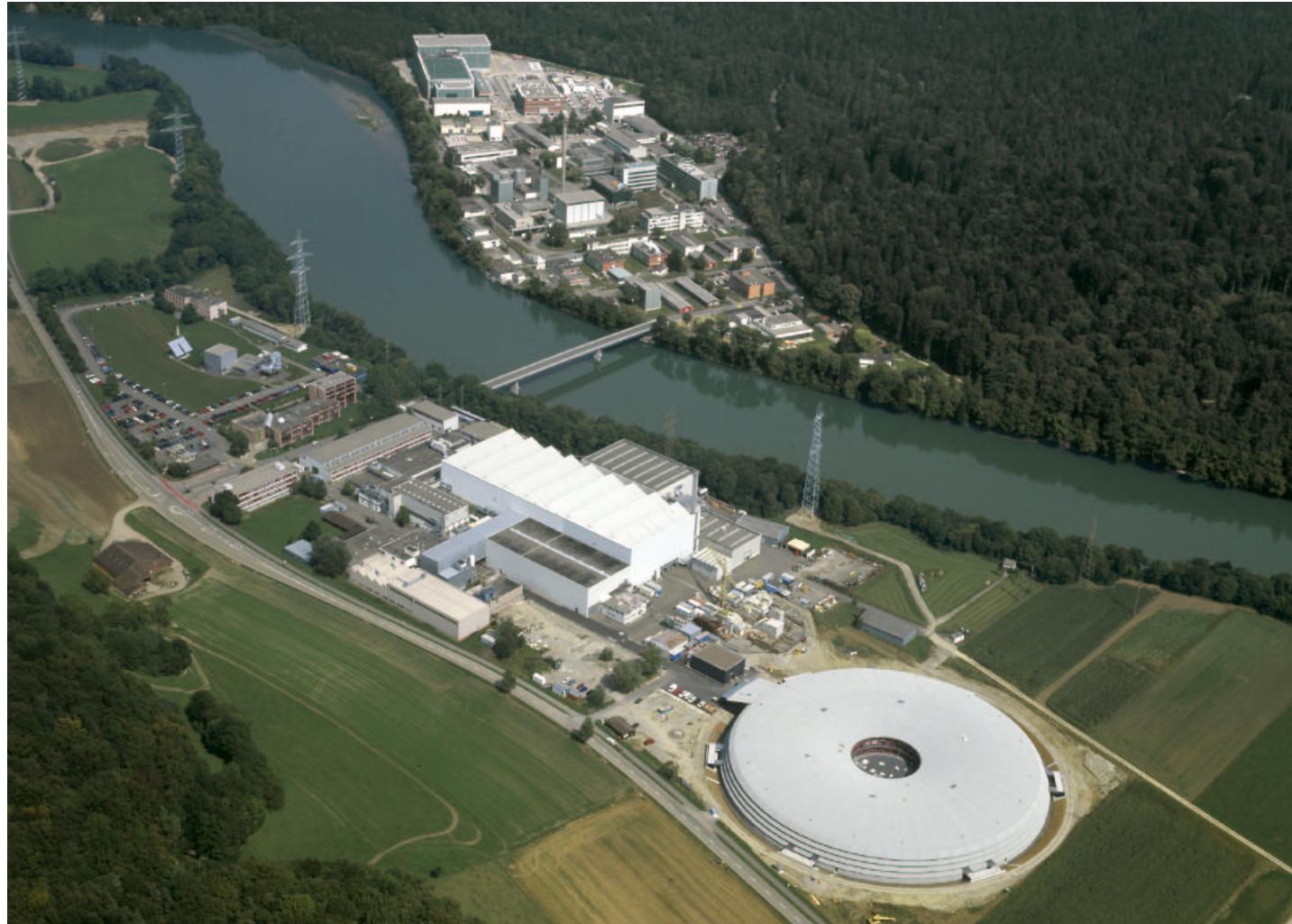
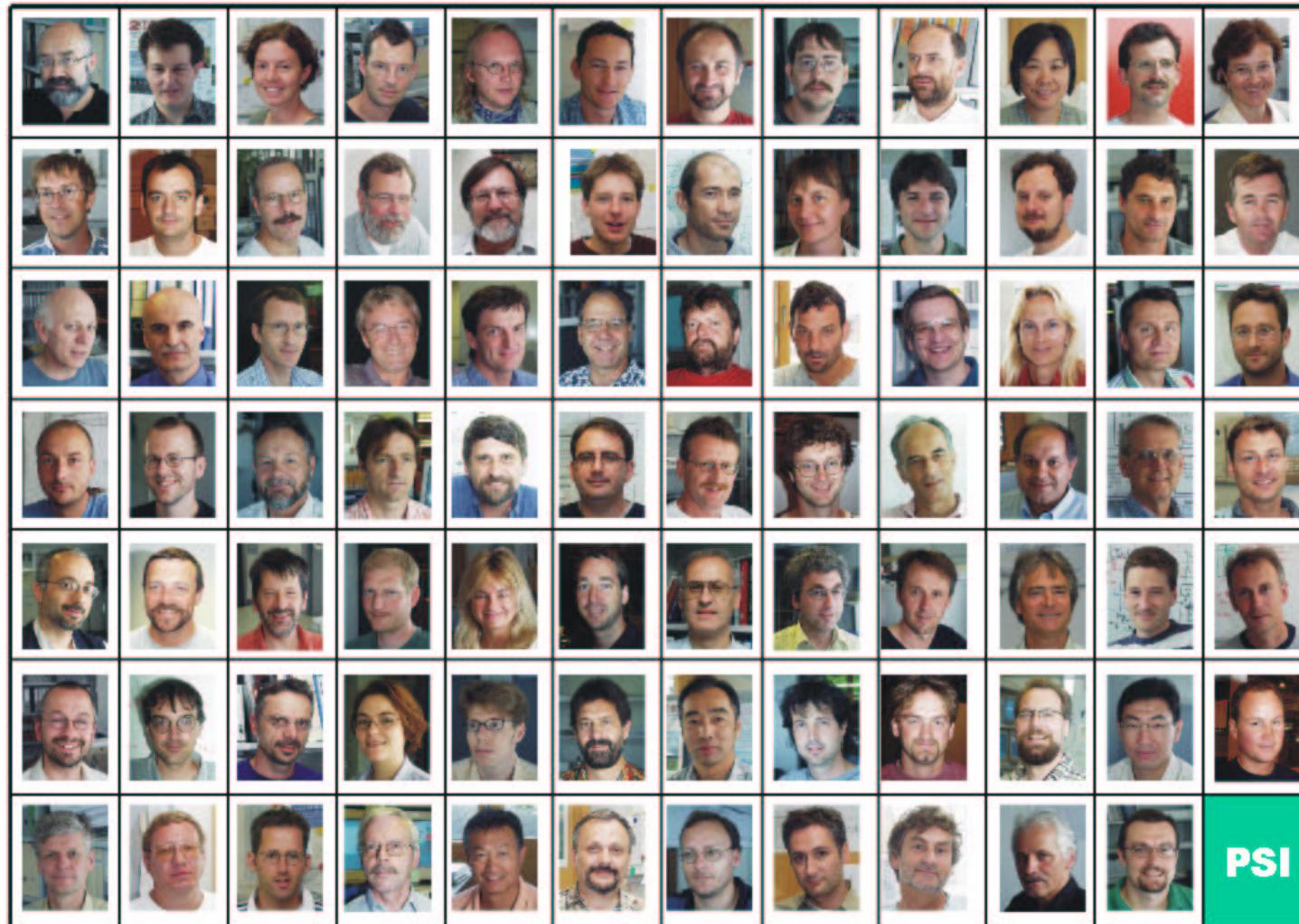


## SLS at the Paul Scherrer Institute (PSI), Villigen, Switzerland



## First Operation of the Swiss Light Source

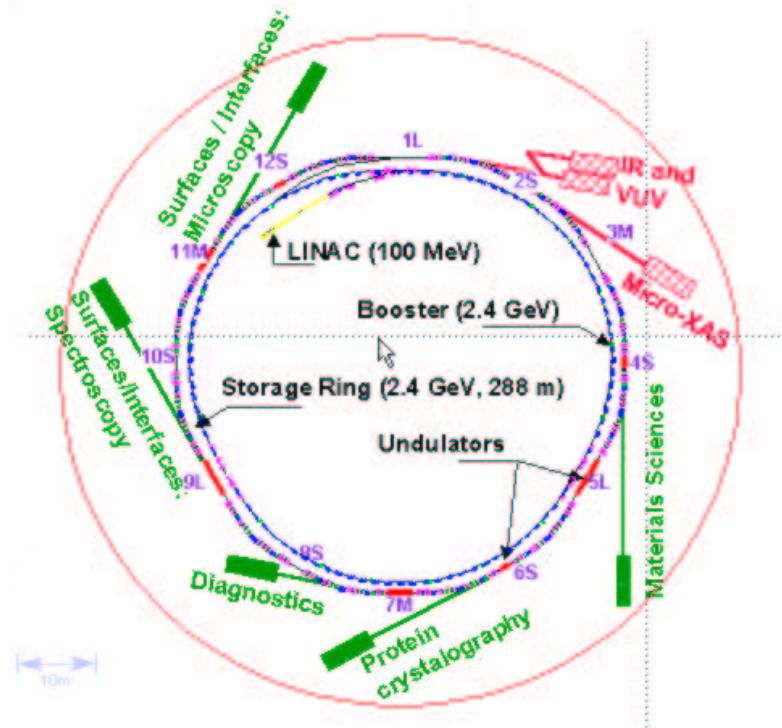
**SLS Team at PSI**

## Contents

- Layout of the SLS
- Injectors
  - Booster Synchrotron
  - Pre-Injector Linac
- Storage Ring
  - Lattice Calibration
  - Beam Current, Vacuum, Lifetime, Stability
  - Innovative Subsystems
- Operation Experience

## SLS Layout

- Pre-Injector Linac
  - 100 MeV
- Booster Synchrotron
  - 100 MeV to 2.7 GeV @ 3 Hz
  - $\epsilon_x = 9 \text{ nm rad}$
- Storage Ring
  - 2.4 (2.7) GeV, 400 mA
  - $\epsilon_x = 5 \text{ nm rad}$
- Initial Four Beamlines:  
**MS – 4S, PX – 6S,**  
**SIS – 9L, SIM – 11M**



## SLS Time Schedule

Sep	1993	Conceptual Design Report
Jun	1997	Final Approval by Swiss Government
Jun	1999	Building Erected
Apr	2000	Linac Commissiong Finished
Sep	2000	Booster Commissiong Finished
Dec	2000	First Stored Beam in Storage Ring
Jun	2001	Design Current of 400 mA reached
		First Top-up Operation
Jul	2001	First PX Experiment
Aug	2001	70 % User Operation
May	2002	500 Ah Integrated Beam Current

