

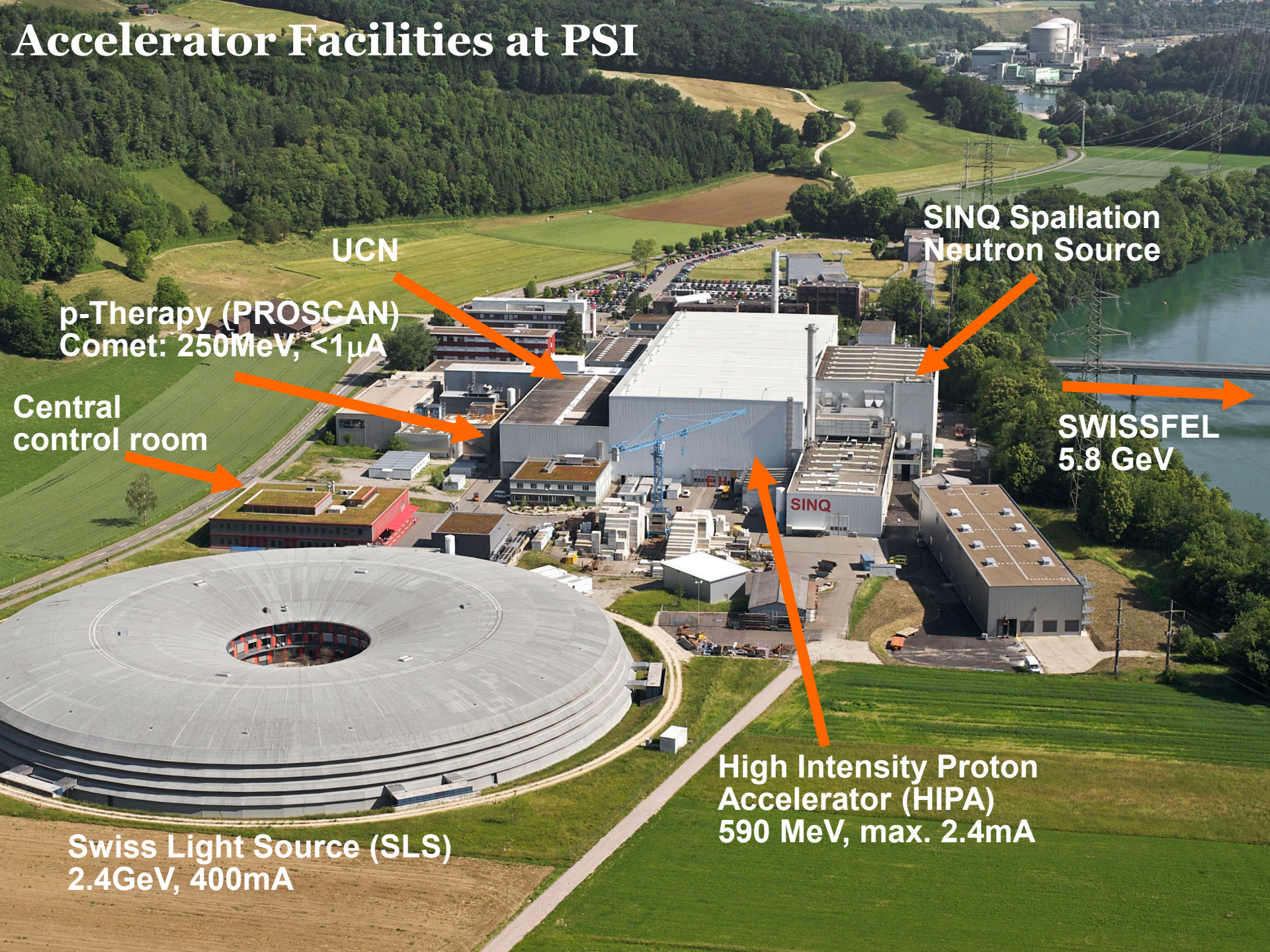


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Muon Production Target Developments for PSI's High Intensity Proton Accelerator

64th ICFA Advanced Beam Dynamics Workshop on High Intensity and High Brightness Hadron Beams (ICFA-HB2021), Fermilab, 3-8.10.2021

