

Overview of CW input coupler for ERL

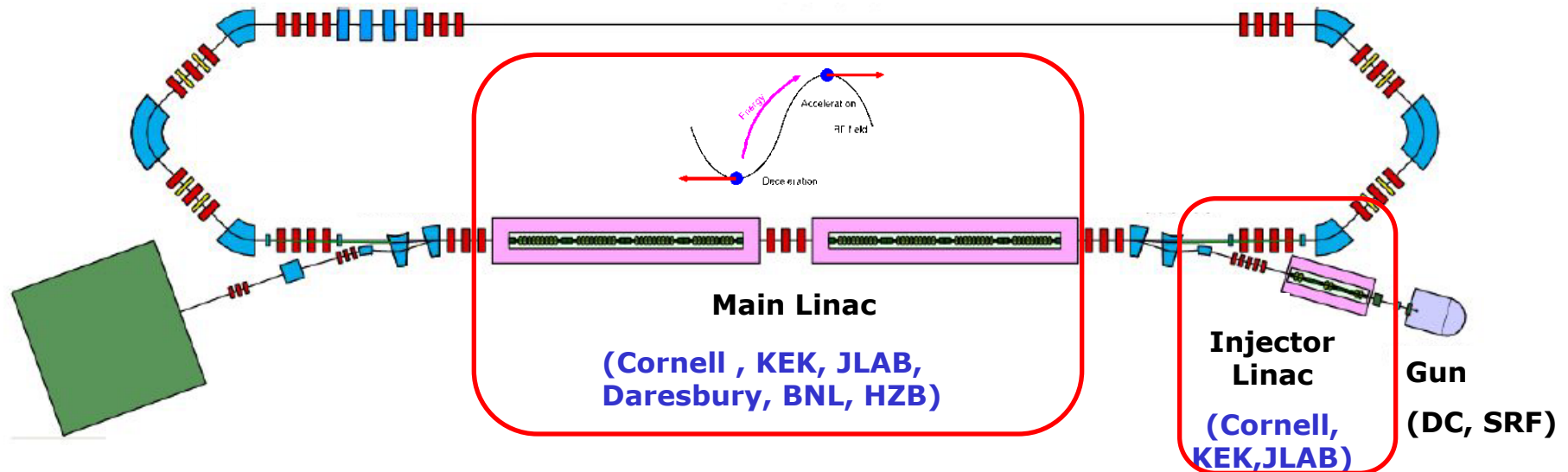
Hiroshi Sakai

High Energy Accelerator Research Organization (KEK)

Acc. Div .7th.

Coupler roles & requirements for CW-ERL

ERL design

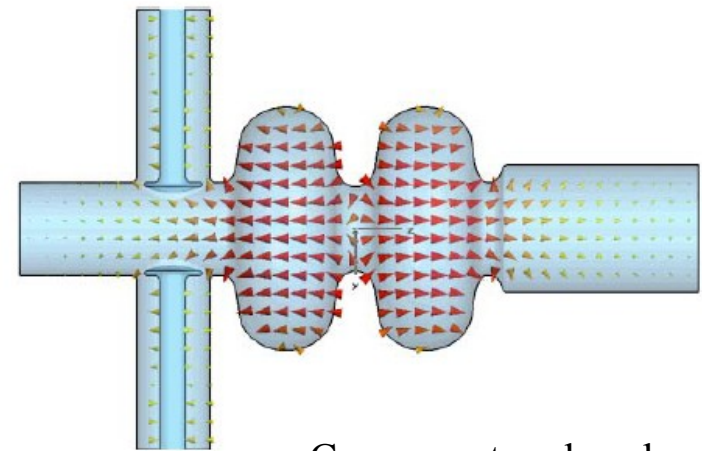


- **Passive device able to transfer Power from Source to beam loaded cavity with optimised reflection**
 - **Injector – High Powers and Strong Coupling (TW)**
 - **Linac – Low Powers Weak Coupling (SW) due to Energy Recovery**
- **Separate between atmosphere and vacuum by window. Assembly of Cold windows are seen as important to hermetically seal a smaller cold mass in the clean room.**
 - **We should be optimized position of ceramic window and number of window.**
- **Connect room and cryogenic temperatures not to leak the heat load to cryomodule.**
- **Provide appropriate coupling for different operating modes (different beam current)**

Specified for ERL operation

- **Injector**

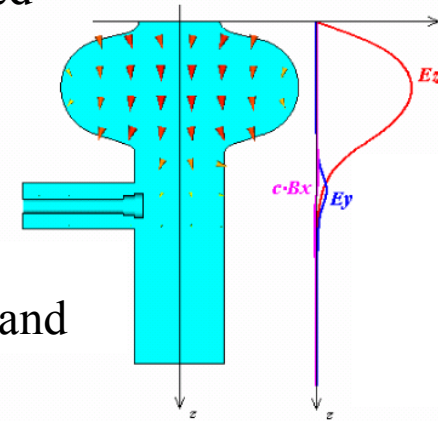
- High beam current, low beam energy.
- That leads to high RF power, strong coupling and requirements of minimal field perturbations due to couplers.
- High RF power delivered to the beam is **the most challenging** factor. (More than 50kW TW)
- For minimizing perturbation of beam motion, couplers should be placed symmetrically (in pairs) or compensating stubs should be used.



Compensate placed symmetrically

- **Main linac**

- High beam energy. But low RF power thanks to Energy Recover
- That leads to low RF power, weak coupling ($Q_{ext} = 1 \cdot 10^7 - 1 \cdot 10^8$) and weak restrictions on field perturbations due to couplers.
- Verifying microphonics effect is one of the most important issues.
- Reliability & Cost factor are another important issues due to fabricate large number of couplers.



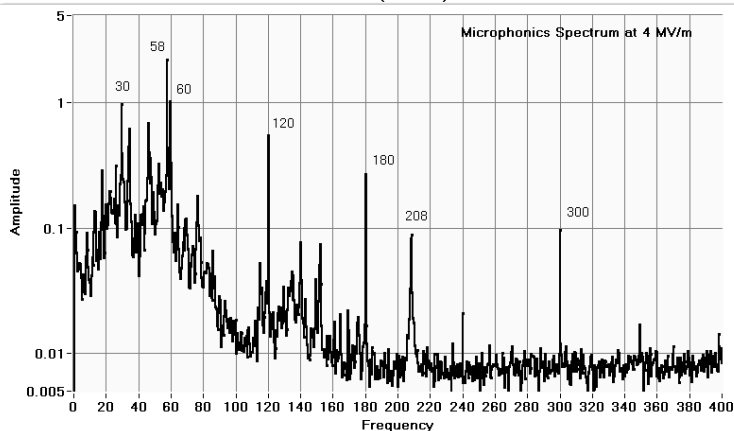
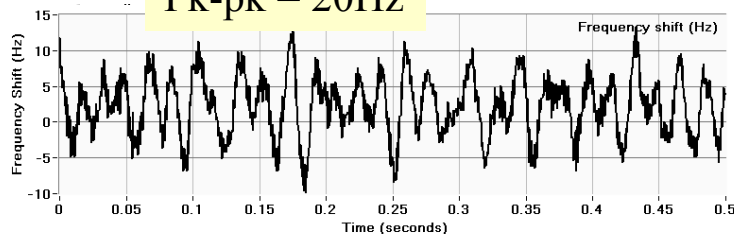
Coupler kick

Microphonics vs RF power

$$P_g = \frac{V_c^2}{4(R/Q)Q_L} \left(1 + 4Q_L^2 \left(\frac{\Delta f}{f} \right)^2 \right)$$

For main linac, no beam power & RF power requirements are determined by microphonics (+ possible beam loss, beam return time errors, etc.) To keep stable operation, **Sophisticated Feedback control is needed** .→ **Challenging issue**

