

# A High Current, High Gradient Electron Double Accelerating Structure

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## Abstract

LAL is in charge of the study and the construction of a pair of electron accelerating sections, so-called High Current Structure (HCS), intended for the CLIC Test Facility (CTF-II) at CERN. This structure must accelerate a train of high charge electron bunches ( $1\mu\text{C}$ ). It consists of two 0.6 meter long constant gradient S-band sections operating on the  $11\pi/12$  mode with an accelerating field of  $50\text{ MV/m}$ . The sections are designed to exhibit a low beam loading and minimized wakefield effects. A frequency shift between the two short electron-linacs allows one to reduce the effects of beam energy spread. Here we present the choice of HCS section parameters, simulations and final design.

## 1 INTRODUCTION

The drive beam of CTF-II [?] requires an accelerating system capable of increasing the energy of a train of 44 bunches with a total maximum electric charge  $\sigma$  of  $1\mu\text{C}$ , from the energy of the RF gun ( $2\text{ MeV}$ ) to  $T_0 = 2 \times 30\text{ MeV}$  (unloaded), with a small energy spread and a low emittance growth.

The beam loading compensation is obtained by splitting the accelerating system into two elements of length  $L \sim 0.5\text{ m}$ , shifted by  $\pm\Delta f$  from the central frequency ( $f_0 = 2998.550\text{ MHz}$ ) and by injecting the beam with an appropriate phase advance.

The two accelerating structures are separately fed by two LIPS systems providing an input power of  $P = 120\text{ MW}$  during  $\tau = 0.7\mu\text{s}$ .

## 2 ACCELERATING STRUCTURE DESIGN

All things considered, we have decided to build two identical (except frequency) constant impedance structures running in TW mode. These elements, so-called HCS-1 and HCS-2 (High Charge Section), are tuned at  $f_0 + 7.8\text{ MHz}$  and  $f_0 - 7.8\text{ MHz}$  respectively.

To achieve beam loading compensation, the energy spread  $\Delta T/T_0$  should not exceed 30%. If  $k_1$  is the fundamental mode loss factor, neglecting the input energy gain of the RF gun and the structure attenuation, we can use a set of inequations to obtain the main structure parameters.

$$\frac{2k_1}{E_0} < \frac{\Delta T}{T_0} \frac{1}{\sigma} \quad (1)$$

$$(2k_1\tau LP)^{1/2} > T_0 \quad (2)$$

$$E_0 < E_{lim} \quad (3)$$

where  $E_{lim}$  is the maximum accelerating field strength for reliable operation.

To determine the dominant cell geometrical dimensions, given the right value of  $k_1$ , the following analytical formula [?] is useful:

$$k_1 = \frac{\eta_\theta J_0^2(u_{01}(a/R))}{2\epsilon_0\pi(h/D)R^2 J_1(u_{01})} \quad (4)$$

where

$$\eta_\theta = \frac{2}{\theta} \sin\left(\frac{\theta}{2}(h/D)\right) \quad (5)$$

$u_{01} = 2.405$ ,  $D$ ,  $a$ ,  $h$ ,  $R$  are shown in Fig.1,  $\theta$  is the fundamental mode phase advance per cell.

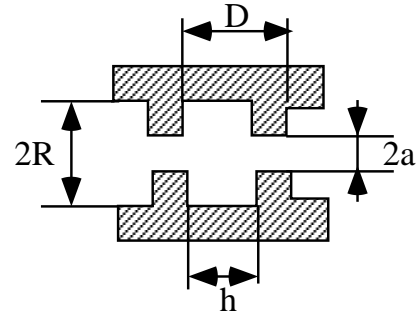


Figure 1:

