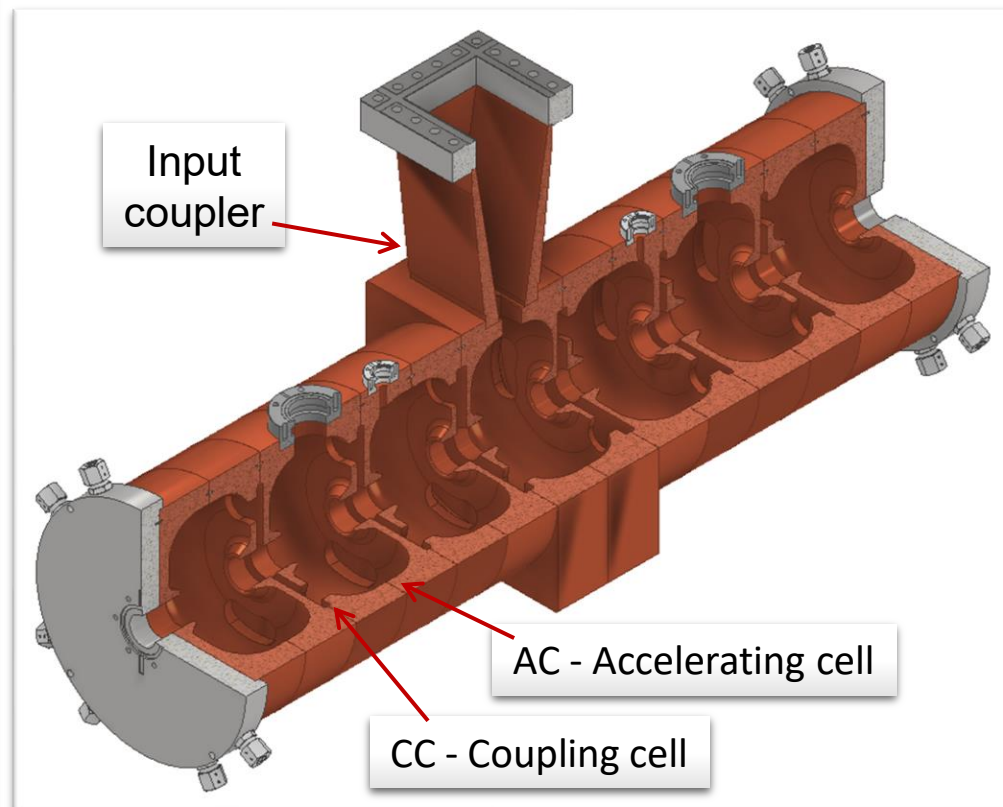


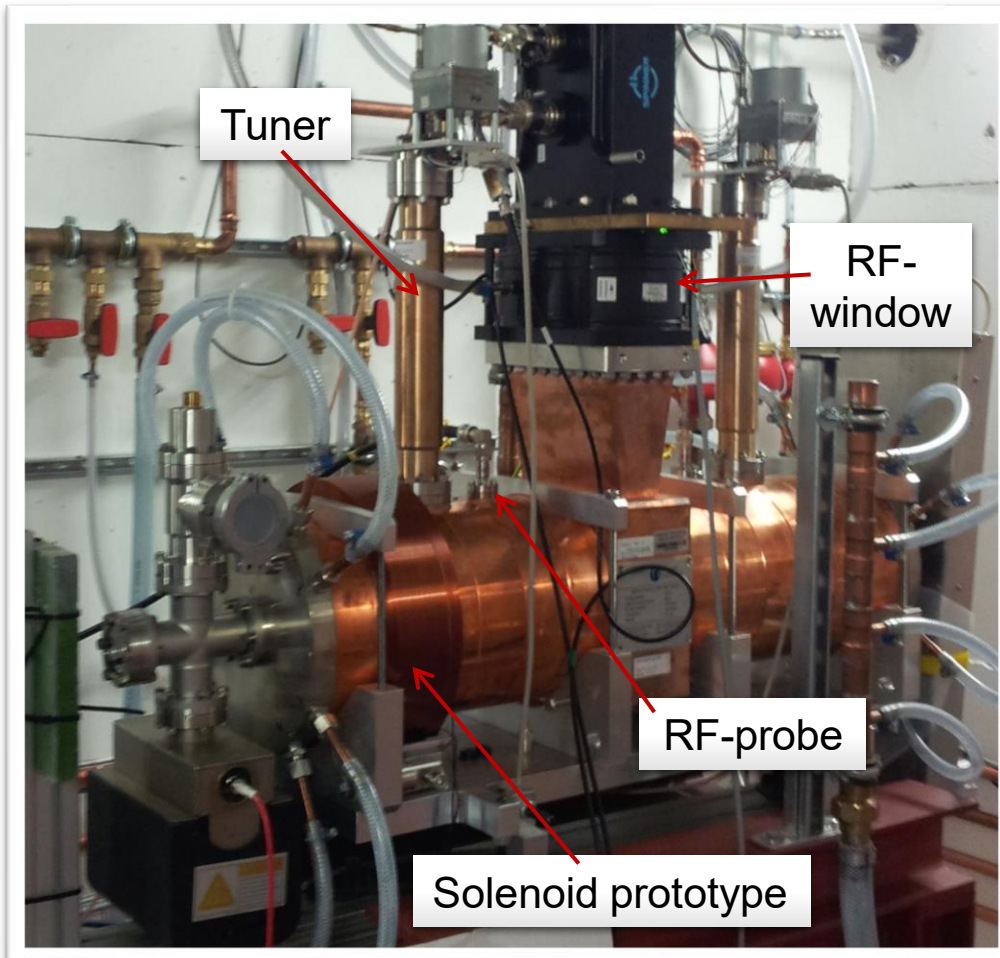
- The milliampere booster MAMBO is the pre-accelerator for the Mainz Energy-recovering Superconducting Accelerator MESA [1-4, 7, 8, 11]. ([MESA film](#))
- MAMBO uses a 1.3 GHz normal conducting bi-periodic $\pi/2$ RF-structure for higher acceleration efficiency [5, 6].
- MAMBO accelerates electrons from 100 keV to 5 MeV. It uses four RF-sections. A graded- β and three constant- β [9, 10, 12].
- The graded- β sections needs to be equipped with solenoids for focussing the low energy beam [13].
