



The CW Beam Experiment of Window-type RFQ

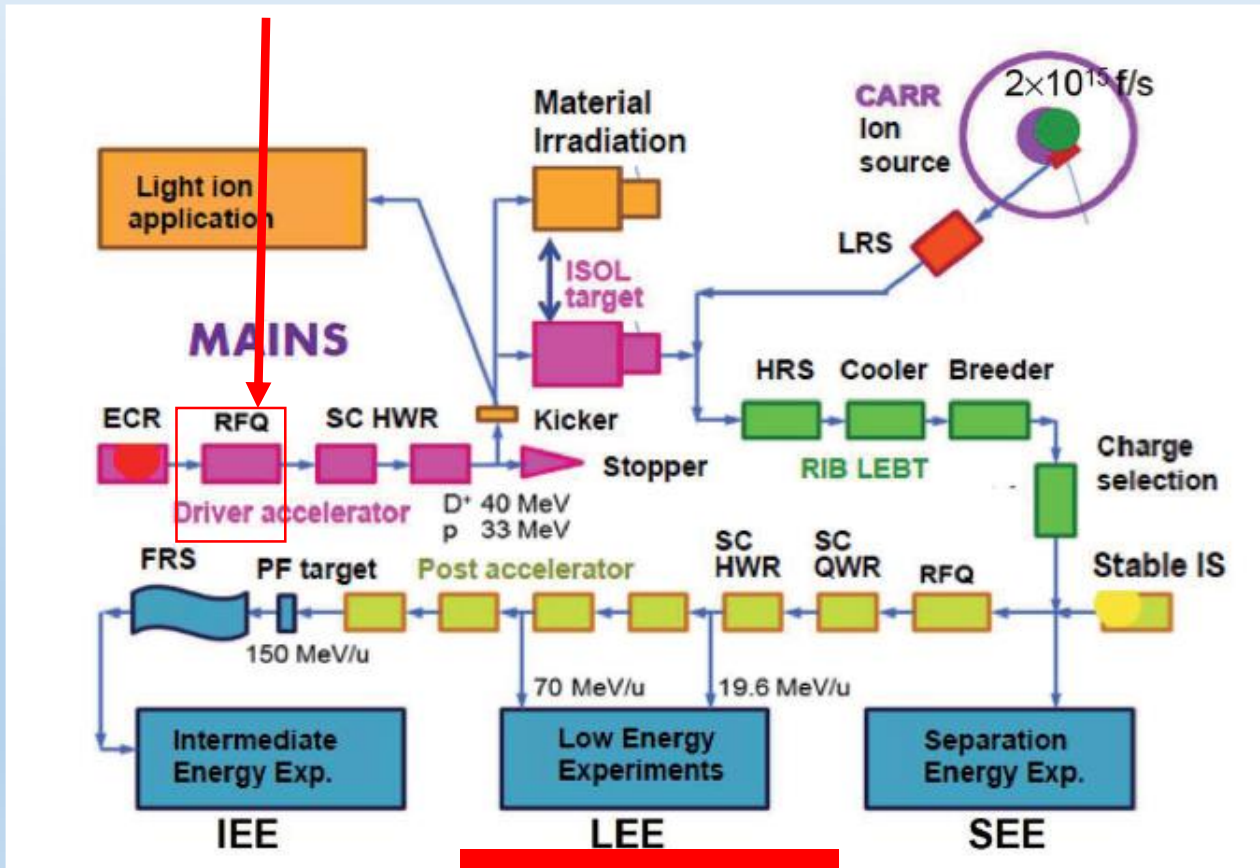
Zhukun, Gan Pingping , Fuqi, Li Haipeng Li, Tan Qiuyun, Liu Shuo,
Lu Yuanrong, Gao Shuli, Wangzhi, Guo Zhiyu(Peking university,China)

Heyuan, Dou Weiping, Wuqi(Institute of Modern Physics,China)

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Introduction

- RFQ Prototype for BISOL(Beijing Isotope-Separation-On-Line neutron-rich beam facility)



