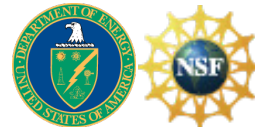


Recent SRF Developments for ERLs

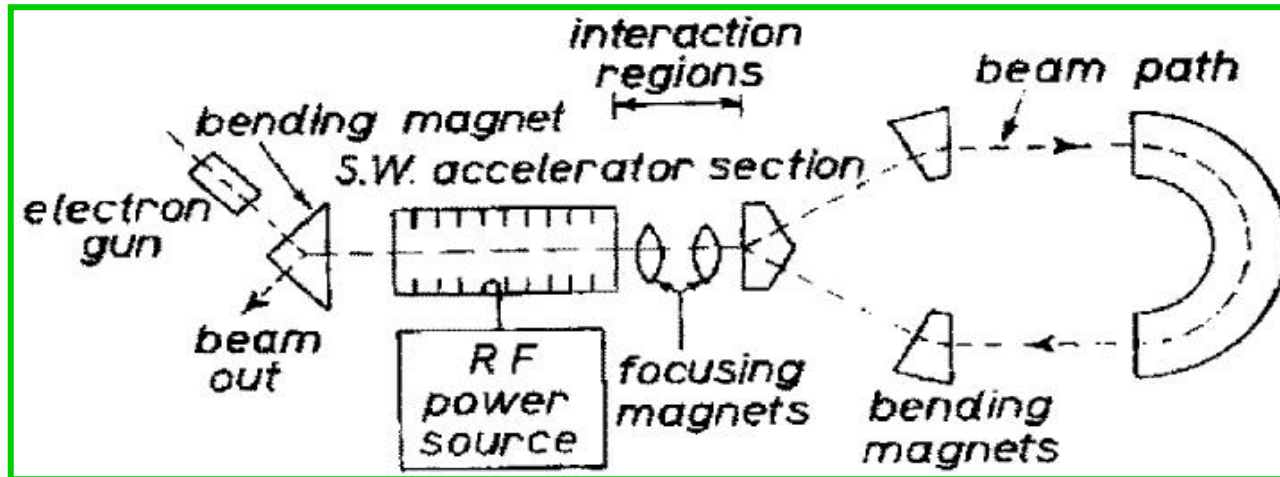


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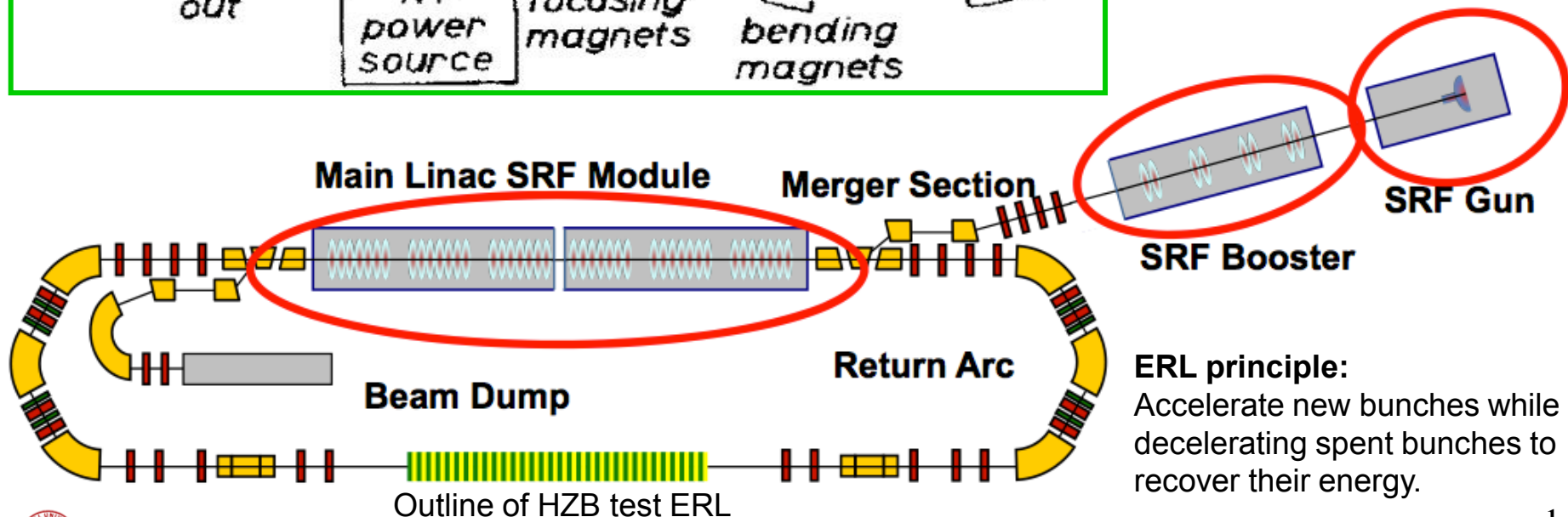
Maury Tigner and Georg H. Hoffstaetter

Cornell Physics Department and

Cornell Laboratory for Accelerator driven ScienceS and Education



1st paper on ERL
Maury Tigner, 1965



ERL principle:
Accelerate new bunches while
decelerating spent bunches to
recover their energy.



Overview



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Developments at:

Daresbury (ERL operation with commercial cryomodule, international cryomodule collaboration)

Helmholtz-Zentrum Berlin (SRF gun, test ERL loop plans with SRF)

KEK (ERL test loop plans with SRF, ERL-cavity R&D)

JLAB (ERL-FEL operation with 3 cryomodules, SRF gun)

BNL (Test ERL loop with SRF cavity, SRF gun)

Cornell (SRF injector, ERL cryomodule, SRF test with ERL beam, SRF gun simulations)

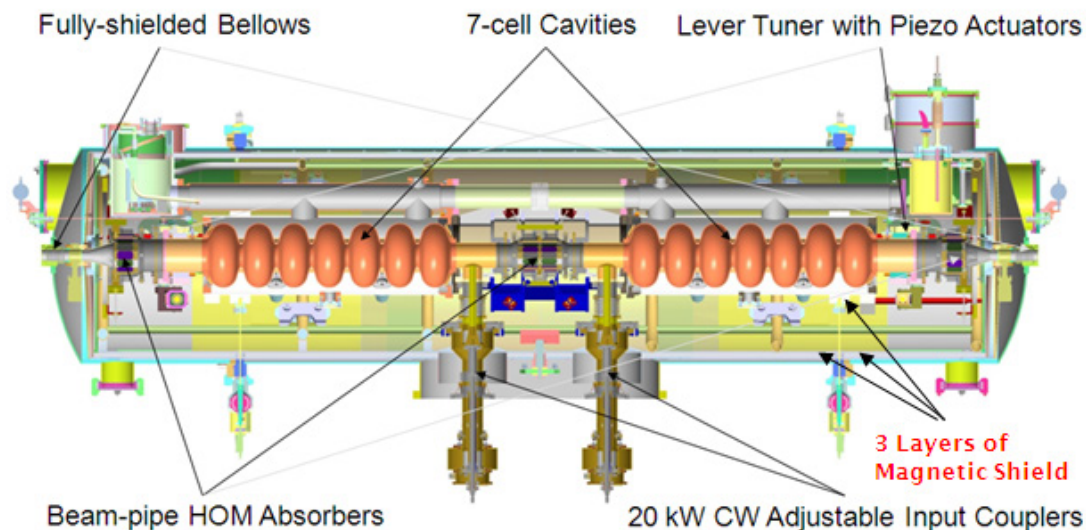


Intern. CW Cryomodule Collaboration

Host lab: Daresbury



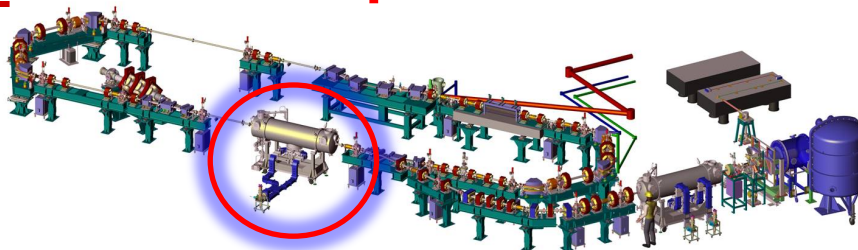
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Parameter	Target
Frequency (GHz)	1.3
Cryomodule Length	3.6m
R/Q (Ω)	762
E_{acc} (MV/m)	>20
$E_{\text{pk}}/E_{\text{acc}}$	2.23
$H_{\text{pk}}/E_{\text{acc}}$	46.9
CM Energy Gain	>32MeV
Q_0	> 10^{10}
Q_{ext}	$4 \times 10^6 - 10^8$

