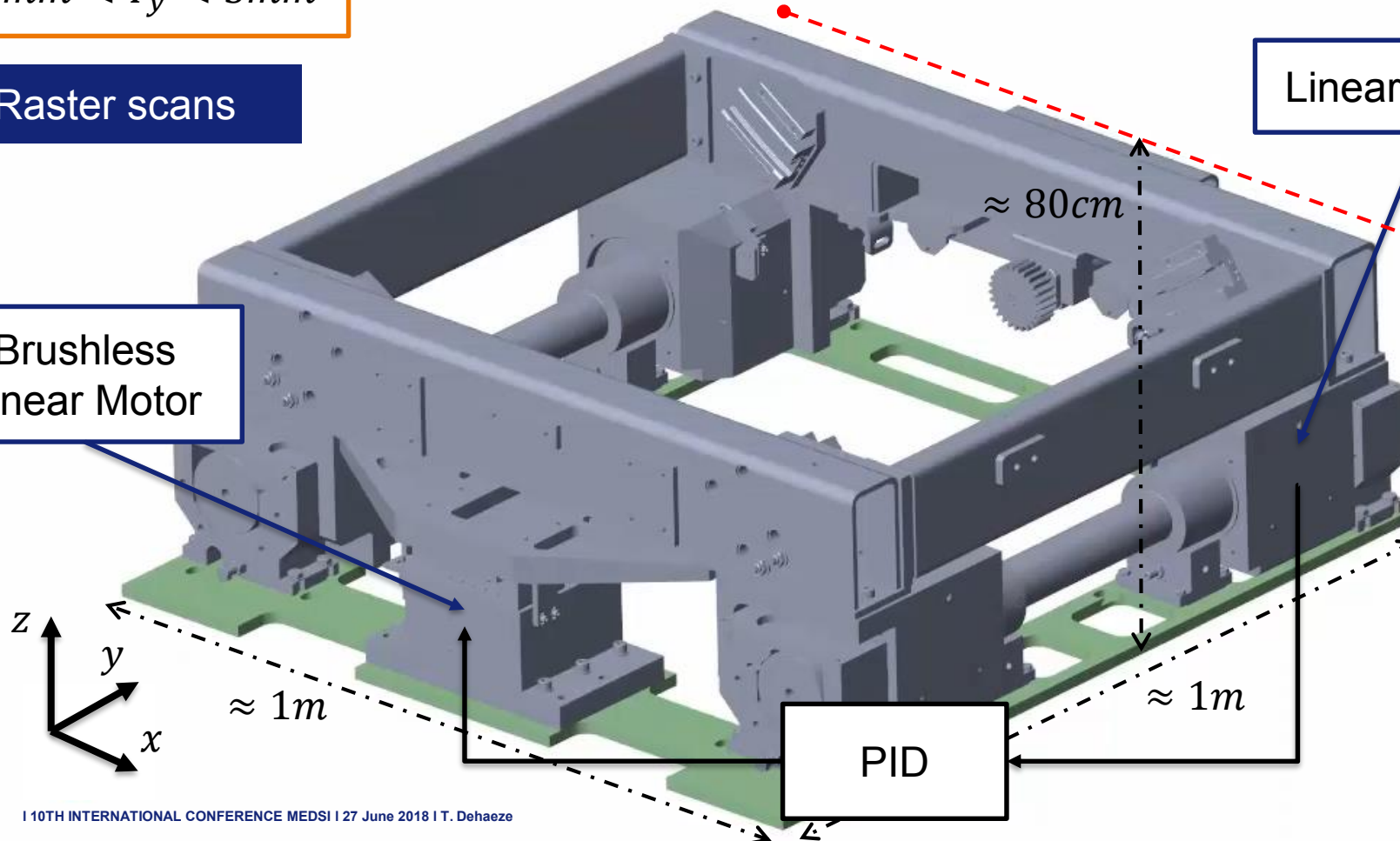
$$-5\text{mm} < T_y < 5\text{mm}$$

Raster scans

Brushless  
Linear Motor

Linear encoder

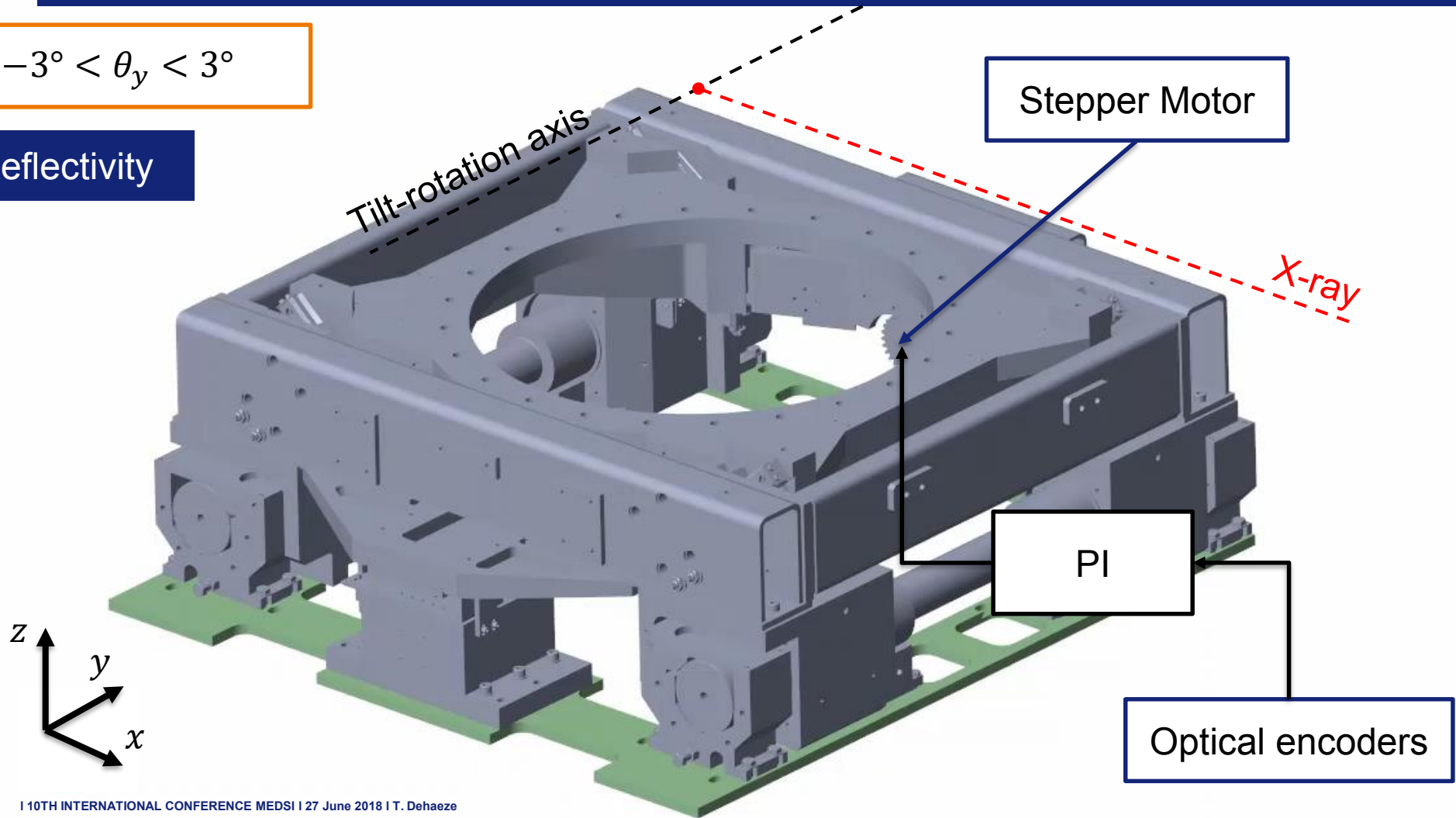
X-ray



# I. TILT STAGE

$$-3^{\circ} < \theta_y < 3^{\circ}$$

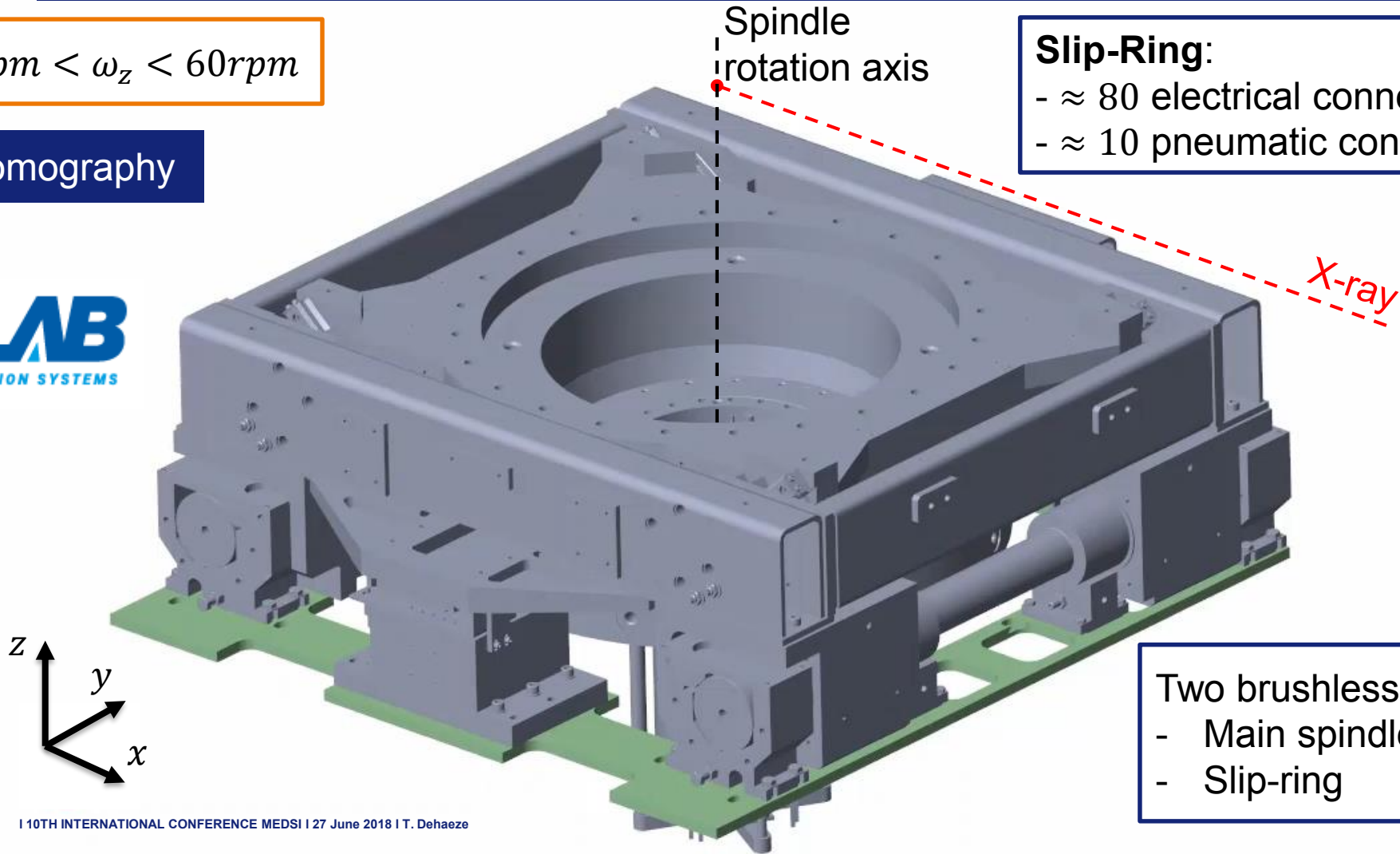
Reflectivity