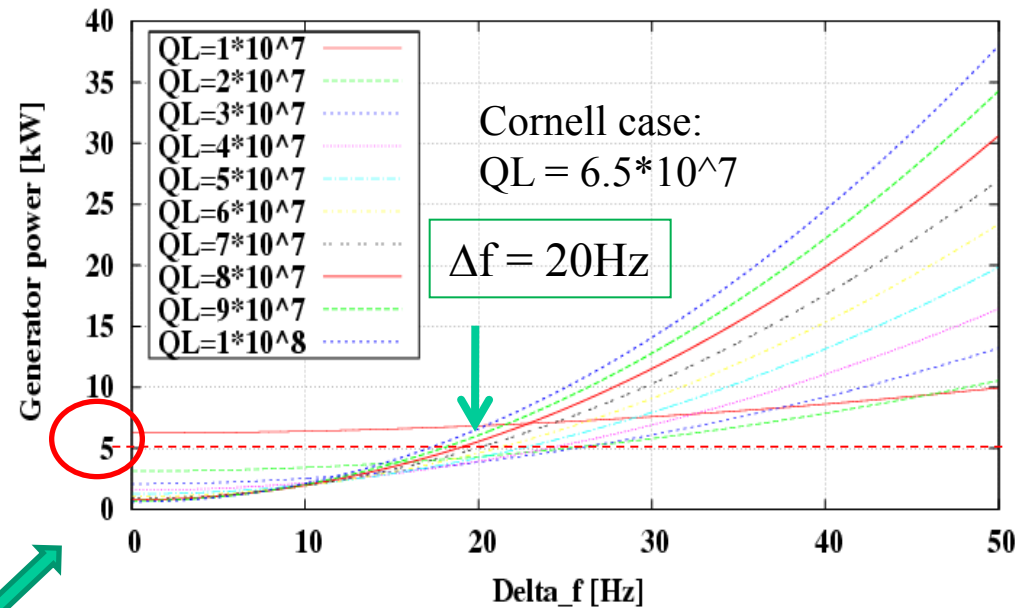
Pk-pk = 20Hz



Microphonics of CEBAF 5cell cavity

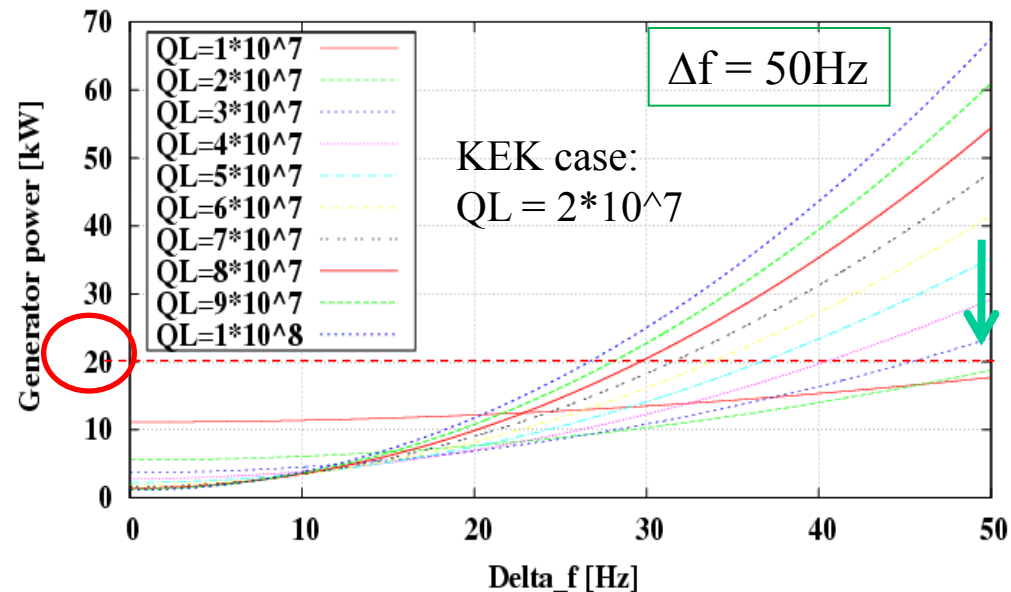
Desirable

f vs Pg (15MV/m)



More severe case

f vs Pg (20MV/m)



Coupler Design Options for ERL

Waveguide

- o Lower surface electric field
- o higher thermal radiation
- o No easy tuning

CESR waveguide

- >250kW
- 500 MHz
- WG Bend shields cold window from beam.



JLAB (CEBAF, JLAB-FEL)

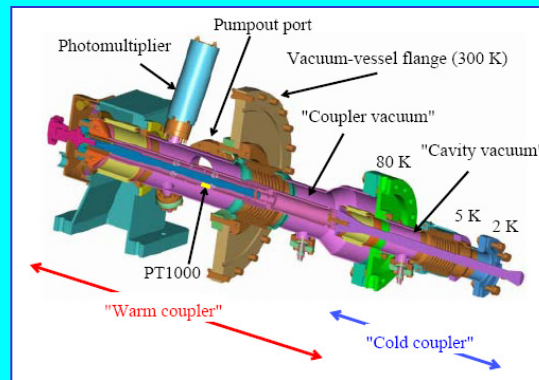
Coaxial

- o Smaller heat leak
- o Easier to make variable
- o Easier to handle multipacting

•Cylinder ceramic (TTF type)

TTF-III

- 1.3GHz
- 2 Windows
- Adjustable Qext

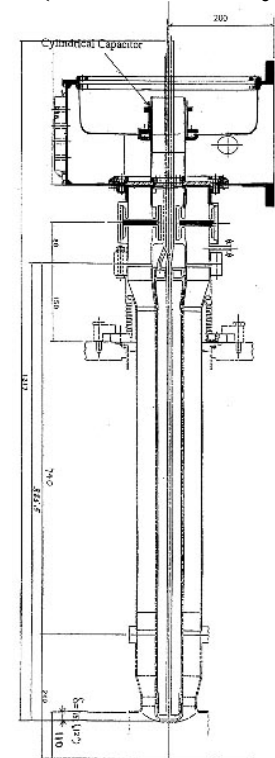


Cornell, Daresbury,

KEKB coupler

- >400kW(operation)
- 509MHz
- Disk ceramic with choke

•Disk ceramic (TRISTAN type)



High Power Inp. → KEBK SC Cavity

KEK, BNL (SNS), HZB

JLAB

From CEBAF operation

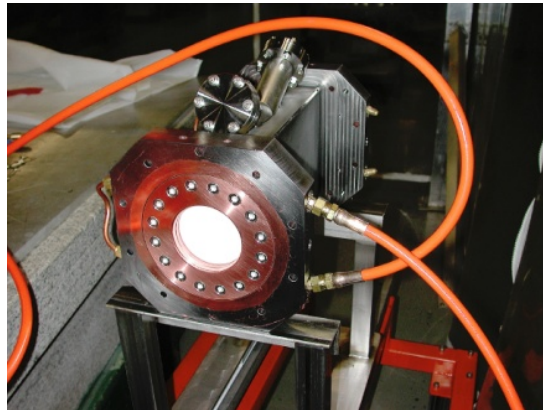
CEBAF waveguide

- Peak power up to 6 kW CW → upgrade 13kW
- 2K → 300 K windows
- Dogleg shields cold window is used for sealing from beam.

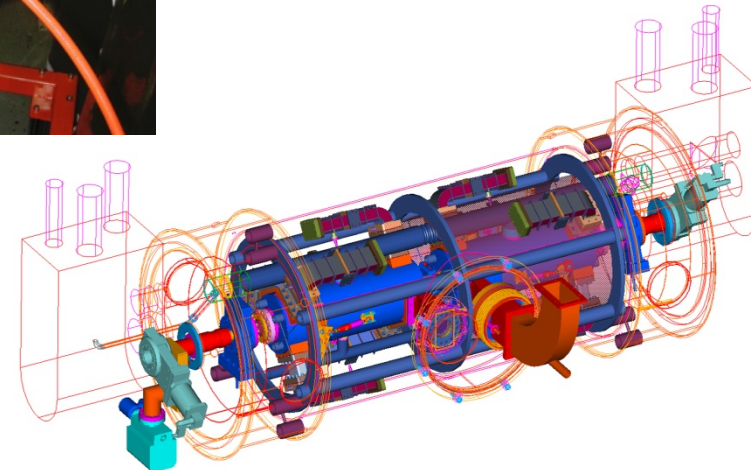


JLab High-Power WG Coupler for FEL

- Frequency: 1.497GHz
- FWD RF power: 50 kW CW (100 kW max)
Prototype tested to 60kW CW
(limited by available klystron)
- 300 K window
- Cooling:
Window: water