- Collaboration formulated in early 2005 to design and fabricate new CW cryomodule and validate with beam
- Dimensioned to fit on the ALICE ERL facility at Daresbury:
 - Same cryomodule footprint
 - Same cryo/RF interconnects
 - ‘Plug Compatible’ with existing cryomodule

See poster: TUPO013

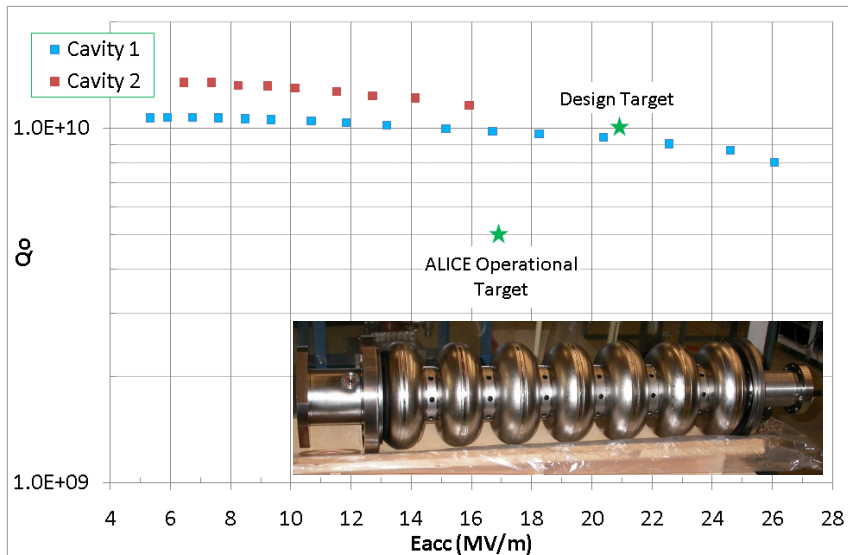


Assembly preparations at Daresbury for the intern. CW cryomodule

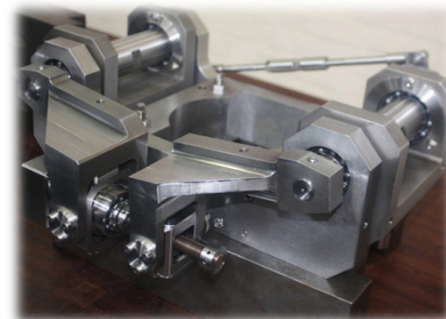
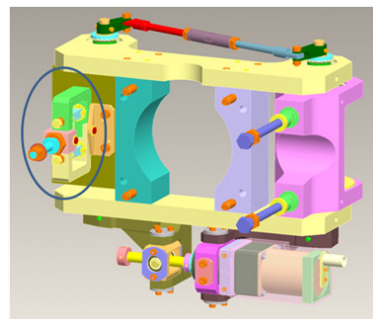


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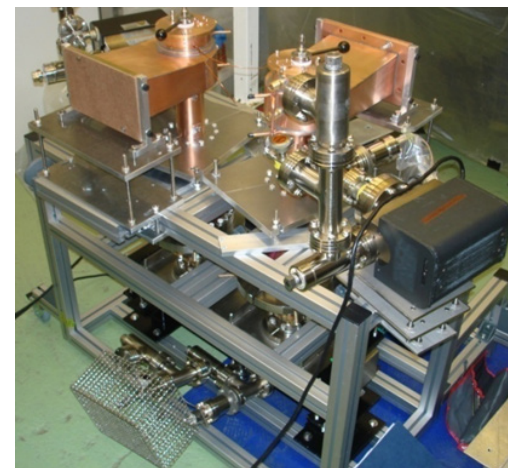
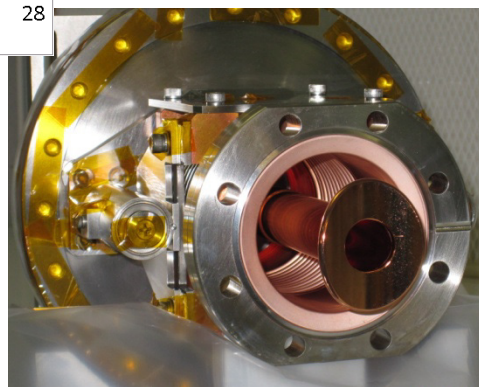
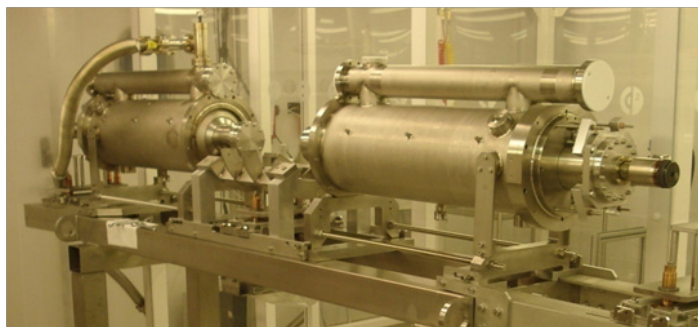
DESY superstructures modified, changed
to optimised end groups by Cornell



Modified Saclay-II tuner with wider aperture
and low voltage piezo cartridges.



Modified Cornell ERL injector coupler with a
shortened cold section.



Cold couplers installed $\Rightarrow$ awaiting HOM absorbers.
Cryomodule to be ready later this year.



