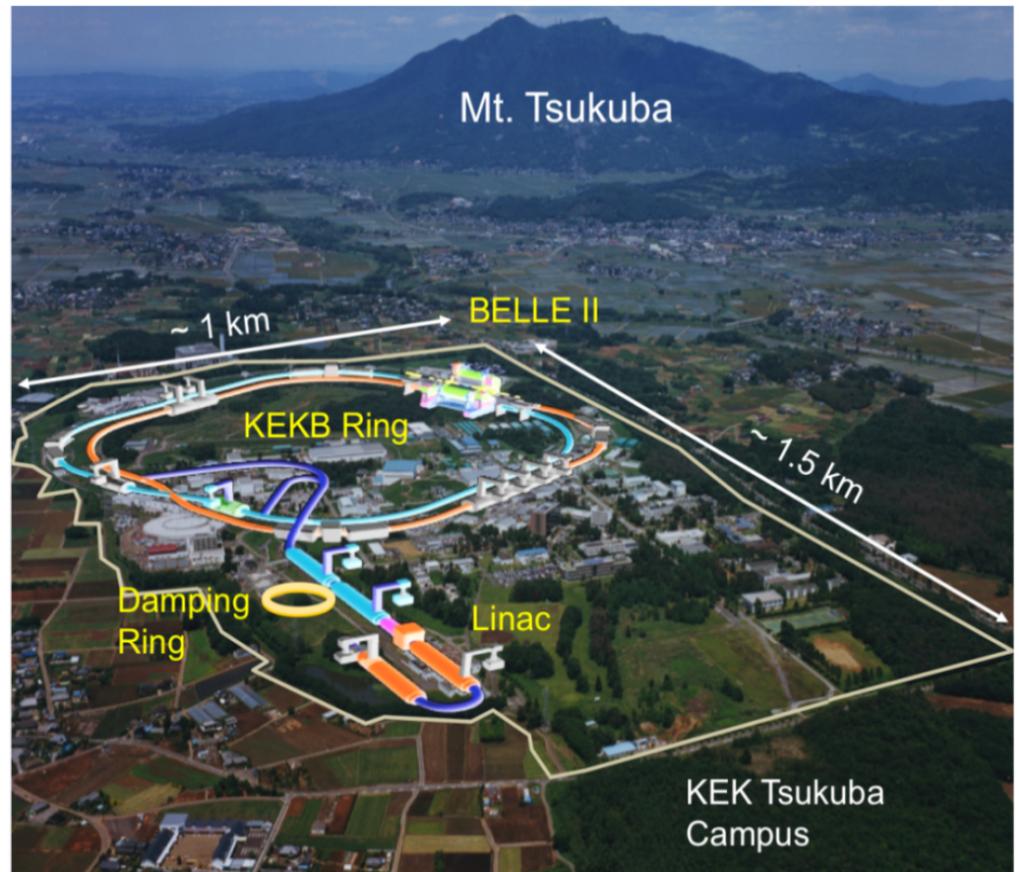
An aerial photograph of the SuperKEKB facility. The facility is a large complex of white and blue buildings situated in a valley. In the background, there are dark, forested mountains under a blue sky with scattered white clouds. The foreground shows a mix of green fields and some residential or commercial buildings.

# Beam Commissioning of SuperKEKB

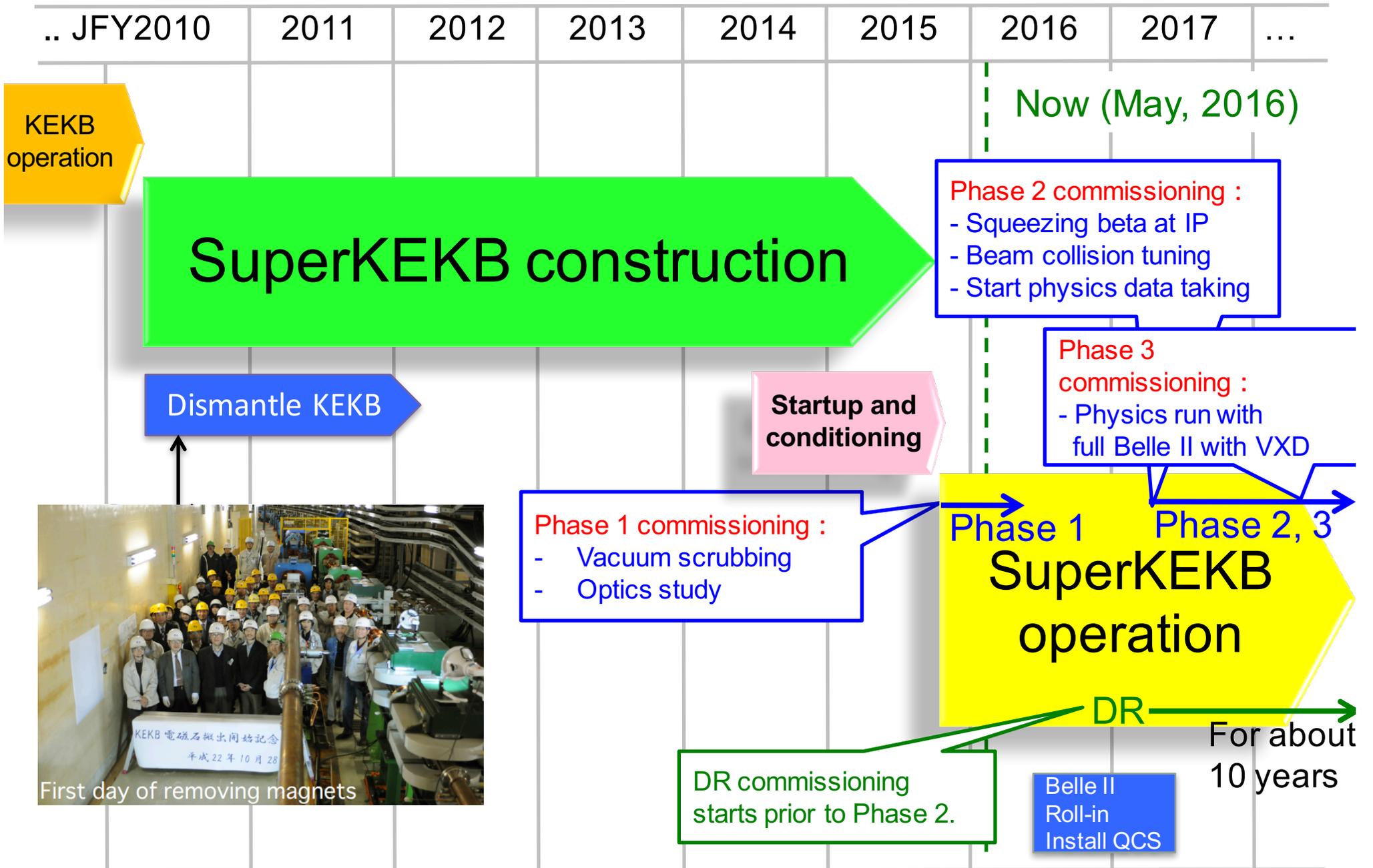
Y. Funakoshi for SuperKEKB Commissioning Group  
Accelerator Laboratory, KEK  
2016.05.10@IPAC2016

# SuperKEKB

- **Upgrade project of KEKB B-factory**
  - ❑ Search for new physics beyond the standard model at B-meson regime
- **$e^- - e^+$  two-ring collider consisting of**
  - ❑ Injector (Linac):  $L \sim 600$  m
  - ❑ Damping ring ( $e^+$ ):  $C \sim 100$  m
  - ❑ Main ring (MR):  $C \sim 3016$  m
    - HER: 7 GeV  $e^-$ , 2.6 A
    - LER: 4 GeV  $e^+$ , 3.6 A
  - ❑ Belle-II detector
- **Design luminosity**
  - ❑  $80 \times 10^{34} \text{ cm}^{-2}\text{s}^{-1}$   
( $\sim 40$  times of KEKB)



# SuperKEKB master schedule



# SuperKEKB Commissioning Phases

2016 Feb. ~ June

Phase 1  
w/o QCS and Belle II  
  
basic machine tuning  
vacuum scrubbing  
Optics tuning  
BKG study

2017 Oct. ~ 2018 Mar.

Phase 2  
w/QCS and Belle II  
w/o Vertex detector  
  
BKG study  
Luminosity tuning  
Target luminosity:  
 $1 \times 10^{34} \text{ cm}^{-2} \text{ s}^{-1}$