D⁺, 10mA, 40MeV

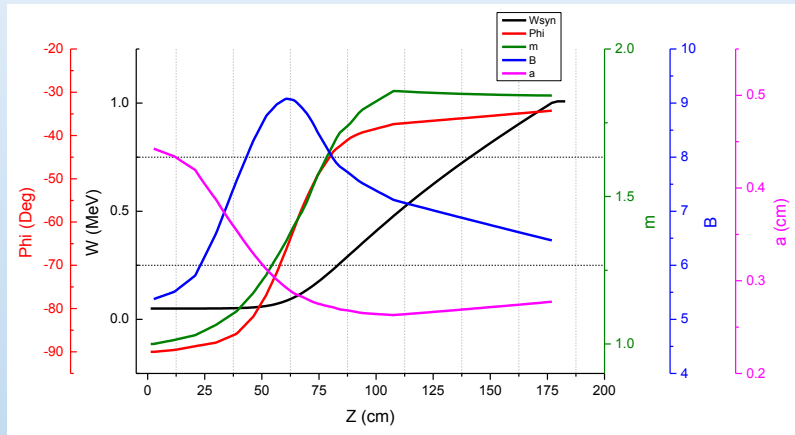
- Basic nuclear science research
- Application of intense neutron beam

RFQ parameter

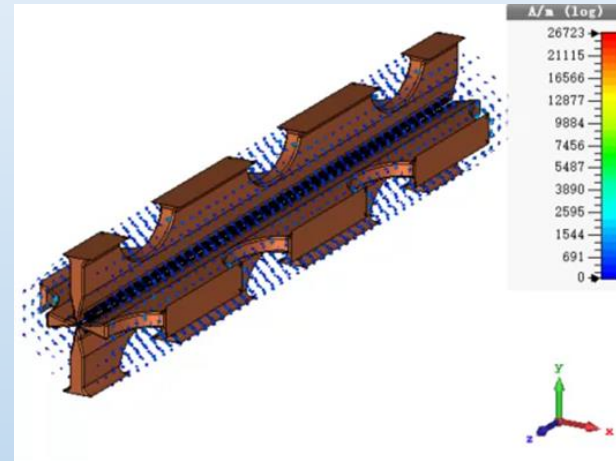
Frequency	162.5MHz
Energy	50keV-1MeV
Cavity type	Fourvane with window
Beam type	cw

RFQ design

Beam dynamics design, optimized by using matching and equipartition method

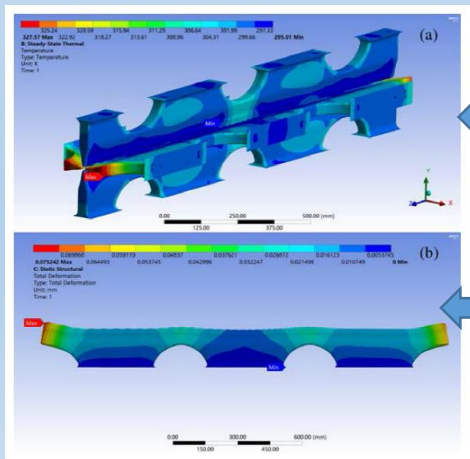


Frequency separation is large enough, don't need Pi-mode stabilizing rod or dipole-mode rod