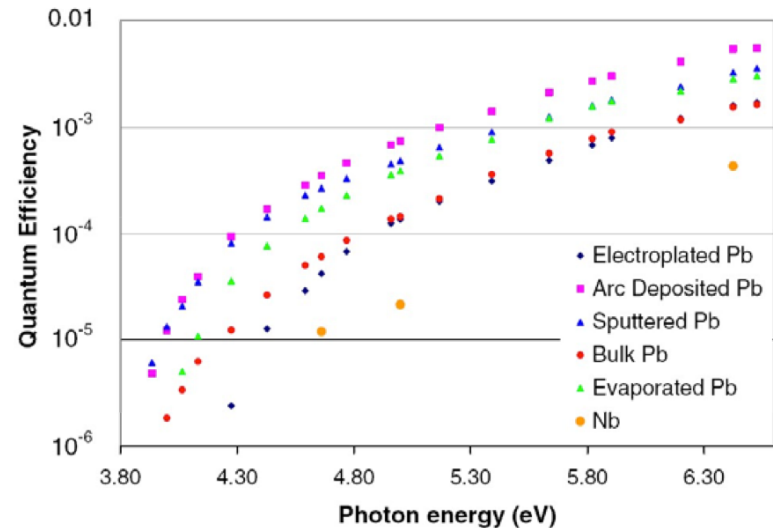
Cornell University

SRF Gun0 at the Helmoltz Zentrum Berlin

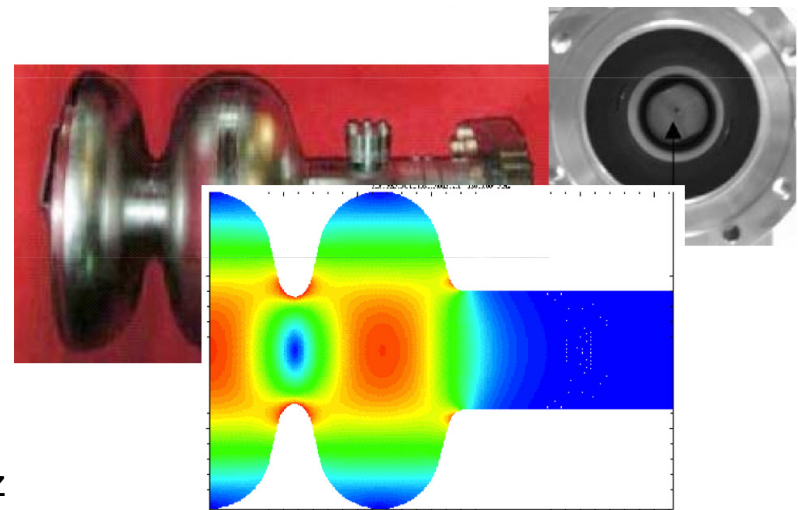


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- Utilizes a thin Pb field on the backwall of cavity as photo-electron emitter
- Pb is also a superconductor of type I with $H_c=8\text{mT}$ at 1.3GHz and 2K, and has QE at least one order of magnitude higher than Nb
- Discussed first during CW source workshop in Sep 2008, sketched during ERL09 at Cornell and then agreed on in June 2009.
 - Jacek and HZB elevate cavity from sketch to engineering design
 - Peter Kneisel builds and tests a cavity ready for beam tests at HoBiCaT
 - Robert Nietubyc coats backwall of cavity with Pb film
 - HZB prepares HoBiCaT for beam tests
 - 1st beams in April 2011



J. Smedley et al., PRST-
AB 11, 013502 (2008)

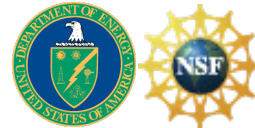


Gun0 takes advantage of the work done by Jacek Sekutowicz and others for hybrid Nb/Pb gun cavities



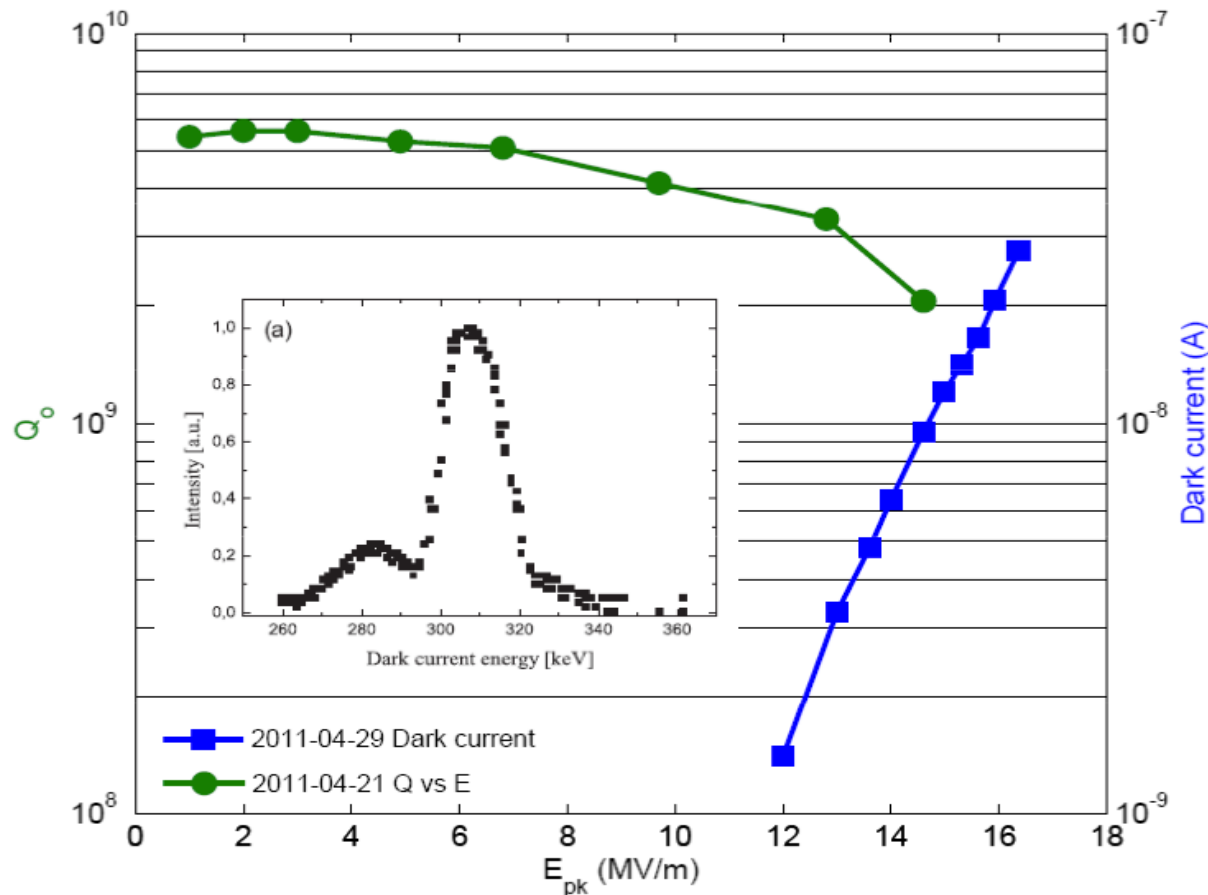
Helmoltz Zentrum Berlin

Gun0 SRF properties

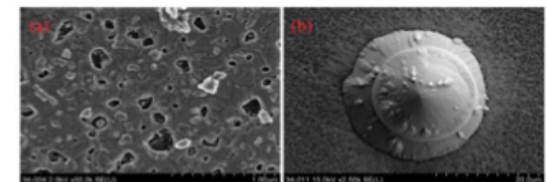


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Q vs E_{pk} and dark current measurements at HoBiCaT



- Q₀ slightly lower compared to last measurement at JLAB
- So far we set safety limit to 15 MV/m
- Dark current kicks in above 10 MV/m, increases exponentially → field emission from cathode spot?
- SEM/EDX reveal Pb droplets and flawed Pb film on Nb surface
- Energy spectrum of dark current suggests emission around 90 deg of RF



R. Barday, T. Kamps, A. Neumann, S. Schubert et al Proc. of DIPAC 2011



Cornell University

Maury Tigner and Georg Hoffstaetter, Cornell

SRF Conference, Chicago/ILg 07-25-2011

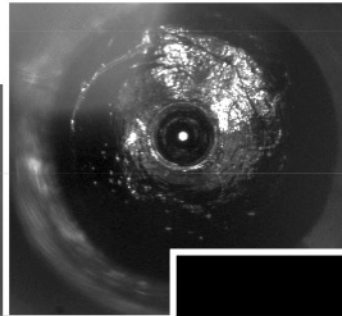
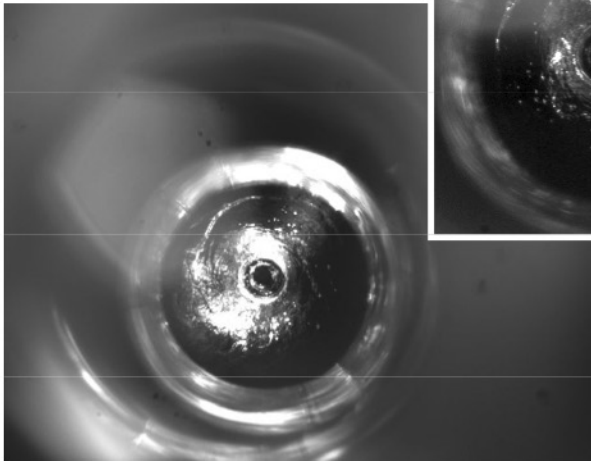
Helmoltz Zentrum Berlin