2018 Oct. ~

Phase 3  
w/ full Belle II  
  
Physics Run  
Luminosity tuning

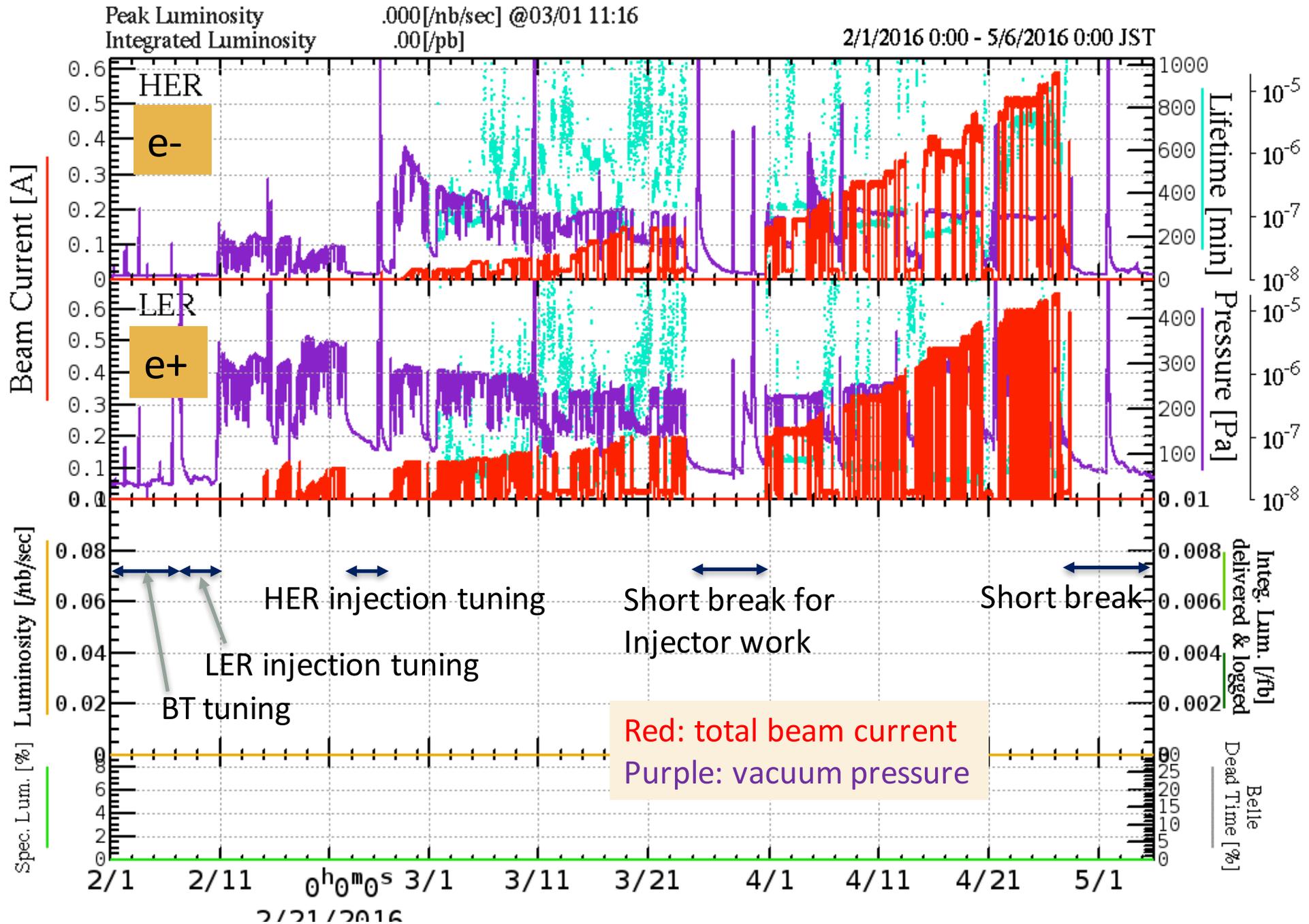
# Mission of Phase 1 operation (Feb. 2016 ~ June 2016)

- Startup of each hardware system
- Establish beam operation software tools
- Preparation for installation of Belle-II detector
  - Enough vacuum scrubbing
    - Request from Belle-II group: ~1 month vacuum scrubbing with beam current of 0.5~1A (360~720Ah).
  - Beam background study with test detector (named Beast)
- Optics study w/o IR (no detector solenoid)
  - Low emittance tuning
- Other machine studies

# Machine parameters in Phase 1

April 4, 2016	LER	HER	unit	
E	4.000	7.007	GeV	
I	250.0	200.0	mA	
Number of bunches	1,576	953		
Bunch Current	0.16	0.21	mA	
Circumference	3,016.315		m	
$\epsilon_x/\epsilon_y$	1.8/-	4.6/-	nm/pm	zero current
Coupling	-	-		includes beam-beam
Crossing angle	83		mrad	
$\alpha_p$	$2.45 \times 10^{-4}$	$4.44 \times 10^{-4}$		
$\sigma_\delta$	$7.7 \times 10^{-4}$	$6.3 \times 10^{-4}$		zero current
$V_c$	7.9	9.4	MV	
$\sigma_z$	5	6.2	mm	zero current
$v_s$	-0.0196	-0.0216		
$v_x/v_y$	44.59/46.63	45.57/43.61		measurement
$U_0$	1.87	2.43	MeV	
$\tau_{x,y}/\tau_s$	43/22	58/29	msec	
	<b>wigglers ON</b>	<b>wigglers ON</b>		

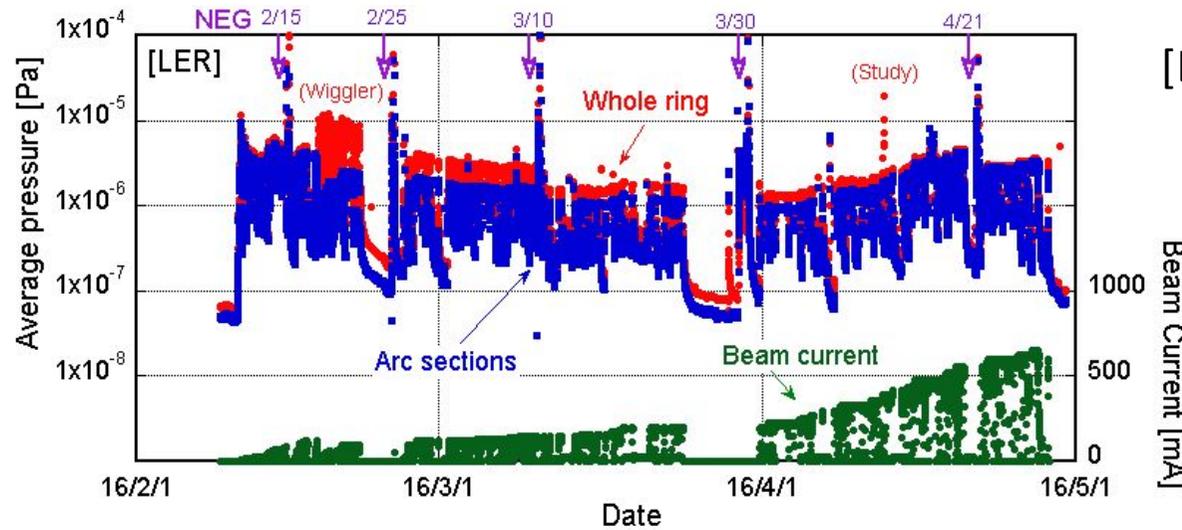
# History of Phase 1 operation



# History of vacuum scrubbing

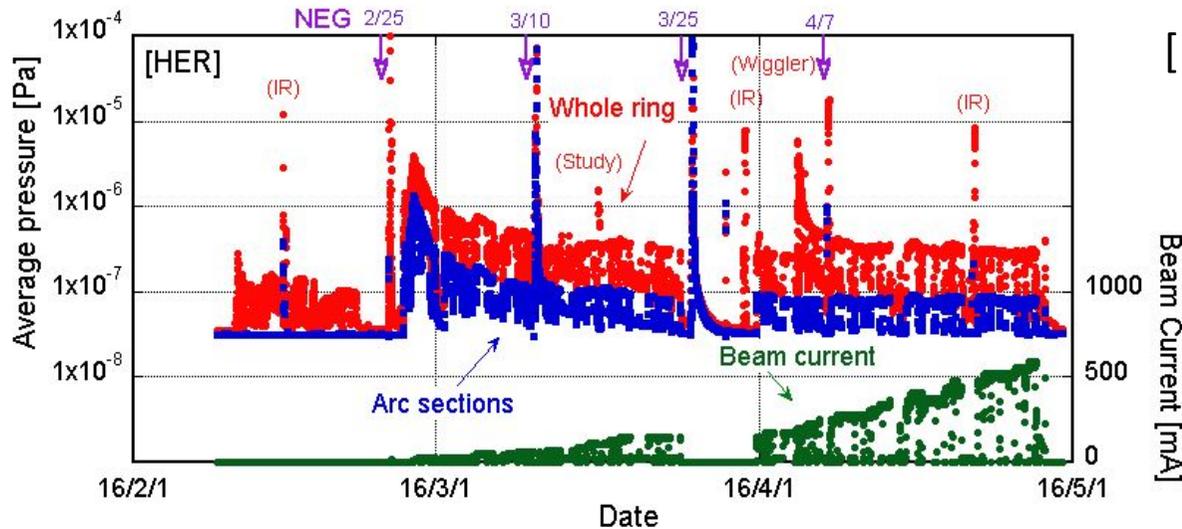
Y. Suetsugu

## ➤ The beam currents and average pressures (2016/4/30)



[LER]

- Max. Beam current: 650 mA
- Avg. Pressure  $\sim 3 \times 10^{-6}$  Pa
- Life time  $\sim 60$  min.



