Beam Extraction at the Cooler Synchrotron COSY, H. STOCKHORST, U. BECHSTEDT, J. DIETRICH, R. MAIER. S. MARTIN. D. PRASUHN. A. SCHNASE, H. SCHNEIDER, R. TÖLLE, FORSCHUNGSZENTRUM JUELICH GMBH, Germany - COSY Juelich is cooler synchrotron and storage ring delivering protons in a momentum range from 270 to 3300 MeV/c. Internal as well as external experiments are possible. At present extraction beam lines guide the beam to three external experiments. To avoid crossing the transition energy the flexibility of the COSY optics allows to shift the transition energy upwards during ramping up the energy. This flexibility however makes necessary a careful setting of the sextupoles to extract the beam via a third integer resonance and, simultaneously, to adjust the desired chromaticities. For this purpose 18 sextupoles are installed in COSY which can be combined in different families. At present spill times of more than 30 s are possible with a rather good extraction efficiency (3 15%). In addition to conventional resonant extraction, two new developed digital noise generator are used for stochastic extraction. One system is applied for beam shaping, the other one for swept noise. The paper reports on the difficulties and how they were overcome.