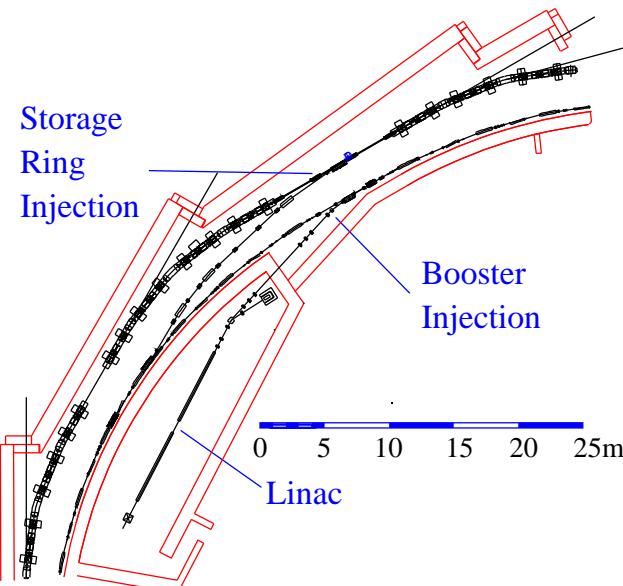
**SLS Budget**

in MCHF (1 CHF = 0.69 EUR)

Total Project Budget	159	159	without salaries
Building	63	63	“turn key” with infrastructure
Accelerators	planned	spent	
General	12	11	
Linac	6	6	
Booster	12	11	
Storage Ring	42	40	
Total	96	92	4 for Beamlines
Beamlines	24	28	

## Booster Synchrotron - Design

- 3 FODO arcs with 48 BD (+SD)  $6.4410^\circ$  and 45 BF (+SF)  $1.1296^\circ$
- $3 \times 6$  Quadrupoles for Tuning, 54 BPMs, 2·54 Correctors
- $\pm 15 \text{ mm} \times \pm 10 \text{ mm}$  Vacuum Chamber
- Energy: **100 MeV  $\rightarrow$  2.7 GeV**, Repetition Rate: **3 Hz**, Circumference: **270 m**
- Magnet Power: **205 kW**,  $\epsilon_x$  @ 2.4 GeV: **9 nm rad**



Maximum Energy	GeV	2.7
Circumference	m	270
Lattice		FODO with 3 straights of 8.68 m
Harmonic number		(15x30=) 450
RF frequency	MHz	500
Peak R F voltage	MV	0.5
Maximum current	mA	12
Maximum rep. Rate	Hz	3
Tunes		12.39 / 8.35
Chromaticities		-1 / -1
Momentum compaction		0.005
<b>Equilibrium values at 2.4 GeV</b>		
Emittance	nm rad	9
Radiation loss	keV/ turn	233
Energy spread, rms		0.075 %
Partition numbers (x,y, $\epsilon$ )		(1.7, 1, 1.3)
Damping times (x,y, $\epsilon$ )	ms	(11, 19, 14)

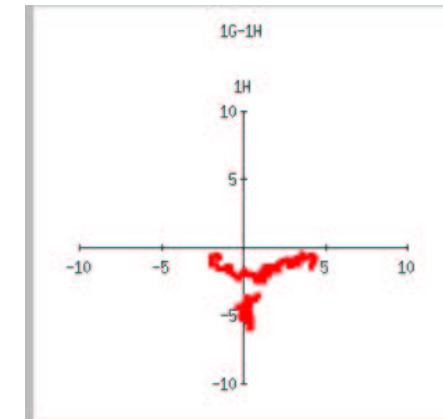
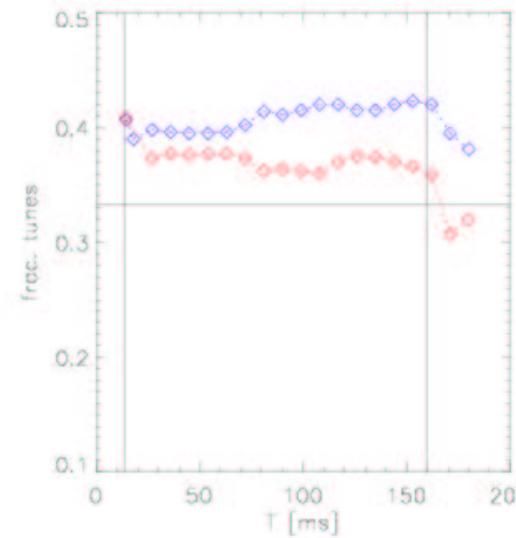
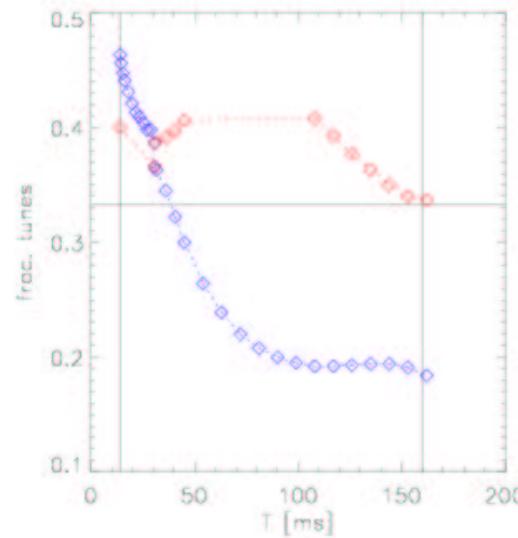
## Booster Synchrotron - Commissioning I

<b>2000</b>	Jul	3	Start Booster Commissioning
	Jul	11	First Turn WITHOUT Correctors
	Jul	13	RF on, 100000 turns @ 100 MeV
	Aug	8	Acceleration to 2.4 GeV
	Sep	20	Charge 1 nC (=1.1 mA) @ 2.4 GeV

- “Null Orbit” of 2.5 mm rms → 0.2 mm rms Magnet Misalignment
- Charge 1 nC → Storage Ring Filling Time to 400 mA of ≈ 3 min
- Linac – Booster Efficiency after Energy Filtering ( $\pm 0.5 \%$ ) 100 %
- Losses @ 100 MeV: Start Magnet Ramp @ 60 MeV, Inject @ 100 MeV
- $\epsilon_x = 9 \text{ nm rad}$  → Booster – Ring Efficiency 100 %

## Booster Synchrotron - Commissioning II

- Losses on Ramp: None after Sextupole Correction (Eddy Currents) and Tune Correction on Ramp avoiding 3rd Integer: ( $\rightarrow$ **TUPRI098**)



- Why Success ? Digital Power Supply Control:
  - Allows Precise Control of Optics Parameters on the 160 ms ramp
- Why Success ? “All in One” Digital BPM System

## Pre-Injector Linac - Design - Commissioning



100 MeV, 3 GHz S-Band “turn key” System:

- 90 kV grid gun: 1 ns pulse or 500 MHz train
- Sub-Harmonic Pre-Buncher (500 MHz)
- 4-cell Travelling Wave (TW) Buncher ( $\beta = 0.6$ )
- 16-cell TW Buncher ( $\beta = 0.95 \rightarrow 4$  MeV)
- $2 \times 50$  MeV TW Accelerating Structures (5.2 m,  $\beta = 1$ )

Commissioning (Jan – Apr 2000):

Exceeds	Specifications in	1 ns pulse and	500 MHz train	Mode
Charge	1.5	2	2.3	nC
Energy Jitter	< 0.25	< 0.1	< 0.1	%
Energy Spread	< 0.5	0.2	0.3	%
Emittance	< 0.25	0.25	0.2	mm mrad

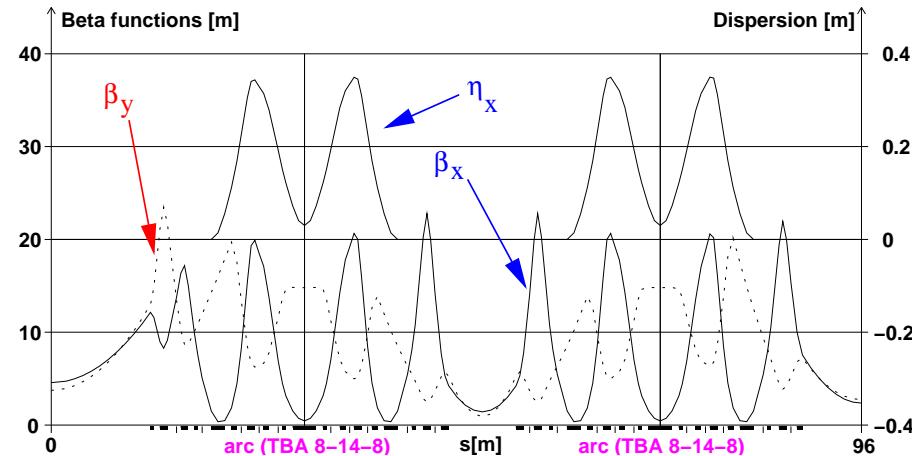
## Injectors - Operation

- Pre-Injector Linac:
  - Commissiong Jan – Apr 2000
  - By Apr 2002 **6000 h** of Operation with **Excellent Reliability** (< 1 Trip/Day) and Reproducibility
- Booster Synchrotron:
  - Commissiong Jul – Sep 2000
  - By Apr 2002 **5500 h** of Operation with **Excellent Reliability and Reproducibility**

Injectors Reliable and Reproducible !-)  
Vital for Top-Up Operation 8-)

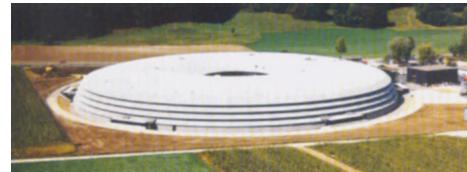
## Storage Ring (SR) - Design

- 12 TBA:  $8^\circ / 14^\circ / 8^\circ$
- 12 Straight Sections:
  - $3 \times 11\text{ m}$  (nL)
    - \* **Injection, U212**
  - $3 \times 7\text{ m}$  (nM)
    - \* **UE56**
  - $6 \times 4\text{ m}$  (nS)
    - \*  $2 \times$  **RF, W61, U24**
- Energy: 2.4 GeV (2.7 GeV)
- $\epsilon_x$ : **5 nm rad**
- Current: **400 mA**
- Circumference: 288 m
- Tune: **20.38 / 8.16**
- Chromaticity: **-66 / -21**



Energy	[GeV]	2.4 (2.7)
Circumference	[m]	288
RF frequency	[MHz]	500
Harmonic number		( $2^5 \times 3 \times 5 =$ ) 480
Peak RF voltage	[MV]	2.6
Current	[mA]	400
Single bunch current	[mA]	$\leq 10$
Tunes		20.38 / 8.16
Natural chromaticity		-66 / -21
Momentum compaction		0.00065
Critical photon energy	[keV]	5.4
Natural emittance	[nm rad]	5.0
Radiation loss per turn	[keV]	512
Energy spread	[ $10^{-3}$ ]	0.9
Damping times (h/v/l)	[ms]	9 / 9 / 4.5
Bunch length	[mm]	3.5

## Beamlines and Insertion Devices (IDs)

**SIS/9L****ID:**

Energy:

**Surfaces and Interfaces Spectroscopy** $2 \times$  Electromagnetic Twin Undulator**UE212** → 8-800 eV**SIM/11M****ID:**

Energy:

**Surfaces and Interfaces Microscopy** $2 \times$  APPLE II Type Twin Undulator**UE56** → 90 eV-3 KeV**PX/6S****ID:**

Energy:

**Protein Crystallography**

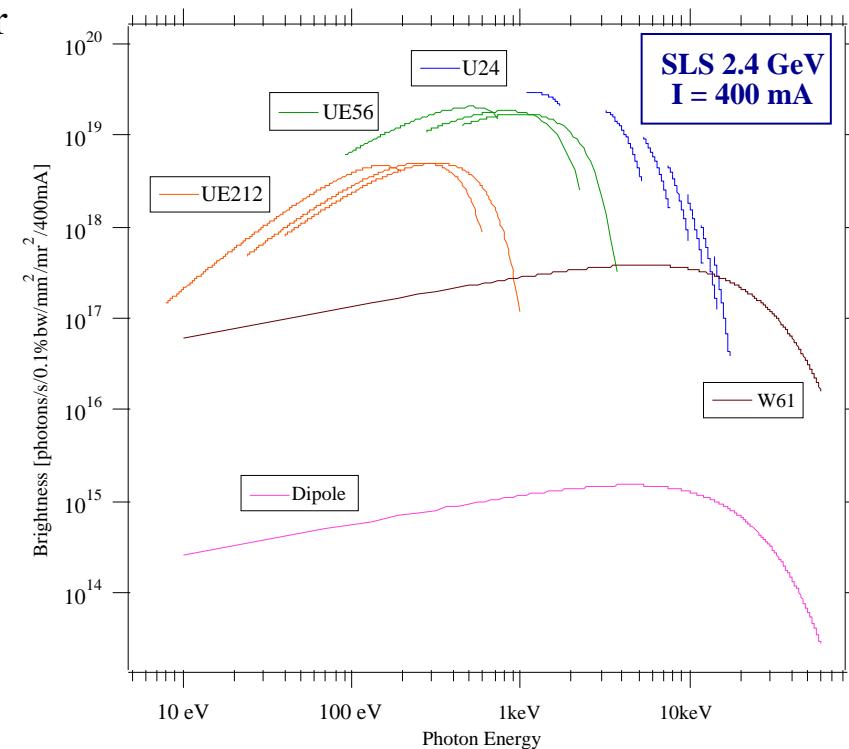
In-Vacuum Undulator

**U24** → 8-14 KeV (from Spring-8)**MS/4S****ID:**

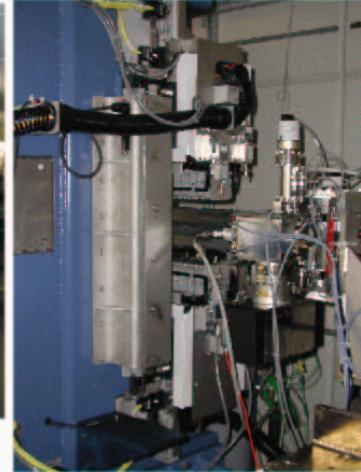
Energy:

**Material Science**

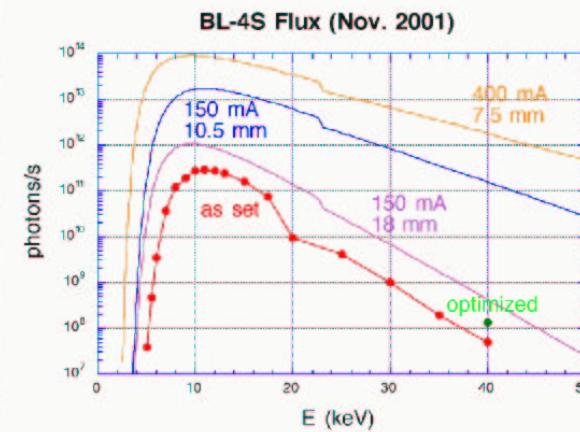
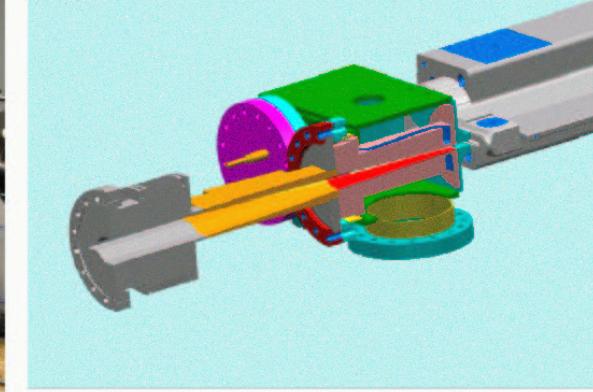
High Field Wiggler

**W61** → 5-40 KeV

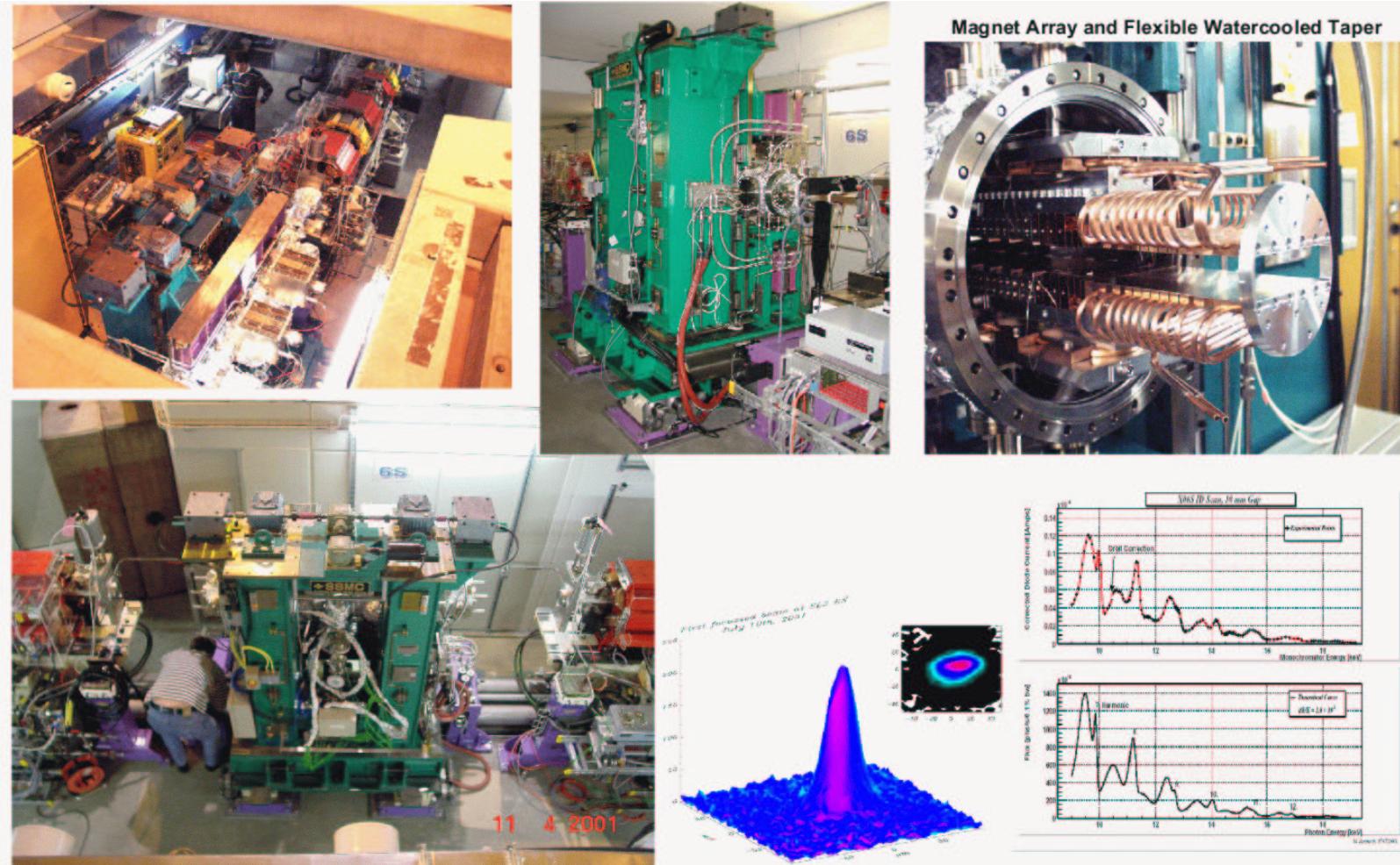
## IDs - High Field Wiggler W61 (5-40 KeV)



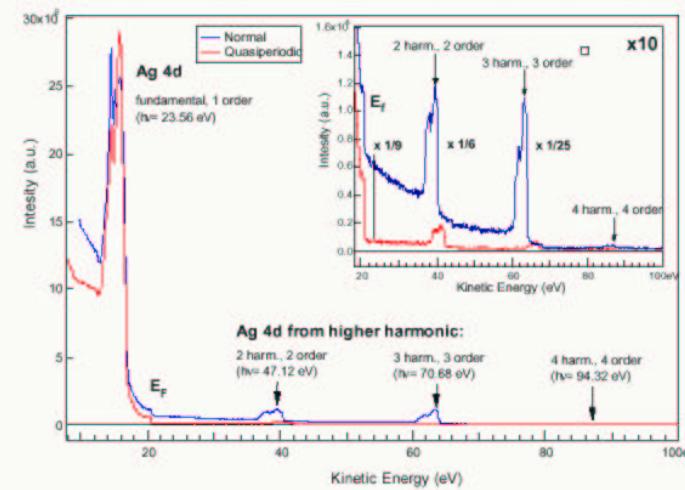
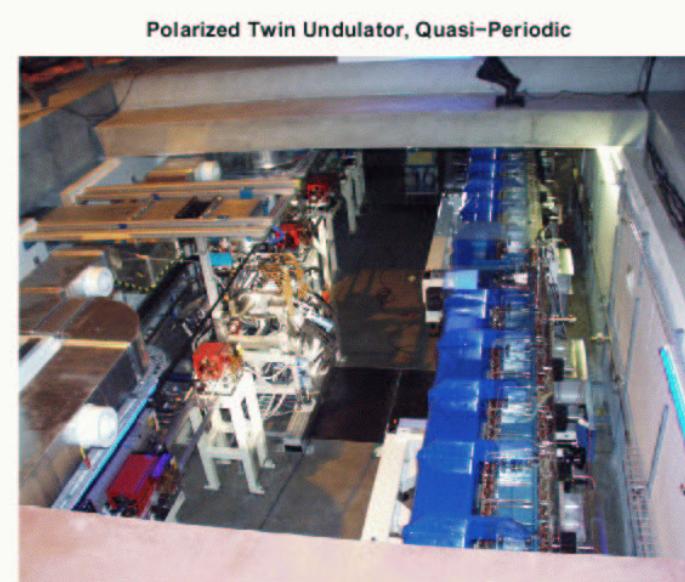
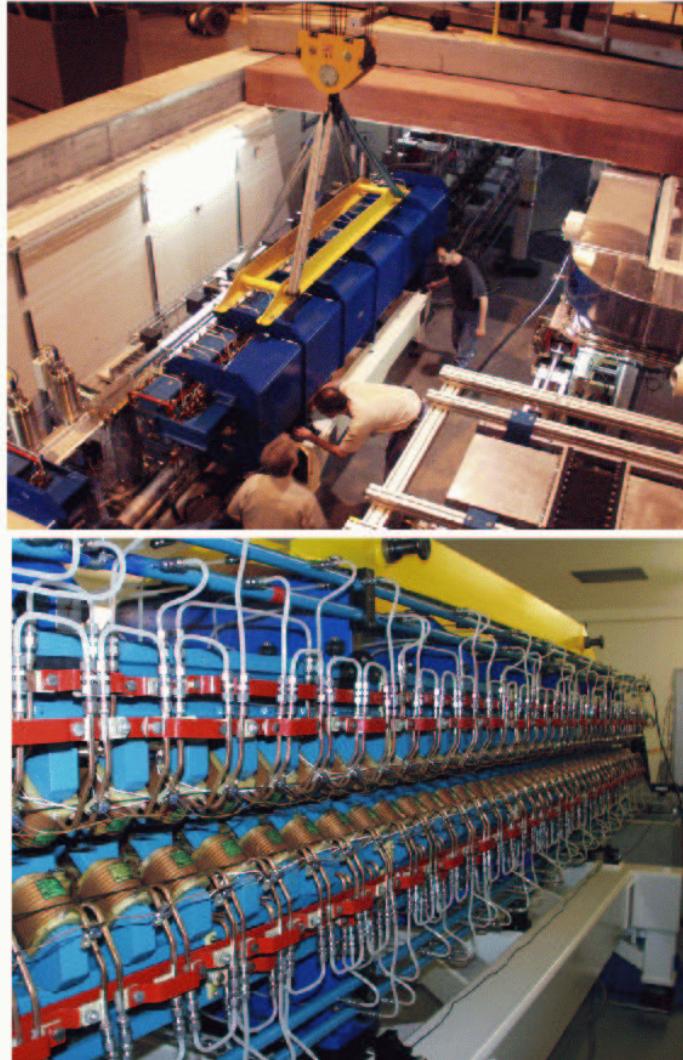
Taper-Section, Small Gap ID-Chamber (PSI / APS)