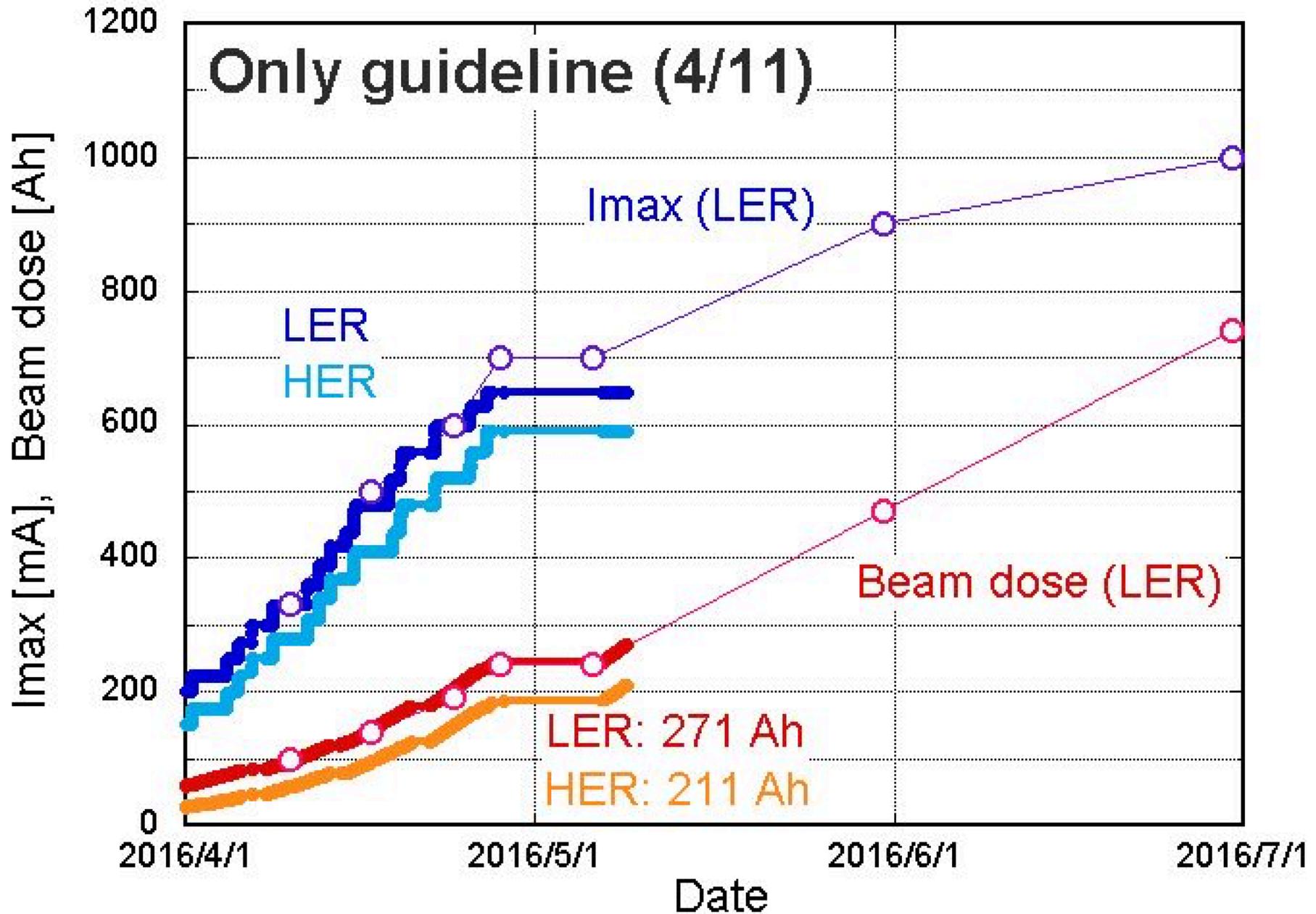
[HER]

- Max. Beam current: 590 mA
- Avg. Pressure  $\sim 3 \times 10^{-7}$  Pa  
(whole ring)  
 $\sim 1 \times 10^{-7}$  Pa  
(arc sections)
- Life time  $\sim 600$  min.

Request from Belle-II group:  $\sim 1$  month vacuum scrubbing with beam current of 05~1A. 8



## Guideline for vacuum scrubbing and achievement as of May 8th

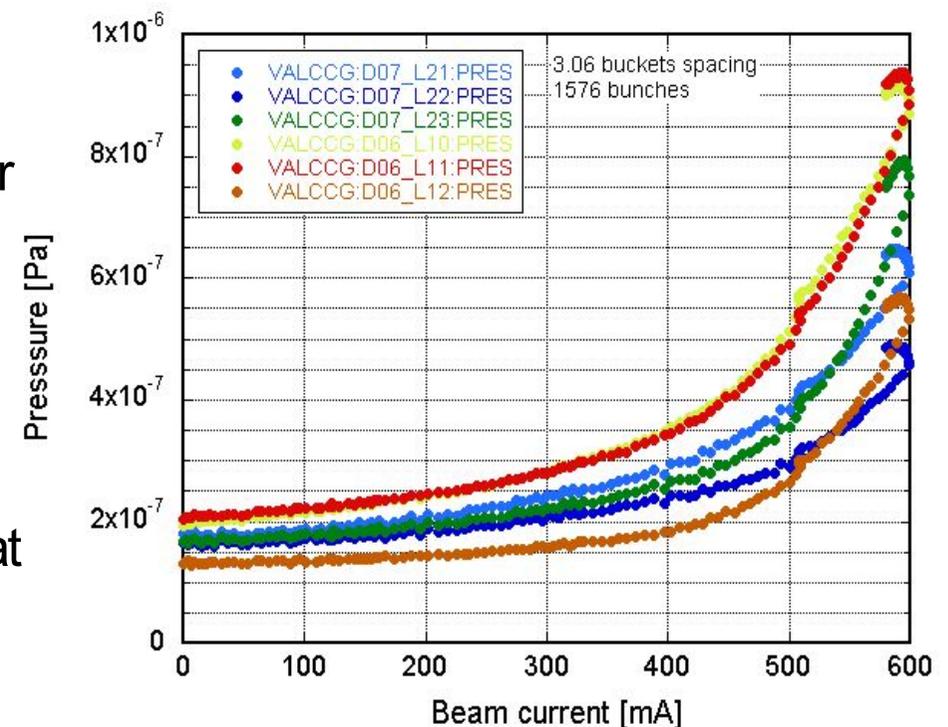


# Problem (vacuum)

## ➤ Non-linear pressure rise against beam current in LER

- The pressures at whole LER ring showed the nonlinear behavior against the beam current.
- The behavior is quite similar to that of electron currents measured at aluminum parts without TiN coating.

- We have aluminum bellows chambers along the ring without TiN coating. The bellows chamber has a length of 0.2 m and located every 3 m on average.
- Counter-measure
  - Installation of solenoid magnets at the bellows.
  - A preliminary test showed that this method should work.



More details are discussed in the talk by Y. Suetsugu (TUOCB01).

# Startup of SuperKEKB (3 months)

- Much faster startup than KEKB
  - KEKB beam currents achieved after first 3 months
    - LER: ~300mA, HER: ~200mA
  - SuperKEKB beam currents achieved after first 3 months
    - LER: ~650mA, HER: ~590mA
- Compared with KEKB...
  - Each hardware component has been upgraded with experiences at KEK and has worked fine (RF, Magnet, Vacuum...)
  - The bunch-by-bunch feedback system has more effectively suppressed instabilities.
  - Operational tools (such as closed orbit correction system) has worked fine based on experiences at KEKB.
  - Less machine troubles than KEKB so far

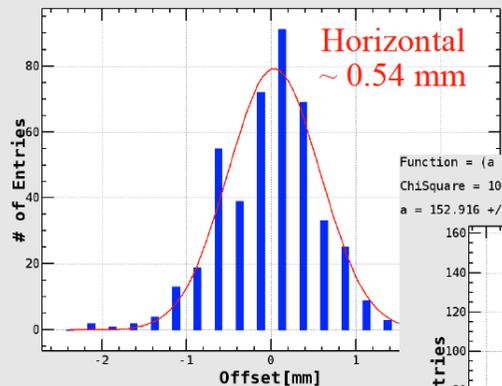
# Optics corrections

- Base measurements for hardware system check
  - BPMs
    - BPM check with beams (orbit bumps) -> We found mis-connection or mis-cabling of BPM cables with  $\sim > 20$  BPMs.
    - Gain calibrations of BPMs have been done with beams.
    - Quad-BPM measurements (to measure difference between field center of quadrupole magnets and the center of nearby BPM) have been almost finished.
  - Steering magnet
    - Check with beams (orbit bumps) -> We found an error with the excitation curve of steering magnets.
  - Closed orbit correction system
    - Closed orbit correction is a basis of optics correction. A reliable closed orbit correction system has been established based on the above measurements and modifications.

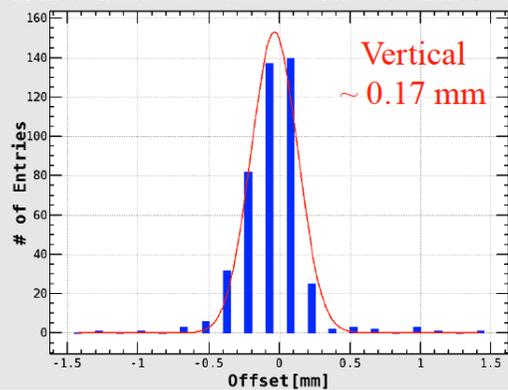
# Beam based BPM offset measurement

## LER Quadrupole Offset Distribution

Function = (a Exp[(-.5 (c^-2) ((x+(-b))^2))])  
 ChiSquare = 1068.40 Goodness = .45437  
 a = 79.0554 +/- 9.29174 b = .03255 +/- .07372 c = .54315 +/- .07372

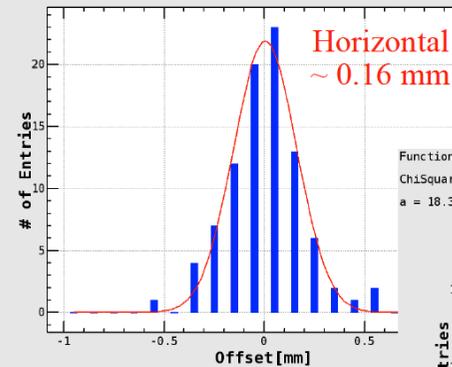


Function = (a Exp[(-.5 (c^-2) ((x+(-b))^2))])  
 ChiSquare = 1072.39 Goodness = .45437  
 a = 152.916 +/- 13.0605 b = -.03804 +/- .01633 c = -.16556 +/- .01633