Mode separation:
3.4MHz

Structure and thermal analysis



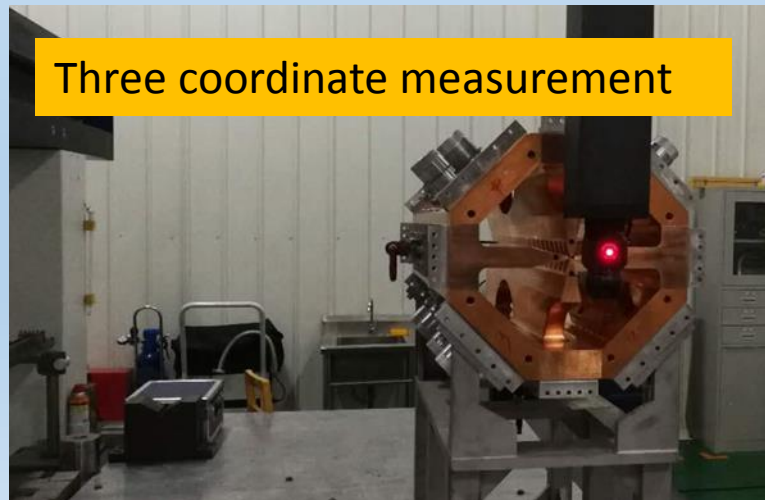
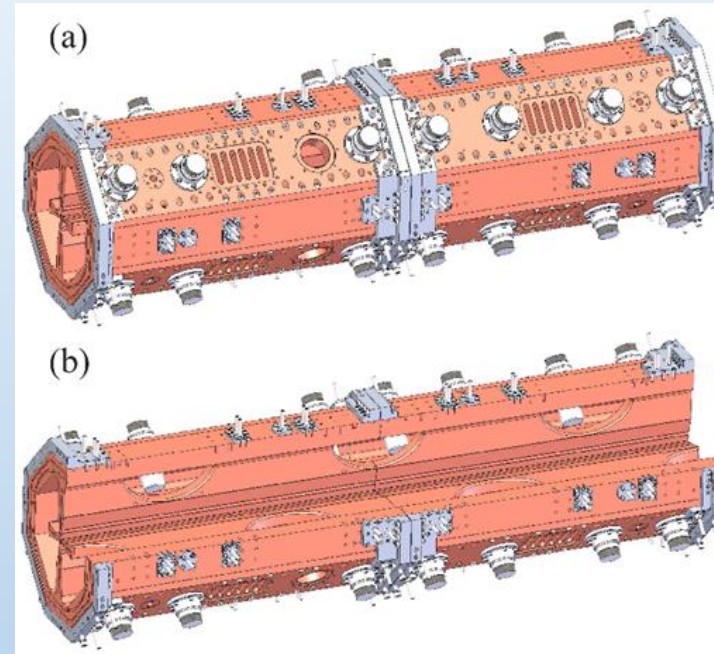
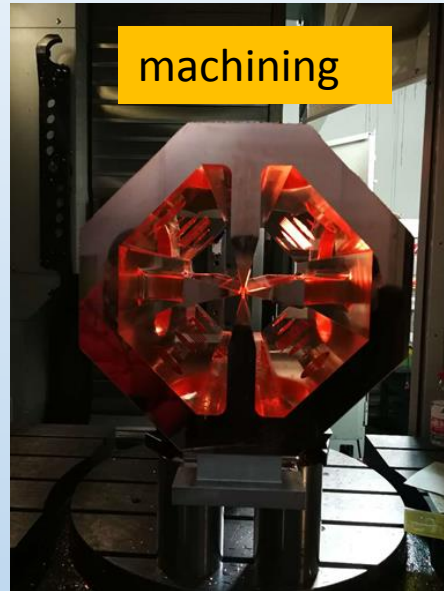
Maximal temperature,
326K

Maximal deformation,
75um

RFQ parameter

- Intervane voltage : 60kV
- Vane length: 1.81m
- Kilpatrick coefficient: 1.67
- Average aperture radius :3.88mm
- Transmission efficiency: 98.2%

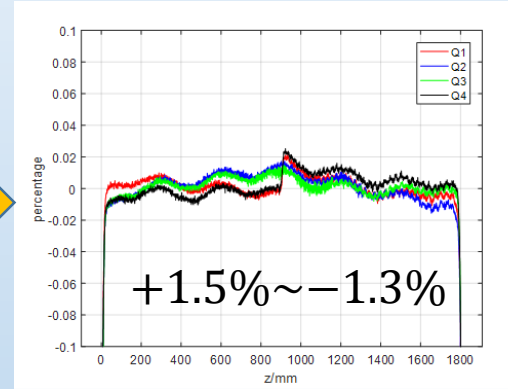
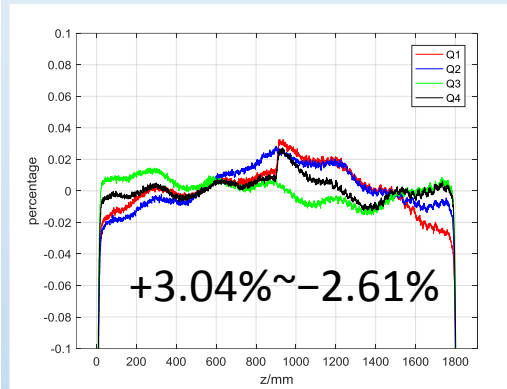
RFQ machining and measurement