MOIOA03



By George Neil, Bob Rimmer

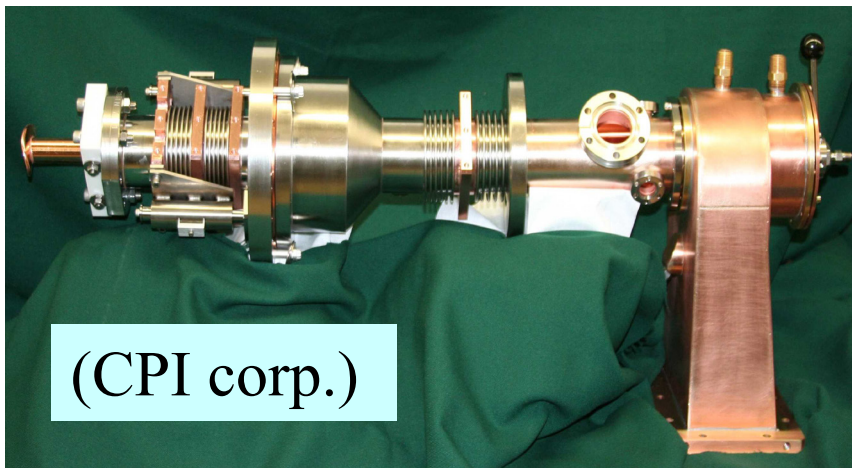
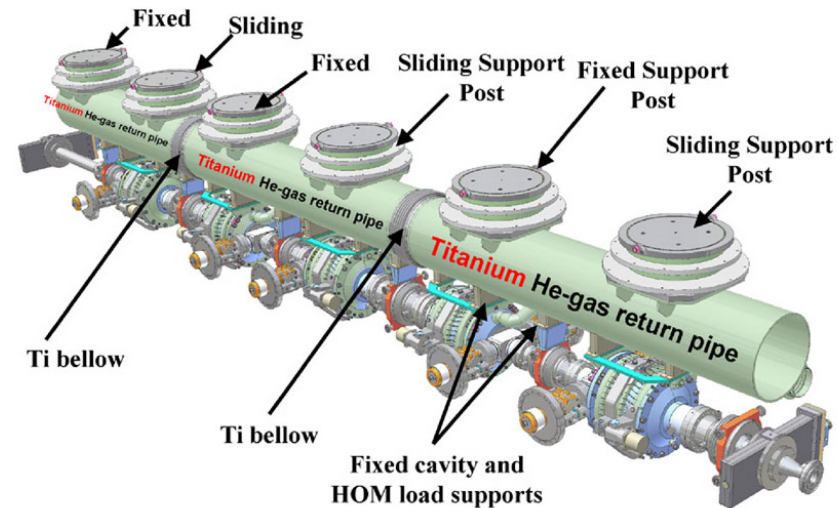
Cornell injector Input coupler

MOIOA03

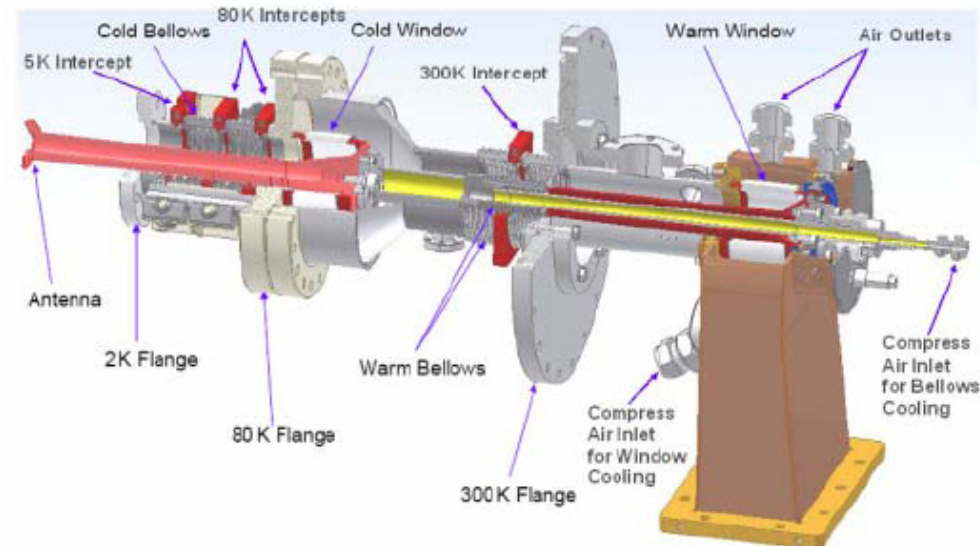
2cell 5cavity + 10 coupler
accelerate up to 5MeV

- Modified TTF-III Design for CW operation
 - Many thermal anchors are set in bellows
 - Forced air cooling of inner conductor.
 - Make strong coupling by enlarging antenna
 - Change impedance from $70\ \Omega$ to $60\ \Omega$.

- Frequency : 1.3 GHz
- Beam current : max 100mA
- Input power : 50 kW CW
- Q_{ext} : $4.3 \times 10^4 - 1 \times 10^6$ (variable)



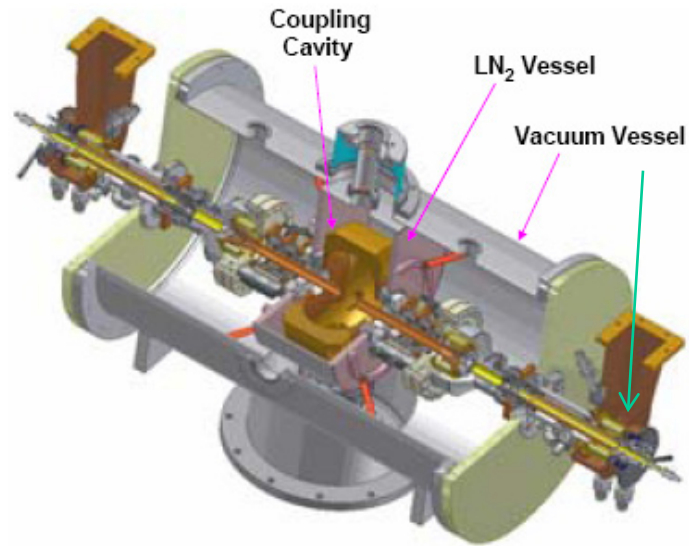
(CPI corp.)



By Vadim Veshcherevich

Cornell injector Input coupler high power test

By Vadim Veshcherevich



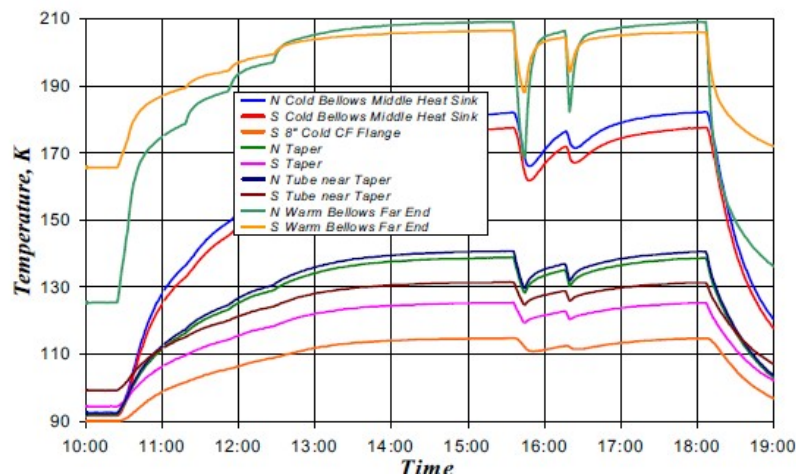
power

Nitrogen cryostat with coupling cavity for high power coupler tests

Temperature rise at cold portion

In cold bellows, max temperature rise is 100K.

In warm portion, cooled by air.