Accelerator Facilities at PSI



UCN

p-Therapy (PROSCAN)
Comet: 250MeV, $<1\mu\text{A}$

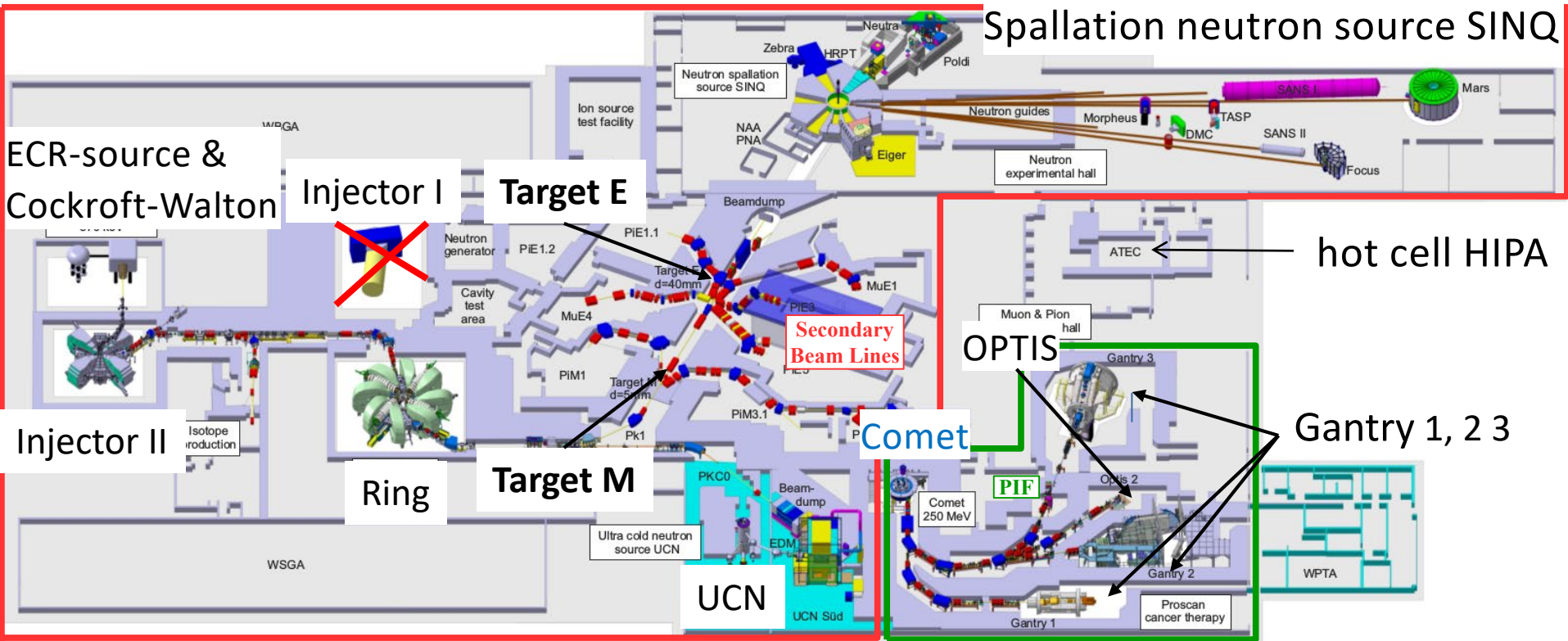
Central
control room

Swiss Light Source (SLS)
2.4GeV, 400mA

High Intensity Proton
Accelerator (HIPA)
590 MeV, max. 2.4mA

SINQ Spallation
Neutron Source

SWISSFEL
5.8 GeV



- HIPA** (High Intensity Proton Accelerator)
 - CW (50.63 MHz), 590 MeV,
 - up to 2.4 mA (**1.44 MW**)
 - **2 meson production targets**
 - 7 secondary beam lines
 - SINQ and UCN spallation source
- PROSCAN** (Proton therapy): since 2007
- Comet**: superconducting cyclotron
- CW, 250 MeV, up to 1 μ A protons
- medical treatment:**
- 3 Gantries, 1 Eye Cancer Treatment Station
- Irradiation Station: PIF**