- Simulation showed multipactor in CC with B_{sol} , thus length of CC was increased and accelerating field reduced to $E_{acc} = 0.66$ MV/m [14].



Technical drawing of the MAMBO prototype cavity.

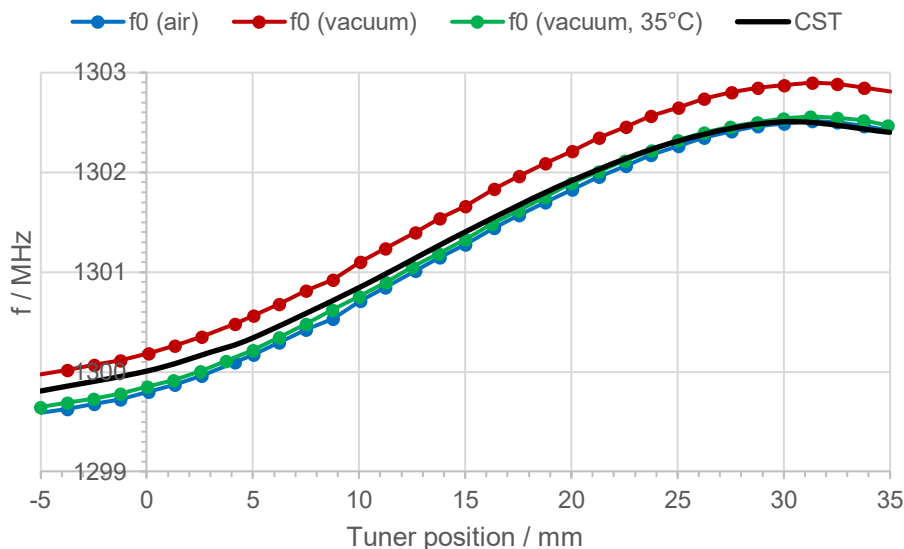
- The prototype was designed to reach $E_{\text{acc}} \approx 1 \text{ MV/m}$ with a 15kW solid-state power amplifier available [16]. That is well above the nominal gradient, so any operational limitation should become evident (e.g. multipactor).