Gun0 beam tests



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First beam of photoelectrons from Pb cathode generated and accelerated at 21st April 2011, < 2 years after project approval



Switch on RF, adjust phase, steer and focus with solenoid
Measure QE of $1 \cdot 10^{-5}$ at 260 nm
Next laser cleaning of cathode

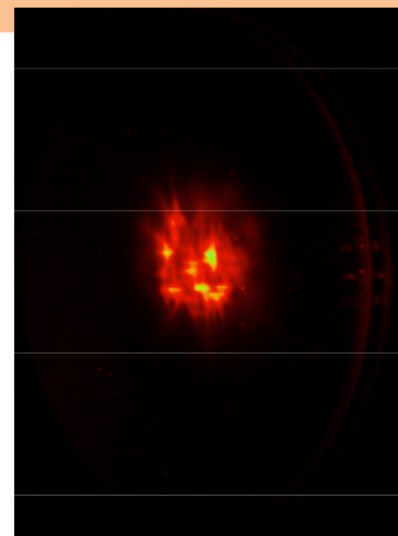
$I_{\max} = 20 \text{ nA}$ for 8kHz
2ps long bunches

$\lambda_{\text{Laser}} = 260 \text{ nm}$, 4.76eV
QE of Pb = $6.5 \text{ E-}5$
Can be > 5 X better

$W_{\text{tot}} = 1 \text{ mJ}$
 $W_{\text{pulse}} = 0.125 \mu\text{J}$

$q_{\text{bunch}} = 2.5 \text{ pC}$

Start with steering of laser beam spot on backwall of cavity

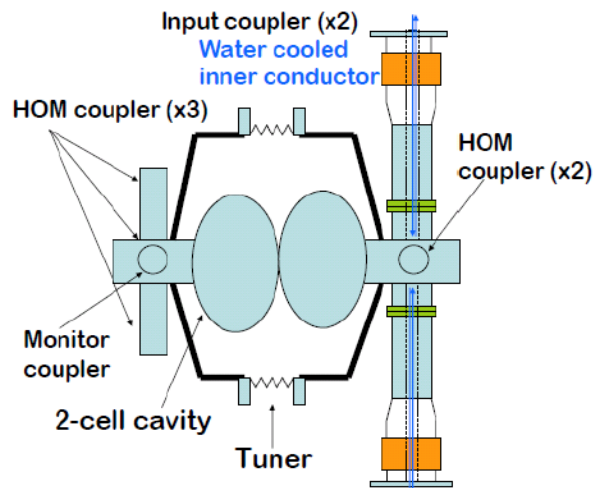


T. Kamps et al, Proc. of IPAC 2011 (planned)

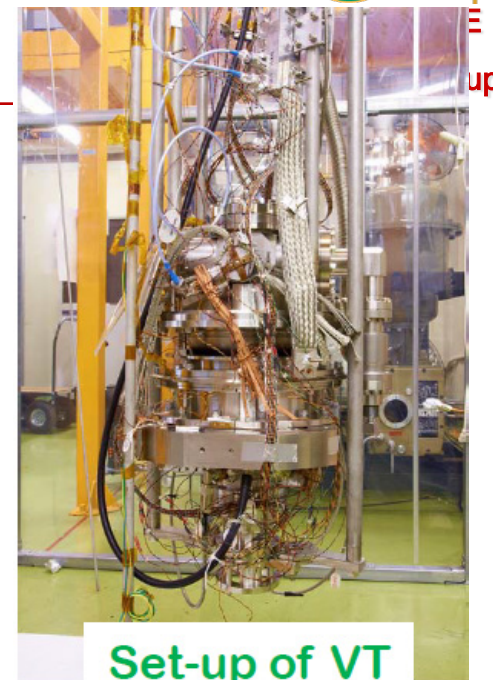
New 1.5cell at Jlab for 9/2011 with better coating



R&D of Injector for cERL test loop at KEK



Three 2-cell cavities with 5 HOM couplers



Set-up of VT

Six power couplers for double feed system

	V_{acc} [MV]	P_{rf} [kW]
Cavity-1	1.5	10
Cavity-2	2.5	25
Cavity-3	2.5	25

($I_{beam} = 10$ mA, P_{rf} /coupler)

- Each 2-cell cavity has 5 HOM couplers
- Vertical tests in progress
- Module assembling starts early 2012



Six cw input couplers



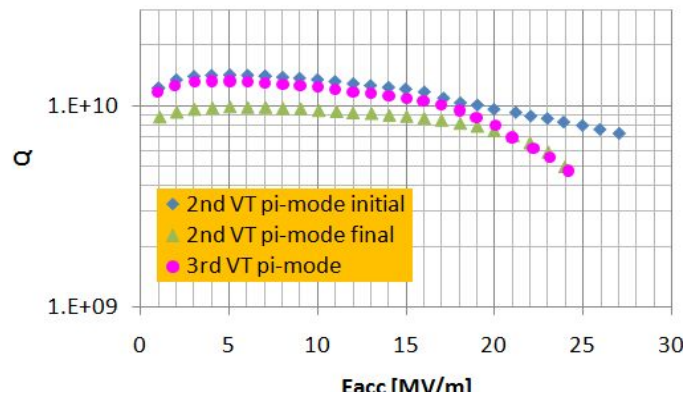
High power test stand

R&D of main linac for cERL test loop at KEK

Power coupler (x 2)



Power: CW of 20kW
Coupling: variable 1 to 4E+07
Ceramic: 99.7% Al₂O₃
Cooling: N₂ gas for inner conductor
Impedance: 60Ω
Module assembly start: summer 2012



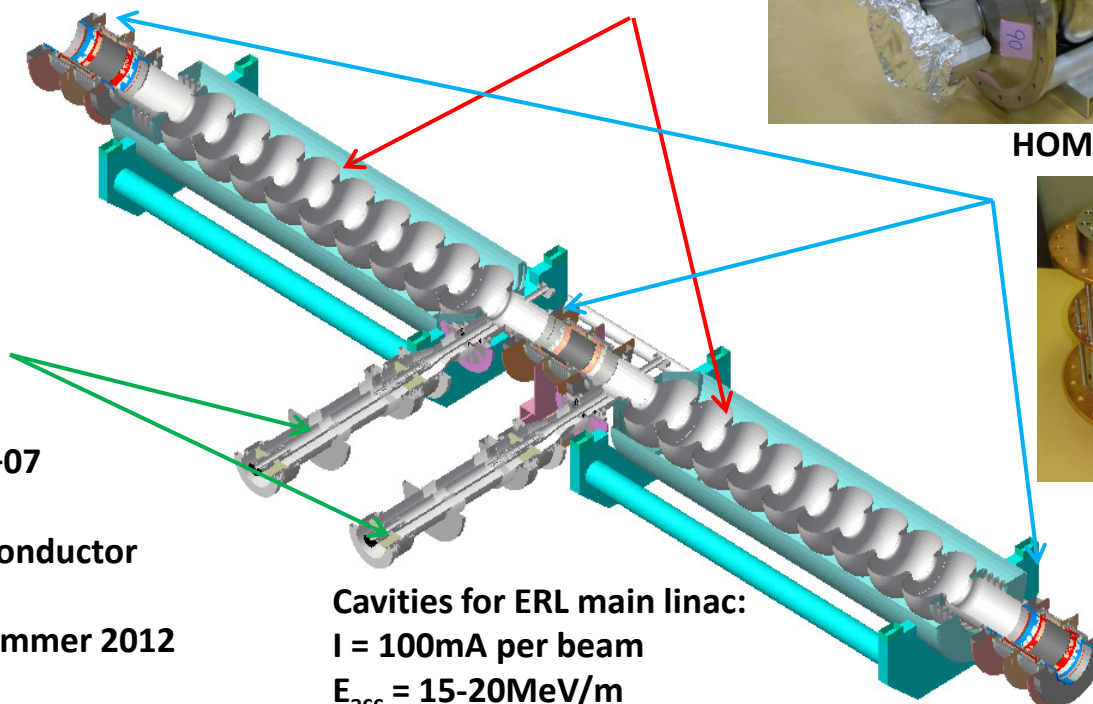
9-cell ERL cavities with fluted beam pipe