Challenges for meson production targets

- **Power deposition:**

at 2.4 mA, 590 MeV protons ~ 50 kW on Target E

- cooling
- high temperature resistant material
- thermal stress

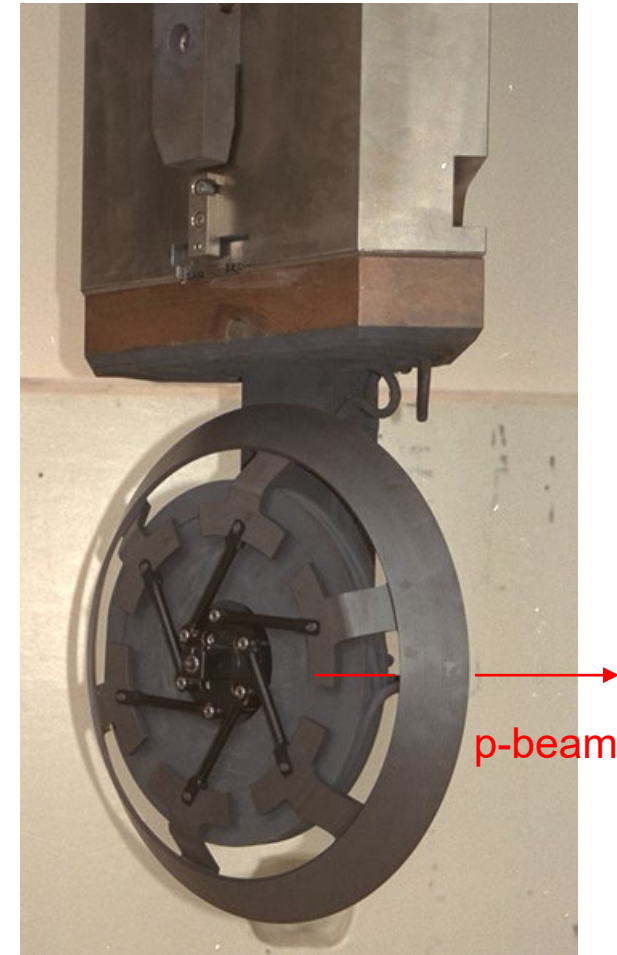
- **Radiation damage:**

- embrittlement
- deformation (also due to heating)
- loss of conductivity

Approach:

- distribute power:
rotating wheel with 1 Hz → needs bearings
- cooling by radiation:
 - independent of conductivity
 - local shielding (Cu) is cooled by water

Target E



Challenges for meson production targets

- **Wheel deformation** reduced by
 - polycrystalline graphite → isotropic properties
 - slits in wheel rim für thermal expansion
 - spokes: allows thermal expansion of target cone hollow to avoid high temperature at bearing