AC:CC	7:6		CST	Exp.
f_0 (MHz)	1300	Q_0	23500	20938 ± 503
L_{eff} (mm)	807.1	R_s (M Ω)	42.8	37.7 ± 0.5
R/Q (k Ω)	1.8	κ	1	0.94

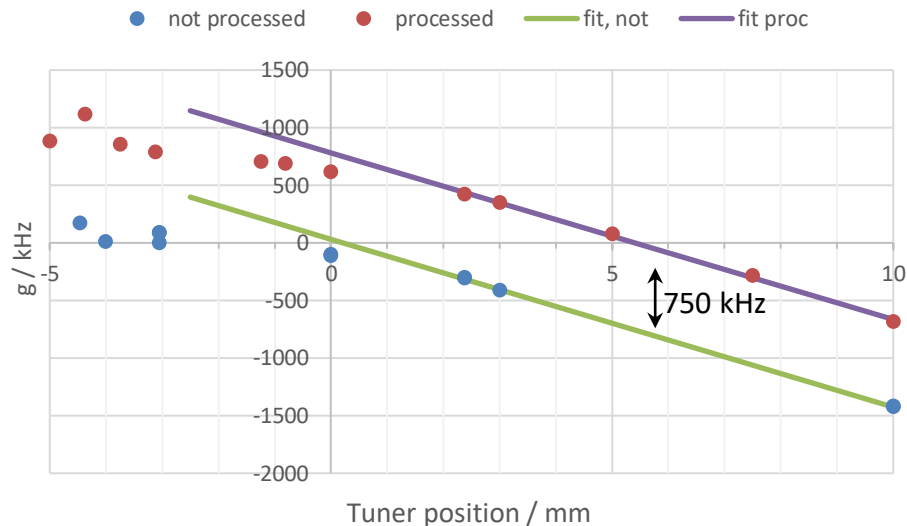


MAMBO prototype cavity at the test bunker of the Helmholtz Institute Mainz [17].

Tuner test



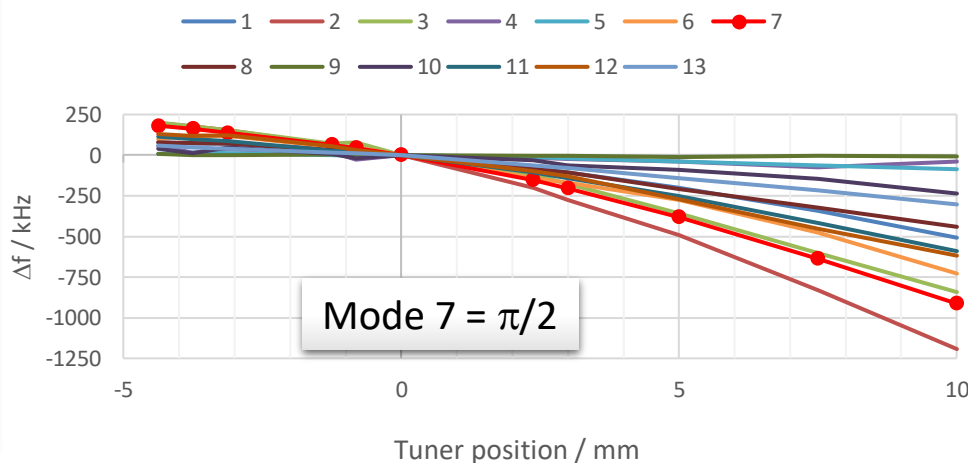
Passband gap



Low power testing:

- Tuner range is in good agreement with theory.
- Passband gap g changes with tuner position, because each mode shifts differently.
- heated to 65°C for 14 days before processing.
- Permanent change of passband gap after high power test ≈ 750 kHz.