HOM dampers (x3)



IB004 ferrite
Comb type RF shield
LN₂ cooling
& 5K anchor flange
Power > 150W

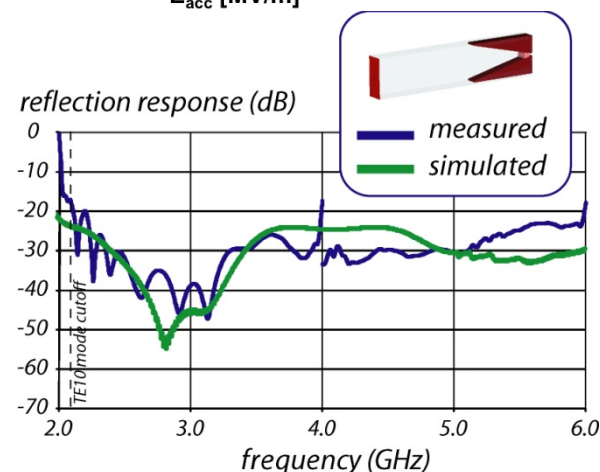
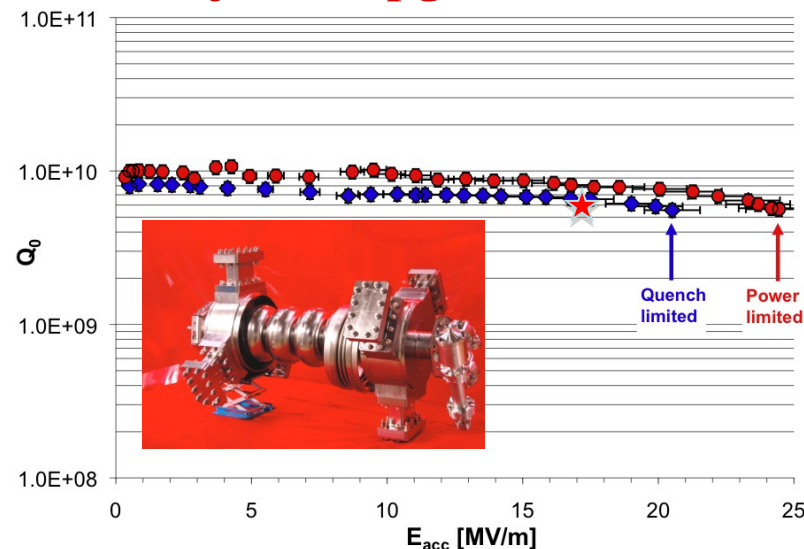
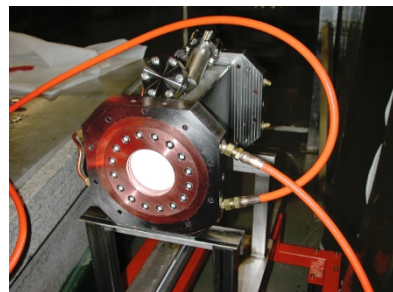
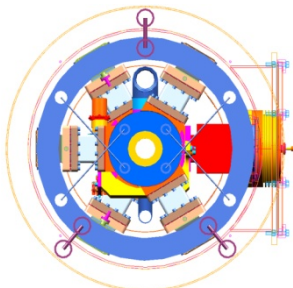
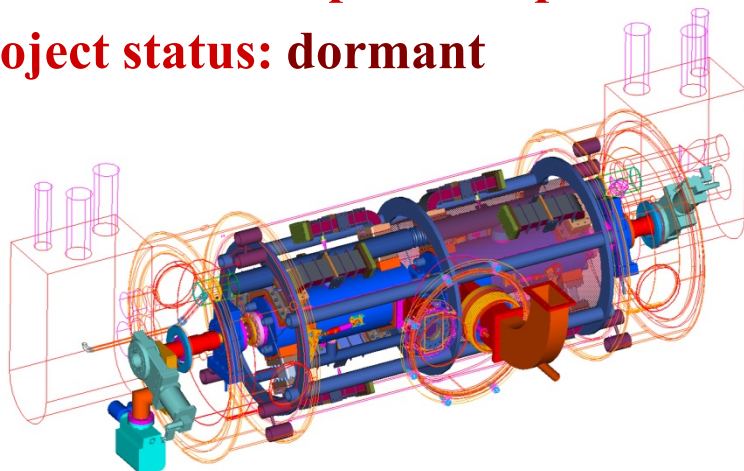


Cavities for ERL main linac:
I = 100mA per beam
E_{acc} = 15-20MeV/m

JLAB SRF R&D for ERLs

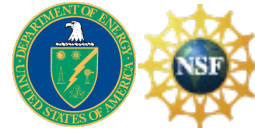
1497 MHz high-current cryomodule

- High-current module concept for JLab ERL / injector upgrade
- 2 cavities built and qualified
- Window qualified to 60 kW
- HOM load concept developed
- Project status: dormant



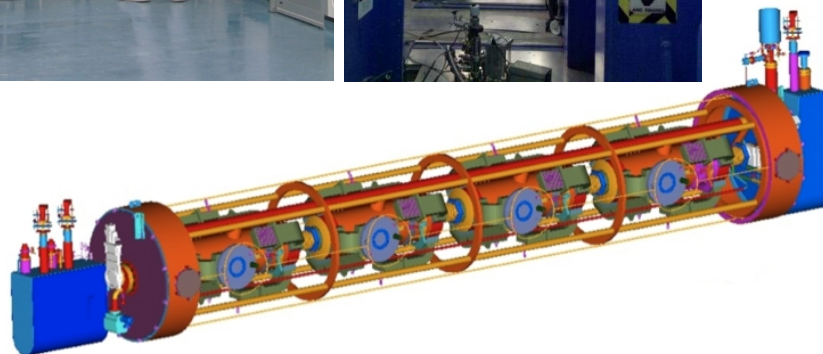
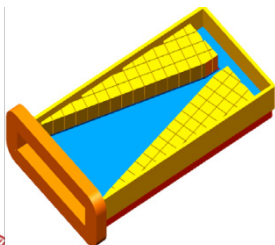
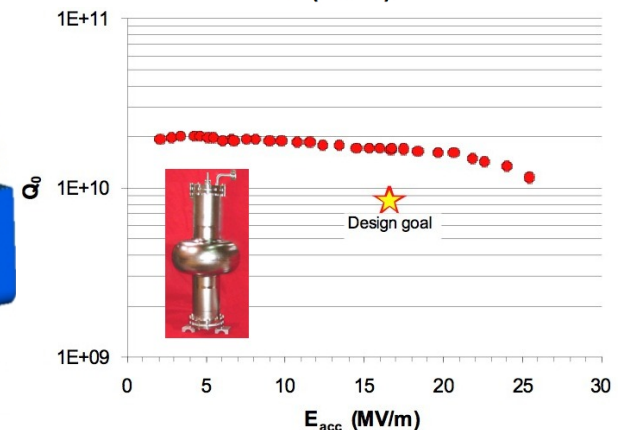
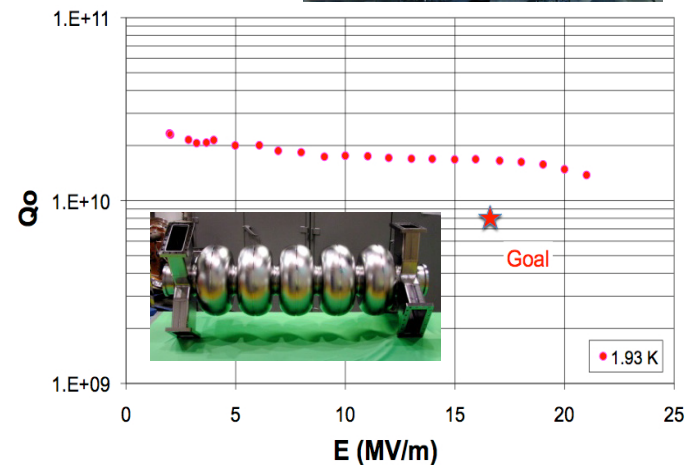
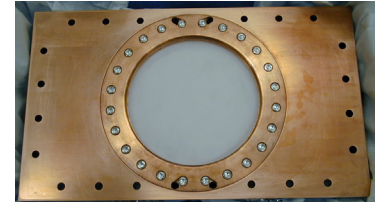
JLAB SRF R&D for ERLs