12 segments with 1 mm slit

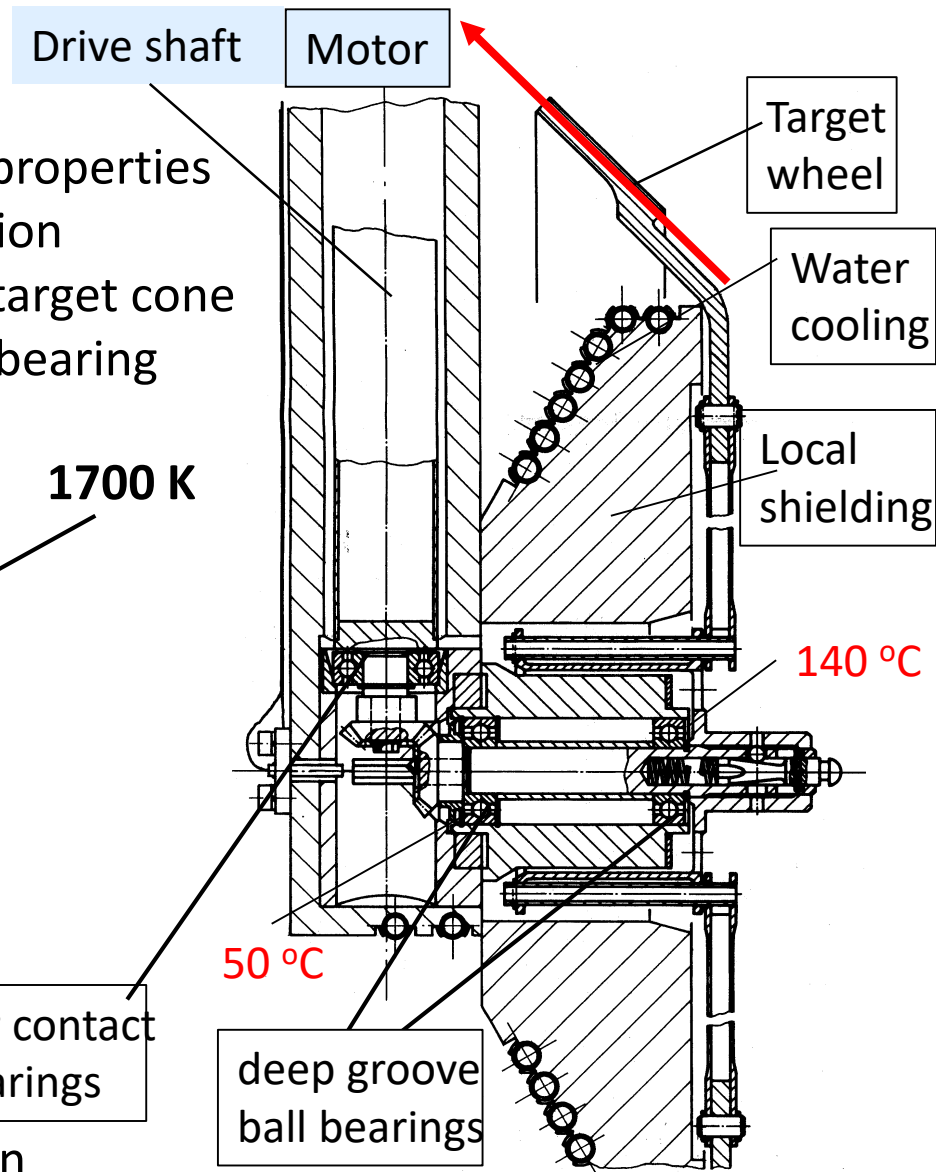
1700 K

- **Motor:**

2.5 m above the beam line

→ Functioning is not affected by irradiation

→ life time ~ 5 – 8 years



Critical components: Bearings

- Ball bearings:

No grease as lubrication! → brittle due to hard irradiation
so called radiation hard grease does not help → proofed

in use since ~2002:



Balls Si_3N_4 , GMN, Germany
Coating: MoS_2 , Ag for ring & cage
1 -2 x exchange/year
↔ Graphite wheel lasts much longer: ~ 4Years
(39 Ah record)

in test this year:



**Shun Makimura
(JPARC)**

Balls stainless steel + WS_2 blocks
Koyo, Japan
Test (without radiation): > 420 days
In beam since April 2021!

Target development I: Target E with grooves

Purpose: **Beam centering** on the 6 mm rim of Target E

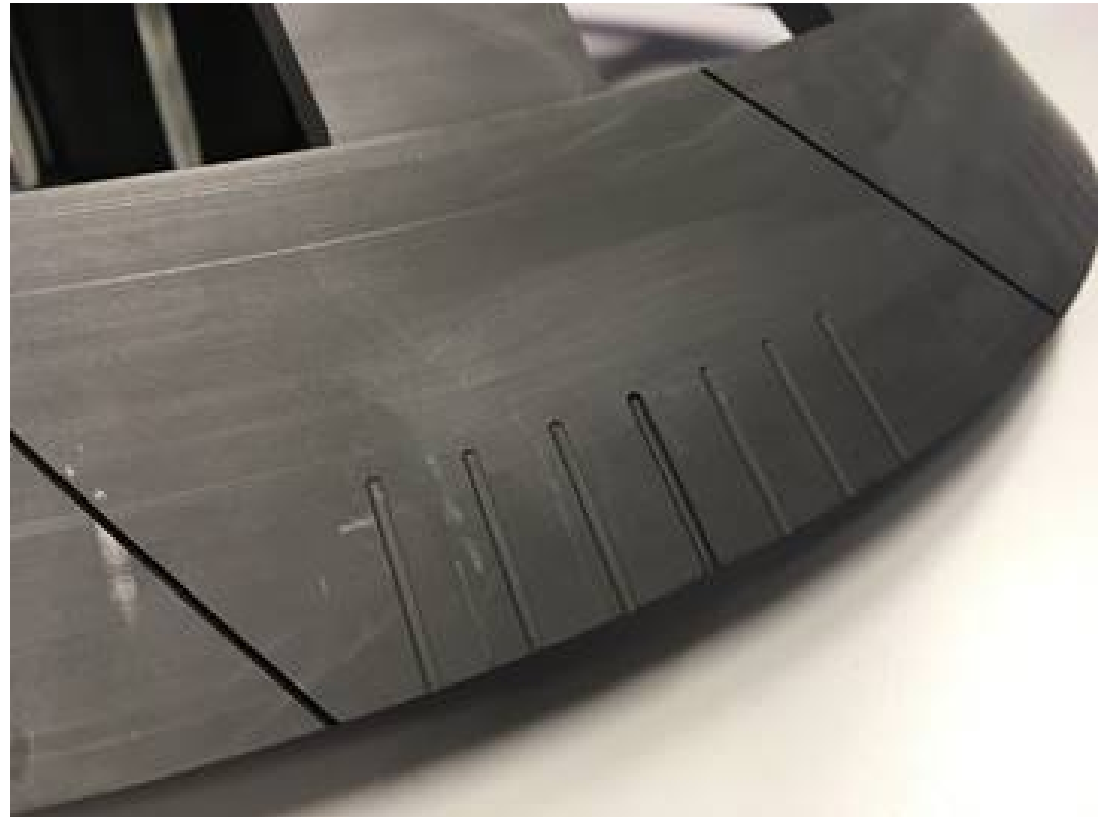
Idea:

Modulation of the beam current measurement (MHC5) after Target E

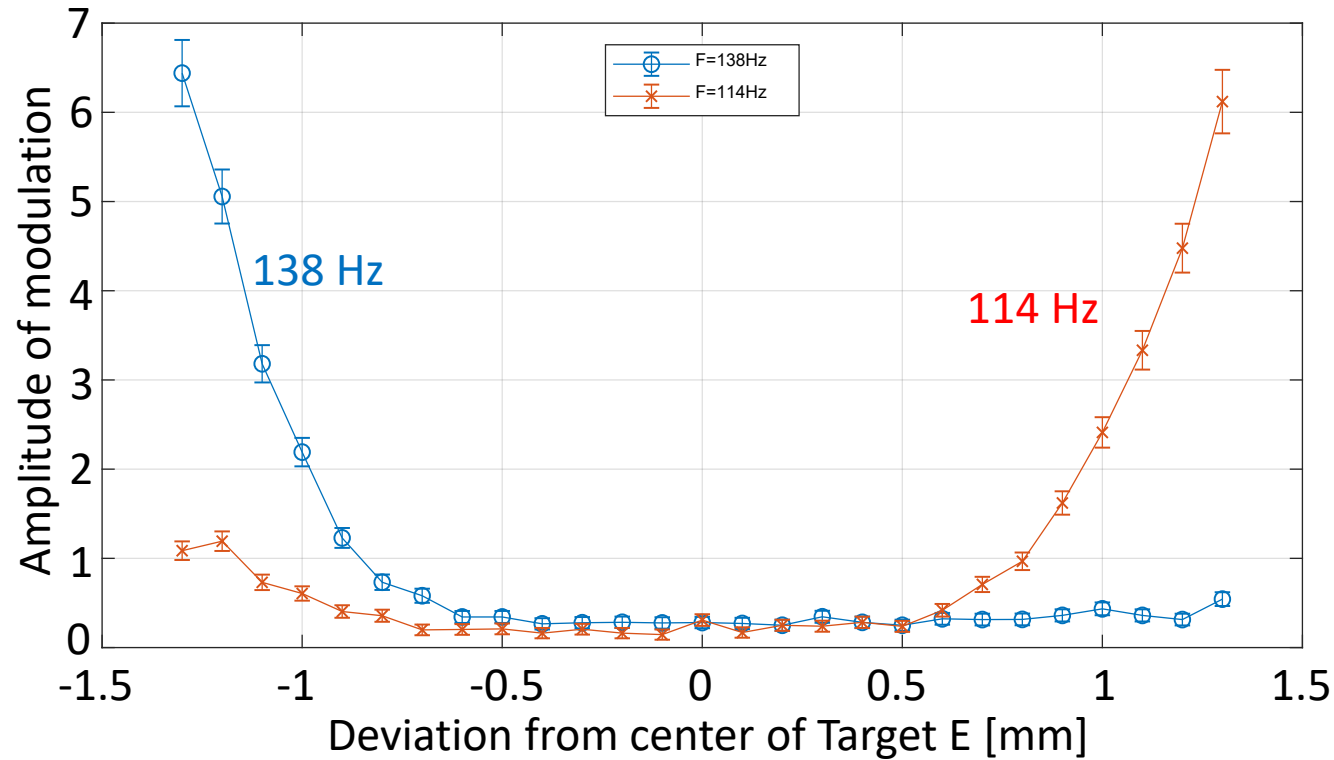
→ Strength of the signal is a measure for the deviation of the beam from center