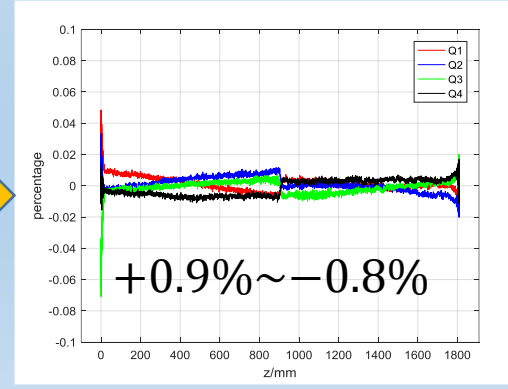
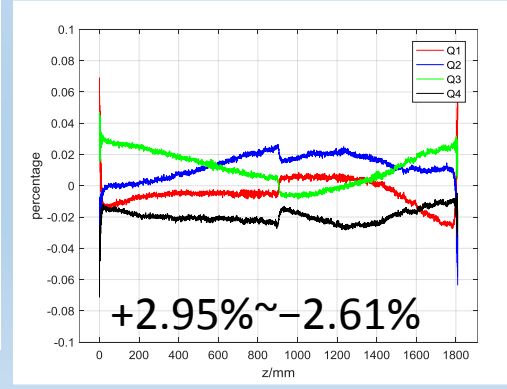
Element error < 20um
Assembly error < 50um

Field tuning

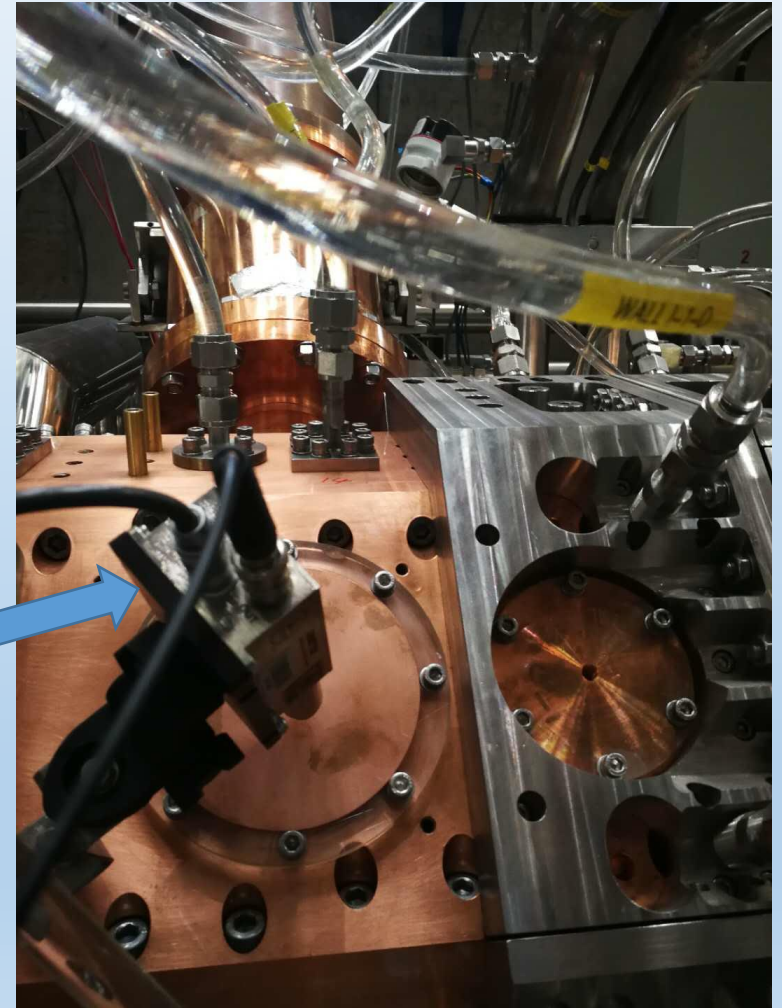