Relative mode frequency change (processed)

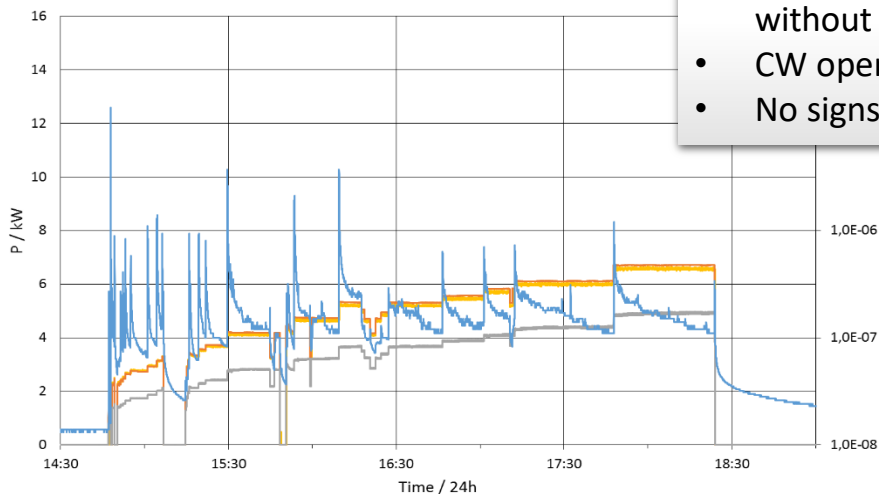


High power testing:

- Successful commissioning without problems. (9.3h)
- CW operation only.
- No signs of multipactor.