# I. AIR BEARING SPINDLE AND SLIP-RING

$$1\text{rpm} < \omega_z < 60\text{rpm}$$

Tomography



## Slip-Ring:

- $\approx 80$  electrical connections
- $\approx 10$  pneumatic connections

## Two brushless motors:

- Main spindle
- Slip-ring



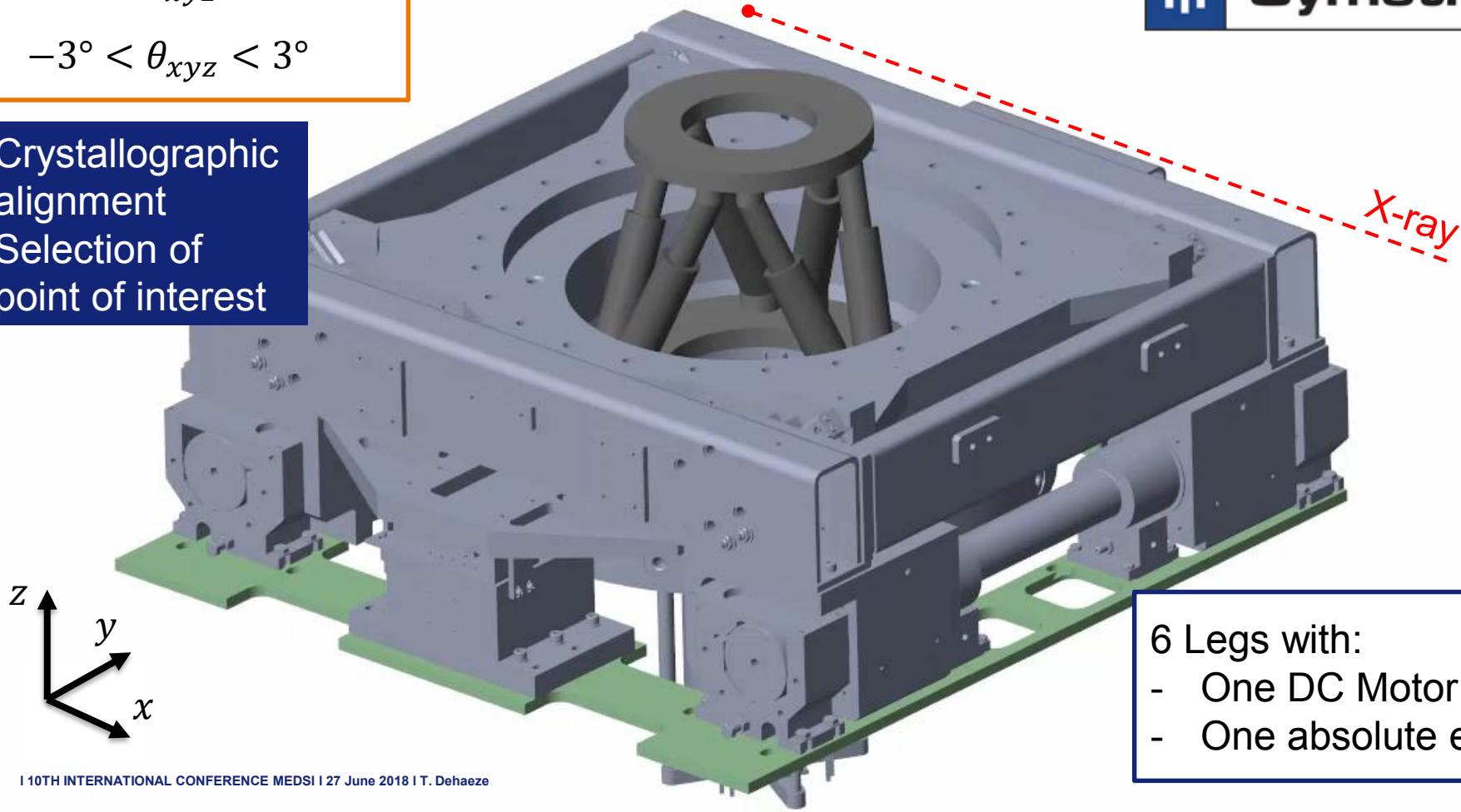
# I. LONG STROKE HEXAPOD

$$-10\text{mm} < T_{xyz} < 10\text{mm}$$