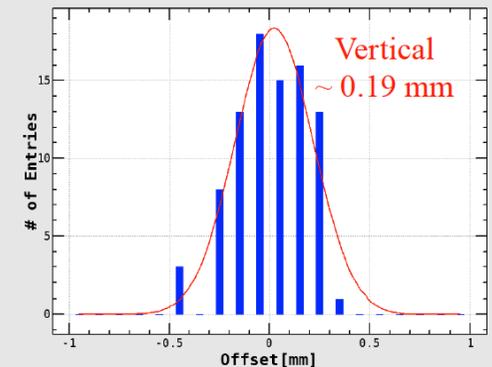


## LER SextBPM

Function = (a Exp[(-.5 (c^-2) ((x+(-b))^2))])  
 ChiSquare = 20.0524 Goodness = .45437  
 a = 21.8627 +/- 1.49586 b = .00384 +/- .01243 c = .15734 +/- .01243



Function = (a Exp[(-.5 (c^-2) ((x+(-b))^2))])  
 ChiSquare = 55.4870 Goodness = .45437  
 a = 18.3769 +/- 2.24063 b = .02265 +/- .02732 c = .19405 +/- .02732



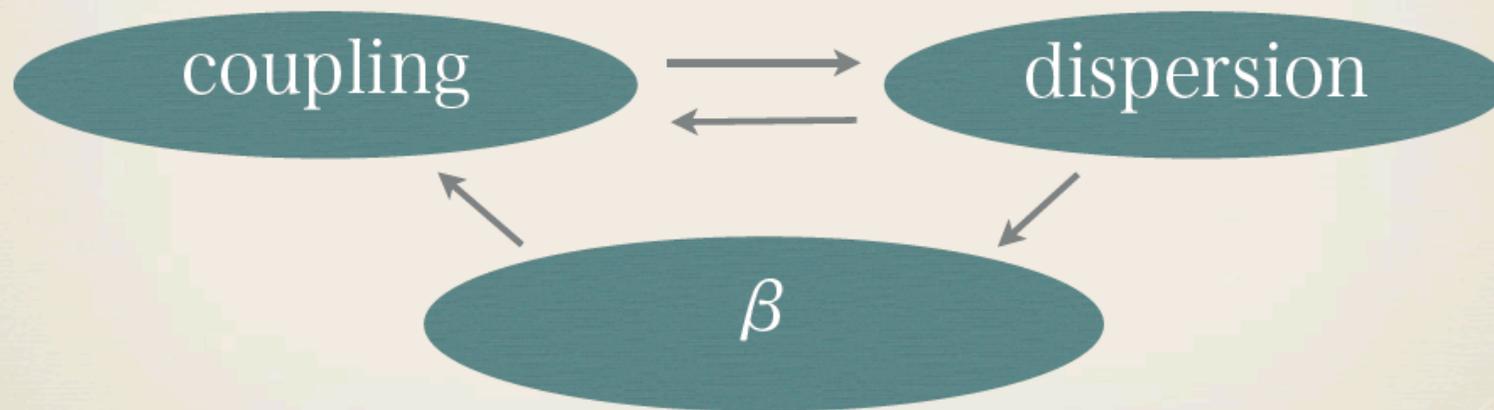
# Method of optics correction

- At SuperKEKB, we follow the method successfully used at KEKB.
- Optics corrections on X-Y coupling, dispersions and beta-beat are done iteratively.
- Since there are not enough single path BPMs, we rely on conventional BPMs.
- For the measurements of X-Y coupling and beta-beta, orbit responses are measured with single kicks by steering magnets.
- For the measurement of dispersion, we use a usual RF phase frequency change.

# Iteration

2008_06_19_19_06_29fop	<a href="#">Fill-Length Optimization</a>
2008_06_19_19_06_32luh	<a href="#">Beam Collision Panel</a>
2008_06_19_19_09_12XY_Coupling	<a href="#">MeasOptHER</a>
2008_06_19_19_12_59Dispersion	<a href="#">MeasOptHER</a>
2008_06_19_19_18_27XY_Coupling	<a href="#">MeasOptHER</a>
2008_06_19_19_21_34Dispersion	<a href="#">MeasOptHER</a>
2008_06_19_19_22_29Dispersion	<a href="#">MeasOptHER</a>
2008_06_19_19_23_29Dispersion	<a href="#">MeasOptHER</a>
2008_06_19_19_31_36Global_Beta	<a href="#">MeasOptHER</a>
2008_06_19_19_38_29Global_Beta	<a href="#">MeasOptHER</a>
2008_06_19_20_16_46_amsad8	<a href="#">amsad8 screen capture</a>
2008_06_19_20_34_16_amsad8	<a href="#">amsad8 screen capture</a>

\*A loop of coupling, dispersion,  $\beta$  corrections takes 30-60 minutes per ring to converge. (1 correction takes 3.5 to 7 minutes)



- \* We do not have to solve the entire problem at once by a single big matrix.
- \* Although these corrections are not independent, their cross-talks are smaller than the diagonal parts, so the iteration converges quickly.

# XY-Coupling Correction

- Correction with the additional skewQ coils.
- The vertical leakage orbit is effectively reduced.

## Measurement:

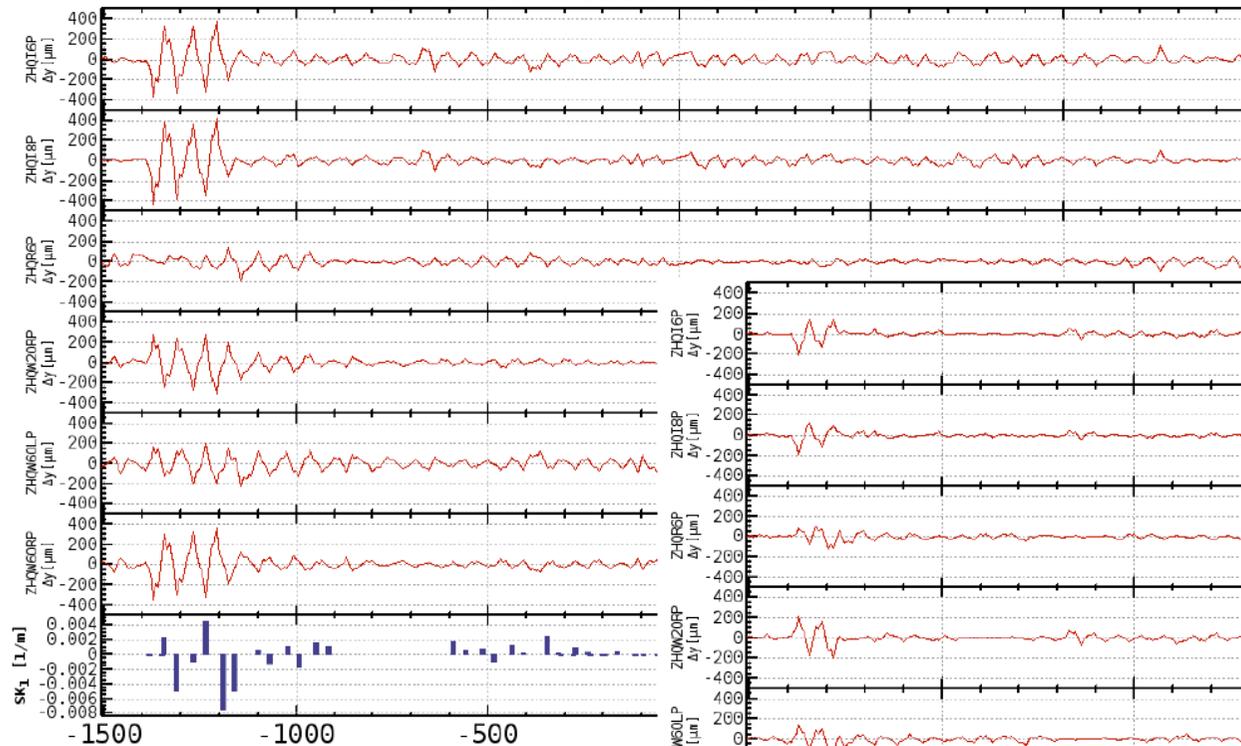
Vertical leakage orbit induced by independent 6 steering kicks.

- Induced horizontal orbit amplitude is about 2-3 mm in its peak.

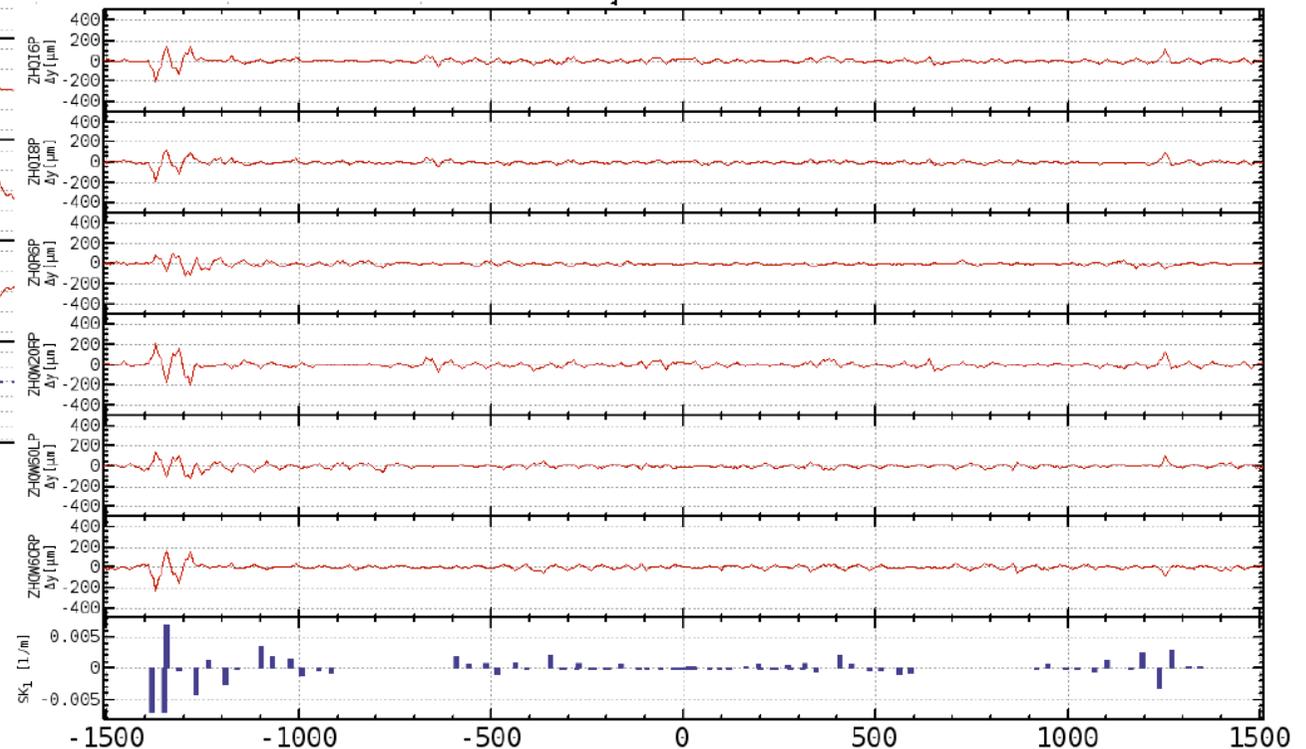
## Correctors:

SkewQ winding of sextupoles

Before Correction

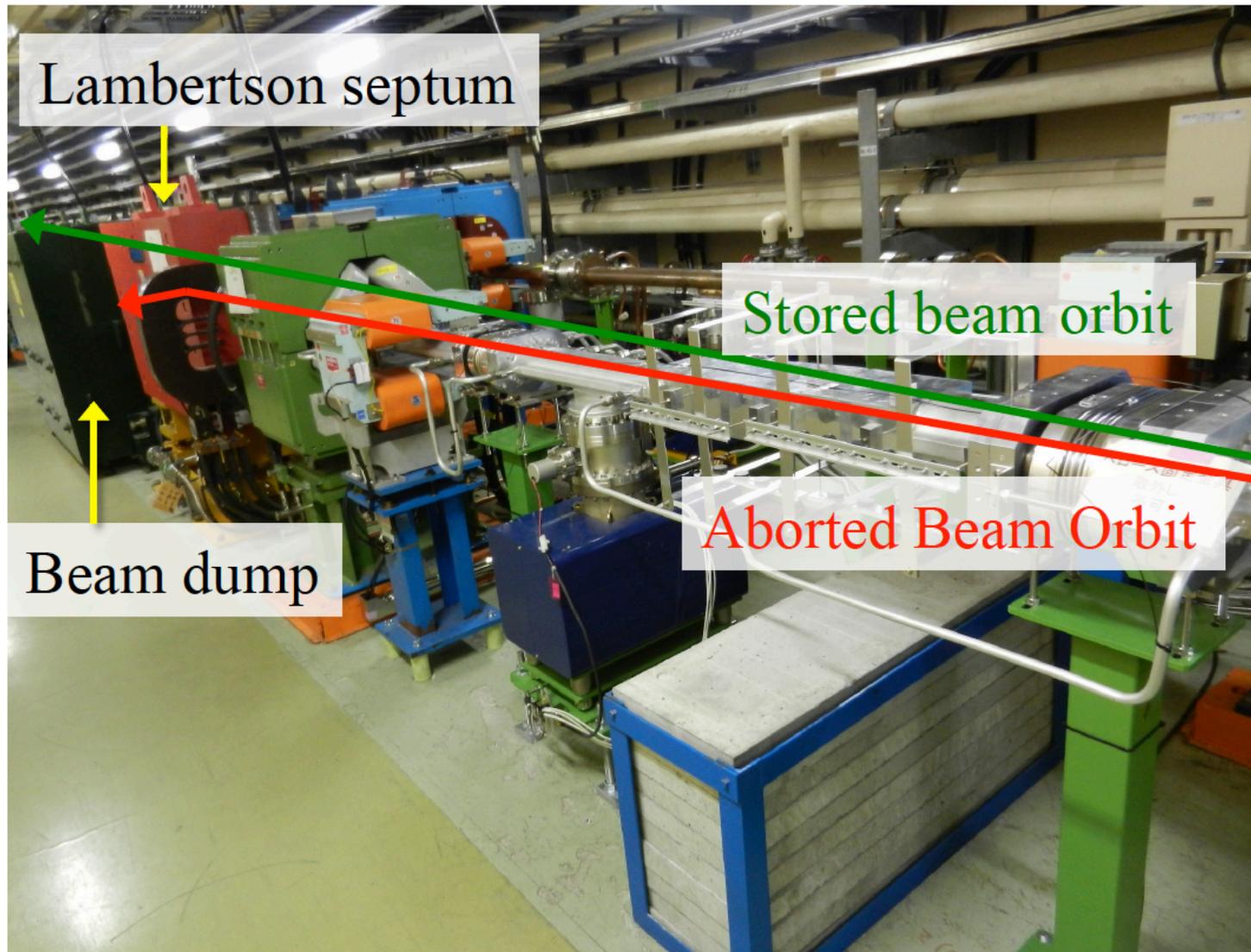


After Correction



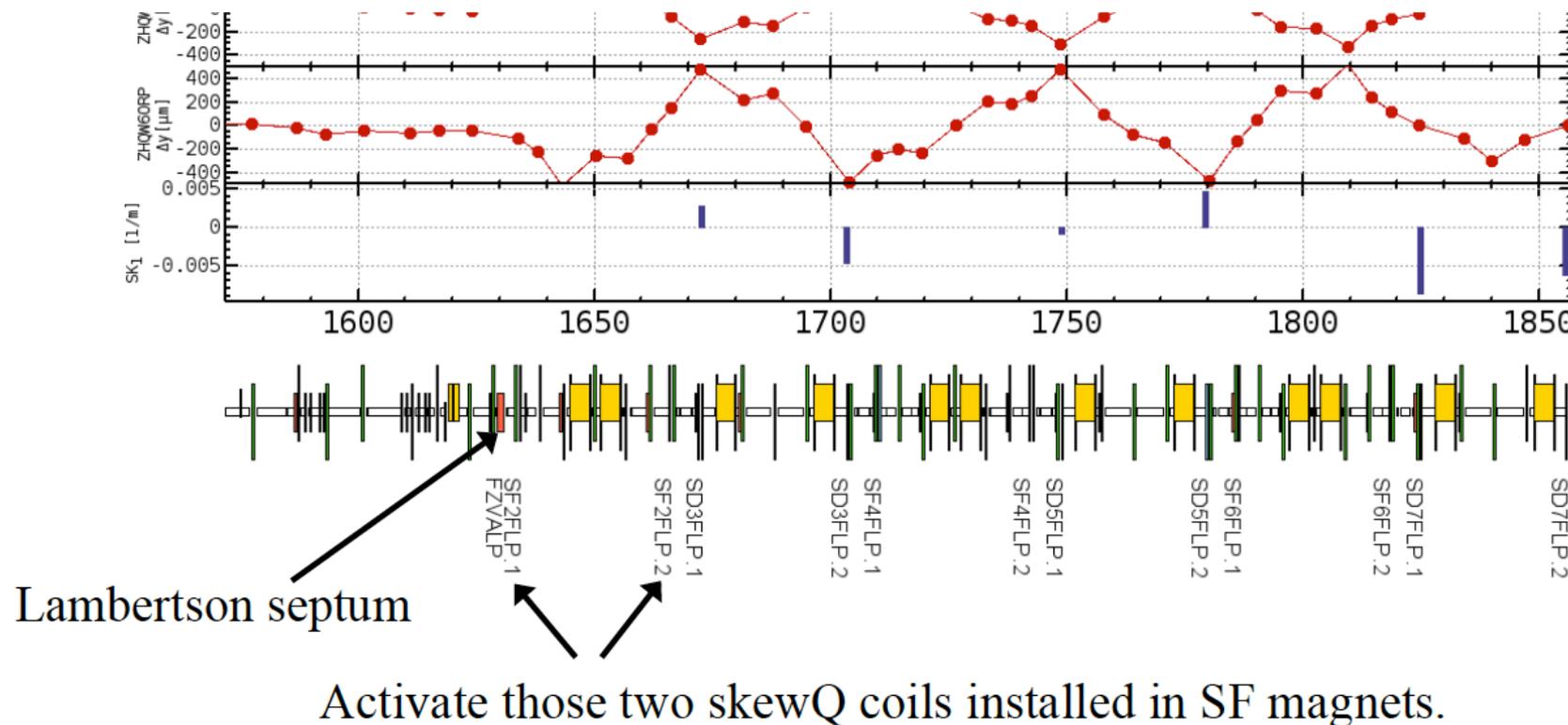
# Leakage Field from Lambertson Septum

- A Lambertson septum is used to deliver aborted beam to a beam dump.
- This magnet creates unexpected leakage field to stored beam line.