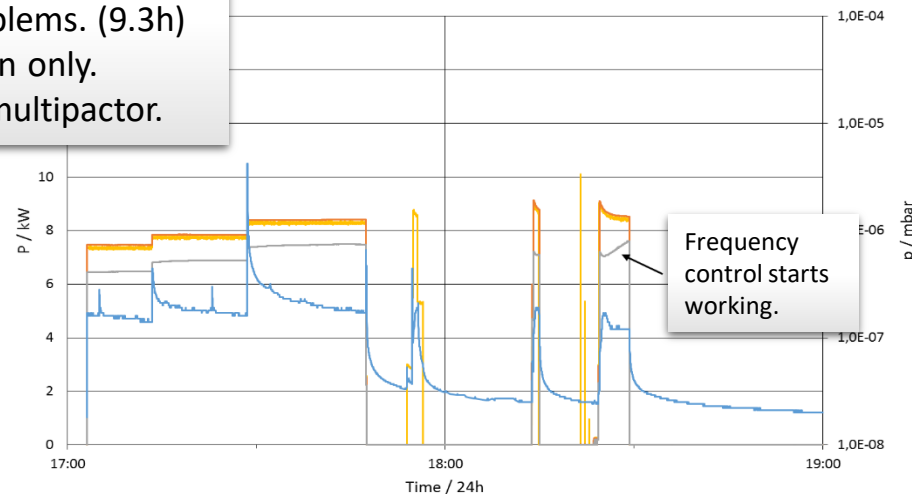
MAMBO Commissioning 14. Nov. 2018

Psspa Pfwd Pcav Beam vacuum



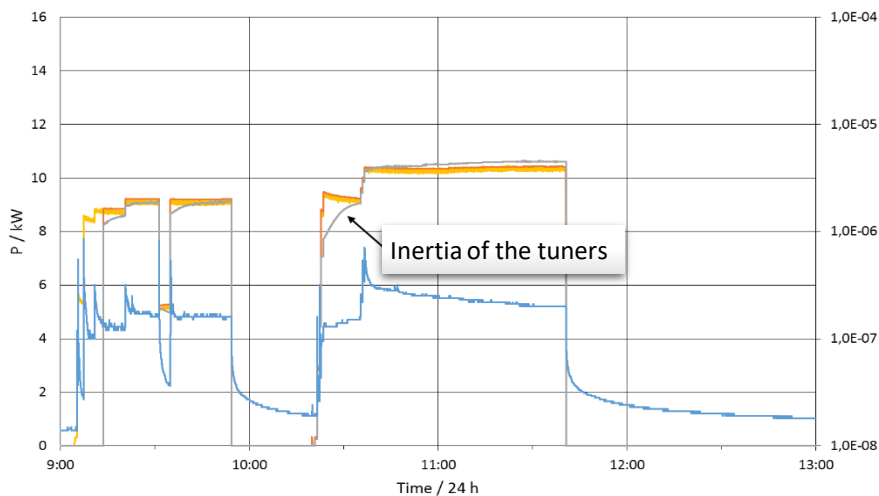
MAMBO Commissioning 15. Nov. 2018

Psspa Pfwd Pcav Beam vacuum