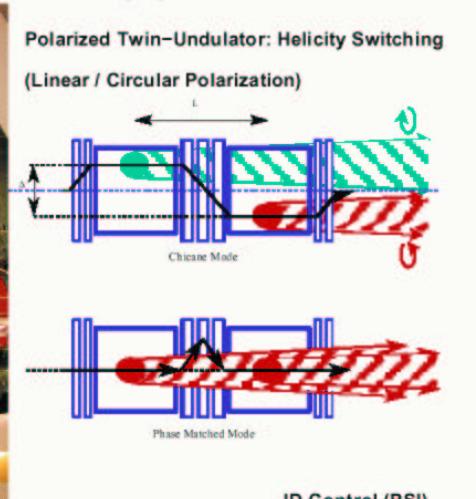
## IDs - In-Vacuum Undulator U24 (8-14 KeV)



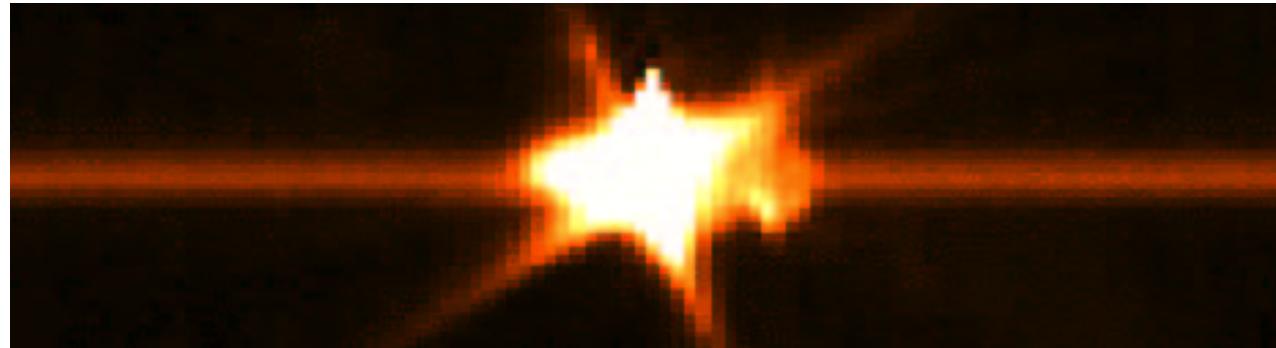
## IDs - Electromagnetic Twin Undulator UE212 (8-800 eV)



## IDs - APPLE II Type Twin Undulator UE56 (90 eV-3 KeV)



## SR - “Milestones 2000”



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**Dec 13** First turn

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**Dec 15** First stored beam of 3 mA at 10 min lifetime

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**Dec 19** Lifetime of  $\approx 8$  h at 3 mA

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## SR - “Milestones 2001”

<b>Jan 19</b>	Current of 18 mA in a relaxed optics mode
<b>Feb 28</b>	Current of 100 mA, operation in the optics modes: low emittance, distributed dispersion
<b>Apr 8</b>	First single bunch operation
<b>Apr 26</b>	Measurement / correction of beta functions
<b>May 4</b>	Closed orbit correction to $\mu\text{m}$ level
<b>Jun 5</b>	Design current of 400 mA
<b>Jun 23</b>	First top-up injection
<b>Jul 10</b>	<b>PX</b> beamline operational
<b>Jul 19</b>	Slow global orbit feedback operational
<b>Aug 9</b>	First operation of the multi-bunch feedback
<b>Aug 9</b>	<b>MS</b> beamline operational
<b>Aug 10</b>	<b>SIS</b> beamline operational
<b>Nov 21</b>	<b>SIM</b> beamline operational

## SR - Emittances, Energy Spread I

- Design and Simulation:

**Natural Emittance:**  $\epsilon_{x0} = 5.0 \text{ nm rad}$

**Emittance Ratio:**  $\epsilon_y/\epsilon_x = 0.1 \%$

**Energy Spread:**  $\sigma_e = 0.9 \cdot 10^{-3}$

- Measurements:

**Betatron Coupling  $\kappa$  (Closed Tune Approach):**

- $\kappa = 5.0 \%$   $\rightarrow \kappa = 0.7 \%$  (sextupole shortcuts)
- $\kappa = 0.1 \%$  with skew quadrupoles

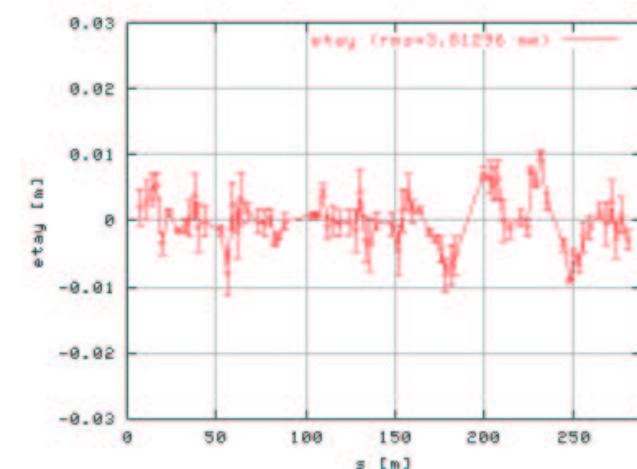
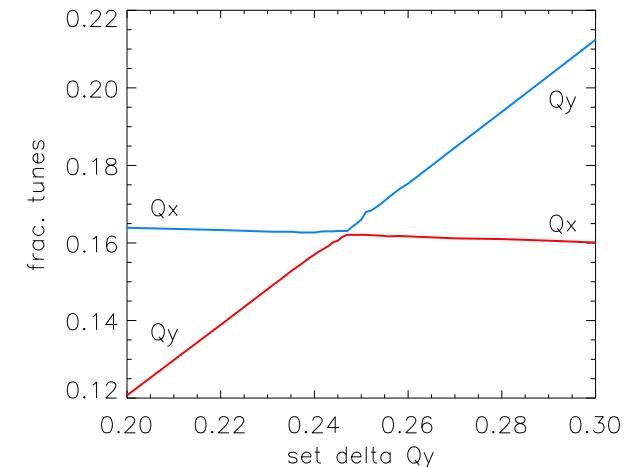
**Dispersion (Difference Orbit):**

- $\sqrt{\langle \eta_y^2 \rangle} \approx 4 \text{ mm}$
- $\rightarrow \epsilon_y \approx 15 \text{ pm rad}$ ,  $\epsilon_y/\epsilon_x \approx 0.3 \%$

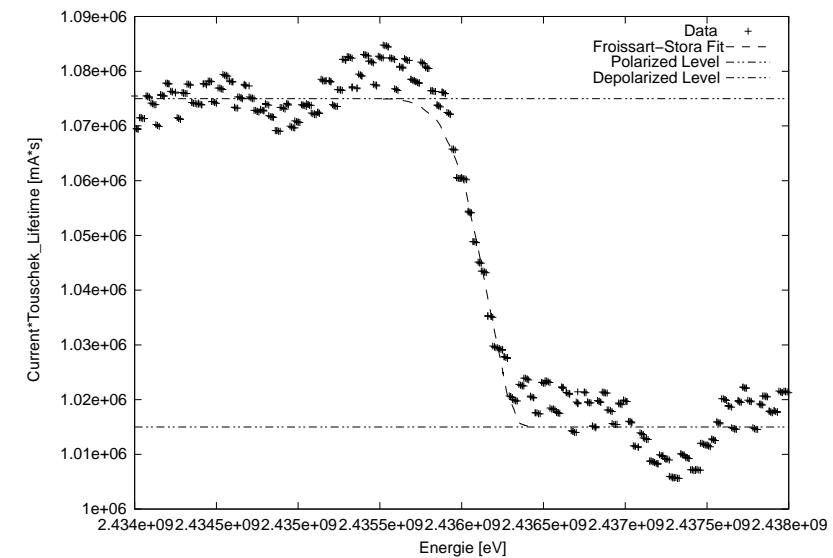
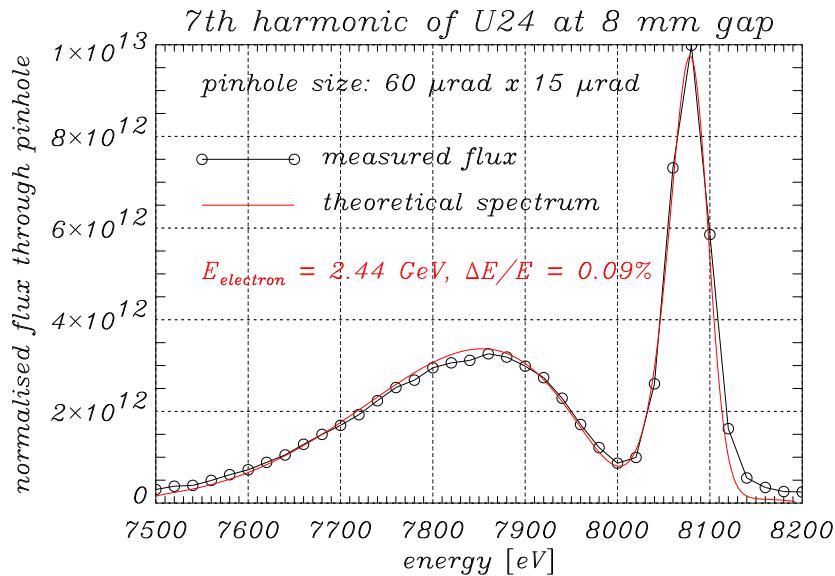
**Pinhole Array:**

$\beta_x = 0.8 \text{ m}$ ,  $\beta_y = 14.8 \text{ m}$ ,  $\eta_x = 4.4 \text{ cm}$ ,  $\eta_y \approx 1 \text{ cm}$