$$-3^\circ < \theta_{xyz} < 3^\circ$$



- Crystallographic alignment
- Selection of point of interest

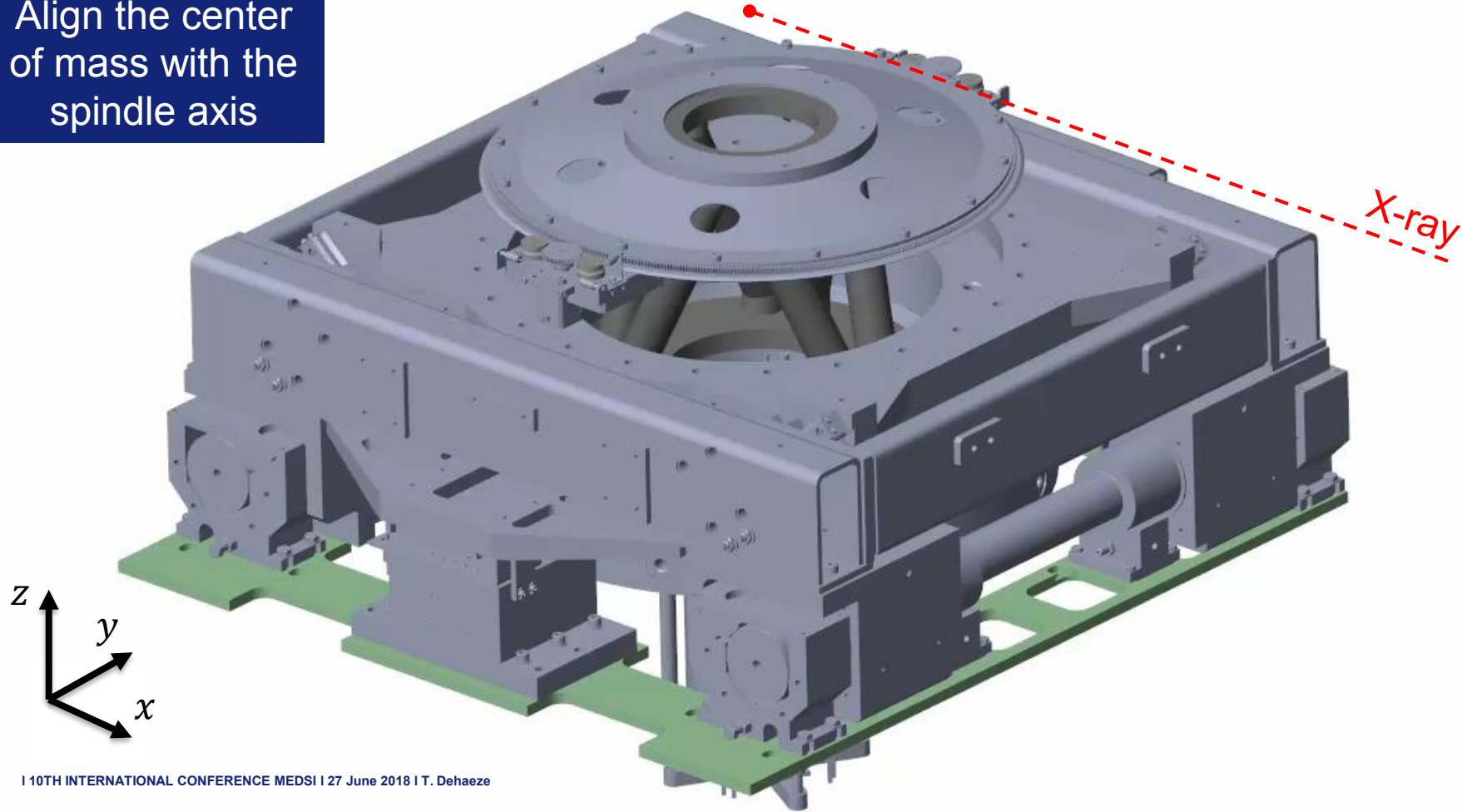


- 6 Legs with:
- One DC Motor
  - One absolute encoder



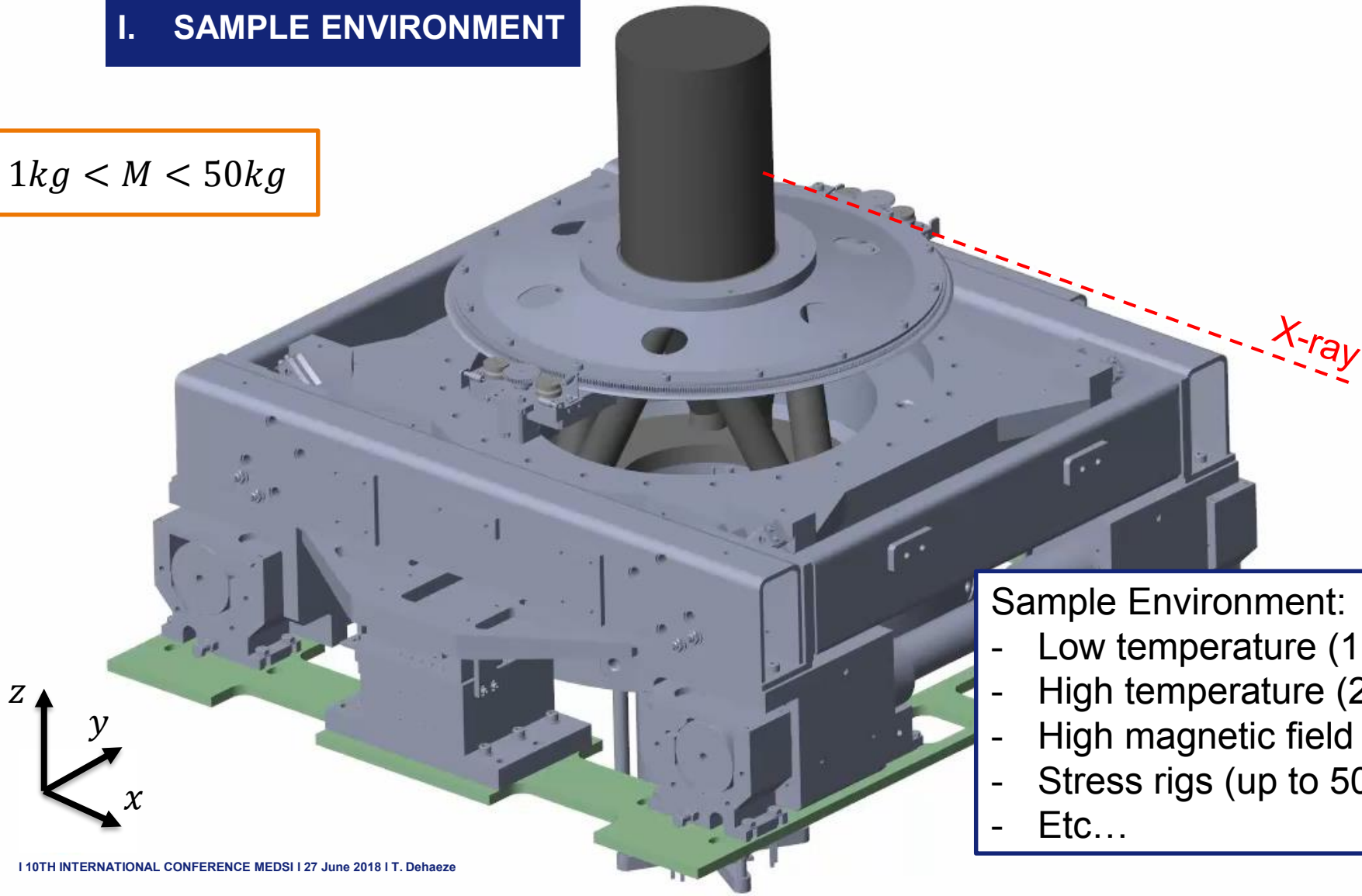
# I. GRAVITY COMPENSATOR SYSTEM

Align the center  