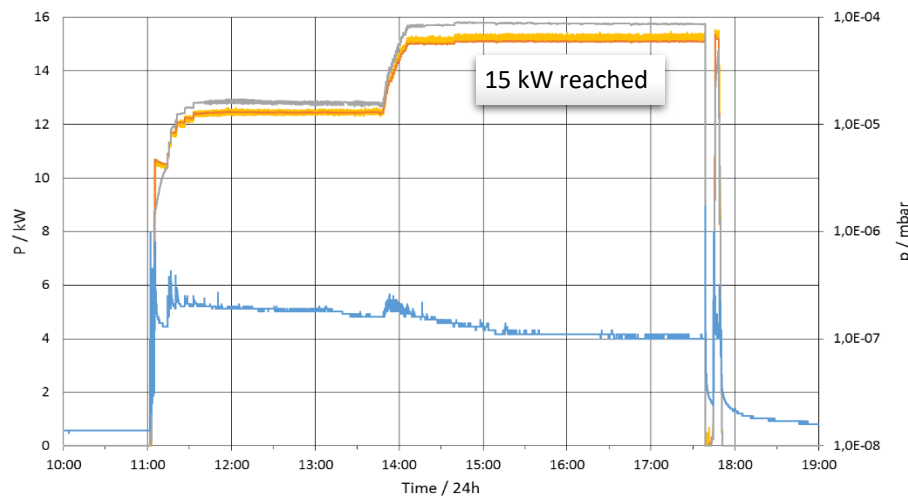
MAMBO Commissioning 16. Nov. 2018

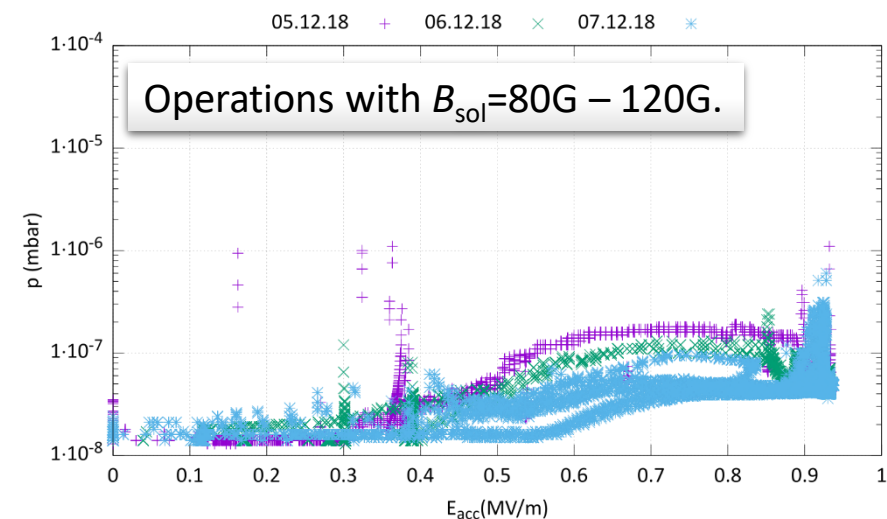
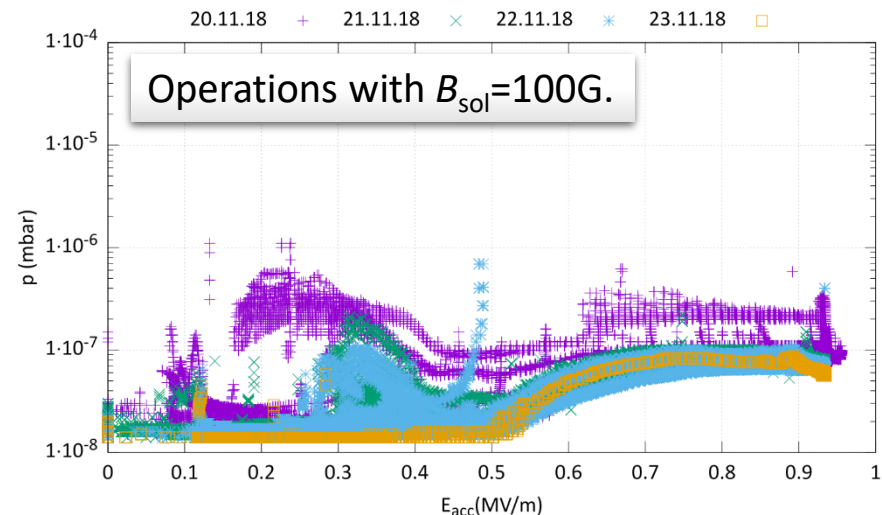
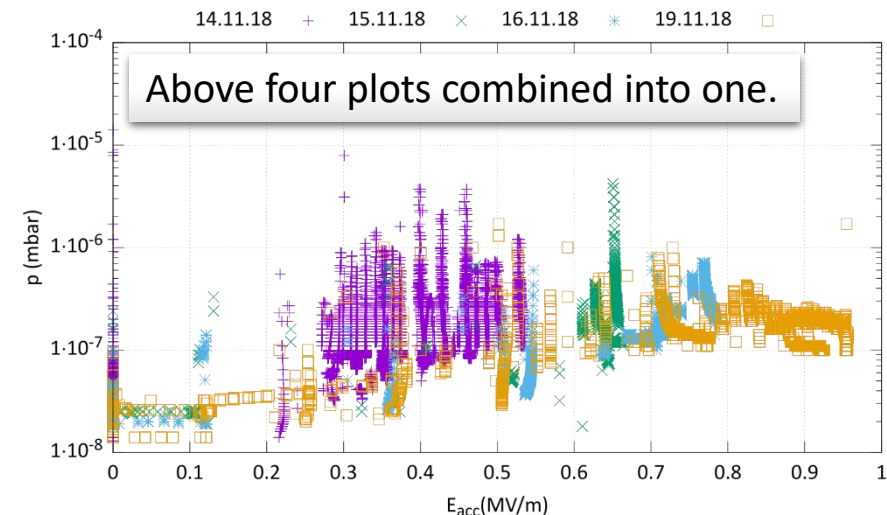
Psspa Pfwd Pcav Beam vacuum