748.5 MHz high-current cryomodule



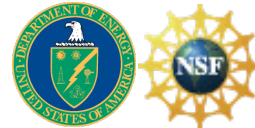
CLASSE
SRF Group

- Ampere-class module aimed at shipboard FELs
- One test each of single cell and 5-cell
- Window and HOM load concepts developed
- Project status: transferred to industry



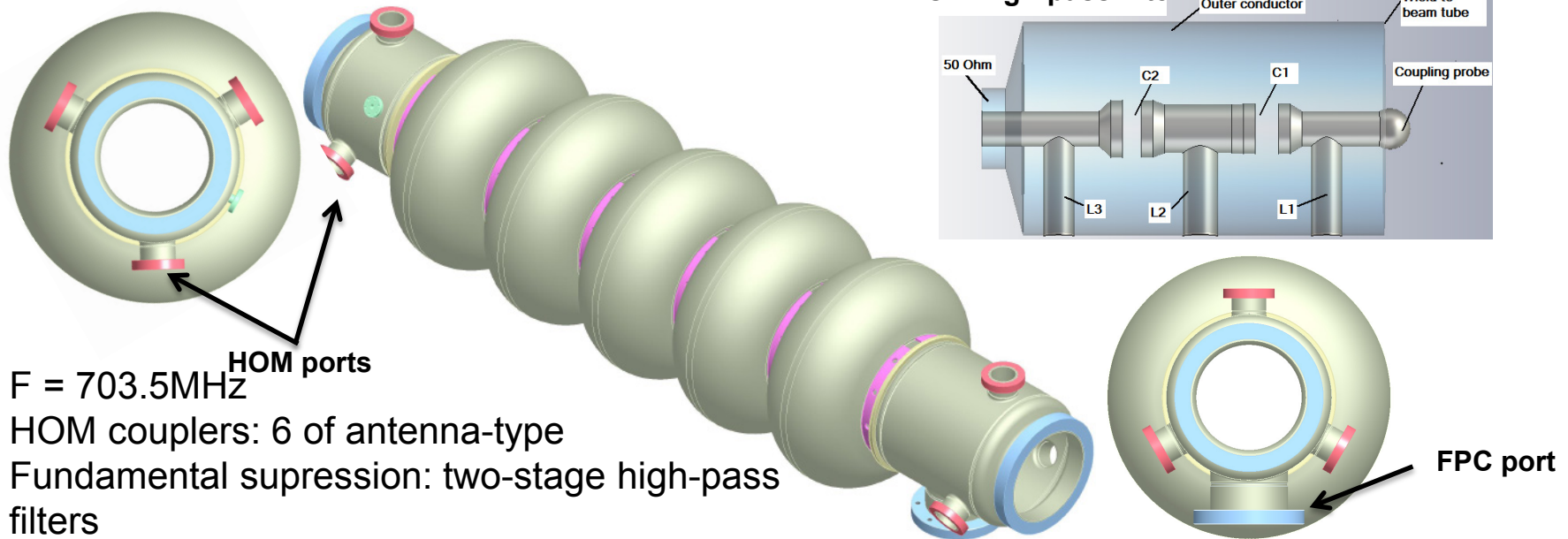
Cornell University

5-cell SRF cavity with strong HOM damping for eRHIC at BNL



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SRF Group



$F = 703.5 \text{ MHz}$

HOM couplers: 6 of antenna-type

Fundamental suppression: two-stage high-pass filters

$E_{\text{acc}} = 20 \text{ MV/m}$

$N_{\text{cav}} = 240$ for eRHIC

- A five-cell 703.5 MHz SRF cavity (BNL3) for high-current applications is under development at BNL.
- The cavity is optimized and designed for applications such as eRHIC and SPL.
- Three antenna-type HOM couplers will be attached to a large diameter beam pipes at each end of the cavity and will provide strong damping while maintaining good fill factor for the linac.
- A two-stage high-pass filter rejects fundamental frequency, allows propagation of HOMs toward an RF load.
- A copper model of the cavity is fabricated to study effectiveness of the HOM damping scheme. The niobium cavity is expected to be ready by the end of 2011 [**MOPO040, MOPO059**]

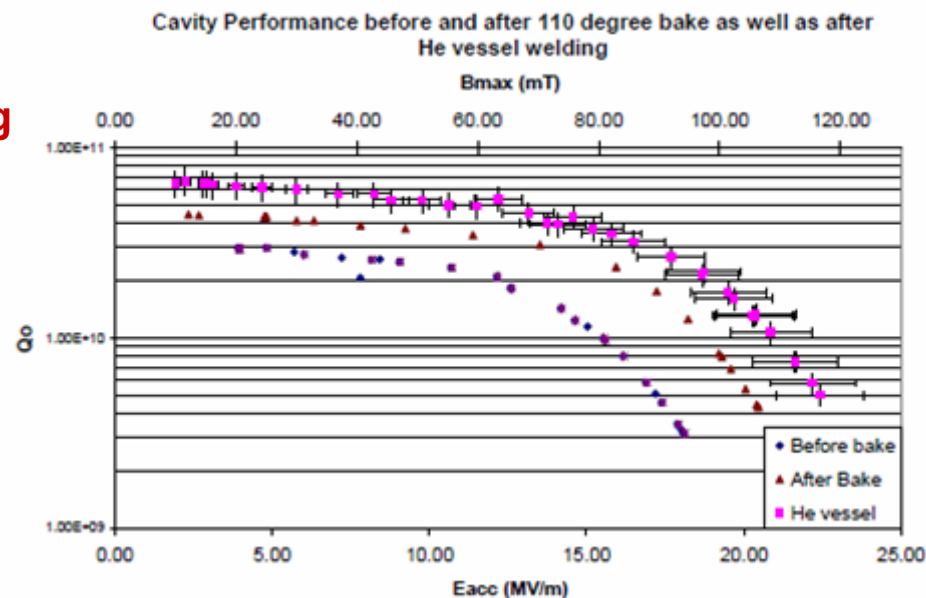
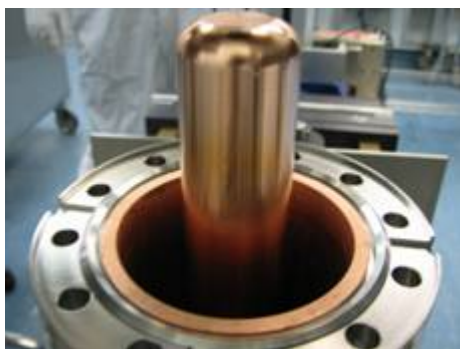
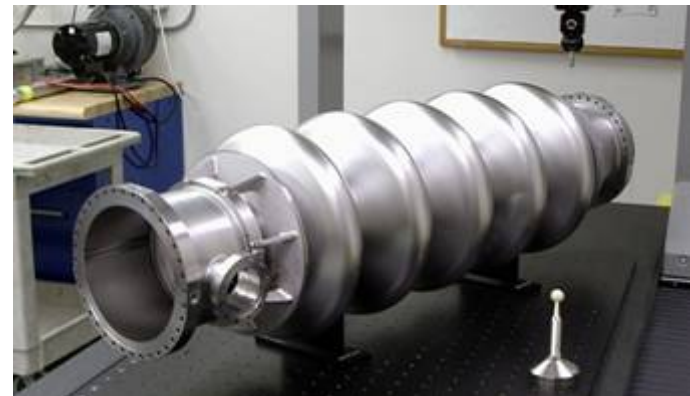