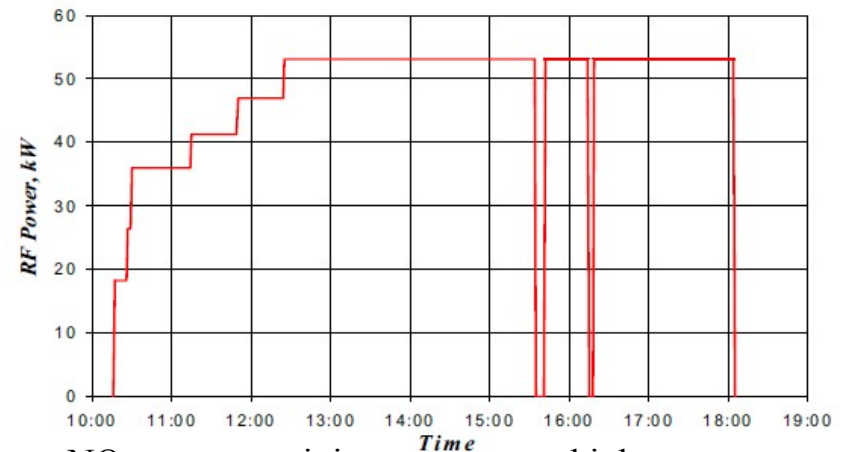


High Power Test Setup at 77 K

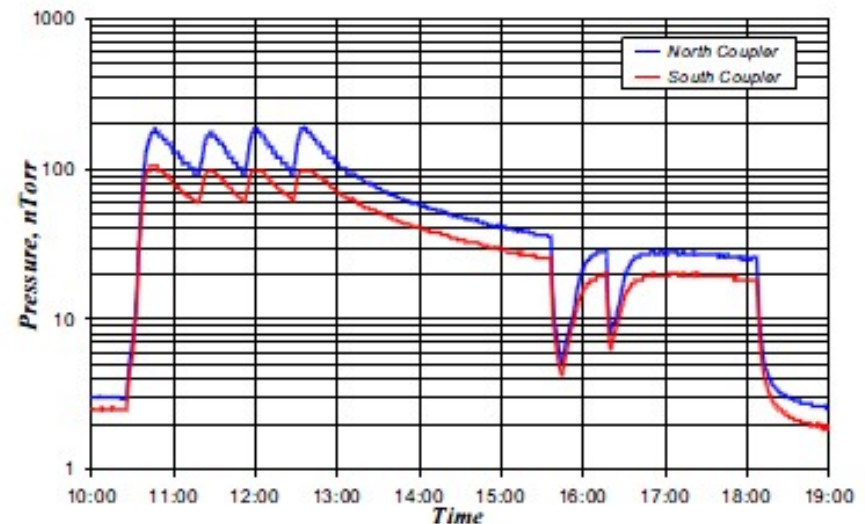
Two coupler were faced by coupling cavity cooled at 77K.

Finally achieve the **61kW** power feeding with TW.

Could keep power **53kW(TW)** for 6 hours



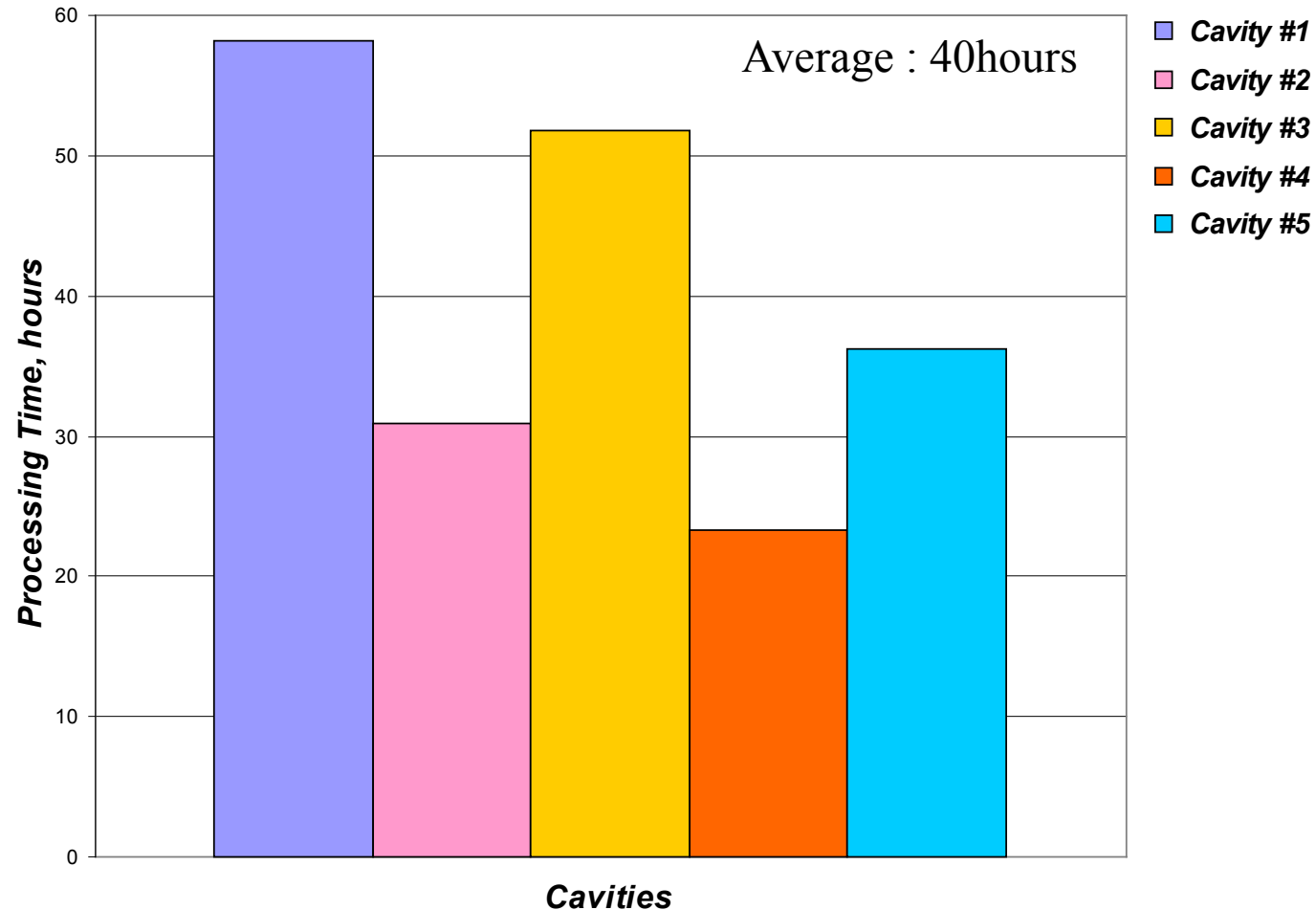
NO vacuum activity was seen on high power test



Coupler Conditioning & beam operation status

Processing Time for
Couplers of Cornell ERL
Injector Cavities (up to
25 kW SW per two
Couplers):

**Coupler bake
helps to shorten
the processing
time. And pulse
processing is
also help
conditioning**



Now 10 couplers were set in test beam line and operate up to 25mA beam current.