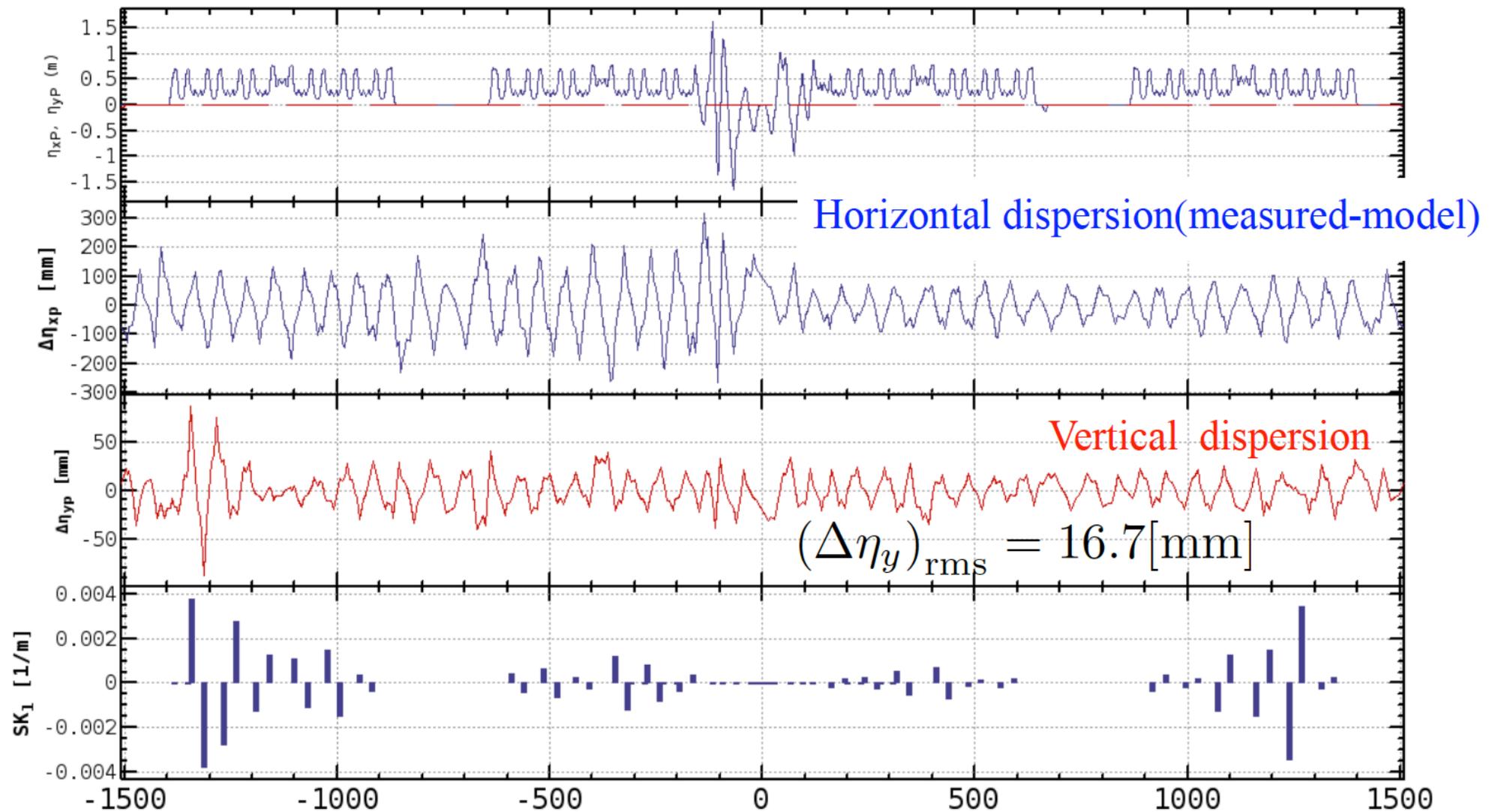


# Add Skew Correctors

- All focusing (SF) and defocusing (SD) sextupole magnet have skewQ coil.
- As for Phase 1, Power supplies (PS) for skewQ are prepared only for SD magnets.
- We activate skewQ coils of one SF pair near the septum by using standby PS.



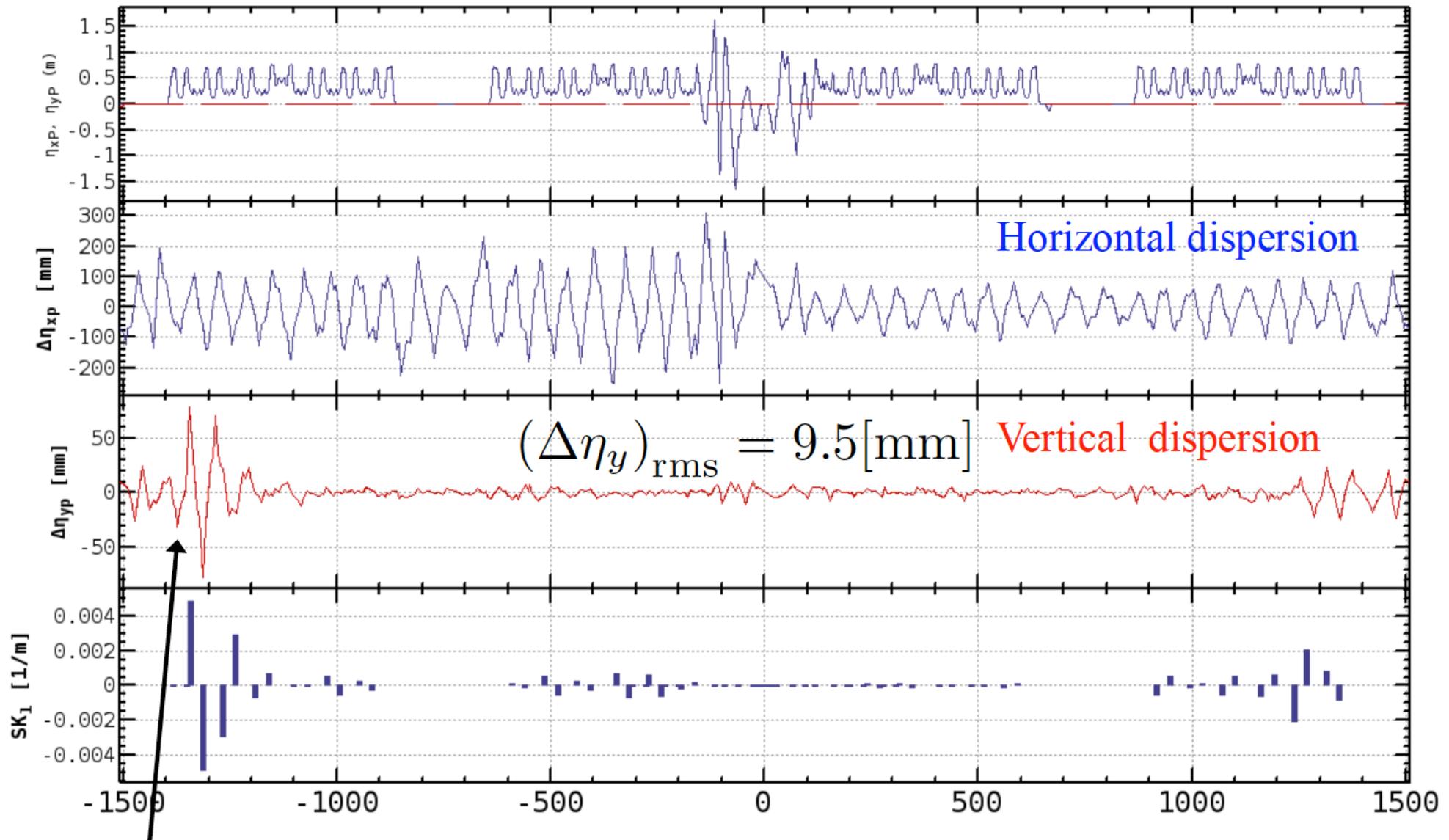
# LER Vertical Dispersion *Before* Correction



Correctors:

SkewQ winding of sextupoles

# LER Vertical Dispersion *After* Correction



- This peak is not correctable due to hardware limit of SkewQ corrector strength.
- We have a plan to enforce SkewQ correctors.

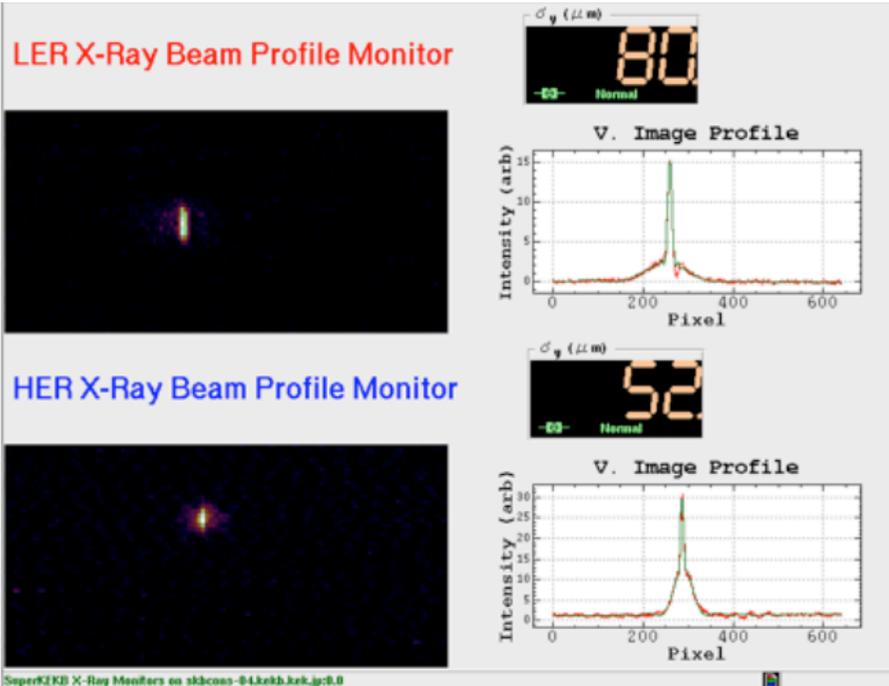
# Present status of optics corrections

Items	LER	HER	KEKB typical value (LER)	Unit
X-Y coupling average of rms ( $\Delta y_{1-6}$ )	23.6	7.7		$\mu\text{m}$
H. Dispersion rms ( $\Delta\eta_x$ )	14.8	16.1	10	mm
V. Dispersion rms ( $\Delta\eta_y$ )	9.5	4.8	8	mm
Beta-x rms ( $\Delta\beta_x/\beta_x$ )	4.9	4.3	6	%
Beta-y rms ( $\Delta\beta_y/\beta_y$ )	5.3	3.7	6	%

A simulation shows that LER X-Y coupling (average) and vertical dispersion (rms) can be decreased down to  $18.0\mu\text{m}$  and  $4.1\text{mm}$ , respectively by using more skew-Q correctors near the Lambertson septum. We will install shortly skew-Q correctors made of permanent magnets.