Grooves inside and outside

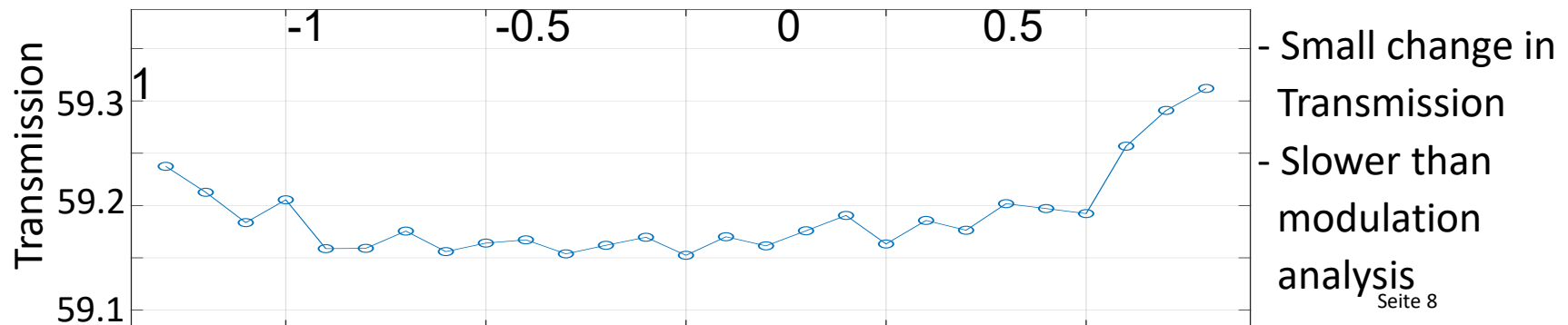
- with different frequencies:
114 Hz and 138 Hz
- to distinguish beam left and right
from center
- different depths:
0.3mm, 0.5mm, 0.7mm, 0.9mm
- to find compromise between
losses and signal



Signal as a function of position

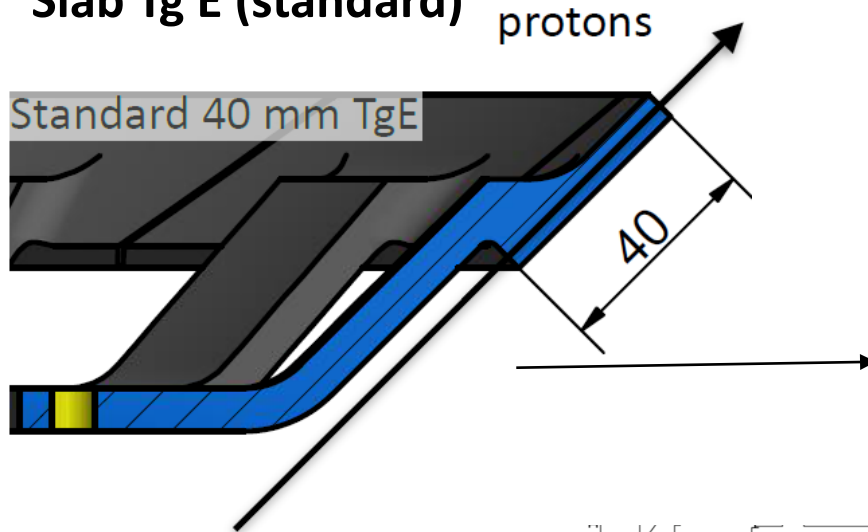


- Very sensitive method of ~factor 10 in signal change!
- Much more sensitive than transmission $T = \text{MHC5/MHC4}$

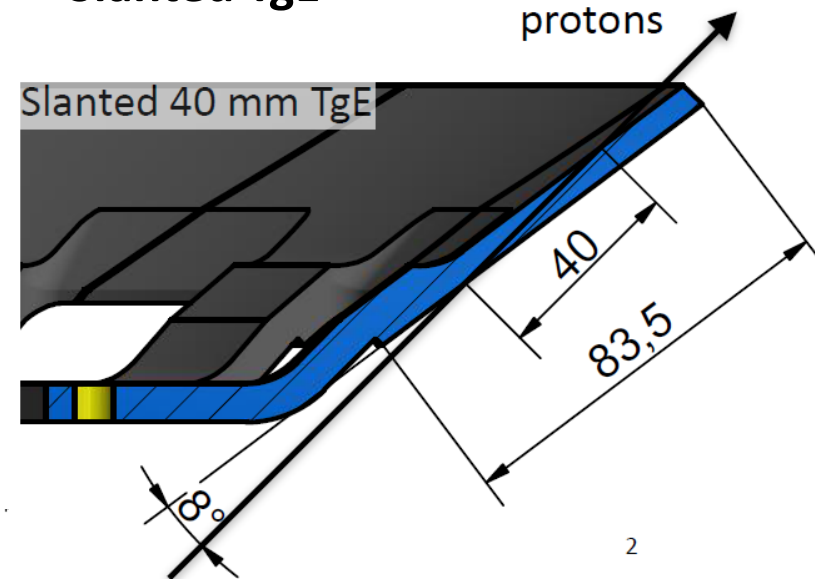


Target development II: Slanted Type

Slab Tg E (standard)