MAMBO Commissioning 19. Nov. 2018

Psspa Pfwd Pcav Beam vacuum

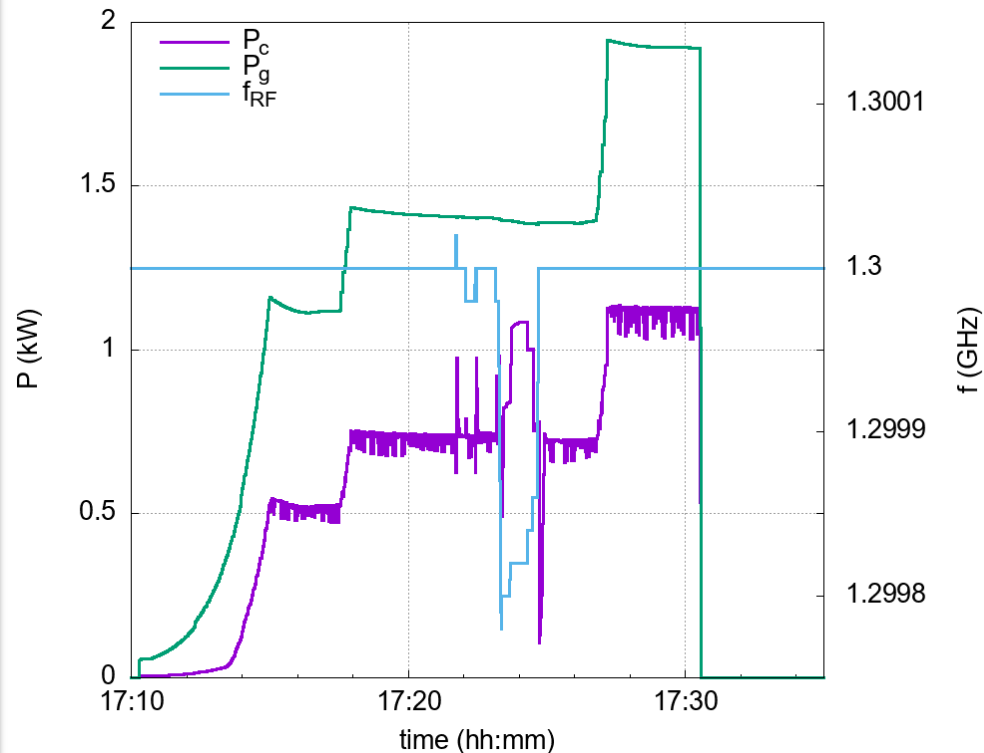




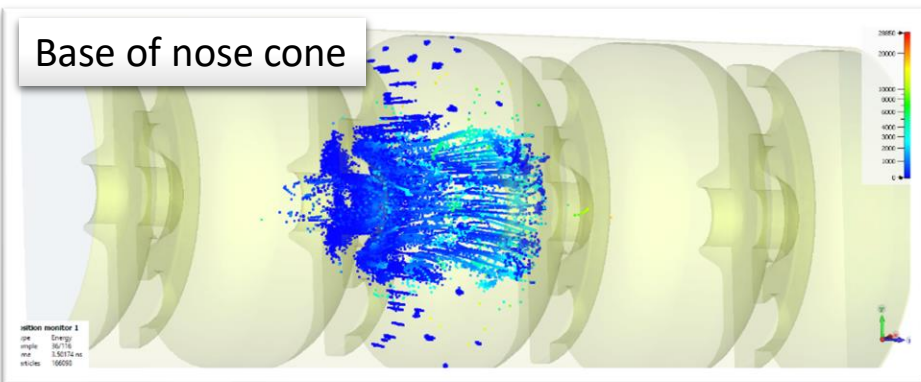
More information if one looks at pressure as a function of field $p(E_{acc})$:

- There are some vacuum activities at $E_{acc} \approx [0.2, 0.4]$ MV/m with B_{sol} switched on that vanished after some power ramping. So this could not be investigated.
- Pressure rises for $E_{acc} > 0.5$ MV/m. Pressure level decreases with operation time.