of mass with the  
spindle axis



## I. SAMPLE ENVIRONMENT

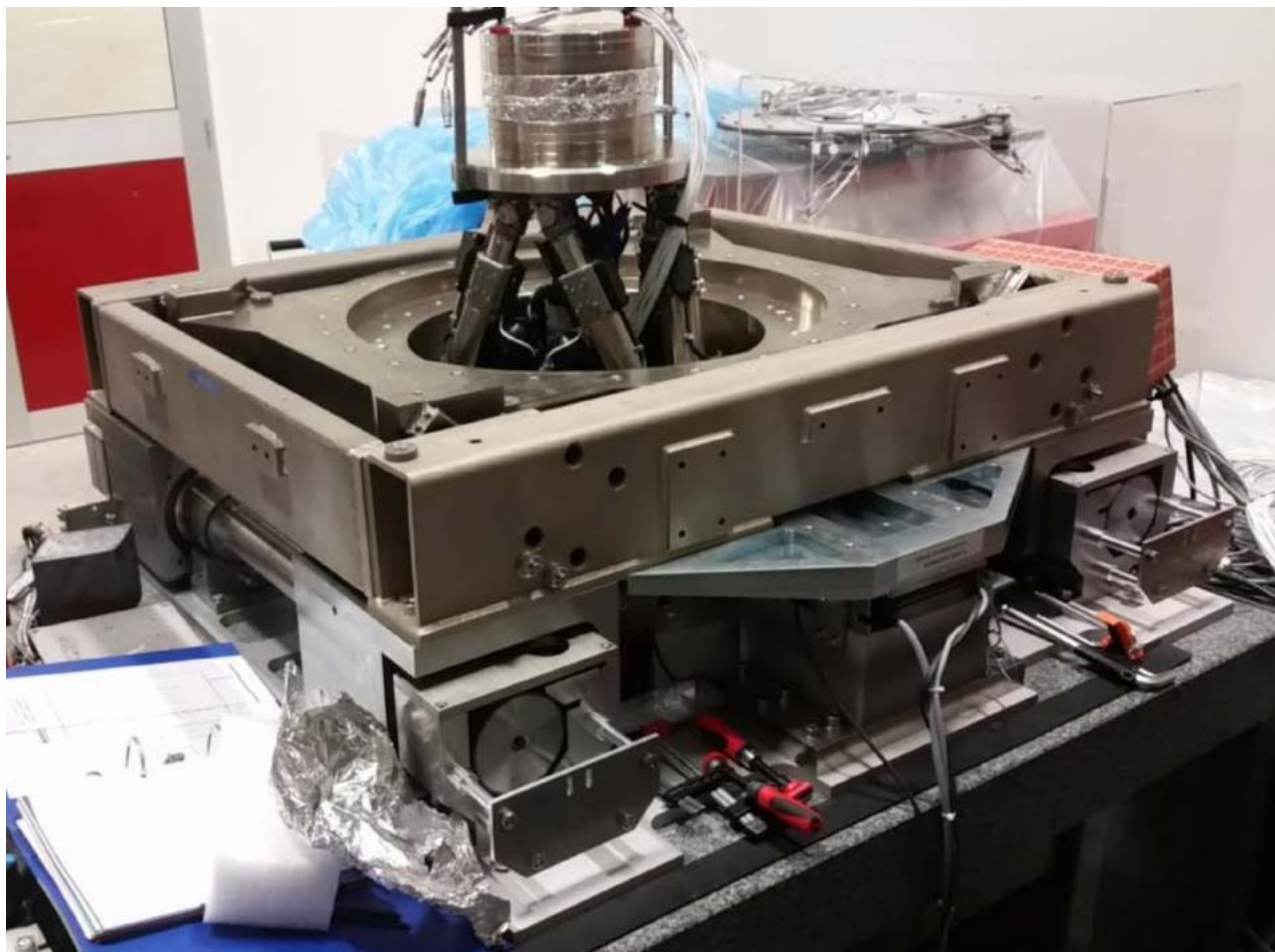
$$1kg < M < 50kg$$



### Sample Environment:

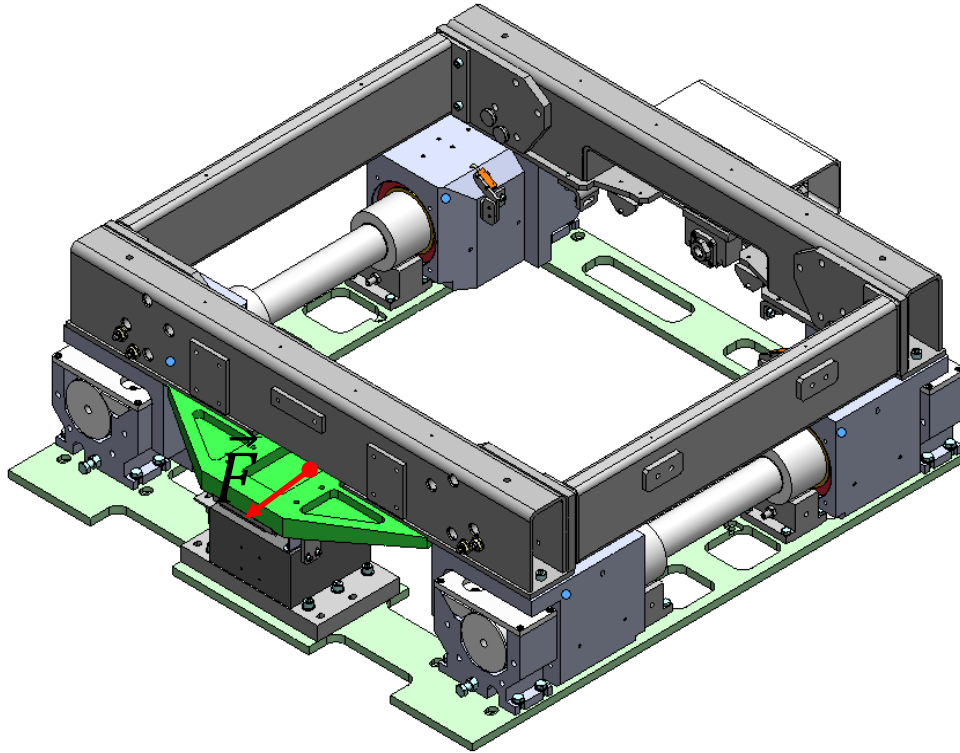
- Low temperature (1.2K)
- High temperature (2000K)
- High magnetic field (8T)
- Stress rigs (up to 50kN)
- Etc...