- On Coupling Resonance:
- $\sigma_y \rightarrow \epsilon_{x0} = 5.28 \text{ nm rad}$ ,  $\sigma_x \rightarrow \sigma_e = 1.47 \cdot 10^{-3}$
- At Normal Working Point:
- $\sigma_x \rightarrow \sigma_e = 1.5 \cdot 10^{-3}$ ,  $\sigma_y \rightarrow \epsilon_y/\epsilon_x = 1.5 \%$



## SR - Energy Spread II, Energy



- 7th Harmonic of **U24** at 8 mm gap:
  - $\sigma_e = 0.9 \cdot 10^{-3}$
  - Beam Energy  $E = 2.44$  GeV
- Resonant Spin Depolarization:  $\nu_{spin} = 5.45$ ,  $P_{eq} \approx 91\%$  with  $\tau_p = 30$  min ( $\rightarrow$  **TUPRI011**)
  - Beam Energy  $E = 2.4361 \pm 5 \cdot 10^{-5}$  GeV

## SR - Working Points

Design:

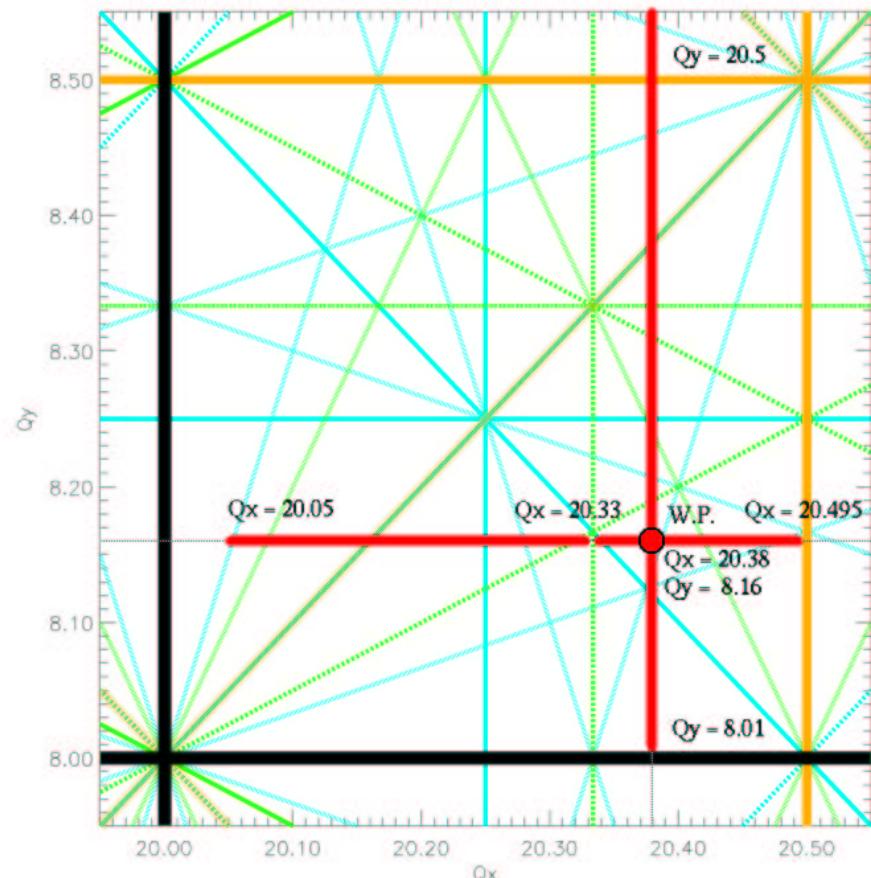
- $\nu_x = 20.82 / \nu_y = 8.28$

Operating:

- $\nu_x = 20.38 / \nu_y = 8.16$
- $\nu_x = 20.38 / \nu_y = 11.16$
- $\nu_x = 20.42 / \nu_y = 8.19$

Tuning Range:

- $\nu_x: 20.05 \rightarrow 20.495 (\times 20\frac{1}{3})$
- $\nu_y: 8.01 \rightarrow >20.5 (\times 8\frac{1}{2})$ 
  - order 1,2,3,4
  - - - non systematic
  - · · · skew



## SR - Chromaticities, Energy Acceptance

Chromaticities:

- Sextupoles Off:

$$\xi_x = -66 / \xi_y = -21$$

- Sextupoles On:

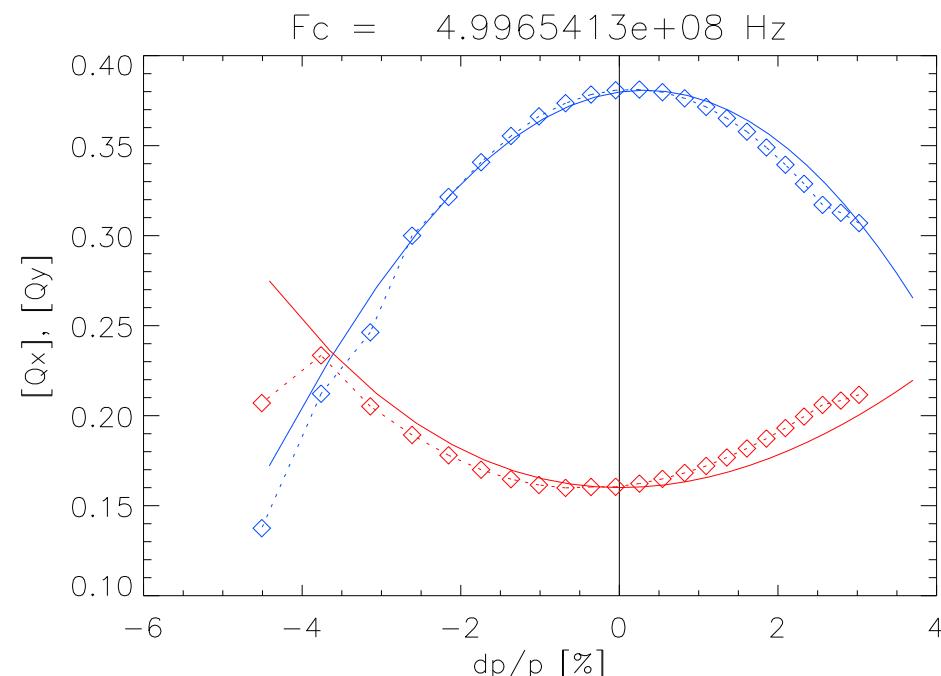
$$\xi_x = +1 / \xi_y = +1$$

- Measured:

$$\xi_x = +1.6 / \xi_y = +0.5$$

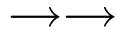
Tune  $\nu(dp/p)$ : Simulate/Measure →

- $\Delta f = -12 \text{ KHz} \rightarrow +10 \text{ KHz}$
- $\Delta p/p = +3.0 \% \rightarrow -4.7 \%$
- $\Delta f/f = \alpha \Delta p/p + \alpha_1 (\Delta p/p)^2$ 
  - $\alpha = 6.52 \cdot 10^{-4}$
  - $\alpha_1 = 4.56 \cdot 10^{-3}$



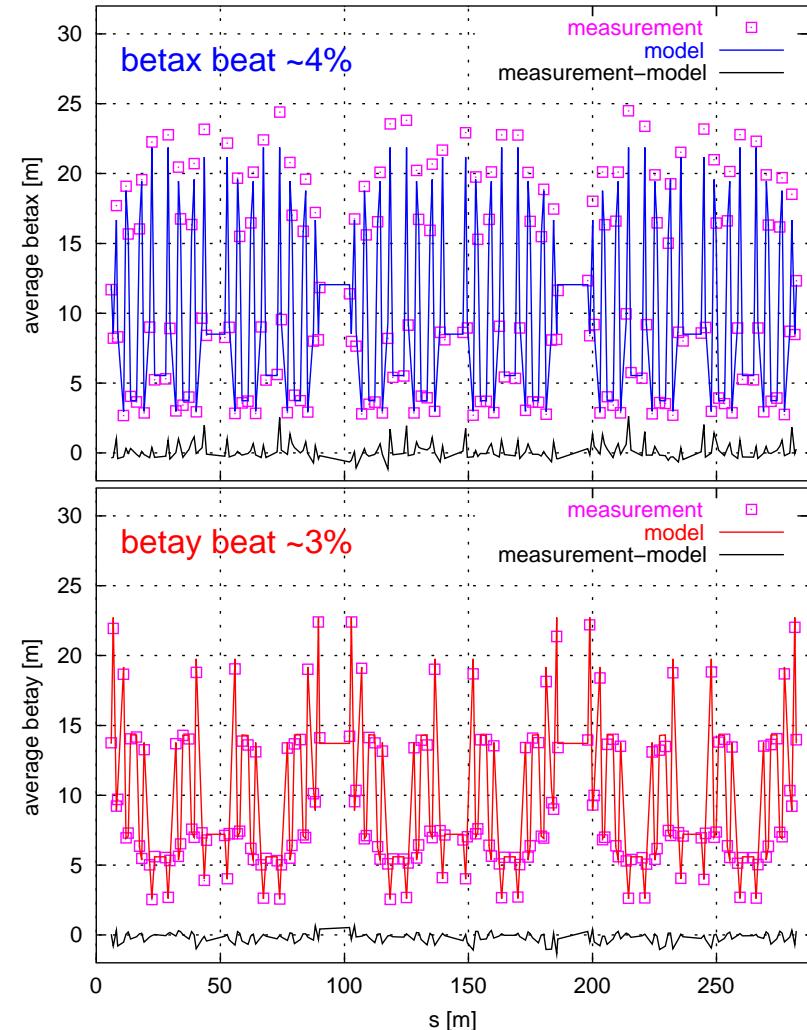
## SR - Beta Functions

174 Quadrupoles with Individual PS



Gradient Correction:

- Procedure:
  1. Measure  $\langle \beta_i \rangle$  for  $i=1..174$   
$$\delta\nu = -\frac{1}{4\pi} \oint \beta(s) \delta k(s) ds$$
Precision:  $\approx 1.5 / 1.0 \%$
  2. Fit Errors  $\delta k_i$  to  $\langle \beta_i \rangle$  (SVD)
  3. Correct  $\langle \beta_i \rangle$  with  $-\delta k_i$
  4. Measure  $\langle \beta_i \rangle$  again
- Results:
  - Horizontal  $\beta$  Beat:  $\approx 4 \%$
  - Vertical  $\beta$  Beat:  $\approx 3 \%$

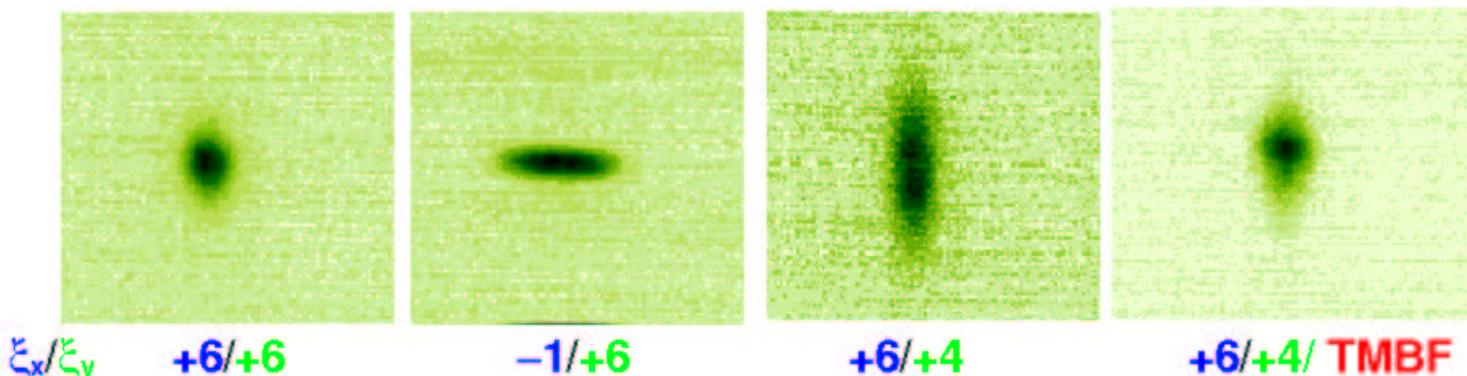


## SR - Beam Current

Design & Achieved:  $I = 400 \text{ mA}$

Transverse Instability:

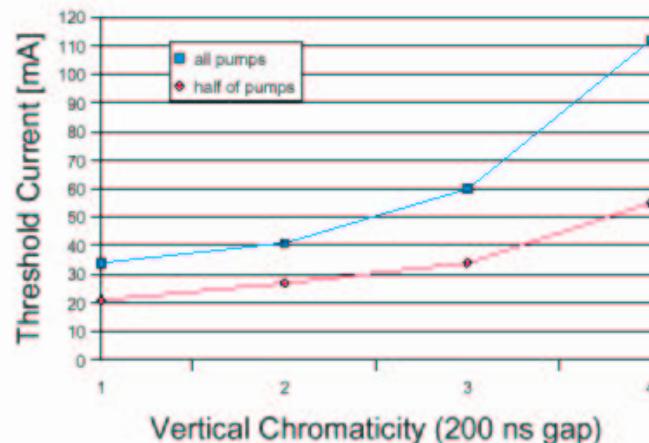
- Vertical/Horizontal Multi-Bunch Instability (**MBI**) for  $\xi_y \approx 1 / \xi_x < 0$
- No Correlation to Higher Order Modes (HOMs) in Cavities ( $\rightarrow$  **TUPRI009**)
- Cures:
  - Large  $\xi_y \approx +4\text{-}5$ , Moderate  $\xi_x \approx +2$
  - Gap in Filling Pattern (390 bunches in 480 buckets)
  - Low Residual Gas Pressure
  - Transverse Multi-Bunch Feedback (**TMBF**)
  - Pinhole Images @ 100 mA, No Gap:



## SR - MBI - Ion Trapping

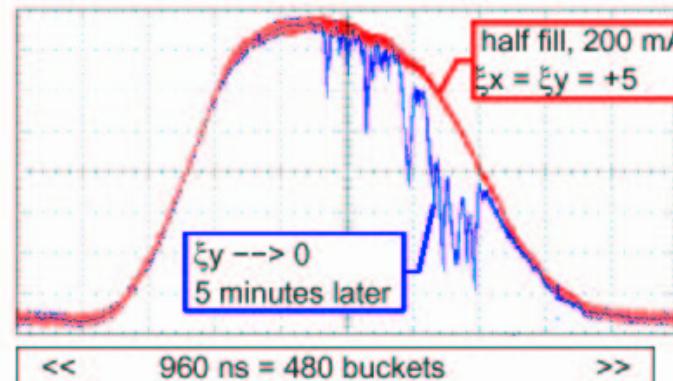
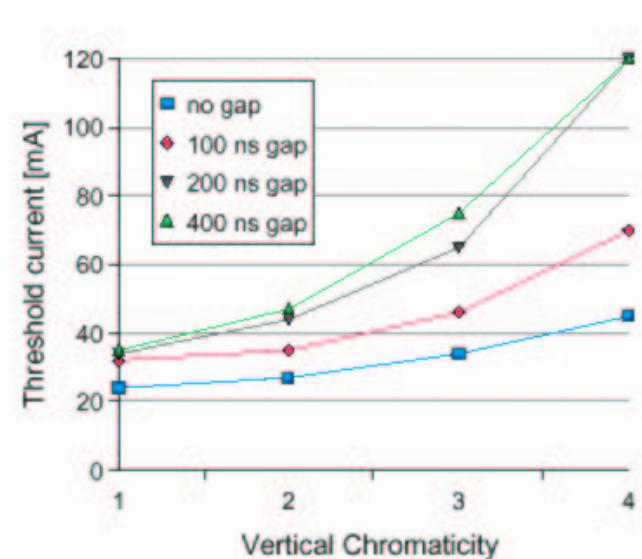
### Indications for ion trapping

1. Threshold\* increases with gap in filling pattern →
2. Threshold\* decreases with pressure ↓



3. Losses mainly from tail →

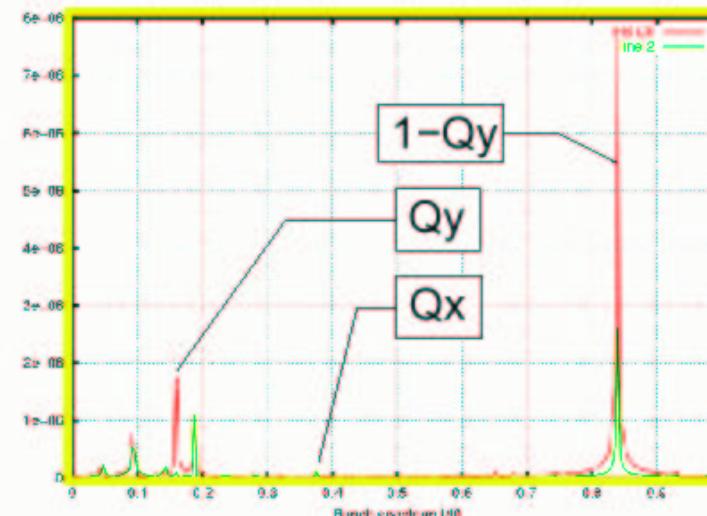
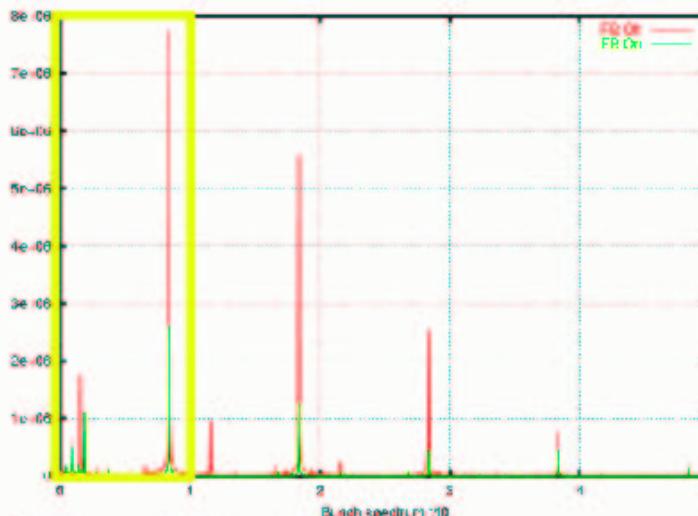
\* Threshold := peak is 50 dB of central peak



## SR - MBI - Resistive Wall

### Indications for resistive wall impedance

- 1. Threshold vs.  $Q_y$ :**  $Q_y = 8 + 0.16 \rightarrow 25 \text{ mA}$   
 $Q_y = 8 - 0.16 \rightarrow 5 \text{ mA}$
- 2. Signature:**  $(n - Q_y)$  line stronger than  $(n + Q_y)$  (**FB off / FB on**)



### 3. Simulation (MAFIA):

modes with  $\tau_{\text{rise}} < \tau_{\text{damping}}$  :

without IDs: **3**  
 with IDs: **20**

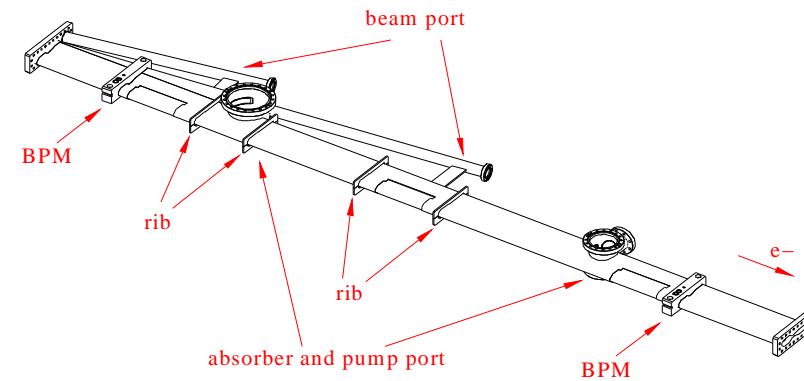
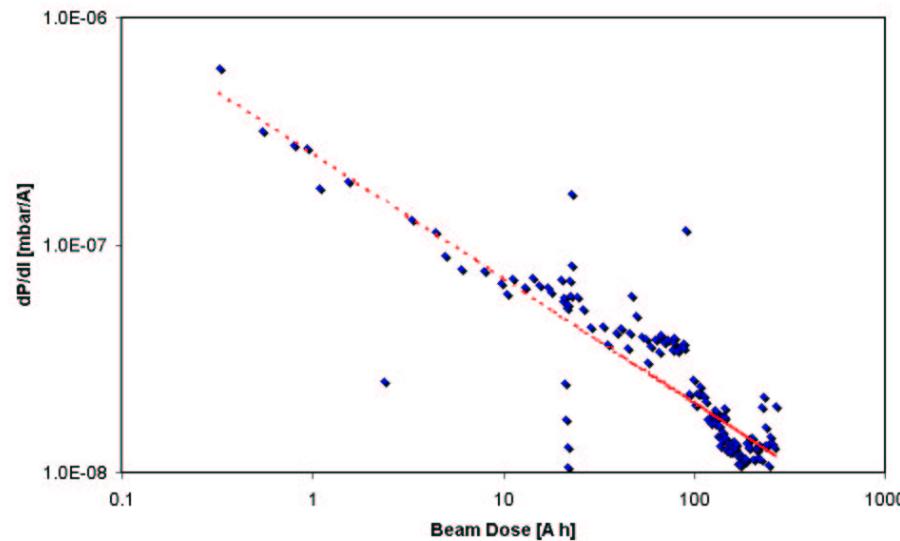
#### Narrow ID vacuum chambers:

Stainless steel	$\pm 8.00 \text{ mm} \times 10.8 \text{ m}$
Aluminium	$\pm 5.50 \text{ mm} \times 4.5 \text{ m}$
Aluminium	$\pm 6.00 \text{ mm} \times 2.0 \text{ m}$
Cu-coated	$> \pm 3.25 \text{ mm} \times 1.5 \text{ m}$

## SR - Vacuum

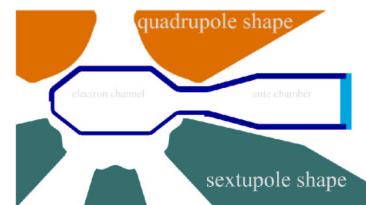
Design & Achieved: N<sub>2</sub> Equivalent Pressure @ 400 mA → 2·10<sup>-9</sup> mbar

Evolution of the Dynamic Pressure dP/I:



Partial Pressures: Hydrogen (70 %) and Carbon Monoxide (30 %)