→ This coupler also transfers to Daresbury CW cryomodule test. ➡ TUP0013

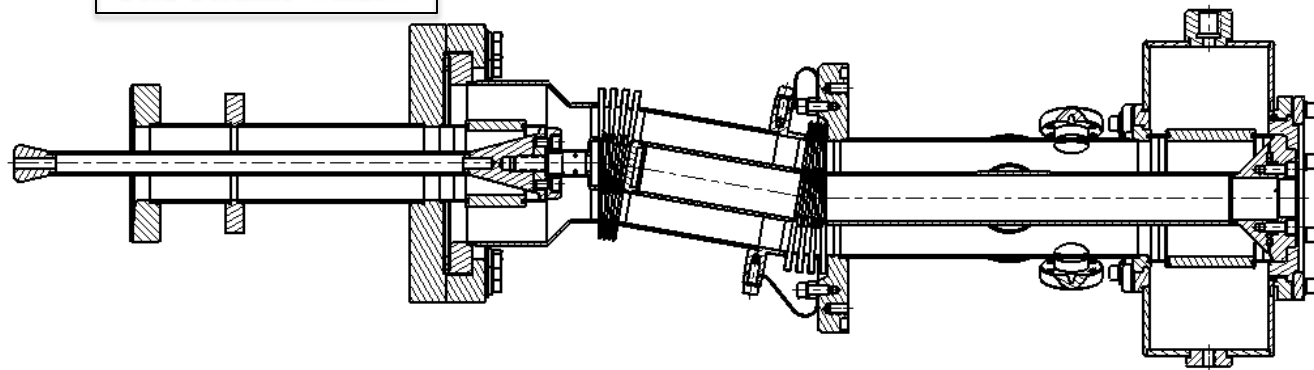
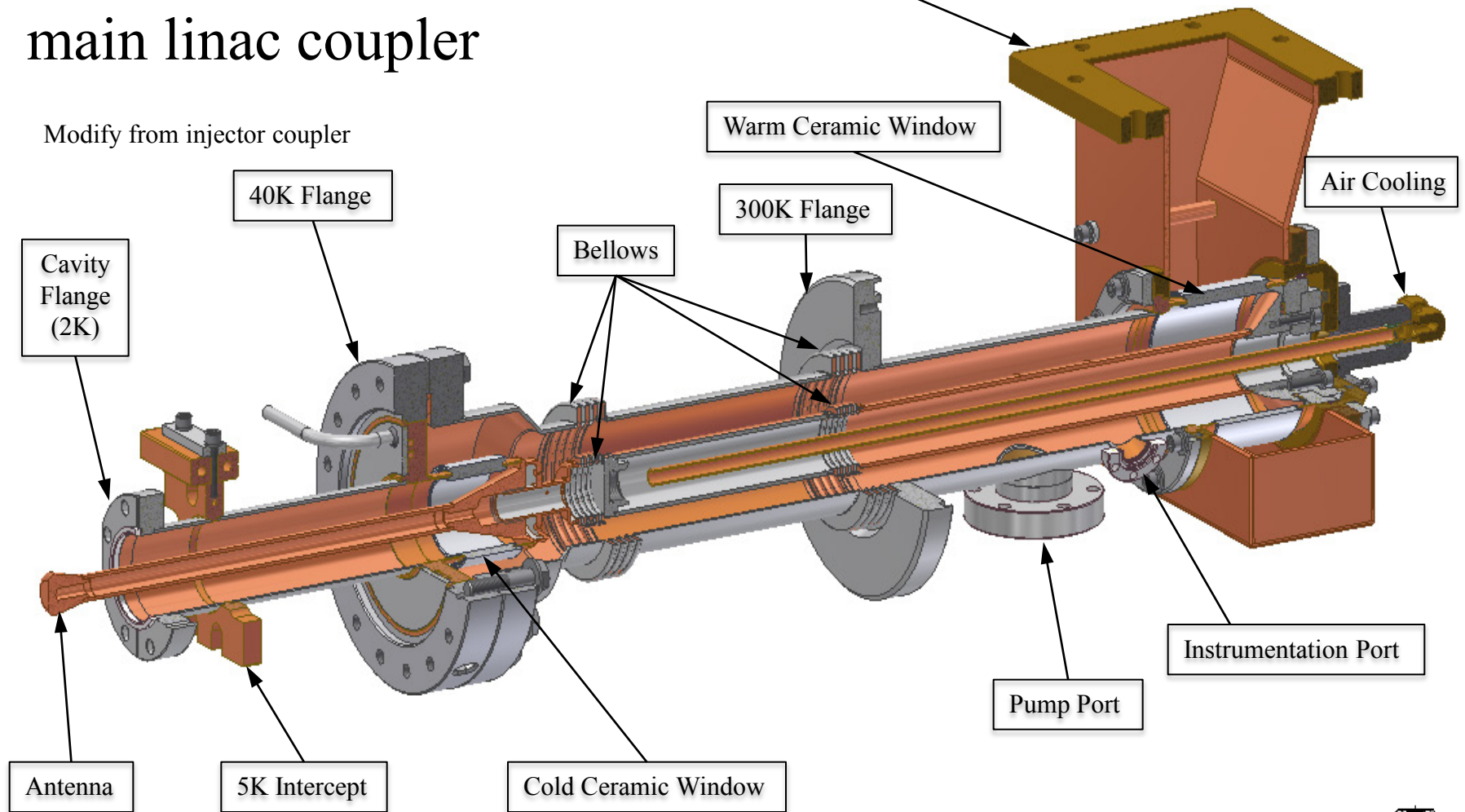
Cornell ERL main linac coupler

MOPO016

Waveguide Flange

By Vadim Veshcherevich

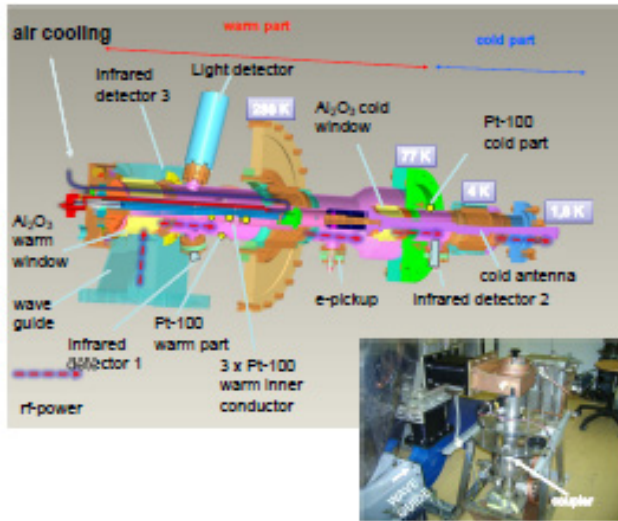
Modify from injector coupler



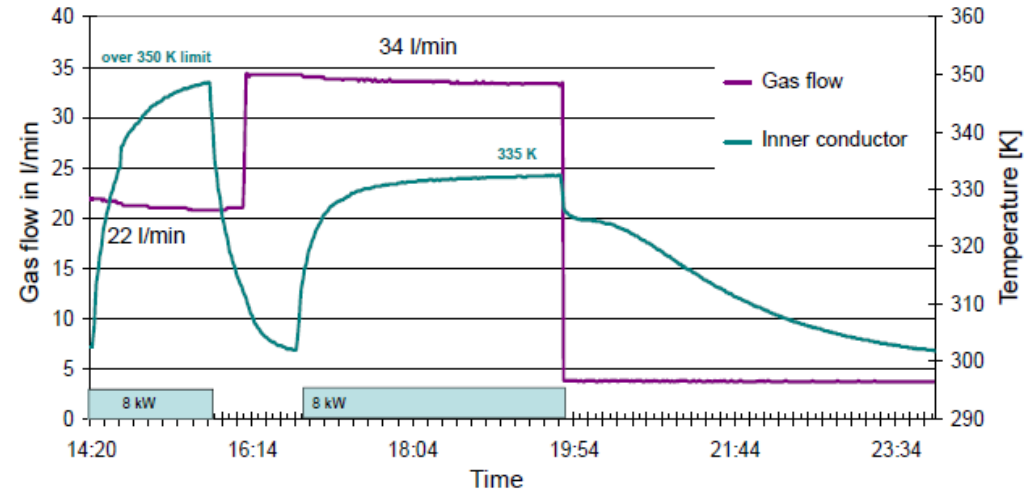
- o Frequency : 1.3 GHz
- o Input power : 5 kW CW
- o Q_{ext} : 6.5×10^7
- o Gas cooling of inner conductor

BESSY(HZB) ERL MAIN LINAC COUPLER DEVELOPMENT

- Solution for coupler:** BESSY coupler operable up to 10 kW of modified TTF-III coupler

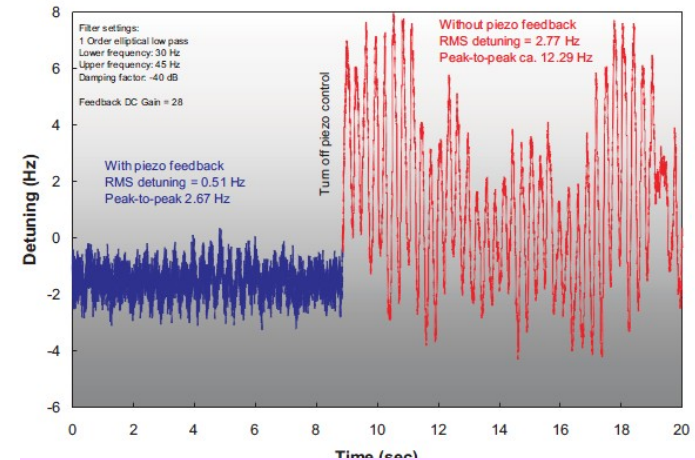
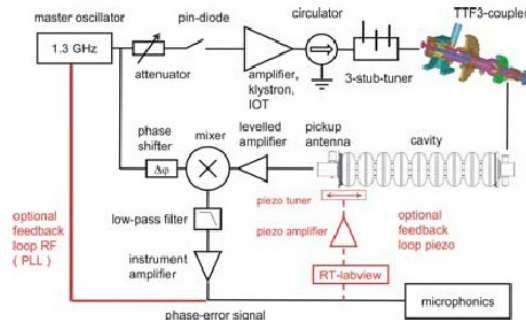
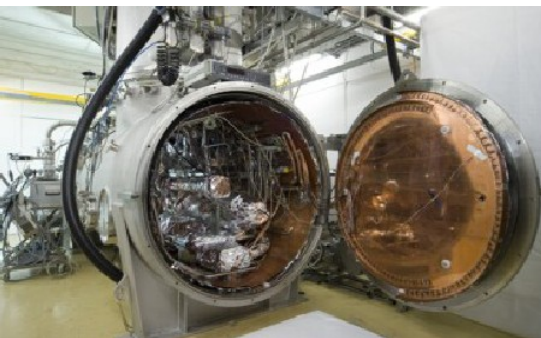


