

# CARBON BEAM AT I3 INJECTOR FOR SEMICONDUCTOR IMPLANTATION

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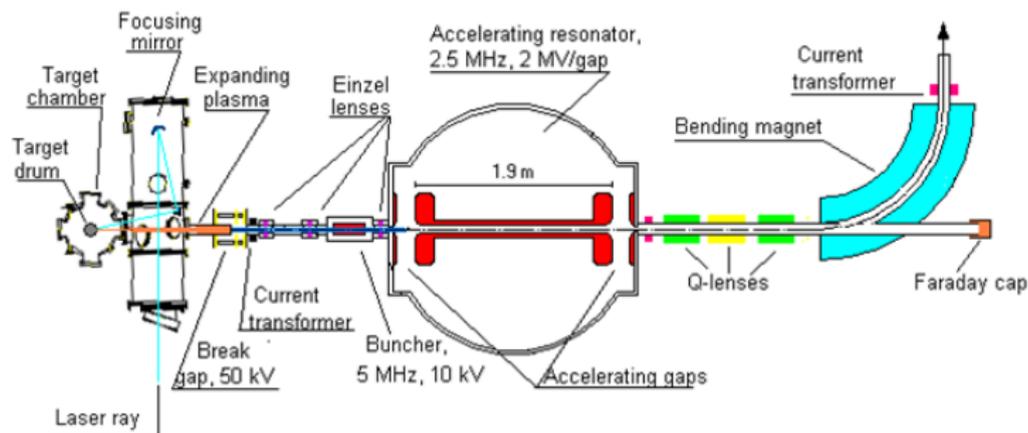
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# Introduction

- ▶ The purpose is to investigate the possibility to obtain low switch time for reference diode by carbon implantation
- ▶ The most widely utilized method is treatment by accelerated electrons, protons or  $\text{He}^+$  ions
- ▶ Electron irradiation requires high fluence and irradiation time
- ▶ Proton irradiation leads to doping by small donors
- ▶ Carbon ions have large range at relatively low energy
- ▶ Carbon is present in silicon crystal, i.e. contamination with foreign impurities is minimal

# Setup layout



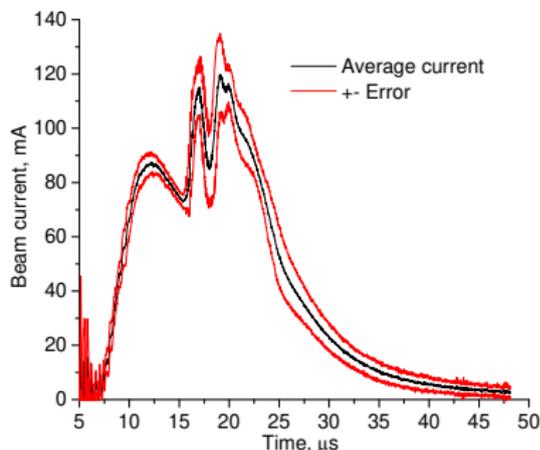
- ▶ Carbon ion beam generated by laser plasma ion source
- ▶ Two gap RF resonator, up to 2 MV per gap, transverse acceptance  $2000 \pi$  mm mrad,  $Z/A$  range 0.2–0.5
- ▶  $90^\circ$  bending magnet for ion selection

# Laser plasma ion source

Based on a pulsed CO<sub>2</sub> laser:

- ▶ pulse energy about 6 J
- ▶ peak power 60-70 MW
- ▶ FWHM duration - 30 ns
- ▶ radiation flux density  
 $10^{11}$  W/cm<sup>2</sup> at carbon target

Generates carbon ion beam with  
up to 120 mA amplitude

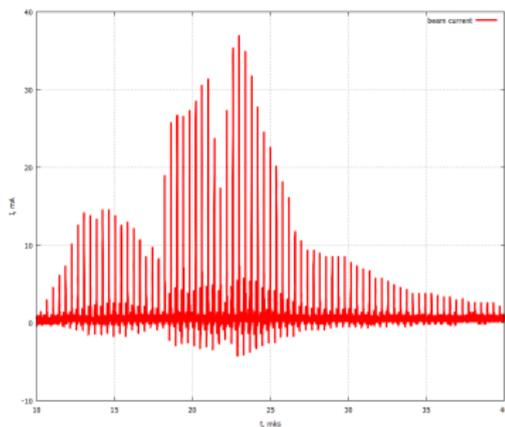


Ion source output current

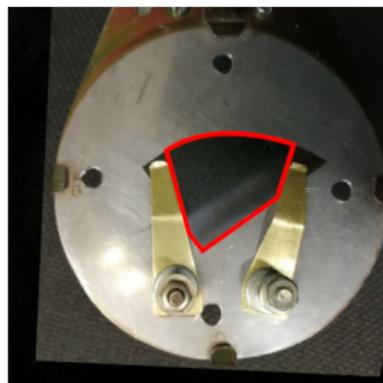
## Irradiation conditions

Fluence was calculated by integration of ion beam current signal at target holder.

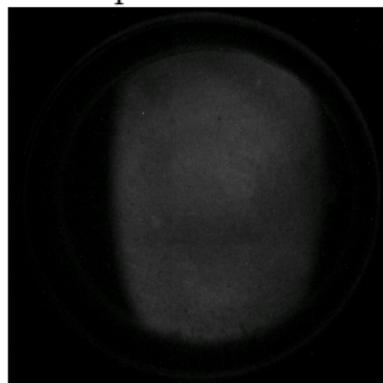
Irradiation uniformity of sample area (red polygon) was measured using scintillator images.



$C^{3+}$  beam current measured at target holder



Sample in a holder



Accelerated carbon beam profile image

# Results

Experimental reference diode structures were obtained by forming a  $3\mu m$  junction in  $10\mu m$  epitaxial n-type layers, followed by vacuum deposition of the  $1\mu m$  anode Al-contact.

- ▶ The best "reverse recovery time / leakage currents" ratio is achieved at an energy of 8.7 MeV and a fluence of  $2 \cdot 10^{12} \text{cm}^{-2}$
- ▶ Carbon-irradiated diodes have better direct voltage drop characteristics compared to electron-irradiated diodes at close switching times and leakage currents