# I. THE ID31 MICRO-STATION



*Courtesy C. Clavel*

## II. SIMSCAPE MODEL – MULTIBODY MODEL



We need measurements to tune the model parameters

### Why develop such model?

- Study the effect of perturbations
- Influence of  $M$  on the dynamics
- **Study the NASS concept**
- **Validation:** simulations of experiments

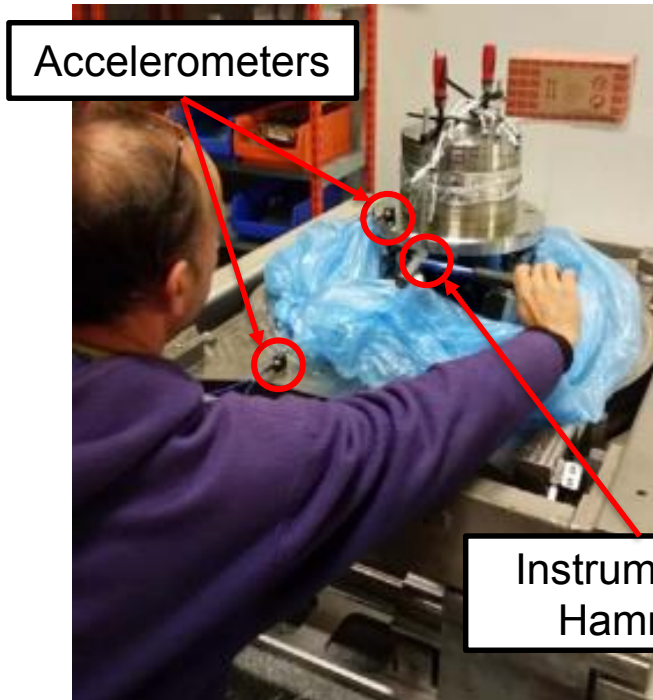
### Need a model that:

- Represent the dynamics of the system
- Include sources of perturbations and noise

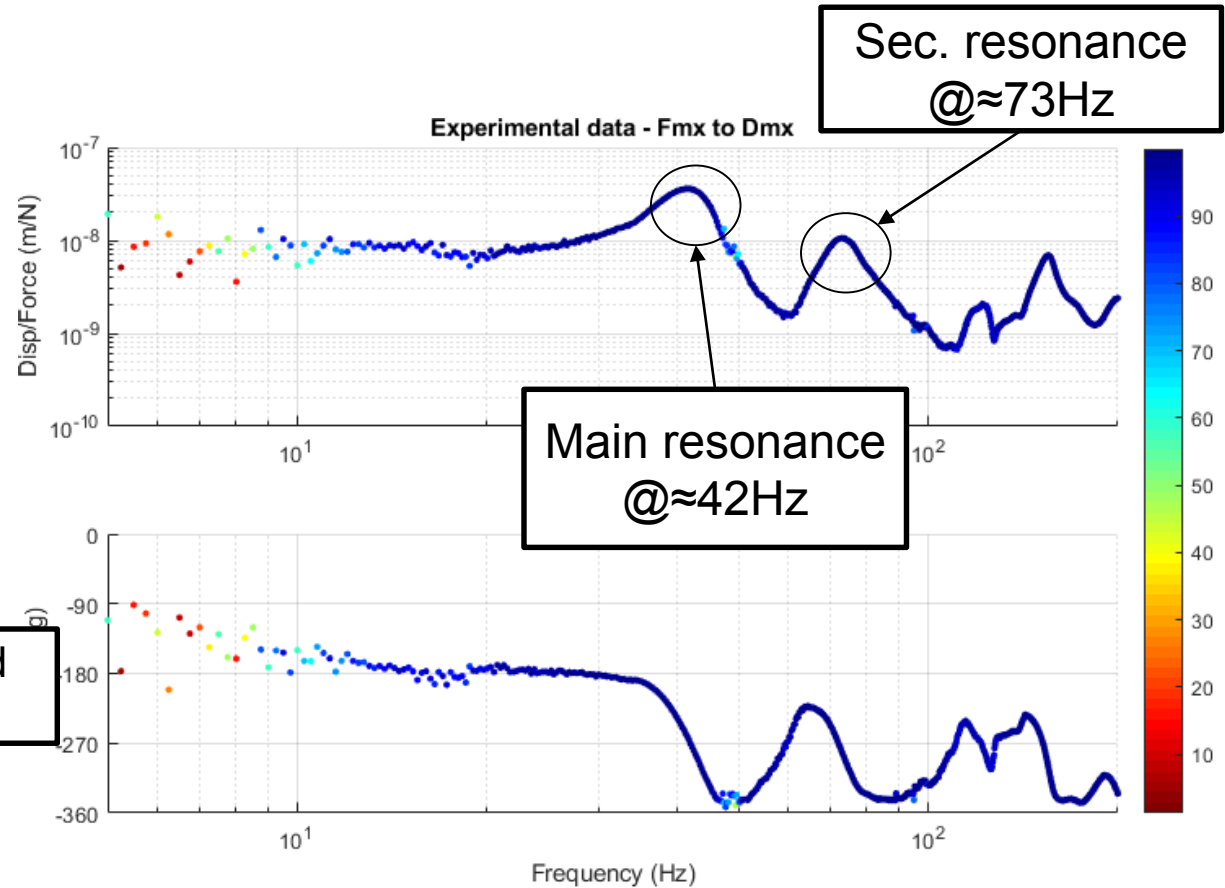
### Simscape multibody model:

- Solid bodies connected by spring and dampers
- Includes actuator and sensor
- Ground motion, sensor noise, control noise, etc.