### 2.1 Choice of mode

The required group velocity and the acceptable peak surface electric field restrict the choice of inner cell dimensions. Under these constraints, the  $(a/R)$  and  $(h/D)$  parameters of formula (4) vary in a narrow range. The main lever to act  $k_1$  is  $\eta_\theta$ . It is clear from (5) that to obtain a small value of  $\eta_\theta$ ,  $\theta$  must be close to  $\pi$ . To escape mode degeneration and an excessive number of cells per wavelength, we have chosen:

$$\theta = 11\pi/12$$

## 2.2 Choice of parameters

In introducing the values of  $\theta$  in the formula (4), the optimum parameters are found for:

$$h/D \sim 0.5 \text{ and } a/R \sim 0.35$$

With these values the HCS cells exhibit an unusual shape:

$$\text{a very thick iris wall } t \text{ and a large iris radius: } \\ t \geq 22 \text{ mm and } 2a \geq 30 \text{ mm )}$$

## 2.3 Choice of section parameters

With typical S-band parameters and a large iris aperture value, the formula (4) shows that it is impossible to achieve the required value of  $k_1$  satisfying the set of previous in-equations with the initial parameters. We have found a compromise for:

$$k_1 \sim 10^{12} \text{ V/m/C and } L \sim 0.6 \text{ m}$$

For these values one finds an accelerating field :  $E_0 = 53 \text{ MV/m}$ . The possibility to accelerate a stable beam with an electric field strength of 60 MV/m has been demonstrated previously at LAL [?]. The ratio of surface field to accelerating field for this type of cell is  $\sim 2.4$ , so that the maximum surface field is  $\sim 130 \text{ MV/m}$ . This level is 2.5 times lower than the theoretical limit[?].

## 3 CELL FINAL PARAMETERS

The final values of cell parameters have been obtained by an extensive use of simulation codes (URMEL and ABCI). The cell shape is given in Fig.2 and mechanical parameters by table 1, where the dimensions are in mm.

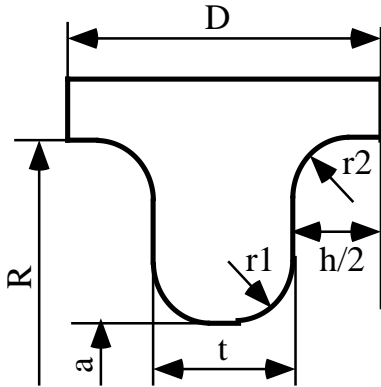


Figure 2: HCS cell

Table 1:

| Sect. | 2R    | 2a    | D     | h/2   | t     |
|-------|-------|-------|-------|-------|-------|
| HCS-1 | 88.52 | 30.29 | 45.70 | 11.50 | 22.70 |
| HCS-2 | 89.29 | 31.30 | 45.94 | 11.50 | 22.94 |

HCS-1 and HCS-2 radius  $r_1$  and  $r_2$  are identical with:  
 $r_1 = 10.90 \text{ mm}$  and  $r_2 = 10.99 \text{ mm}$

The RF parameters are given for  $TM_{01}$  and  $TM_{11}$  modes in table 2 and 3, respectively.  $k_0$  is the coupling coefficient between two consecutive cells and  $R_{PE}$  the ratio of peak surface field to effective electric field strength.

Table 2:

| Sect. | $Q_0$<br>$\times 10^3$ | $R/Q_0$<br>$\times 10^3$ | $k_0$<br>$\times 10^{-3}$ | $v_g/c$<br>$\times 10^{-3}$ | $R_{PE}$ |
|-------|------------------------|--------------------------|---------------------------|-----------------------------|----------|
| HCS-1 | 13.06                  | 1.03                     | 8.35                      | 3.10                        | 2.36     |
| HCS-2 | 13.11                  | 1.02                     | 8.72                      | 3.24                        | 2.38     |

The values of this table are given for a phase velocity equal to the velocity of light

Table 3:

| Sect. | $Q_0$<br>$\times 10^3$ | $k_0$<br>$\times 10^{-3}$ | $v_g/c$<br>$\times 10^{-3}$ | mode<br>$\times \pi$ | $f_c$<br>GHz |
|-------|------------------------|---------------------------|-----------------------------|----------------------|--------------|
| HCS-1 | 14.08                  | -28                       | 19.38                       | 1.3                  | 4.12         |
| HCS-2 | 14.03                  | -30                       | 20.75                       | 1.3                  | 4.11         |

## 4 COUPLERS

We have decided to use two symmetrical input and output couplers, to keep the field symmetric and reduce the electric field strength on the iris surface. The iris apertures are circular. For simplification, the height of the coupling volumes are identical and equal to the height of the standard waveguide (RG 48/U).