→ Success for Stainless Steel Antechamber Design With External Bakeout



**SR - Lifetime**

**Simulation:** 3.5 hrs for 400 mA with 4 mm gap IDs ( $A_y = 1.8 \text{ mm mrad}$ )

**Measurements:** (June 2001) (Oct. 2001)

**Beam dose** 50 A hrs 160 A hrs

**Pressure**  $1.6 \cdot 10^{-9} \text{ mbar}$  without beam  $5 \cdot 10^{-10} \text{ mbar}$   
 $1.2 \cdot 10^{-8} \text{ mbar}$  at 400 mA

<b>Lifetime</b>		<b>measured</b>	<b>theory</b>
Multibunch	250 mA	14 hrs	13 hrs
Single bunch	6 mA	2.5 hrs	2.7 hrs

approximate formula for SLS:

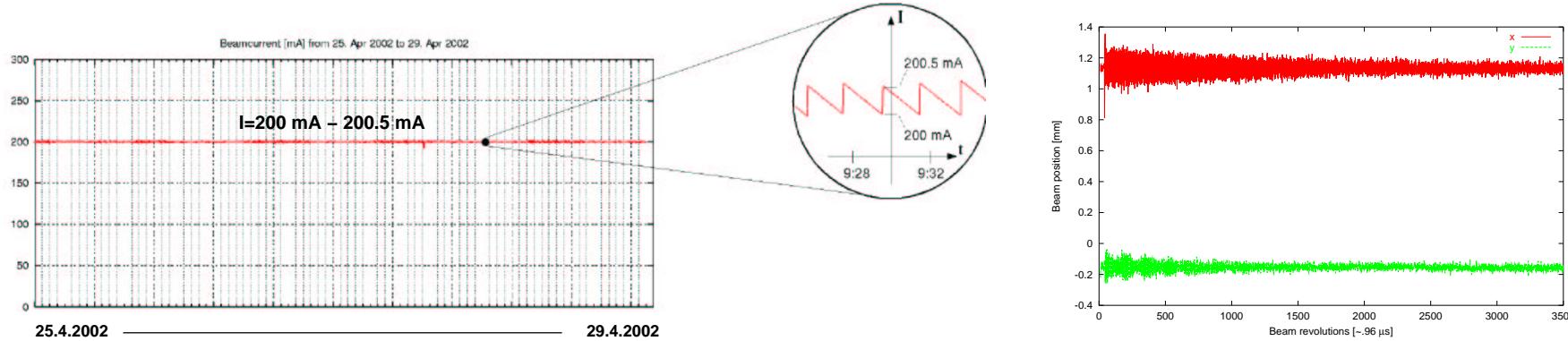
$$\frac{1}{\tau [\text{h}]} = \left( 1 + \frac{5}{A_y [\text{mm} \cdot \text{mrad}]} \right) \frac{p [10^{-9} \text{ mbar}]}{380} + \frac{I_{\text{singlebunch}}}{200 \sqrt{\epsilon_y / \epsilon_x}}$$

$A_y = 5 \text{ mm mrad}$  from UE212 chamber

$\kappa \approx 0.01$  (no correction)  $\rightarrow$  estimate  $\epsilon_y / \epsilon_x \approx 0.6 \%$

## SR - Top-Up

Typical Top-Up Run in April 2002: ( $\rightarrow$ **TUPRI012**)



- Beam Current Constant:  $\Delta I/I < 3 \cdot 10^{-3}$
- Kicker Bump Closed:  $x_{rms} \approx 100 \mu\text{m}$ ,  $y_{rms} < 50 \mu\text{m}$
- Injection (every  $\approx 2$  min) with **Closed Gaps**: Losses @ IDs OK
- Injection with **Shutters Open**: Radiation in Experimental Areas OK
- Injection Efficiency:  $\approx 80\%$  (large  $\xi_y \approx +4$ )
- Linac and Booster Alwarys Running  $\rightarrow$  Gun and Kicker Triggers On/Off
- Users Like Top-Up (-: Mostly Top-Up Runs Scheduled :-)

## SR - Stability

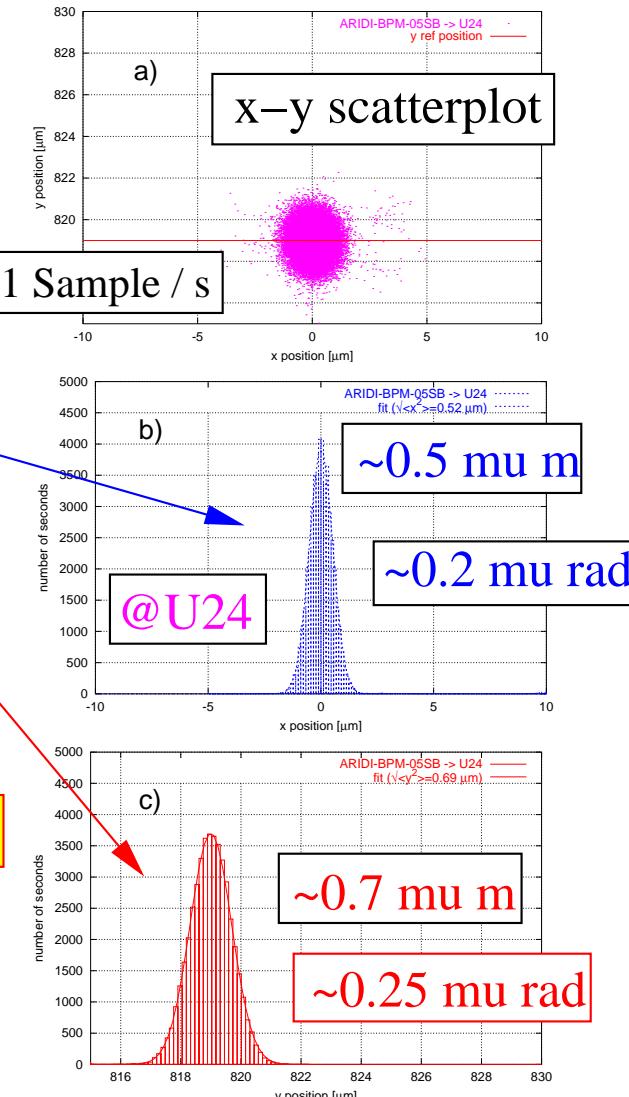
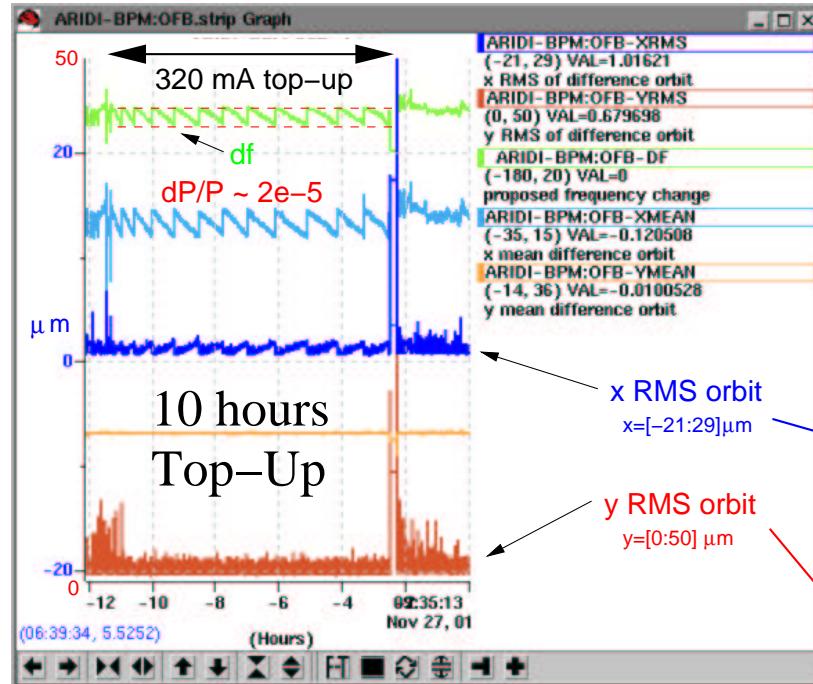
**Requirement:** Orbit jitter < 1  $\mu\text{m}$  at insertion devices

<b>Worst case Noise estimate</b>	<b>30</b>	<b>60</b>	<b>Hz</b>
Seismic measurements	300	30	nm
Damping by hall's concrete slab	neglected		
Girder resonance max amplification	< 10	< 10	
Closed orbit amplification hor./vert.	8/5	25/5	
→ Maximum Orbit jitter hor./vert	24/15	7.5/1.5 $\mu\text{m}$	
Attenuation by orbit feedback	-55	-35	dB
→ Maximum Orbit jitter hor. /vert.	40/30	130/30	nm

### Noise Measurements

Cross talk from booster ramping:	< 1 $\mu\text{m}$
Girder resonances 16 Hz and 24 Hz:	< 3 $\mu\text{m}$
50 Hz and harmonics on RF:	< 3 $\mu\text{m}$ (10 ppm $\Delta E/E$ ) (values at max. betas, no orbit feedback)

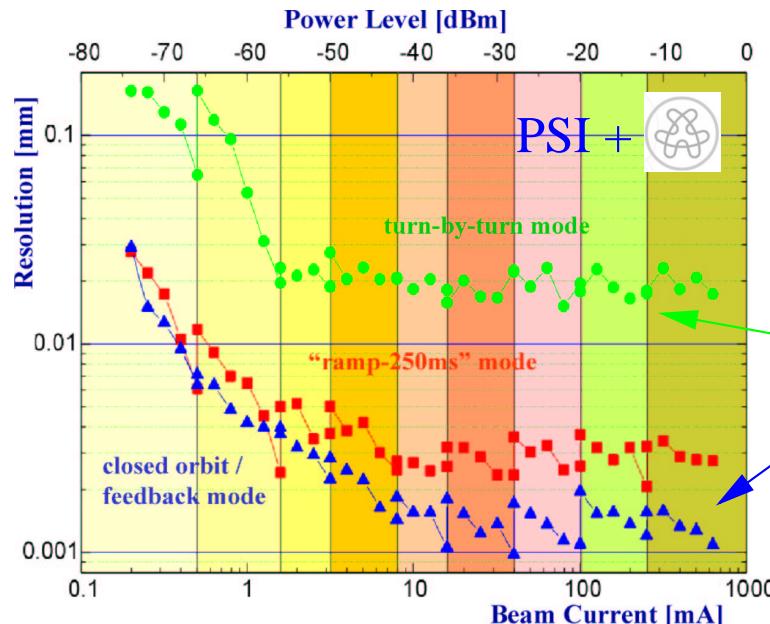
## SR - Slow Global Orbit Feedback



Slow Global Orbit Feedback (SOFB)  
 (-> THXGB001, THPRI030)

- 2 Hz Orbit Sampling Rate
  - 1/3 Hz Correction Rate (1 x/y Cycle)
  - Path Length Correction with RF
- $dE/E \sim 1e-5$
- $\rightarrow$  Closed Orbit:  $x_{rms} = y_{rms} \sim 1 \mu m$