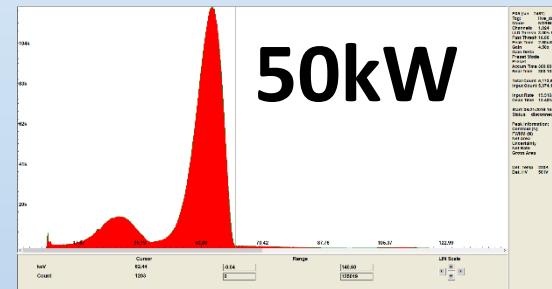
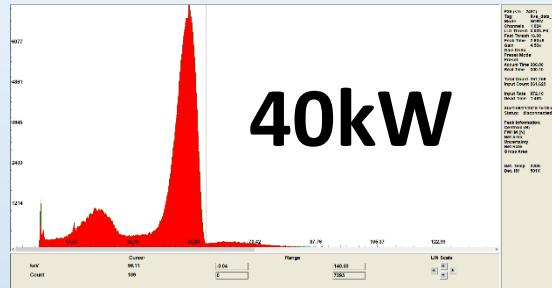
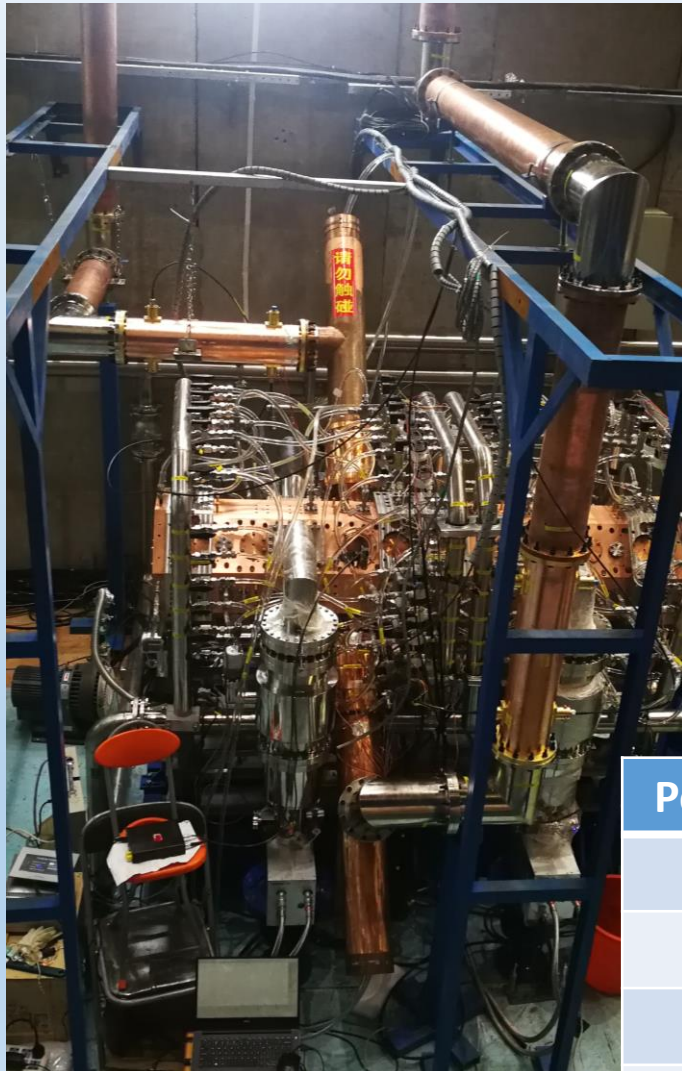
$$\text{unflatness} = \frac{E_{Qk} - \overline{E_{Qk}}}{\overline{E_{Qk}}}$$