## II. DYNAMICAL MEASUREMENTS OF THE MICRO-STATION



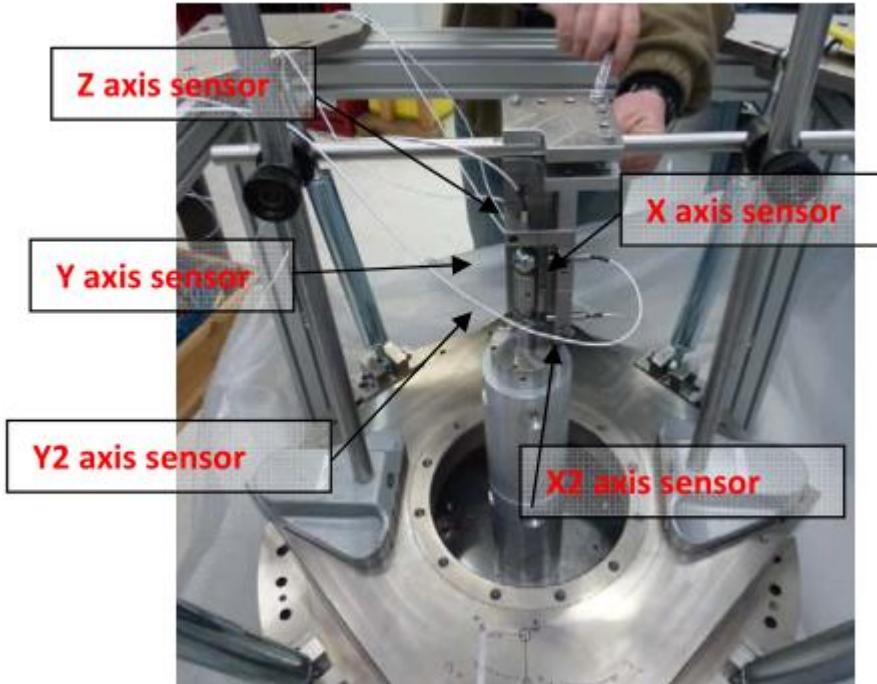
*Courtesy M. Lesourd*





## II. CHARACTERIZATION OF EACH STAGE

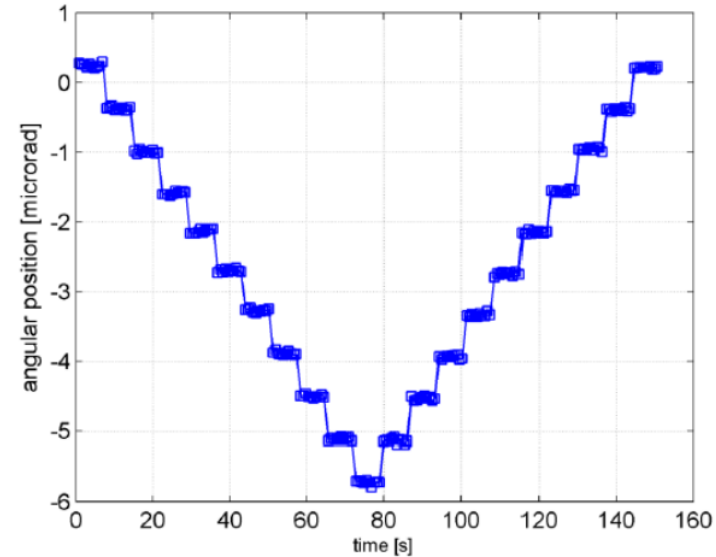
### Measurements on the Spindle



*Courtesy HP Van Der Kleij*

*Precision Engineering Laboratory (PEL)*

### MIM of the Spindle



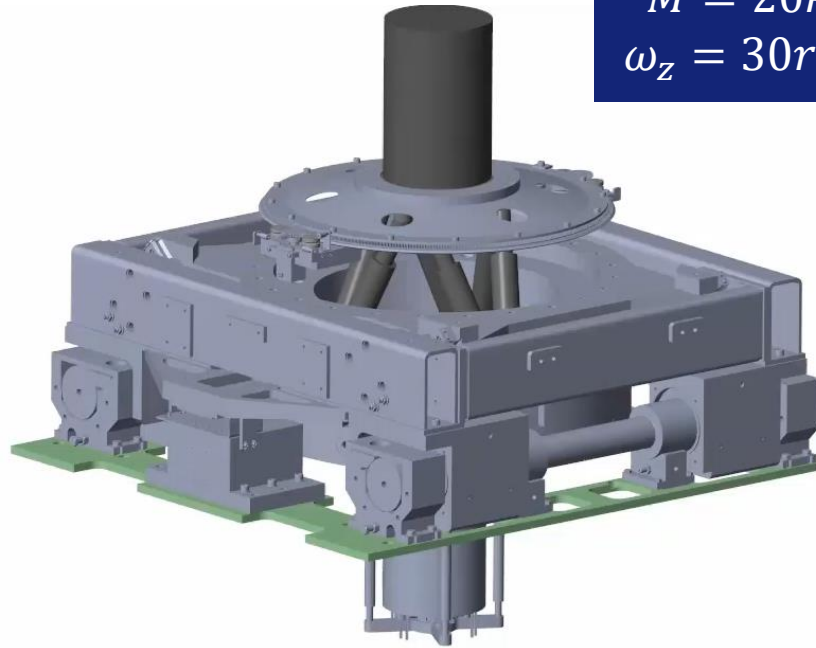
### Characterization:

