

Poster TUPOGE19

Status of the new Intense Heavy Ion DTL Project Alvarez 2.0 at GSI

L. Groening, S. Mickat, T. Dettinger, X. Du, M. Heilmann, M.S. Kaiser, E. Merz,
A. Rubin, C. Xiao

GSI Darmstadt / Germany

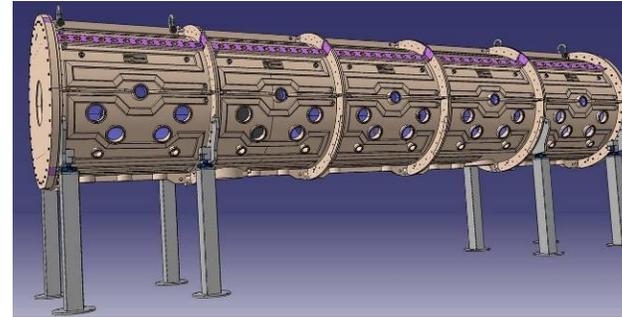
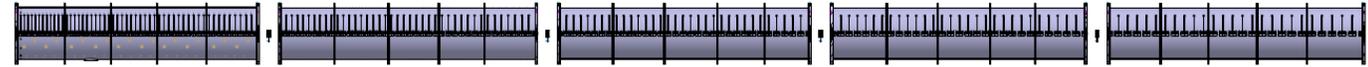
Target parameters

- heavy ion acceleration ($A/q \leq 8.5$) from 1.4 to 11.3 MeV/u
- ion current = $1.76 \text{ emA} \cdot A/q$
- transv. space charge tune depression up to 40%
- just few percent of budget for emittance growth
- change of ion type within 100 ms
- 108 MHz, 1.35 MW per power source

Challenges (selection)

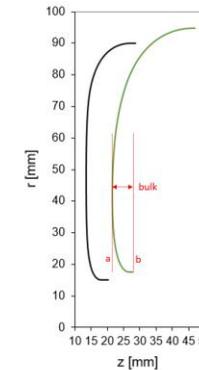
- **five n.c. cavities:**

- length ≈ 11 m, radius ≈ 1 m
- tolerance of radius ≈ 0.15 mm
- about 135 tons of stainless steel
- surface field $\leq 1.0 E_K$



- **177 drift tubes:**

- free-hand shaped end caps
- tight integration of pulsed e.m. quadrupole
- tight tolerances w.r.t. alignment of quadrupole and drift tube



- **copper plating:**

- total of 400 m²
- thickness 120 – 150 μ m



Prototyping



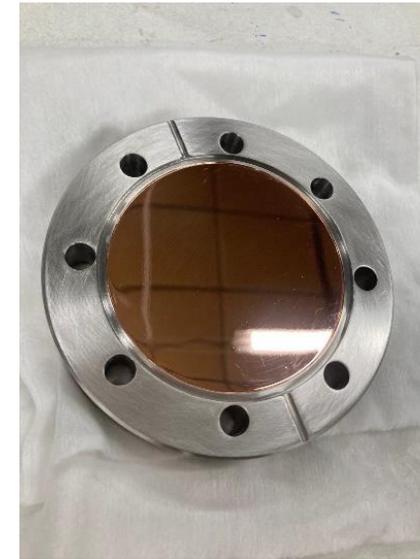
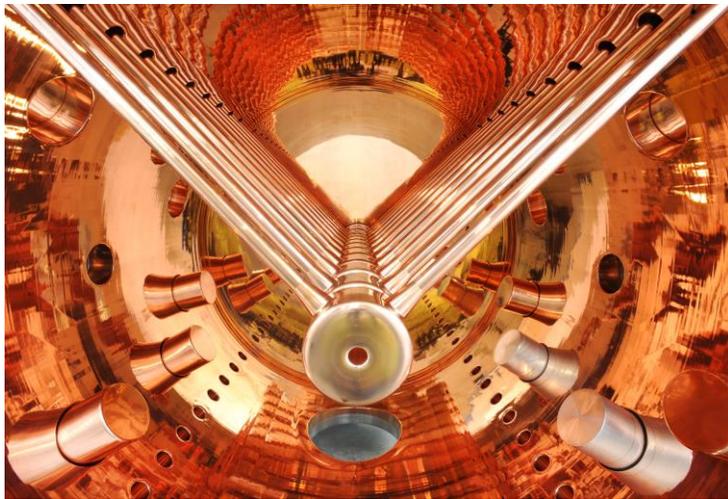
- completed within budget
- all specs met



Copper plating



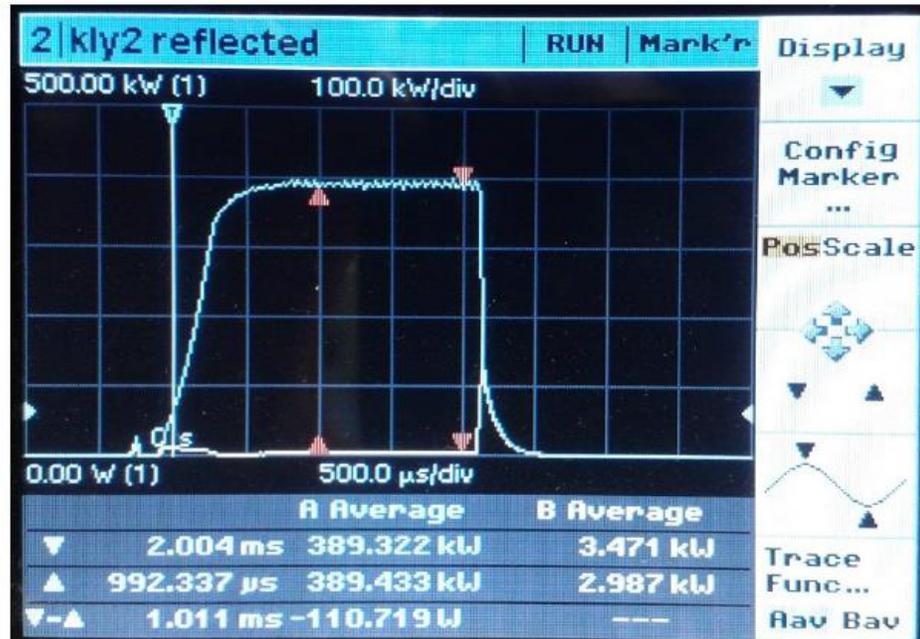
- tested with dedicated dummy cavity
- mantles & end plates plated in-house
- drift tubes / add-on parts plated externally



RF-testing, Series production

- RF-testing:

- all design parameters reached / exceeded
- no damage of copper surface
- cooling ok
- vacuum ok
- dedicated contribution MOPOPA17



- series production:

- ordered after RF-testing
- first cavity: rolling mantle, welding flanges
- tuners, bodies, bellows, flanges: pick-ups under production
- first 52 drift tubes to be ordered in January 2023