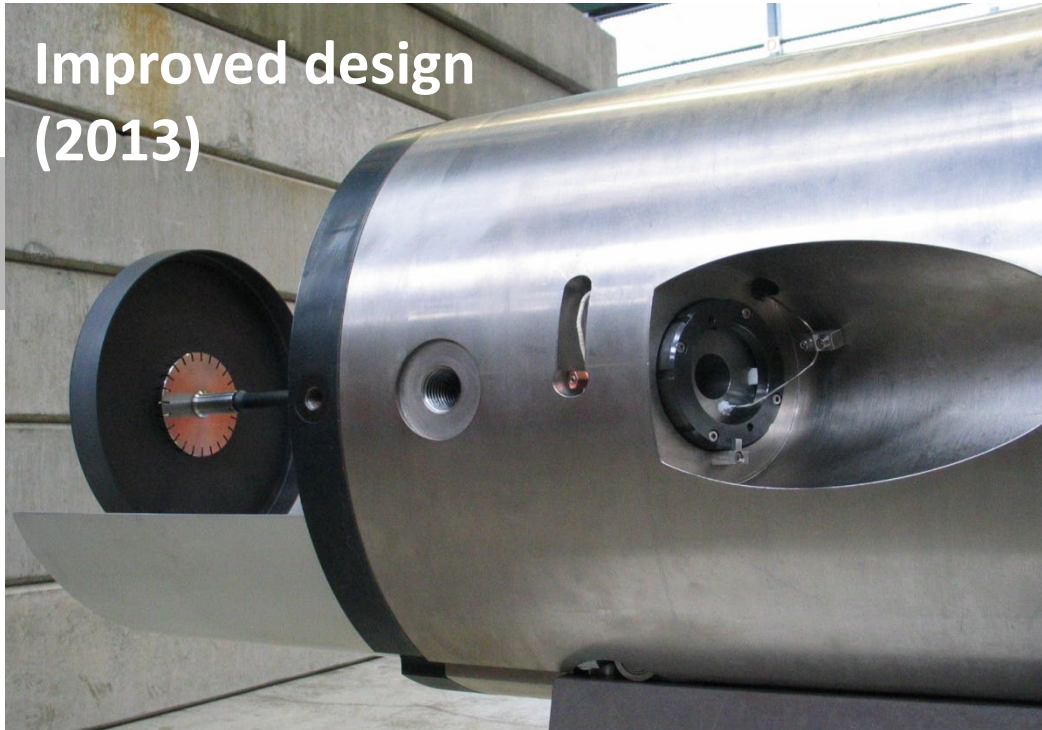
Slanted TgE



- Significant increase of surface muon rate
- Measurement (2019):
30 – 50 % increase
- Increased safety margin for “missing” TgE with the proton beam



Improved design
(2013)



Target M:

Mean diameter: 320 mm

Target thickness: 5.2 mm

Target width: 20 mm

Graphite density: 1.8 g/cm^3

Beam loss: 1.6 %

Power deposition: 2.4 kW/mA

Temperature: 1100 K

Irradiation damage: 0.1 dpa/Ah

Rotational Speed: 1 Hz

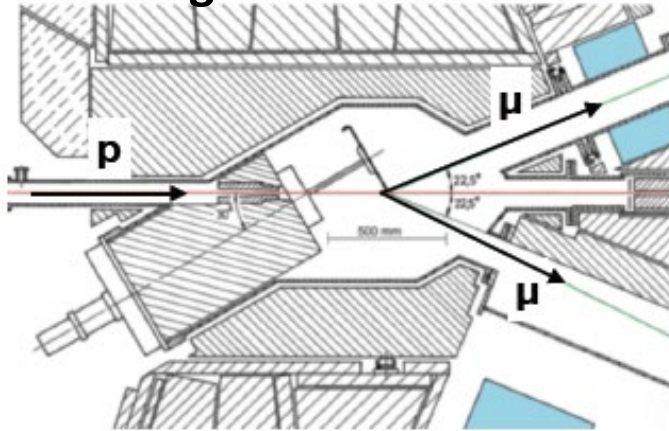
Current limit: 5 mA

Life time: up to several years

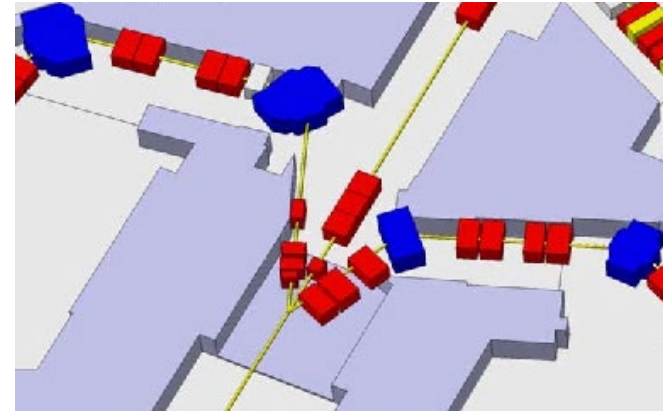
up to $\sim 60 \text{ Ah} \sim 6 \text{ DPA}$