ERL test loop at BNL: 5cell SRF Cavity



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SRF Group

- 5 cell SRF cavity, 17 cm iris, 24 cm beampipe
- 703.75 MHz, 20 MV/m @ $Q_0=1e^{10}$
- No trapped HOMs
- Cavity is inherently stiff, so no additional stiffeners are needed
- Coaxial FPC for power delivery
- Ferrite Dampers for HOMs
- 5 K heat intercept on beampipe
- Mechanical Tuner with 100 kHz tuning range, piezo provides 9 kHz fast tuning



ERL SRF Gun at BNL

Design Parameters	Units	Value
Frequency	MHz	703.75
Iris radius	cm	5
Equator Diameter	cm	37.9
Cavity length	cm	25
Beam kinetic energy	MeV	2
Peak electric field	MV/m	35.7
Peak magnetic field	A/m	58740 (73mT)
Stored energy	Joule	8.37
Ratio of Bmax/Emax	mT/(MV/m)	2.1075
Ratio of Emax/Eacc		1.3998
QRs (geometry factor)	Ω	111
R/Q	Ω	62
Qe (external Q)		37000
Power input	MW	1
Maximum current	mA	500
Emittance at 1.4 nC	$\mu\text{m rms normalized}$	1.4
Cathode recess	mm	1
Cathode spot size	mm diameter	5
Emission phase	Degrees	25
Longitudinal loss factor	V/pC	0.7
Transverse loss factor	V/pC/m	32

Two 704MHz SRF gun have been built



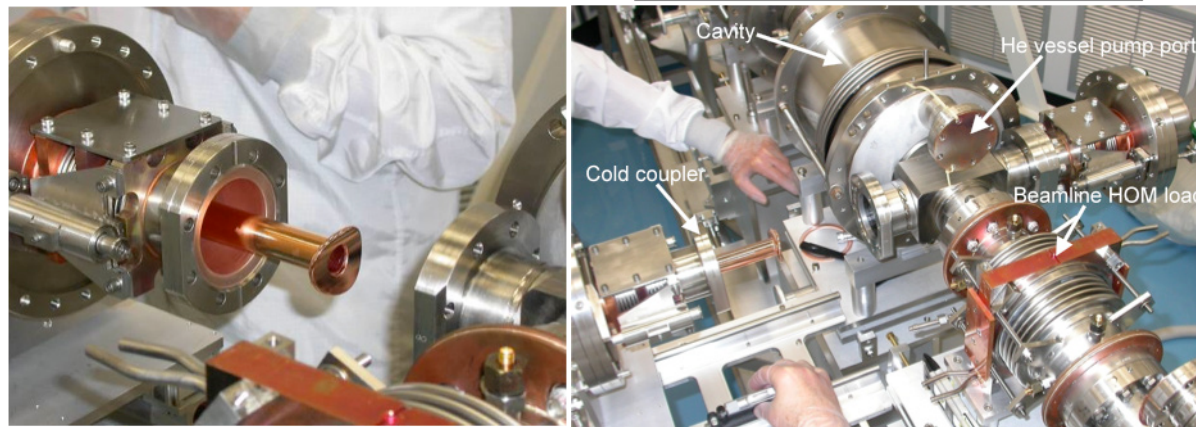
- Large grain gun will be used for continue mutipactoring studies
- Small grain is under hermetic string assembly in JLab. Will be installed and commissioning at ERL in fall 2011
- CsK₂Sb Photocathode lab produces and transports cathodes to gun.
- SRF gun will test diamond e-amplifier

Rebuilding and Improving the Cornell ERL Injector

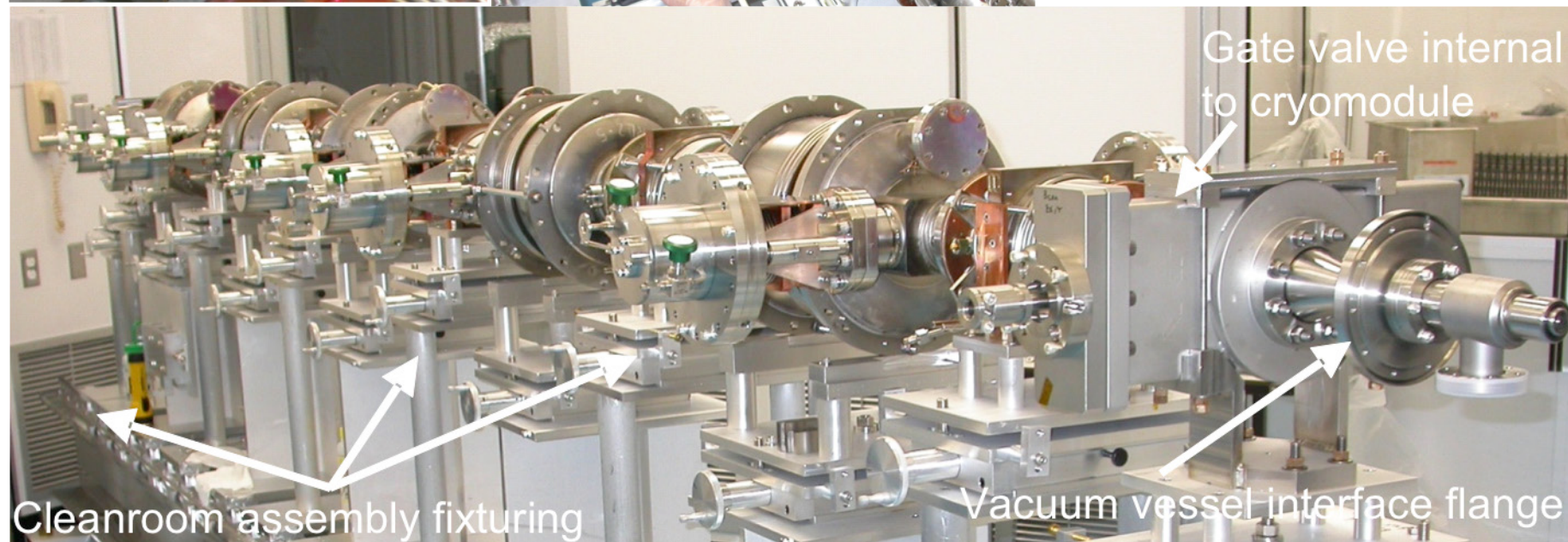


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Attach cold couplers to beamline string



- Beam showed absorber plates charging up at 80K
- Removal of exposed absorber plates
- Installation of appropriate plates in shielded bellows region

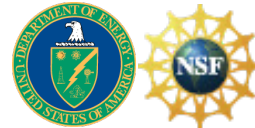


Cornell University

Maury Tigner and Georg Hoffstaetter, Cornell

SRF Conference, Chicago/ILg 07-25-2011

Achieved milestones at Cornell's SRF ERL injector



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Peak DC-power supply voltage: 750kV