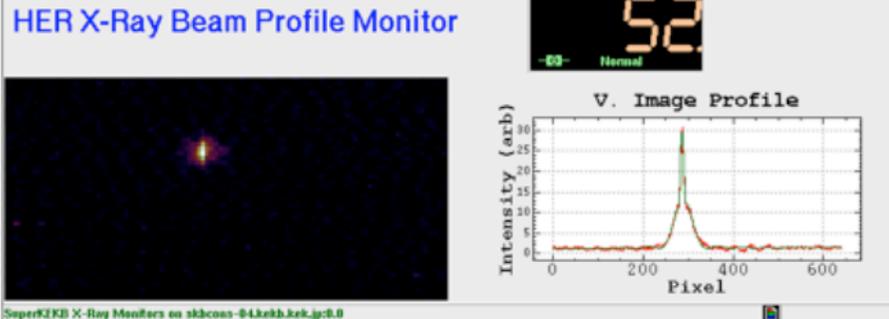
More details will be discussed in the poster by Y. Ohnishi et al. (THPOR007).

# Beam size measurement by using X-ray monitor



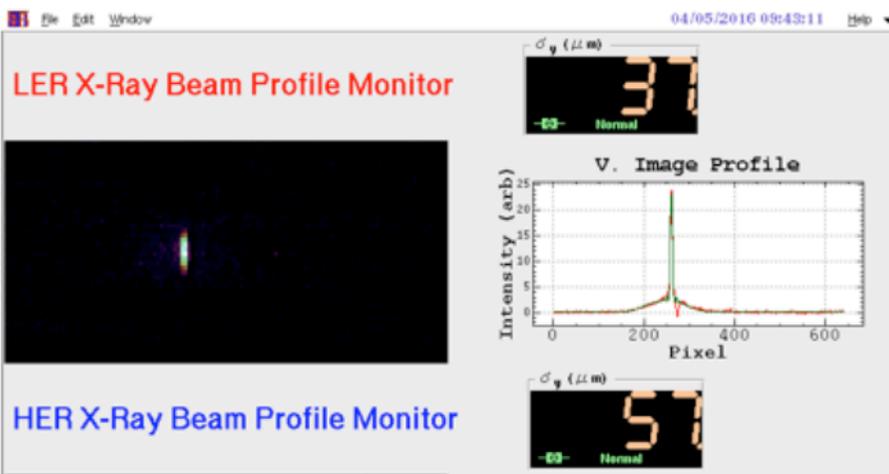
$\epsilon_y = 96 \text{ pm}$  ( $\beta_y = 67 \text{ m@source}$ )  
 $\epsilon_y / \epsilon_x = 5.3 \%$  ( $\epsilon_x = 1.8 \text{ nm}$ )

March 23, 2016



$\epsilon_y = 280 \text{ pm}$  ( $\beta_y = 9.7 \text{ m@source}$ )  
 $\epsilon_y / \epsilon_x = 5.3 \%$  ( $\epsilon_x = 5.3 \text{ nm}$ )

April 5, 2016

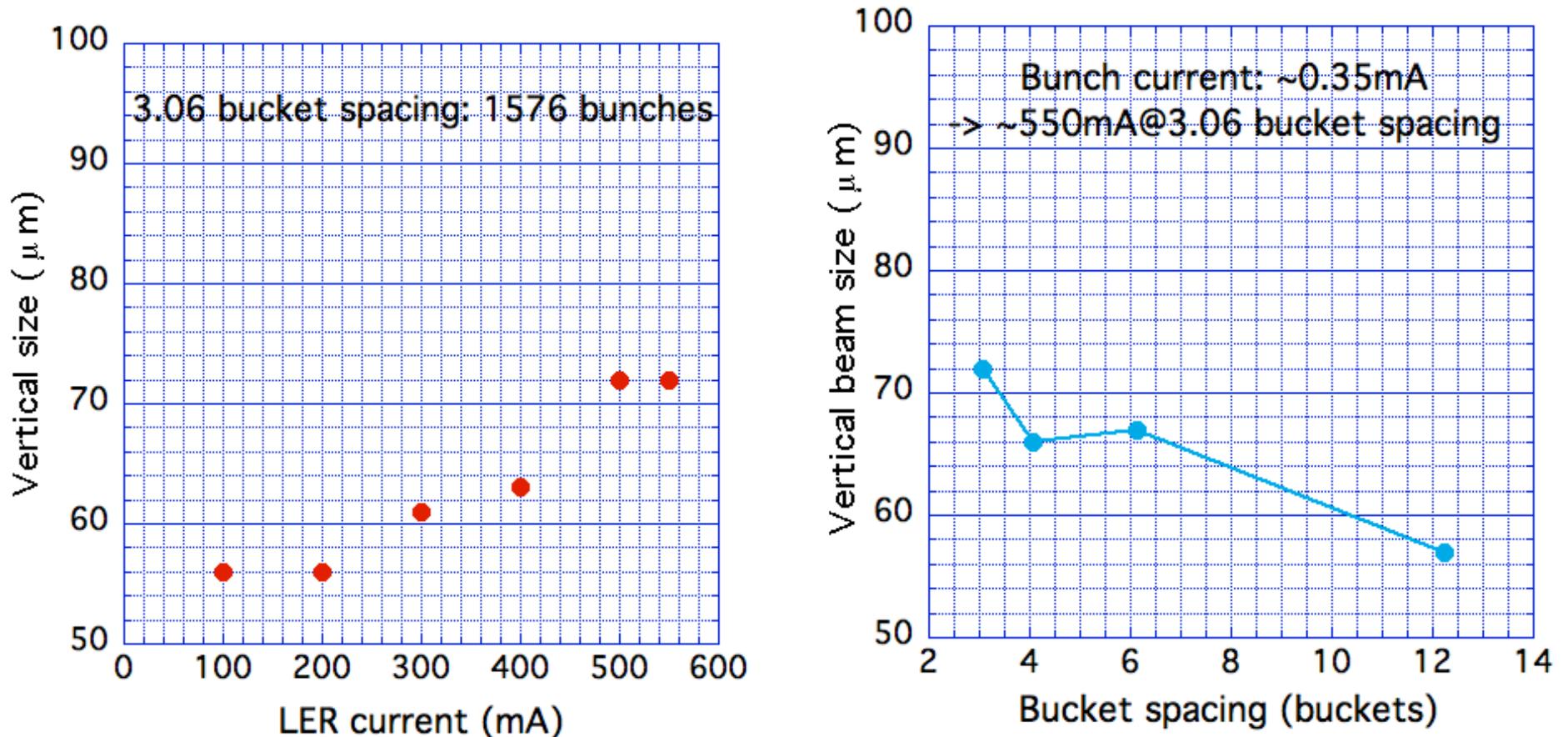


$\epsilon_y = 20 \text{ pm}$  ( $\beta_y = 67 \text{ m@source}$ )  
 $\epsilon_y / \epsilon_x = 1.1 \%$  ( $\epsilon_x = 1.8 \text{ nm}$ )

Target vertical emittance in Phase 1 is 10pm.

Work for calibration of X-ray monitor beam size monitor is on the way.

# Beam current dependence of LER vertical beam size



We observed beam current dependent vertical size blowup in LER (positron ring). This blowup is not a single bunch effect and is possibly caused by the electron cloud effect. We plan to do more detailed study on this issue.

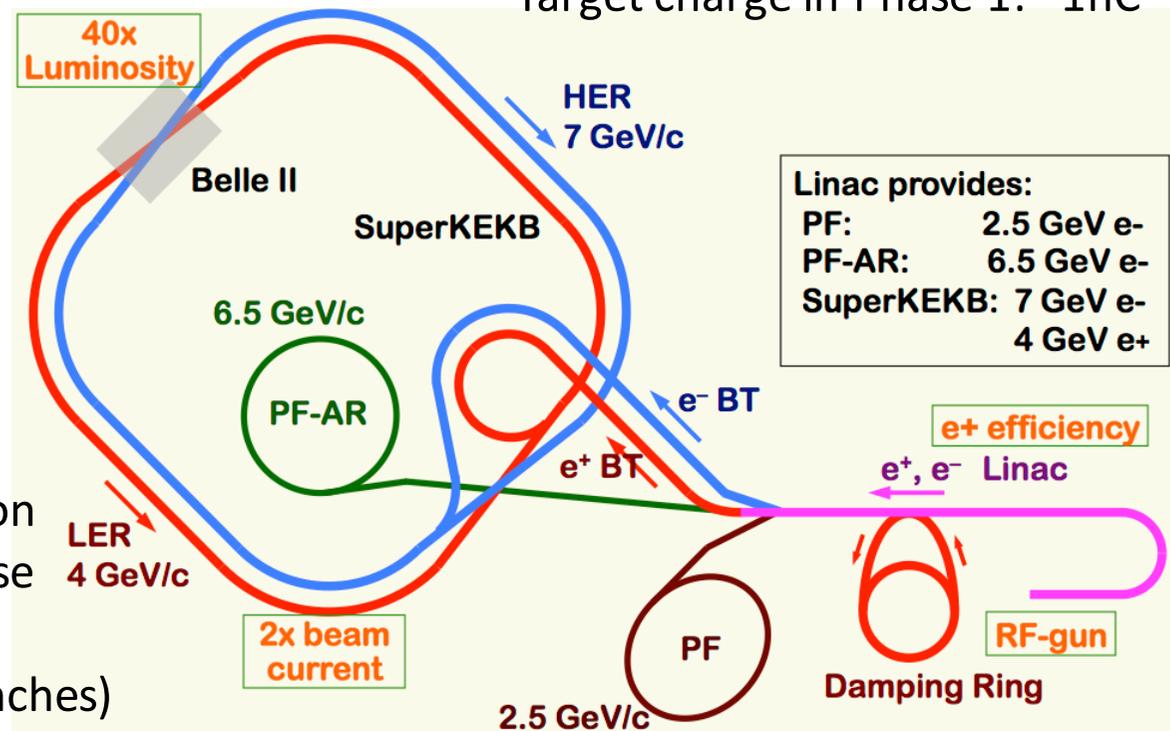
# Injector Status

- Requirements to Linac
  - Higher charge for electron and positron
  - Lower emittance for electron and positron
- Linac challenges
  - Low emittance and high intensity e-
    - high-charge RF-gun
  - Low emittance e+
    - damping ring
  - Higher e+ beam current
    - new capture section with flux concentrator
  - Emittance preservation
    - precise beam control
- Status in Phase 1
  - RF gun: still under development
  - Damping ring: under construction
  - Flux concentrator: in practical use
  - Charge at end of BT
    - e-: ~0.6nC, e+:~0.6nC (2bunches)
  - Dedicated machine study for injector: 1 day / week