Future Project: High Intensity Muon Beam (HIMB)

Present design:



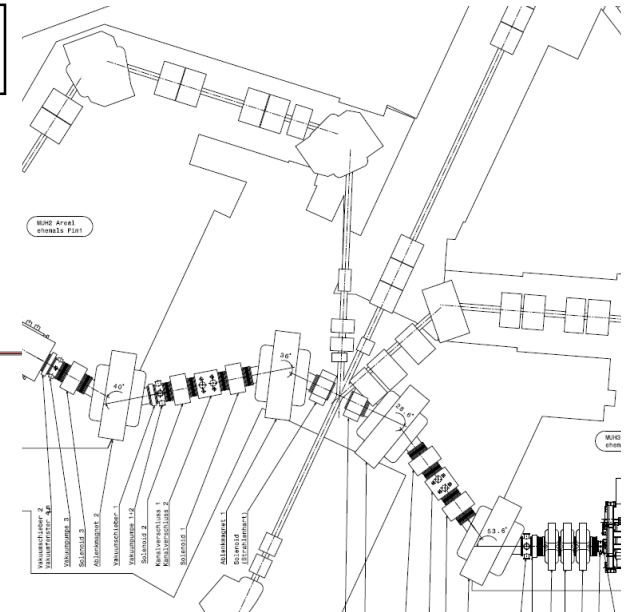
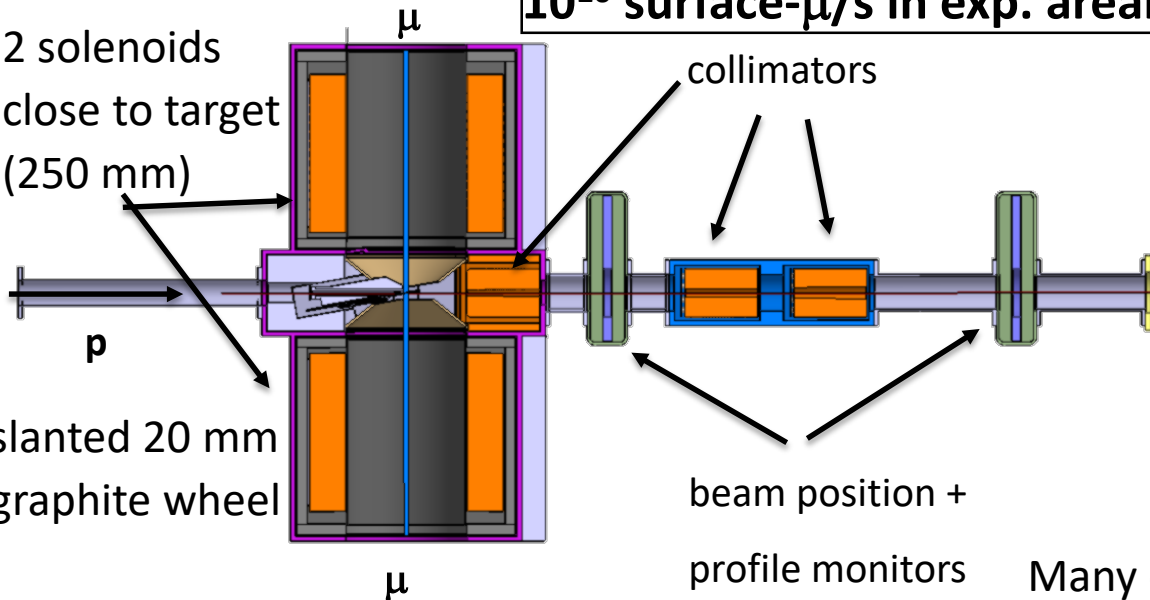
5 mm
graphite



Future design:

2 solenoids
close to target
(250 mm)

slanted 20 mm
graphite wheel



Many constraints due to present beamline
→ CDR end of 2021

- Challenges for the muon target at 50 kW:
 - Cooling, Deformation, Bearings suffer in the high irradiation area!
- KOYO bearing from JPARC do a good job so far
- Slanted target type increases muon surface rate by up to 50 %
- Combined groove (for centering) and slanted target is built already
- Conceptual study HIMB for Swiss Roadmap aims for 10^{10} surface- μ /s in exp. area!
Realization ~2028

