Design of Beam Bunching for the Ion Storage Ring **RIKEN RI-Beam** Factory Project, T. KATAYAMA, INS; M. TAKANAKA, RIKEN -Ion beams of full bunch length of 40 cm are required for ion-electron colliding experiments. The RF frequency of 90 MHz to realize a bunching factor 1/8 of the 900 MeV/u beams of full momentum spread of 0.1%, together with a momentum cooling. Several RF cavities share the voltage. They consist of a  $\lambda/4$  coaxial cavity and HOM damper cavity with both short endplates movable in order to be frequency variable from 50 to 90 MHz.