- Straightness / Flatness / ...
- Stiffness
- Resolution / MIM

Use to tune the model parameters



## II. PRECISION - SIMULATION OF TOMOGRAPHY EXPERIMENT

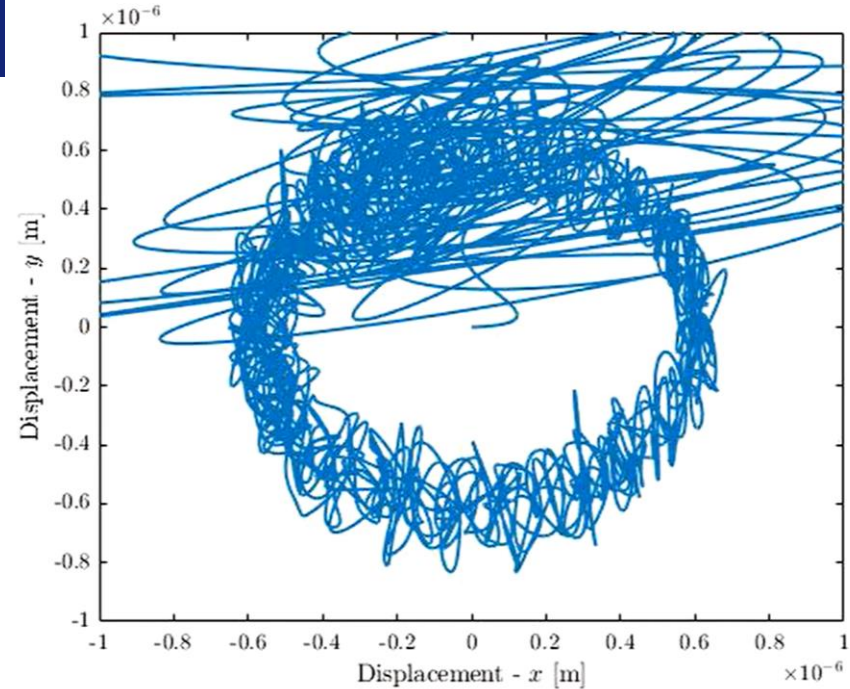


$$M = 20kg$$
$$\omega_z = 30rpm$$

$\approx \mu m$  precision

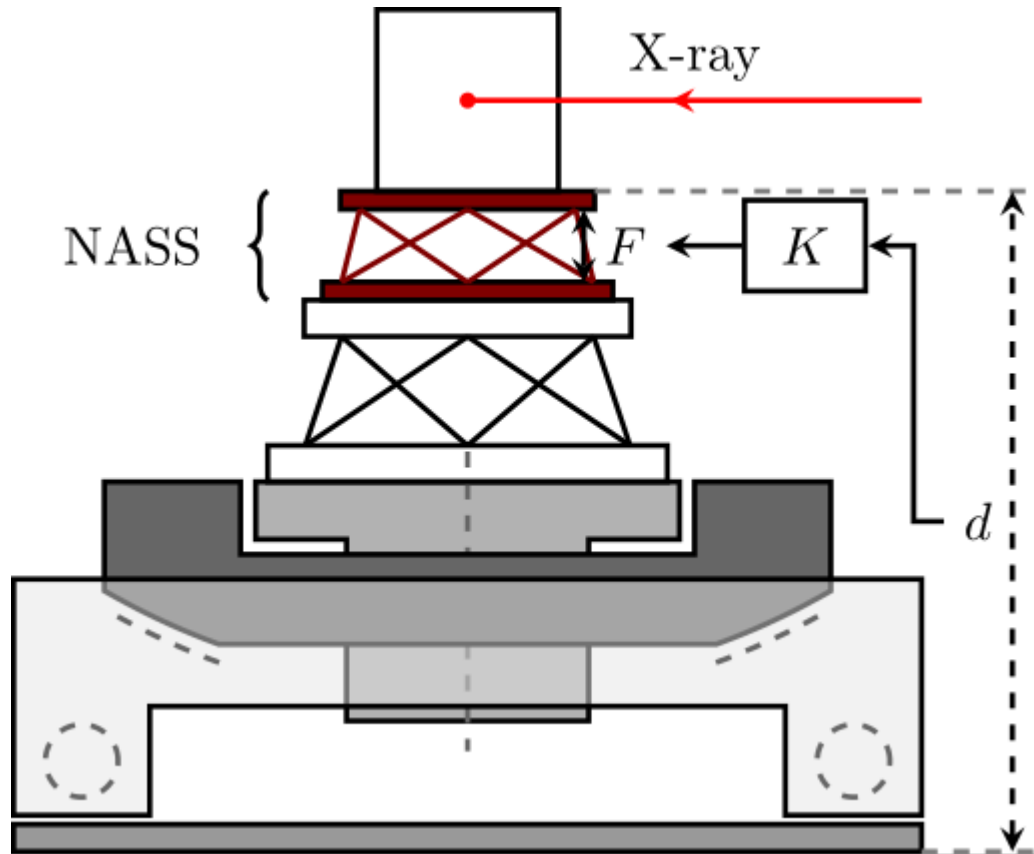
NASS

$\approx nm$  precision



X-Y Position of the sample

### III. THE NANO ACTIVE STABILIZATION SYSTEM (NASS)



#### 6DoF Short Stroke Hexapod

- Voice coil or piezo-stack actuators
- Rough specifications:

Motion	Stroke	Repetability
$T_{xyz}$	$\pm 10 \mu\text{m}$	10 nm
$\theta_{xyz}$	$\pm 10 \mu\text{rad}$	1.7 $\mu\text{rad}$

#### 6DoF Metrology System (Under Study)

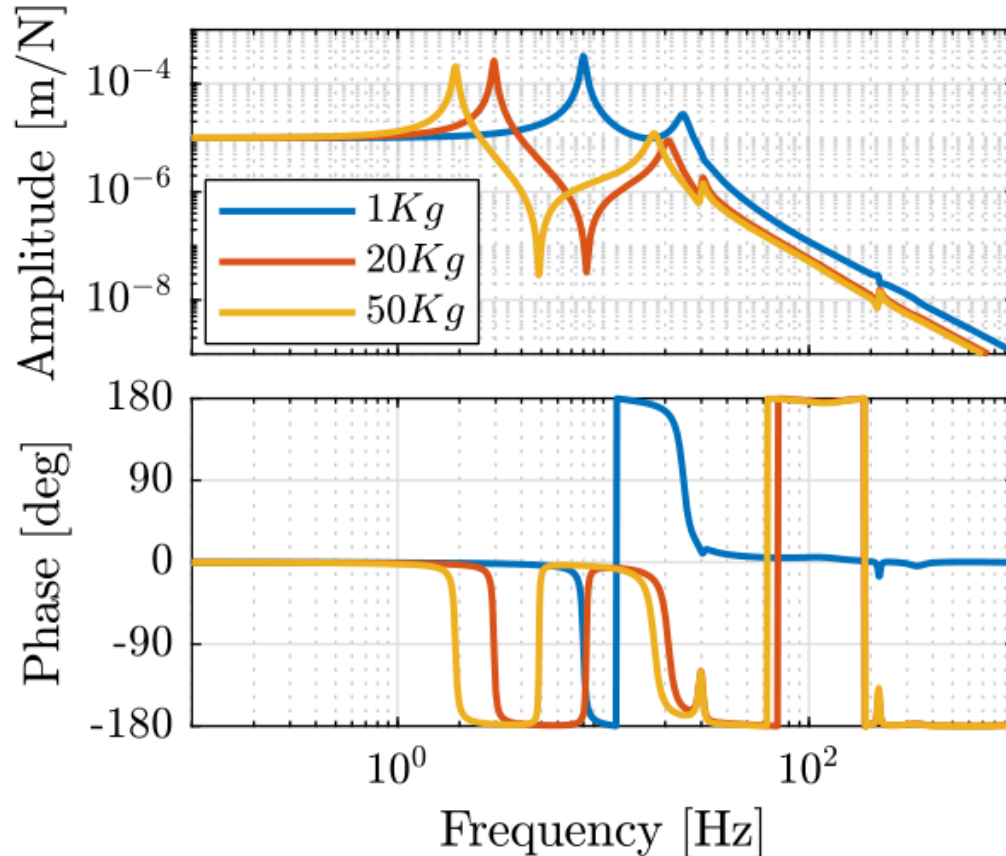
- Interferometric measurement
- Long term stability ( $\approx 10\text{nm}$  for 8 hours)