Peak DC-gun voltage: 440kV

Peak DC-beam current: 25mA

Peak bunched-beam current: 25mA

Peak charge per bunch: 200pC

Typical bunch length: 2ps

Smallest normalized thermal emittance: 0.25 mm mrad/mm radius

Smallest normalized emittance after gun at 80pC: 1.8 mm mrad

Smallest normalized emittance after injector at 80pC: 2.6 mm mrad

Largest SRF-injector cavity Q_0 : $1.e10$

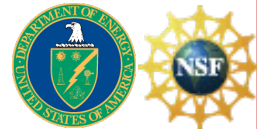
Largest injector-coupler power: 60kW

Largest SRF-cavity voltage: 13MV/m



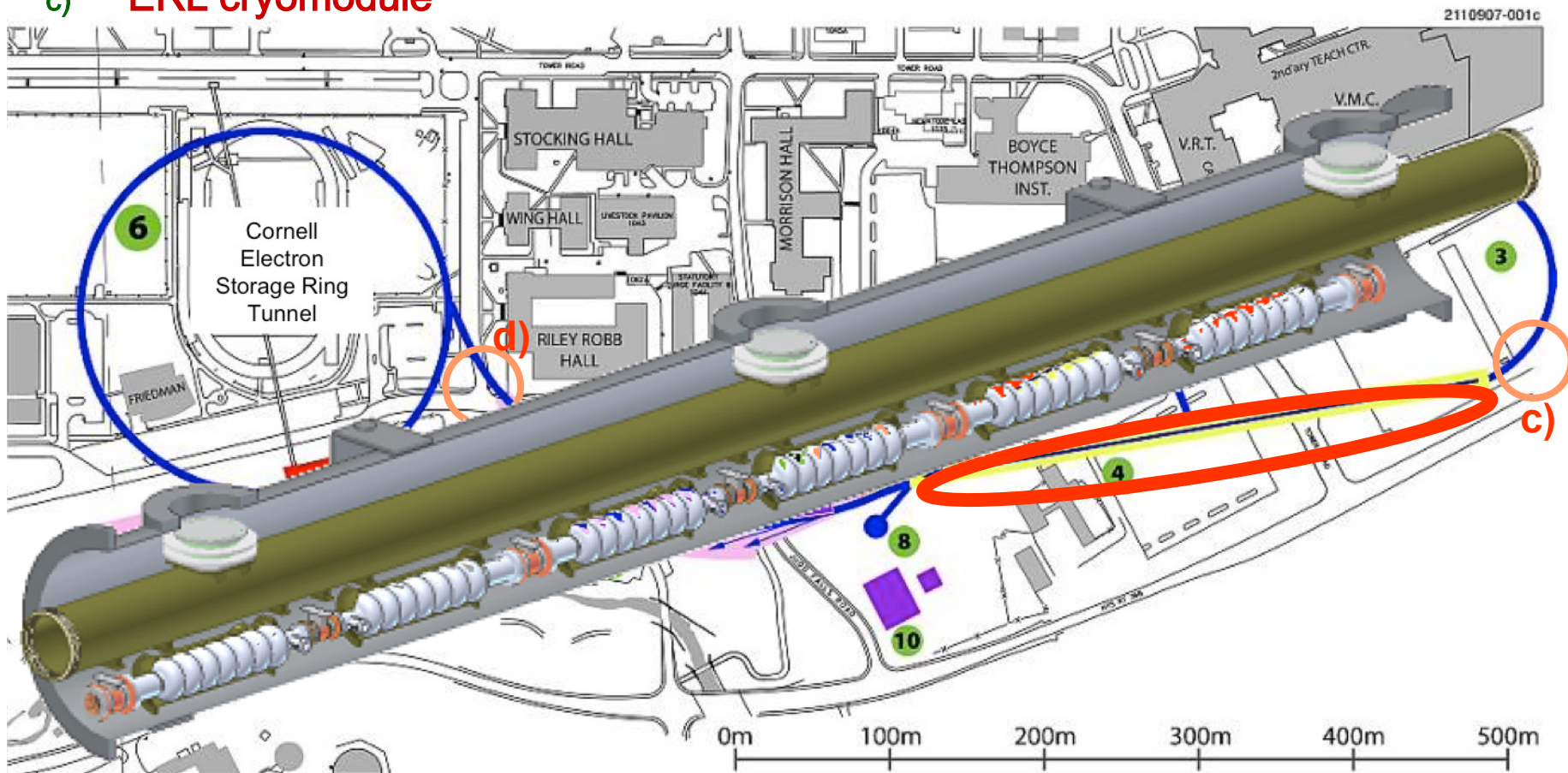
ERL Phase1B funding: 2010-2014

Pre-construction and industrialization



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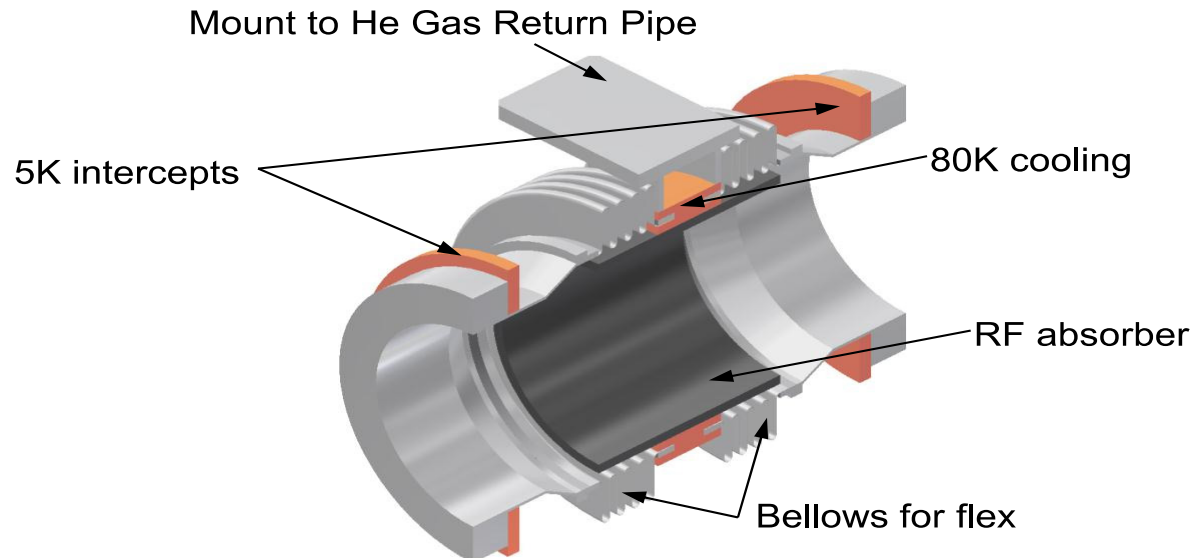
- a) Continued Gun R&D
- b) High-brightness beam physics
- c) **ERL cryomodule**
- d) ERL Undulators
- e) Other X-ray beamline R&D



Cornell University

ERL Phase1B progress for SRF

- Engineering design of 7-cell cavity, dumbbells ready, v-test of 1st cavity in Sept.
- Engineering design of 8 HOM absorber, parts ready for bracing
- Engineering design and quote for SC quadrupole/corrector/BPM package
- Horizontal test to evaluate midfield Q in early 2012
- Horizontal test with beam for HOM measurements in 2013
 - Incorporate a full-circumference heat sink to allow >500W dissipation @ 80K
 - New beamline flanges, variations of the “Zero Impedance Flange”



END

Thanks for slides to
Peter Macintosh (for Daresbury)
Jens Knobloch and Torsten Kamps (for HZB)
Takaaki Furuya and Eiji Kako (for KEK)
George Neil (for JLAB)
Ilan Ben-Zvi (for BNL)