Main modification is inner gas cooling for TTF-III coupler



Microphonics suppression by horizontal test at HoBiCaT

Temperature of the inner conductor at 8 kW



MOPO067

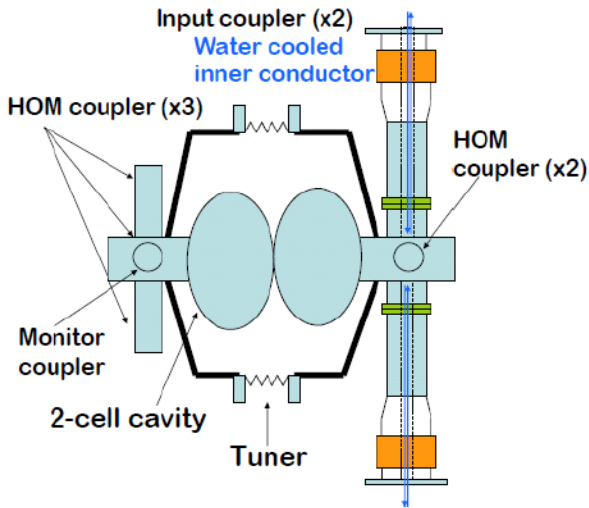
Pk-Pk 12Hz → 3Hz of microphonics by using Feed back and feedforward



Can lead more higher $Q_{ext} > 1 \times 10^8$
And lower power source $< 1 \text{ kW}$

KEK-ERL injector input coupler

- + Scheme of three 2-cell cavities with 5 HOM couplers
2 input couplers are faced for compensating coupler kick



- **Frequency :** 1.3 GHz
- **Input power :** 170 kW CW
(100mA)
- **Coupling :** $Q_{\text{ext}} = 1.7 \times 10^5$
- **No cold window**
- **Water cooling of inner conductor**

	V_{acc} [MV]	P_{rf} [kW]
Cavity-1	1.5	10
Cavity-2	2.5	25
Cavity-3	2.5	25

($I_{\text{beam}} = 10 \text{ mA}$, P_{rf} /coupler)

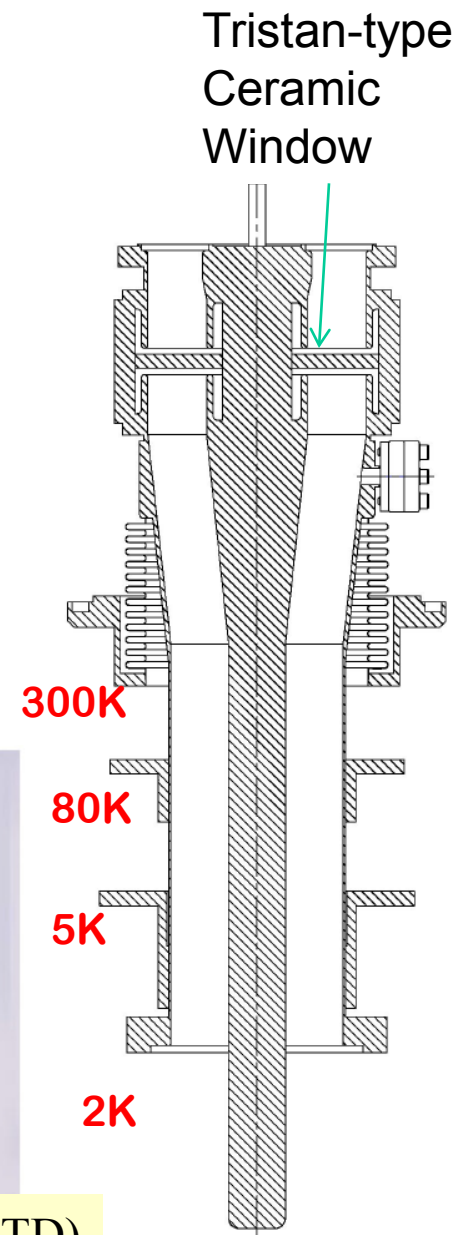
For cERL initial 10mA

FRIOA06

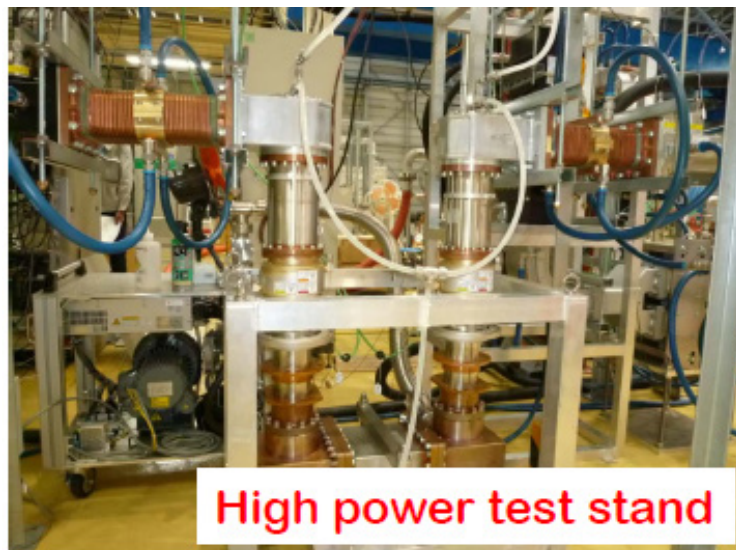


(Toshiba TETD)

Six cw input couplers



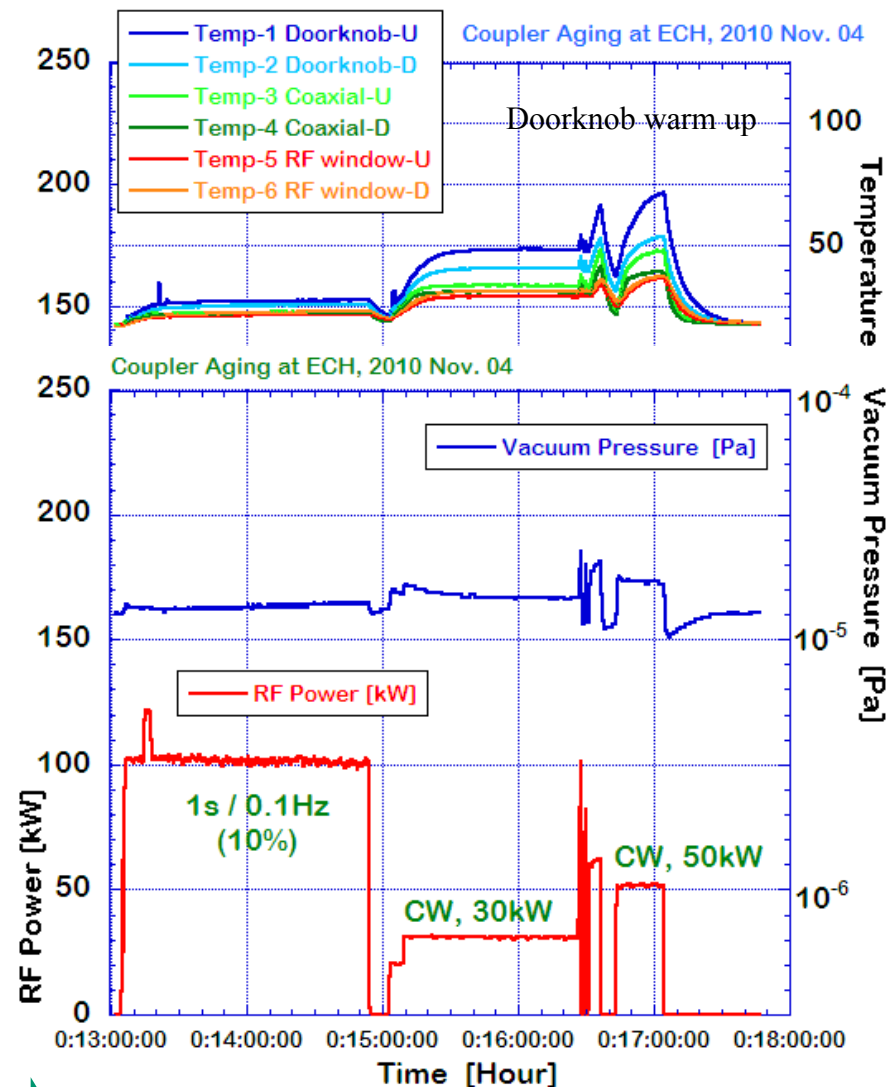
300kW CW Klystron



High power test stand

High power test of KEK-ERL prototype injector coupler

By Eiji Kako (KEK)