Two waveguides, connected through a hybrid coupler, feed the section couplers. The length of RF net-work arms are calculated to give a phase difference of  $\pi$  at the entrance of the two input coupler ports.

The iris radius  $a_c$  of coupler can be calculated ( in a right angle approximation) by the following analytical formula [?]

$$\beta = \frac{16 \times N \times Z_0 k k_{01} a_c^6 \exp(-2\alpha_c t_c)}{9\pi AB R_c R_s (R_c + H_c) \left(1 + \frac{Z_0 R_c}{2R_s (R_c + H_c)} \frac{v_g}{c}\right)} \quad (6)$$

$$\alpha_c = \frac{2\pi}{\lambda} \left( \left( \frac{\lambda}{3.14 a_c} \right)^2 - 1 \right)^{1/2} \quad (7)$$

Where :

$Z_0$  is the free space impedance,  $k = 2\pi/\lambda_0$ ,  $k_{01} = k(1 - (\lambda/2A)^2)^{1/2}$ ,  $R_s = 0.00143 \Omega\text{m}^{-2}$  for copper at 3 GHz,

A and B are the width and the height of the waveguide,  $R_c$  and  $H_c$  are the radius and the height of coupler volume,  $t_c$  is the iris wall thickness. N is the number of input RF ports

With these conditions and  $\langle t_c \rangle = 5 \text{ mm}$  :  
 $a_c = 13.33 \text{ mm}$

The coupling factor  $\beta$  is very sensitive to  $t_c$  thickness and radius corners, so we have kept a safety margin on design dimension:

$a_{c,d} = 12 \text{ mm}$  (before adjustment)

The Fig.3 gives the principle sketch of coupler (symmetrical half view)

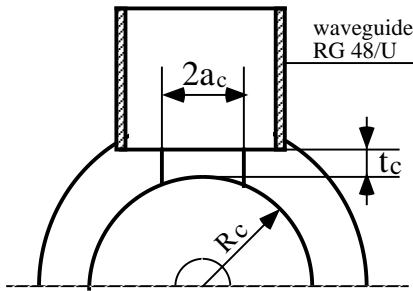


Figure 3: 1/2 view of coupler

## 5 SECTION

The accelerating sections are composed of 13 cells and 2 couplers. Tables 4 and 5 give the main structure characteristics without couplers.

Table 4:

| Sect. | $\Delta f$<br>MHz | $k_1$<br>$\times 10^{12} \text{ V/m/C}$ | $\tau$<br>$\mu\text{s}$ | $L$<br>m |
|-------|-------------------|---|-------------------------|----------|
| HCS-1 | + 7.8             | 9.72                                    | 0.56                    | 0.60     |
| HCS-2 | - 7.8             | 9.52                                    | 0.54                    | 0.60     |

Table 5:

| Sect. | $E_0$<br>MV | $X$<br>Np | $\langle E \rangle$<br>MV | $T_0$<br>MeV | $\Delta T/T_0$ |
|-------|-------------|-----------|---------------------------|--------------|----------------|
| HCS-1 | 46.70       | 0.46      | 37.43                     | 27.97        | 0.42           |
| HCS-2 | 45.46       | 0.44      | 36.77                     | 27.14        | 0.42           |

The input power is assumed equal to 120 MW

## 6 TUNNING

The couplers will be adjusted on a special measurement bench by an extended Kyhl method [?]

The cells will be tuned only after the high temperature brazing process. Tuning is obtained by wall deformation with respect to the cell phase advance law. (We have checked that this method is efficient with a large iris aperture).

## 7 ACTUAL STATUS

Prototype cells and couplers are currently being fabricated by a private firm (Philips Eindhoven).

## 8 ACKNOWLEDGMENTS

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