SuperKEKB requirements (Phase 3)

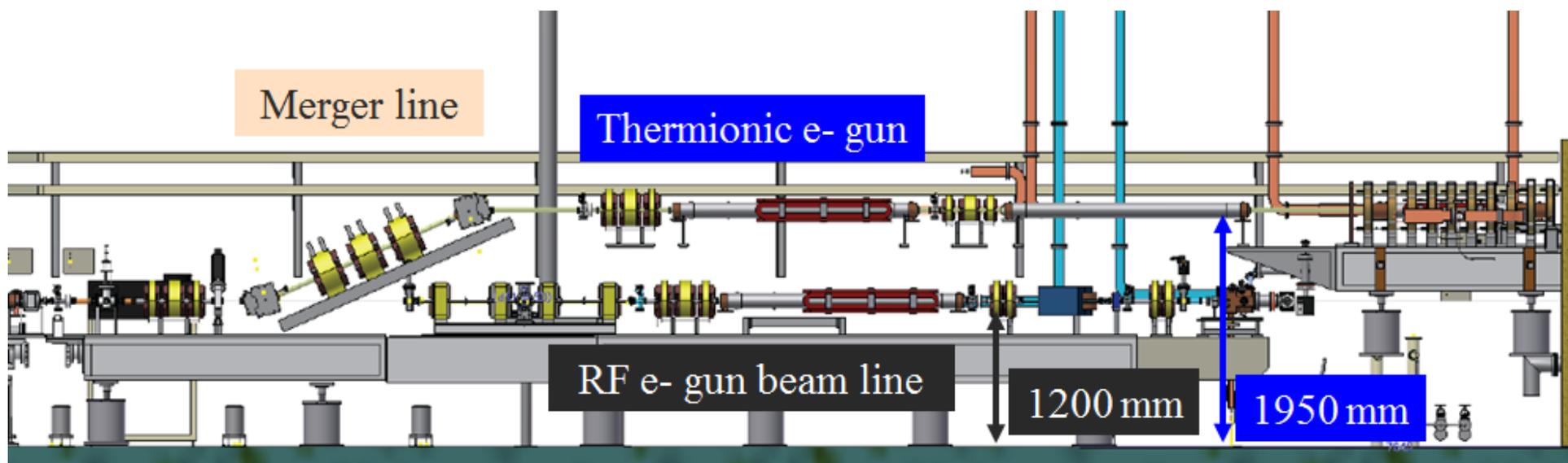
	KEKB (e+/e-)	SuperKEKB (e+/e-)
Charge [nC]	1/1	4/5
Normalized emittance[ $\mu\text{m}$ ]	2100/300	100/50 (H)
		20/20 (V)

Target charge in Phase 1: ~1nC



Linac provides:  
 PF: 2.5 GeV e-  
 PF-AR: 6.5 GeV e-  
 SuperKEKB: 7 GeV e-  
 4 GeV e+

# Layout of electron gun (Thermionic DC gun and photo-cathode RF gun)



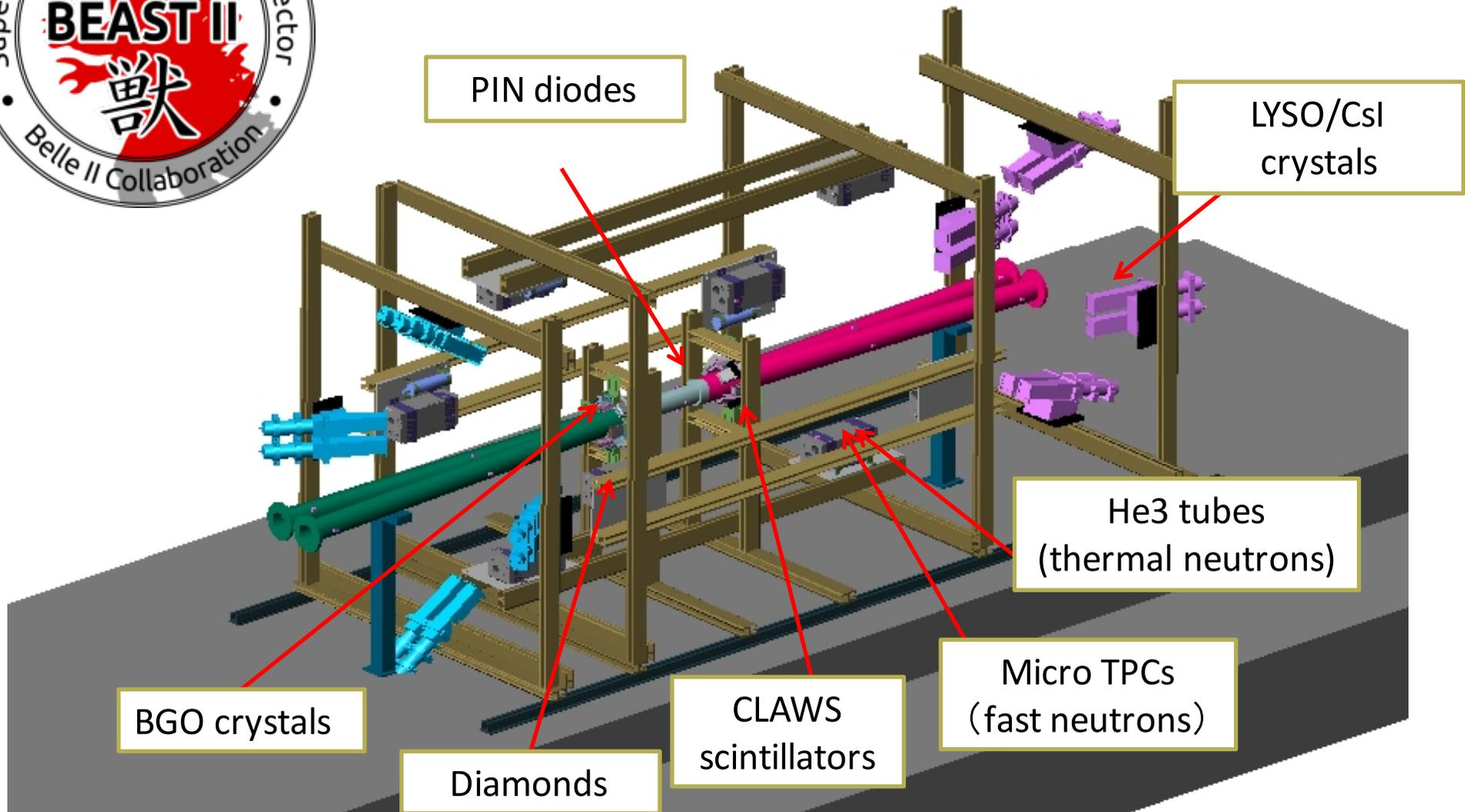
# Commissioning more details

- Ring circumference
  - LER:  $C_{\text{Measurement}} - C_{\text{Design}} \sim 2.0\text{mm}$  (Cir: 3016m)
  - $C_{\text{LER}} - C_{\text{HER}} \sim 0.2\text{mm}$  (LER chicane can adjust +/- 3mm)
  - Magnet group has done a good job in the alignment work.
- Beast study (scheduled in mid. of May)
  - Compare experimental data with simulations
  - Study items
    - Vacuum bump
    - Touschek background (change vertical beam size)
    - Background associated with beam injection
    - Collimators



H. Nakayama

# BEAST Phase1 sensors at IP



Various measurements (fast charged particle, high-energy photons, thermal/MeV neutron, dosimetry, etc..) to **validate beam loss simulation**

# **Machine study to be done in May and June (>30 shifts)**

- More optics study
- X-ray monitor calibration
- LER beam size blowup
- Longitudinal/transverse bunch-by-bunch feedback system
- Beast background study
- Impedance measurement
- Rotational sextupole magnet
- Dithering coils
- Beam transport line study
- Linac study (RF gun etc.)

# Summary

- After 5 year's upgrade work from KEKB, Phase 1 operation of SuperKEKB (w/o Belle-II detector and IR) started in Feb. 2016 and on the way.
- The startup of SuperKEKB operation is relatively smooth thanks to experiences at KEKB.
- In preparation for installation of Belle-II detector in Phase 2, vacuum scrubbing is being done and beam background study is scheduled with Beast detector.
- The optics correction study is going on energetically.
- There is some room for improvement in the low emittance tuning.
- The calibration of X-ray monitor is an important tuning item.
- We observed the vertical beam size blowup in LER. We need further study.
- Injector has worked stably. For Phase 2 and 3 operation, we will need more improvements.
- In the remaining period in Phase 1 (May and June), we will do more machine studies on various items (> 30 shifts).