Results of conditioning

- pulse(1 sec, 0.1 Hz), 100 kW (2hours)
- CW 30 kW (1.5hours)
- CW 50 kW (0.5hours) partially temperature increased
- CW 100 kW (1min) (warm up inner conductor)



Modify inner conductor cooling for cERL injector coupler up to 100mA operation

Development of input coupler for main linac at KEK

- Basic parameters

frequency : CW, 1.3GHz

Accelerating gradient : Max 20MV/m

input power : max 20kW , standing wave (50Hz)

loaded $Q(Q_L)$: $(1-4) \times 10^7$ (variable coupling)

- Points (modified from STF-BL coupler for CW)

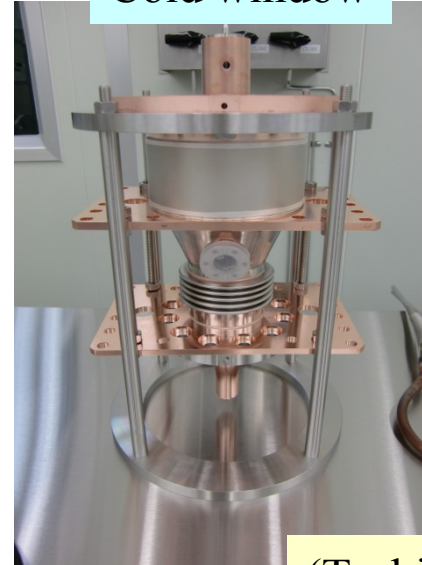
Forced N2 gas cooling of inner conductor

Impedance from 50Ω to 60Ω

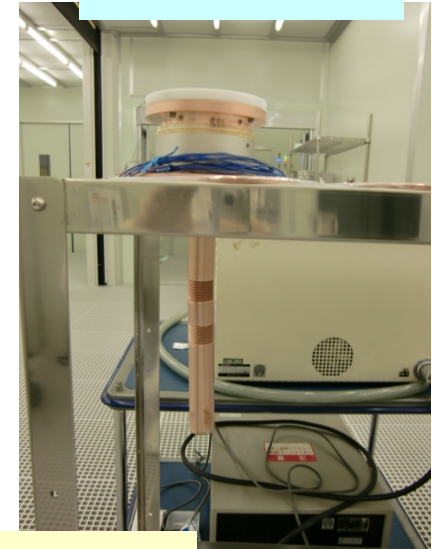
99.7% purity of ceramic window are used.

make variable and add cold bellows

Cold window

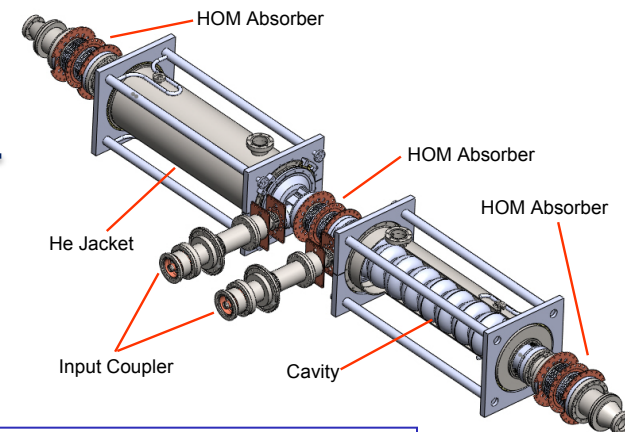
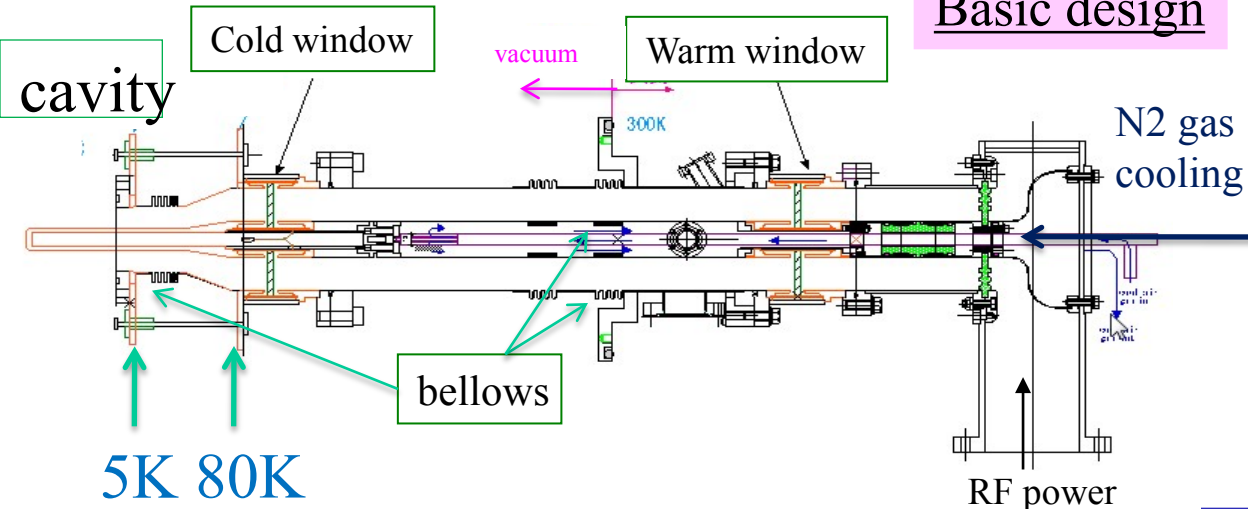


Warm window



(Toshiba TETD)

Basic design

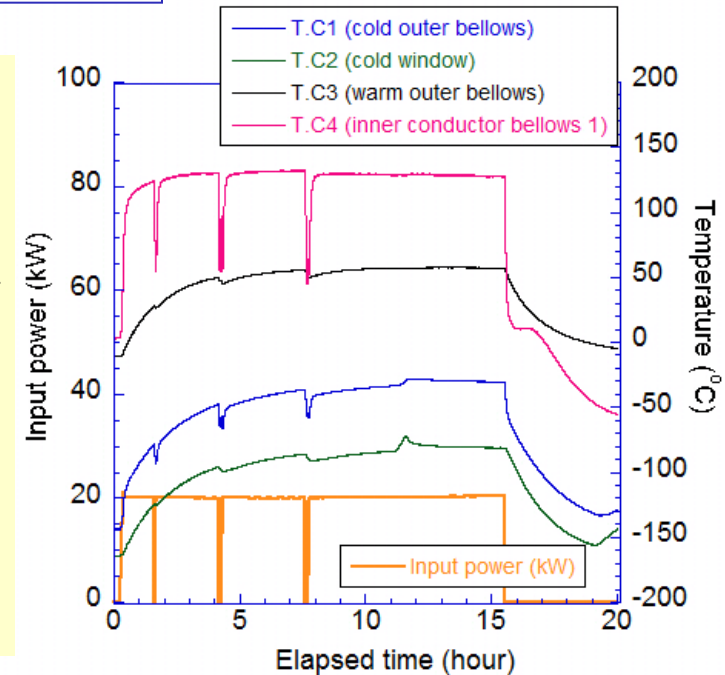


FRIOA06, TUPO005

- High power test of prototype of input coupler under liquid Nitrogen cooling with vacuum insulator**
Add pulse processing for 8hours, (easy to process)
Finally achieve 25kW power feeding with standing wave.