$$\text{asymmetry} = \frac{E_{Qk} - \overline{E_k}}{\overline{E_k}}$$



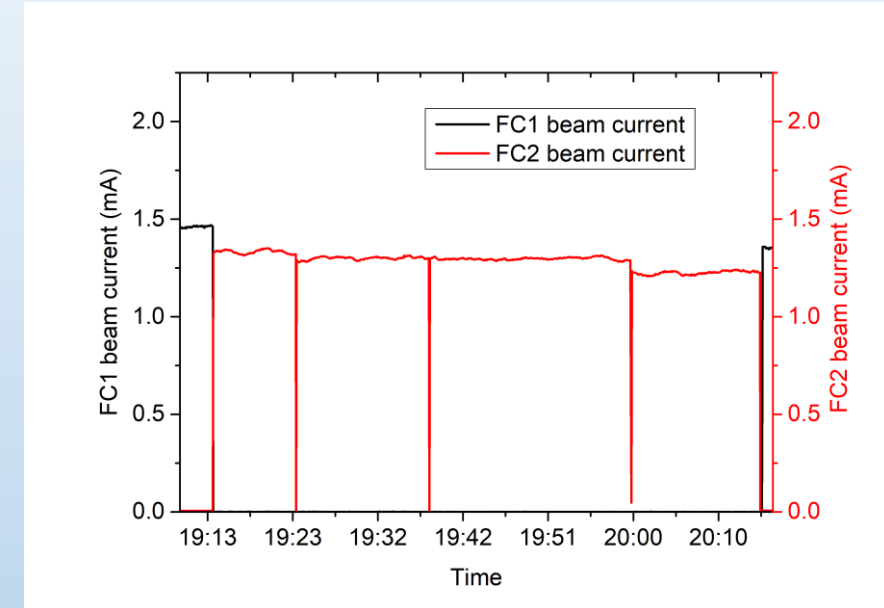
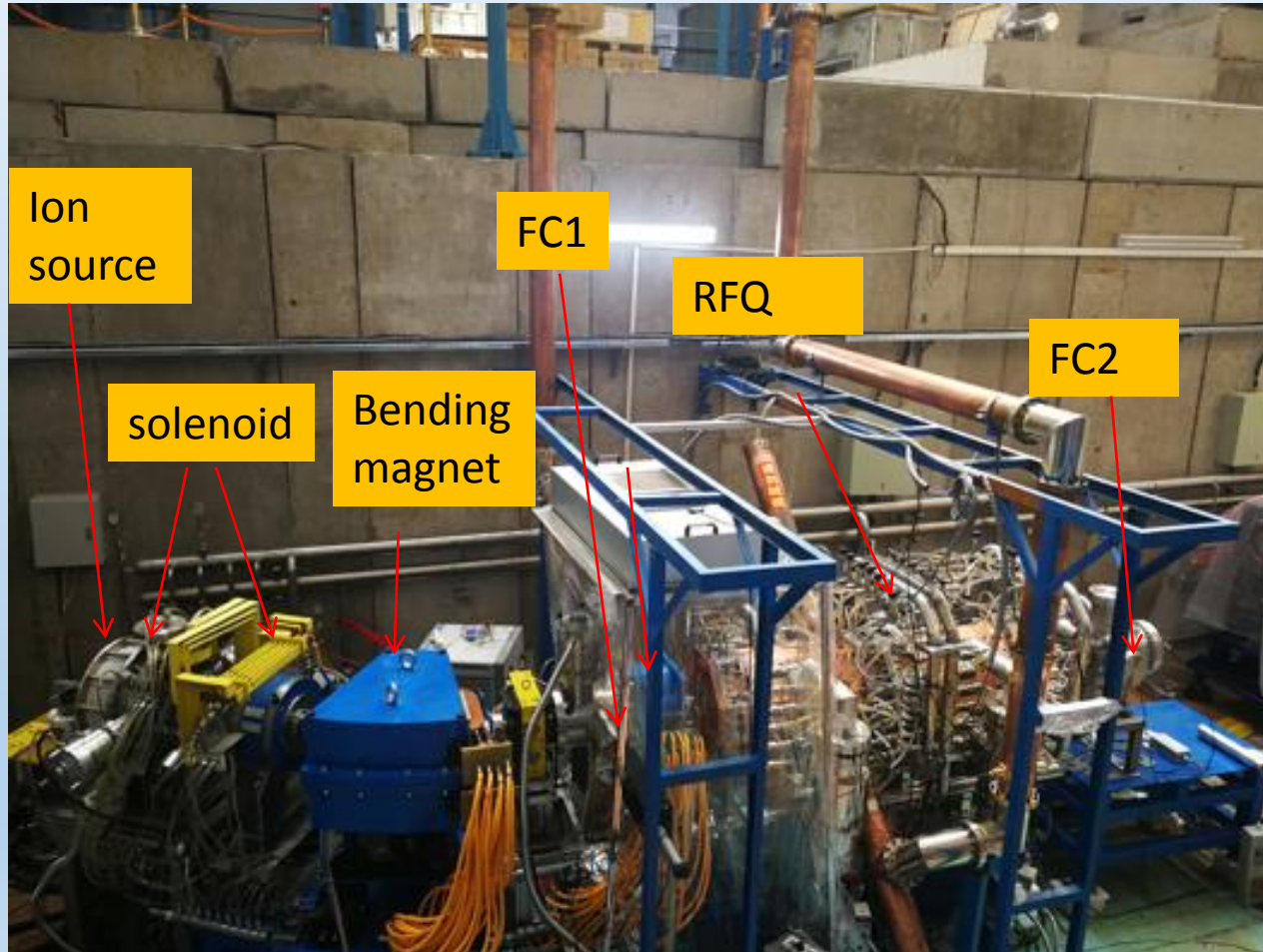
High power test



CdTe detector

Power(kW)	Intervane voltage(kV)
40	55.66
45	58.89
48	60.74
50	61.95

Beam experiment



- The beam transmission efficiency: >90%
- The beam energy : $1.05\text{MeV} \pm 0.2\text{MeV}$
- Maximum CW beam current: 1.8mA

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Thank you for your attention!