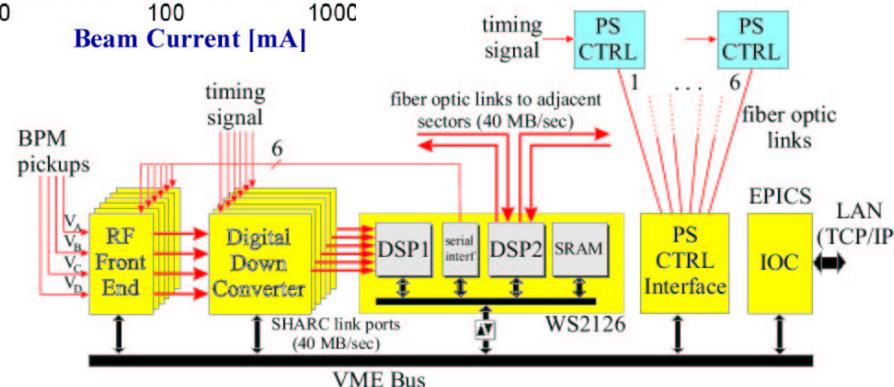
## SR - Innovative Subsystems - Digital BPM System



Only One BPM System  
in Different Operation  
Mode for All Machines

- Turn-by-Turn:  
1 MSample/s, <20  $\mu$ m
- Closed Orbit:  
4 KSample/s, <1.2  $\mu$ m

Turn-by-Turn:  
Vital for  
Commissioning

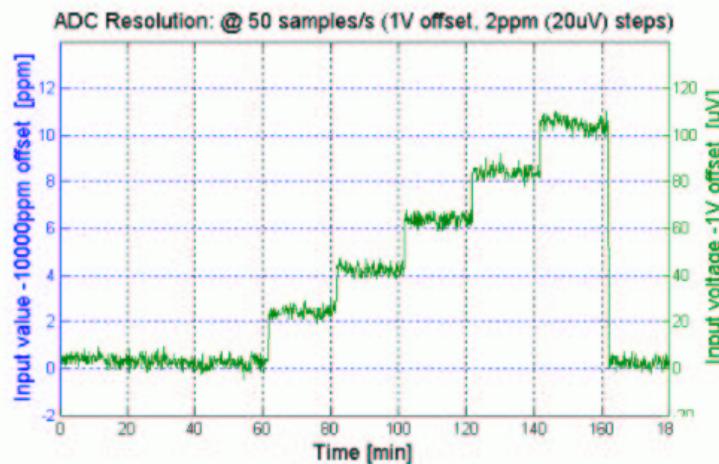


Closed Orbit Mode → Fast GlobalOrbit Feedback  
(-> THXGB001, THPRI030)

## SR - Innovative Subsystems - Digital Power Supplies

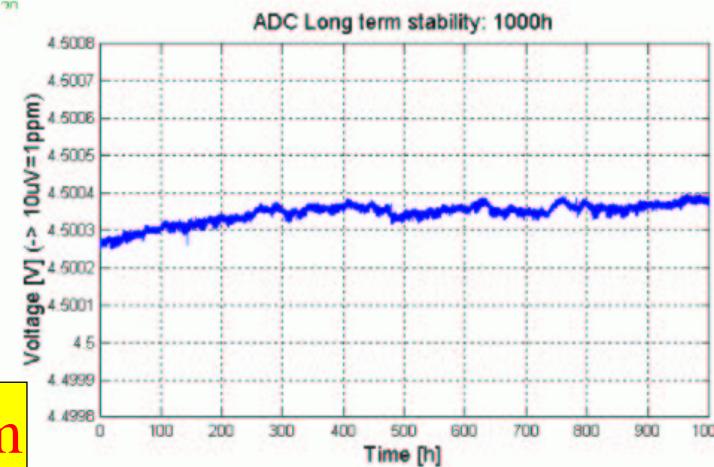
One Digital Control Unit for ~600 power supplies of the SLS

Precision of the AD converter card



- Resolution up to 1ppm
- Short-term stability (<60s) better than 10ppm

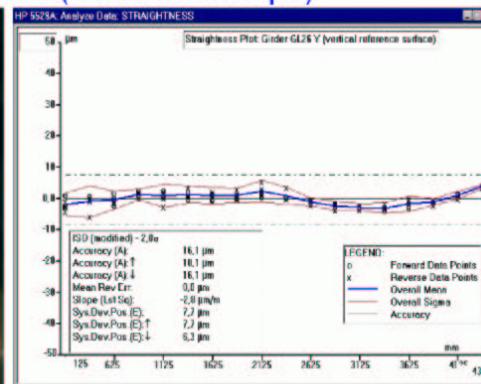
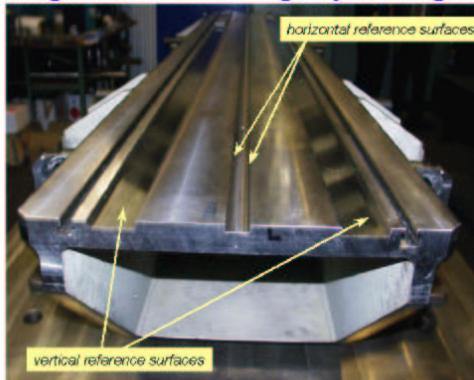
- Long-term stability (1000h) better than 30ppm
- Reproducibility better than 30ppm



Short/Long Term: 1/30 ppm

## SR - Innovative Subsystems - Magnet Girders

Magnet mounted rigidly onto girders ("MAX-2 concept")



Girder rail precision 15  $\mu\text{m}$ , Magnet axis calibration 30  $\mu\text{m}$

Girders movable in 5 degrees of freedom

Position monitoring systems on girders

Beam based girder alignment

Girder Rail Precision: 15  $\mu\text{m}$

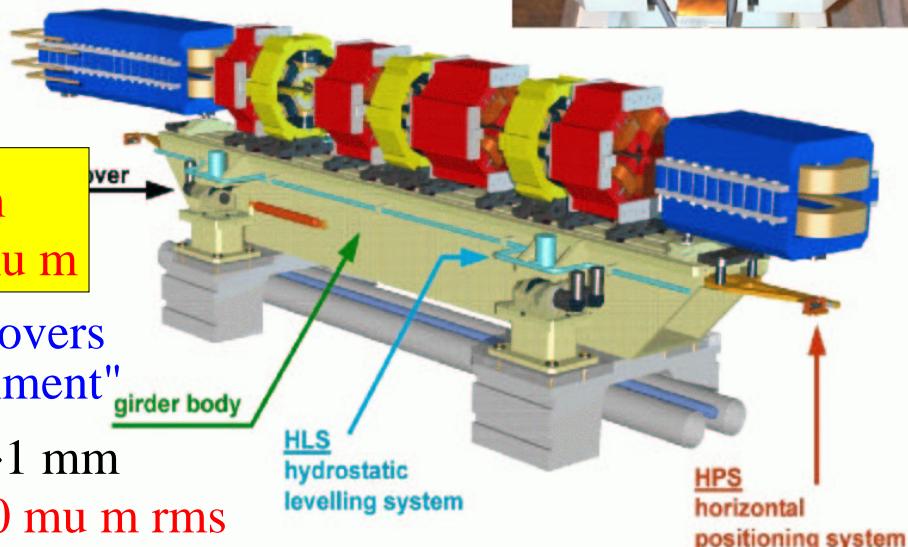
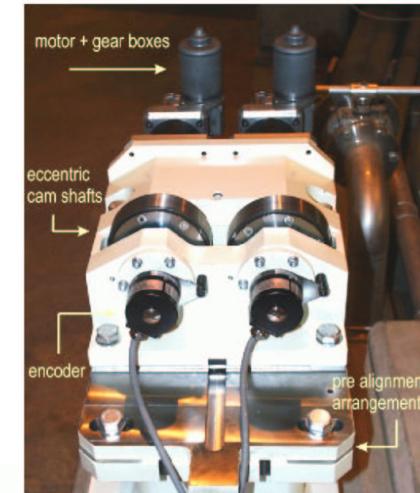
Magnet Axis Calibration: 30  $\mu\text{m}$

Remotely Controlled Girder Movers

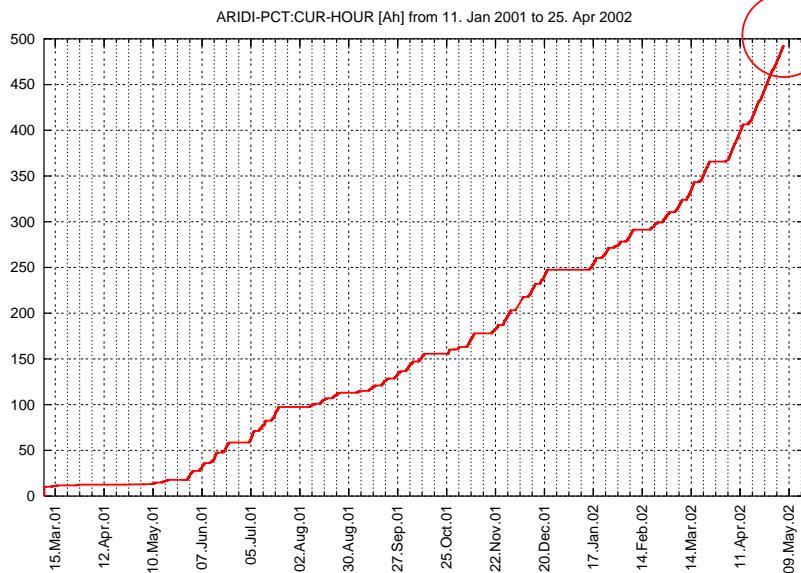
→ "Beam-Based Girder Alignment"

Null Orbit:  $x_{\text{rms}} \sim 2 \text{ mm}$ ,  $y_{\text{rms}} \sim 1 \text{ mm}$

→ Magnet Misalignments < 50  $\mu\text{m}$  rms



## SLS Operation Experience



May 2002: 500 Ah accumulated  
in 2002: 250 Ah

70% for Users

Jan–Apr 2002: 1300 h Operation for Users  
with 90% Availability

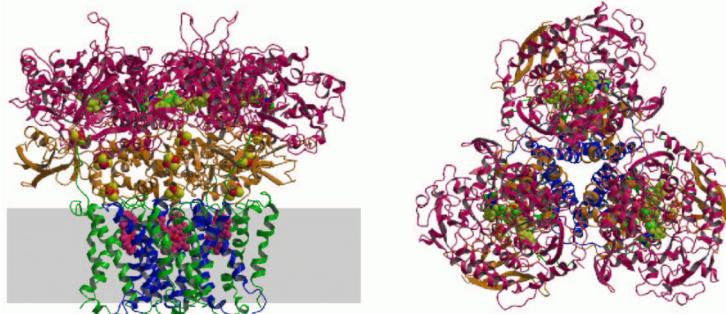
### Industrial Users @ PX Beamline in 2002:

Number of industrial users served (test shifts)	8
Number of industrial contracts signed (CH, F, D)	7
Number of industrial contracts in preparation	1
Number of shifts sold (3-12 2002)	68

68 Shifts  
Sold

### First Exciting Results from PX:

Succinate dehydrogenase (complex II) from *E. coli* at 3.1 Å (S. Iwata et al.)



space group R32, cell dimensions of  $a=b=130\text{ \AA}$  and  $c=550\text{ \AA}$   
crystals contain one monomer (120kDa) with 3 FeS clusters and one haem in ASU

NOVARTIS

Roche

morphochem

BIO TAL

Boehringer  
Ingelheim

ACTELION  
Creative Science for Advanced Medicine

serono  
biotech & beyond

proteros biostructures GmbH

### Proprietary Operation

Thursdays reserved for proprietary users  
Regular industrial user operation started in March 2002