- After venting in Aug. 2019, some power fluctuations in the cavity were found at low field ($P_c < 2\text{kW}$, $E_{\text{acc}} < 0.3\text{MV/m}$) during reprocessing. ($\rightarrow$ no problem for standard operation)
- Fluctuations independent of B_{sol} .
- Fluctuations stop by changing frequency. $\rightarrow$ Possibly multipactor?
- Maybe some pollution during venting? Cavity was not heat treated before reprocessing. $\rightarrow$ Mandatory for the future?
- Multipactor simulations revisited.

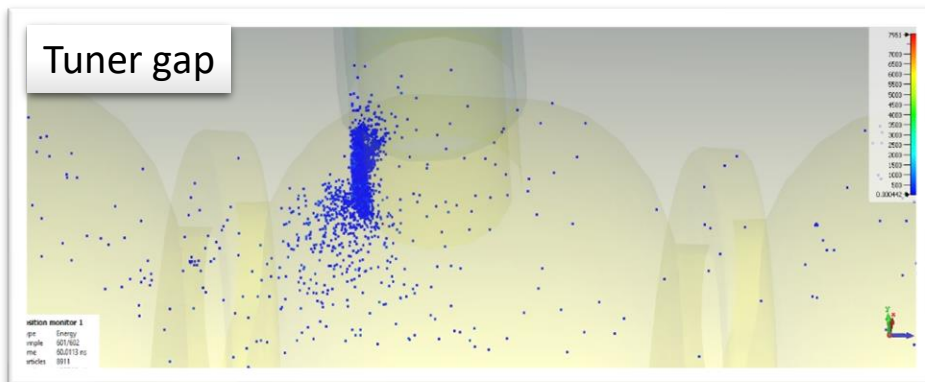


Base of nose cone



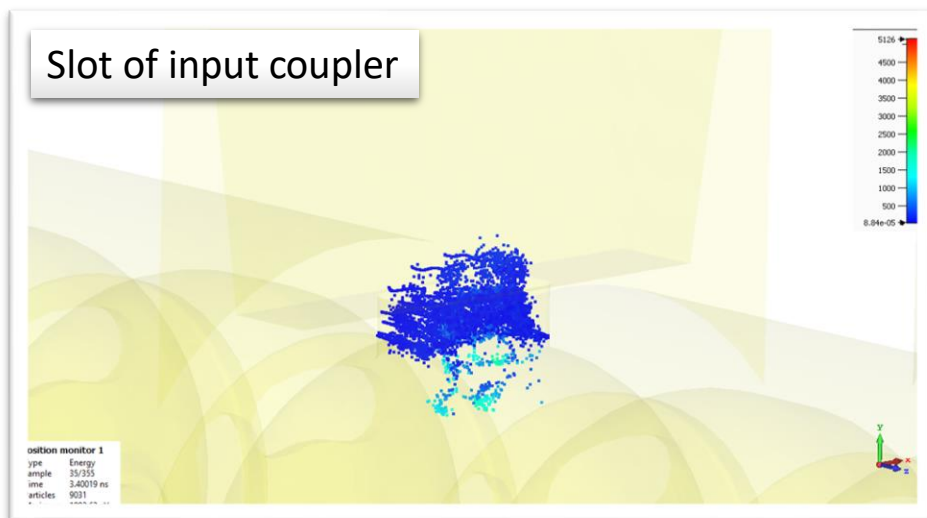
Found with B_{sol} at $E_{acc} > 0.2 \text{ MV/m}$.

Tuner gap



Found with B_{sol} at $E_{acc} > 0.3 \text{ MV/m}$ and without B_{sol} at $E_{acc} > 0.4 \text{ MV/m}$.

Slot of input coupler



Always found at $E_{acc} > 0.7 \text{ MV/m}$.

- The three above locations with tendency for multipactor were found.
- Threshold behaviour of the fluctuations could not be reproduced with simulation. The origin of the effect is still unclear.
- Multipactor found at nose cones might be the cause for processable vacuum activity at $E_{acc} \approx [0.2, 0.4] \text{ MV/m}$.
- Multipactor in tuner gap might explain pressure rise at $E_{acc} > 0.5 \text{ MV/m}$.

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