**MI** PARTNERS  
PARTNERS IN MECHATRONIC INNOVATION

Study this concept with the  
multibody model

### III. PLANT IDENTIFICATION

Force applied along  $x$  to a displacement along  $x$

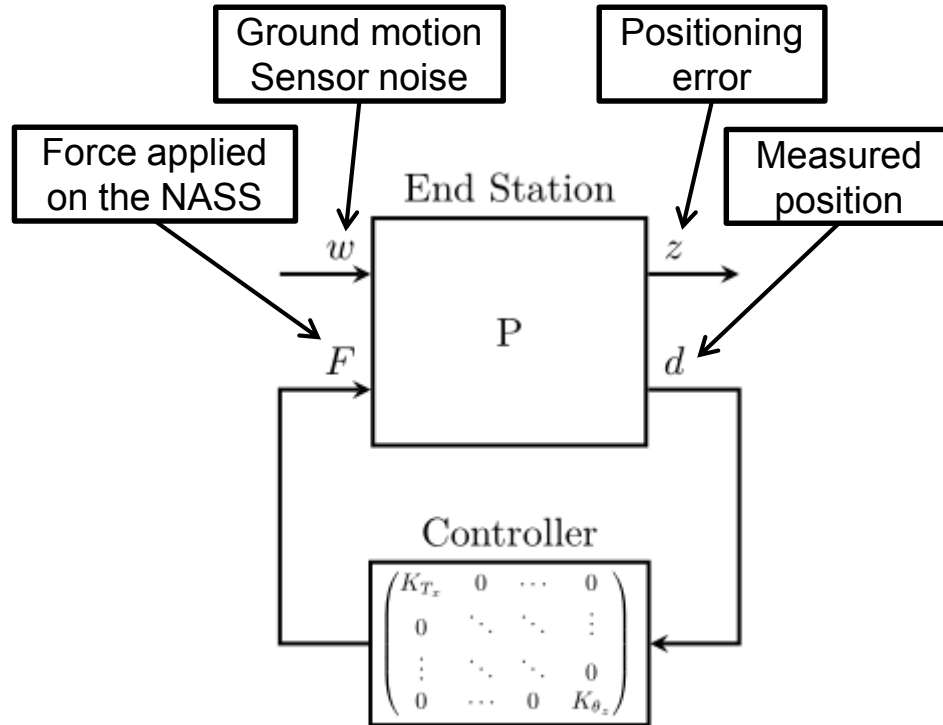


Need Robust control techniques

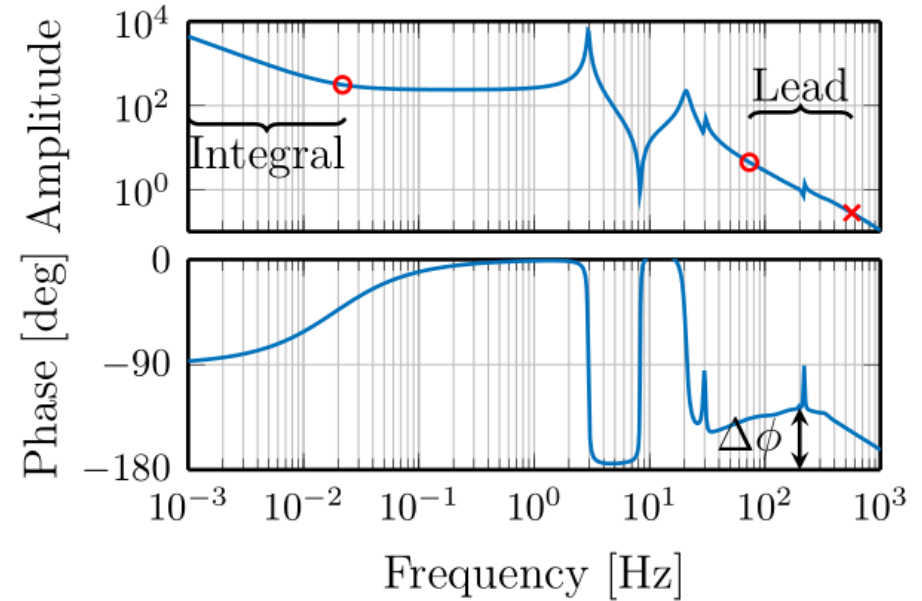
To determine the performances that we can obtain:

- $M = 20kg$
- $\omega_z = 30rpm$

### III. CONTROL STRATEGY

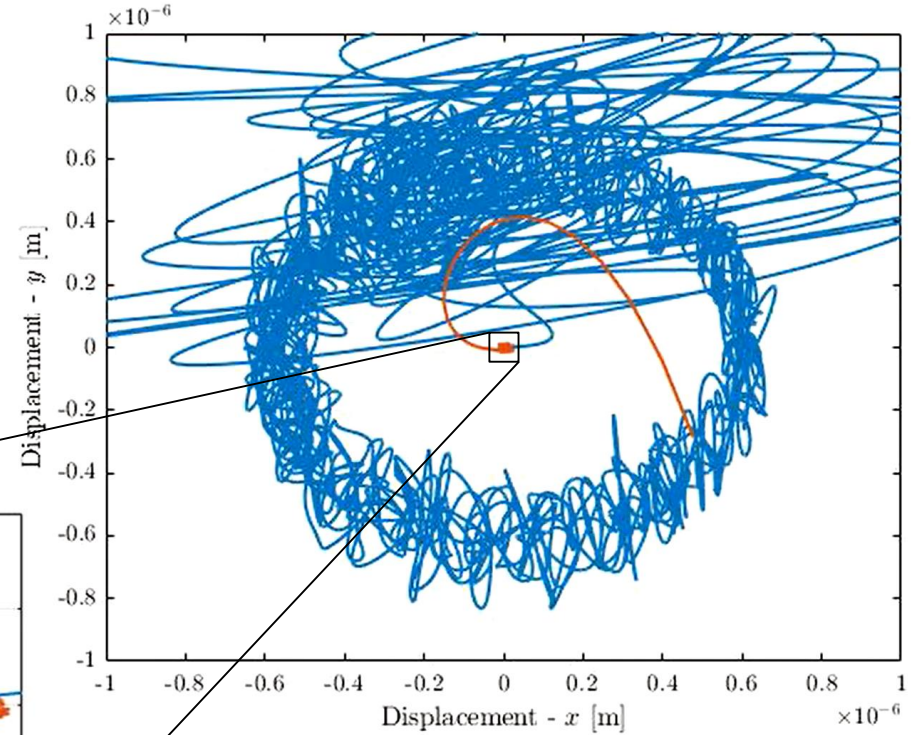
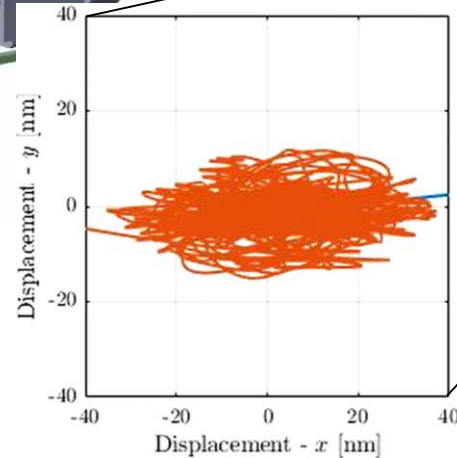
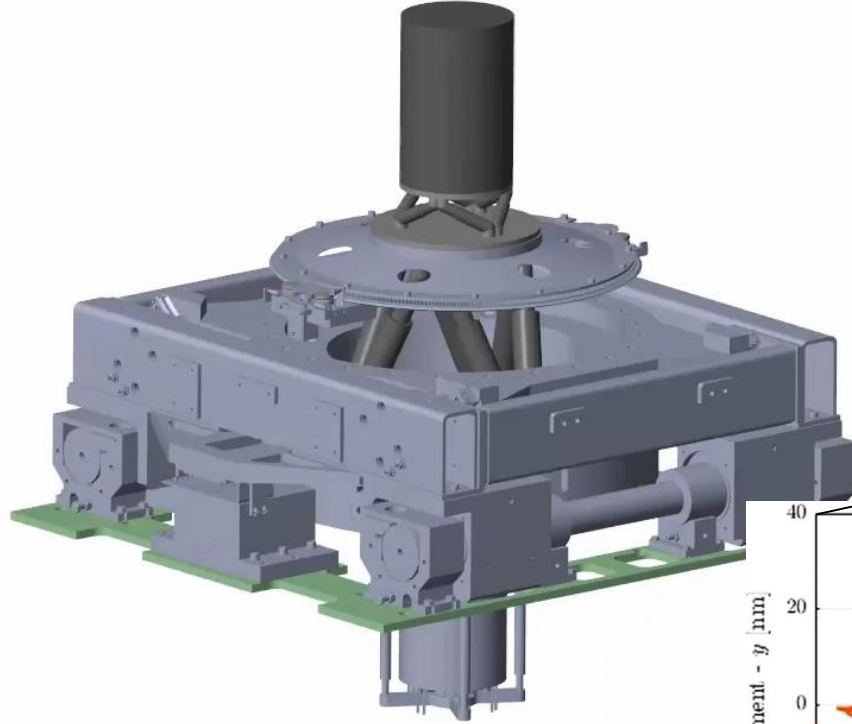


Start with diagonal controller



Loop gain for the  $x$  direction using a lead/lad compensator

### III. SIMULATION OF TOMOGRAPHY EXPERIMENT



X-Y Position of the sample

From  $\approx \mu\text{m}$  to  $\approx \text{nm}$  precision

### **ID31 End-station:**

- Versatile: various experiments/sample environment
- In order to obtain a nm precision, a **6DoF active stabilization stage** is proposed
- Even with a simple control architecture, the parasitic motions of the sample can be reduced down to 50nm

**The NASS could be applied for other positioning stages**

### **To further improve the system:**

- Advance control architectures: hybrid feedback/feedforward, HAC/LAC feedback control
- Robust control techniques:  $H_\infty$  control,  $\mu$ -synthesis, etc.



# Thank you for your attention!

## Any Questions?



The European Synchrotron

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