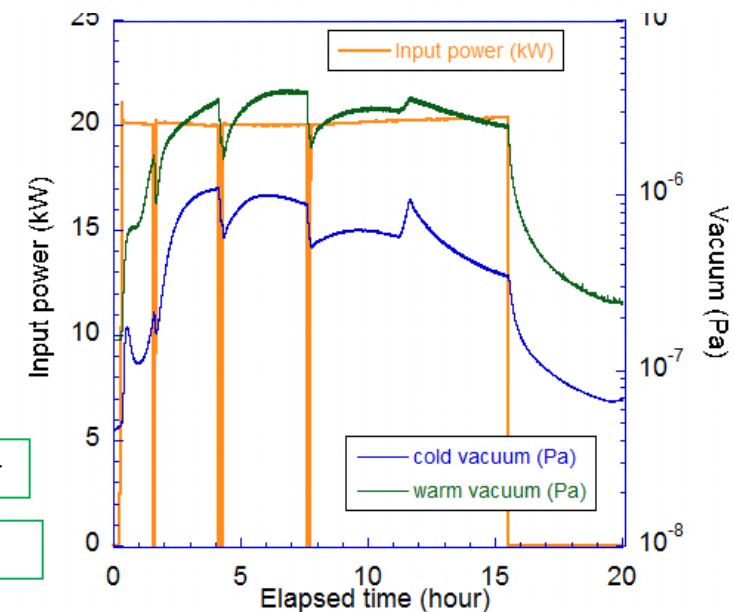
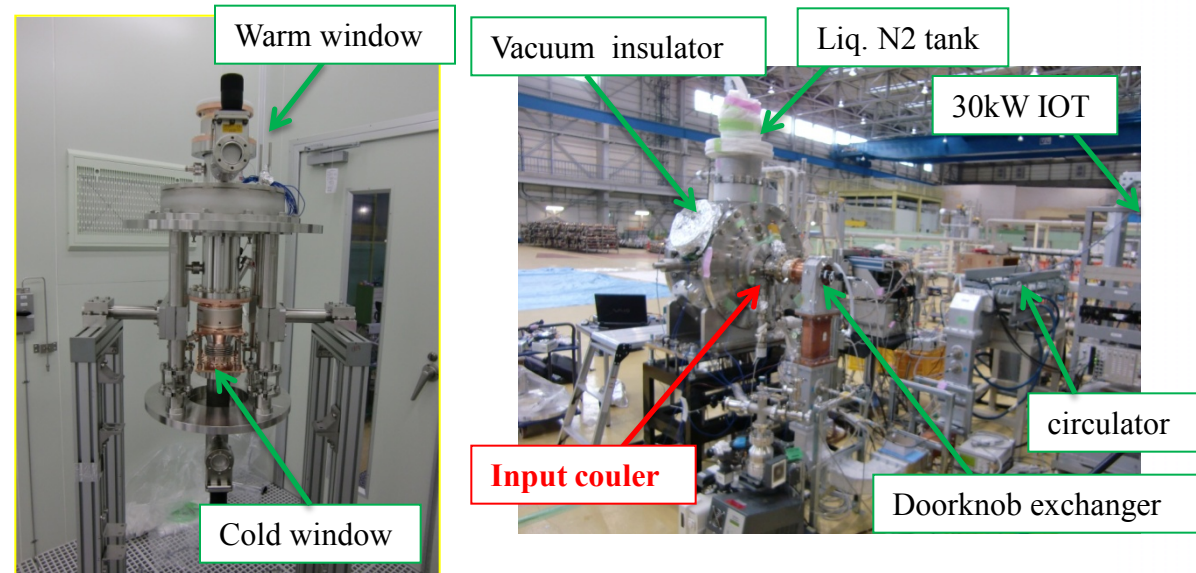
Can keep 20kW power for 16hours with standing wave.
Temperature of inner conductor is 120 °C.
Temperature rise of cold bellows is 100K

works well and fabricate 2 more coupler for cERL.



Prototype of input coupler

High power test setup with liquid Nitrogen



Sudden power down is mainly caused by noise of arc sensor.

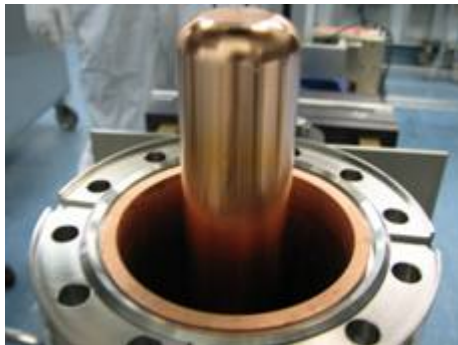
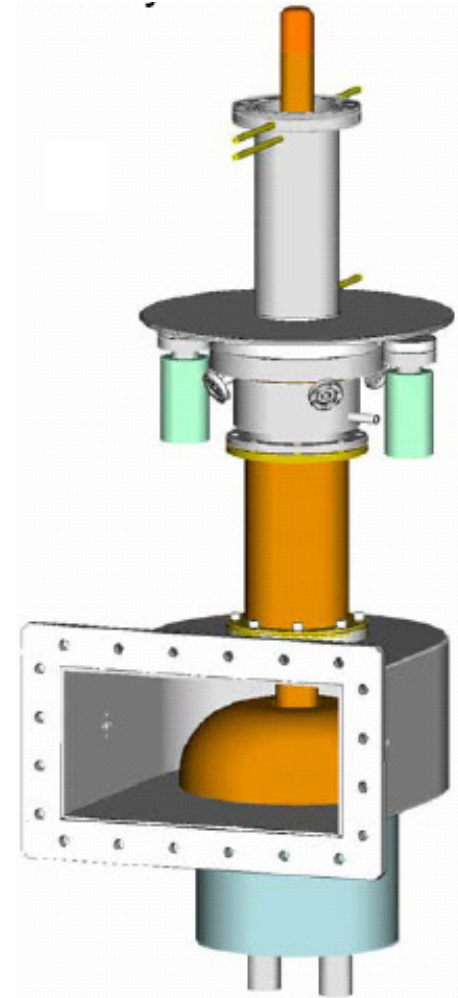
BNL ERL Coupler

SNS coupler is used. SNS coupler is based on TRYSTAN type coupler design.

- o **Frequency: 704 MHz**
- o **Average Power: 50 kW achieved**
- o **300 K window**
- o **Cooling:**

Inner conductor extension: water

Outer conductor: GHe flow



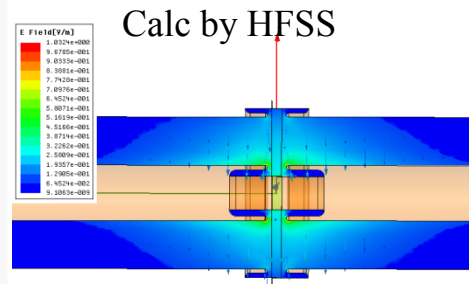
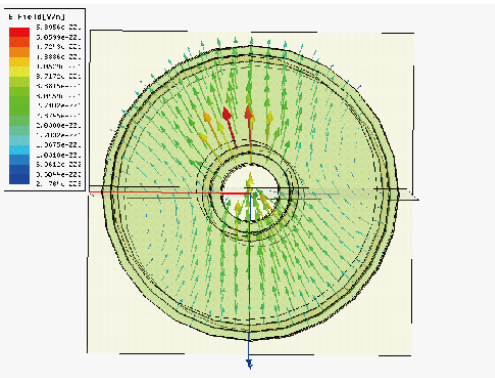
Now 500kW (!) CW power coupler are developed for CW SRF gun at BNL.



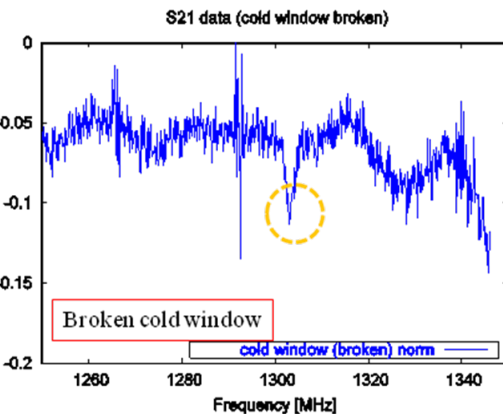
TUPO010

Cautions about disk ceramic with choke (about TRISTAN type coupler)

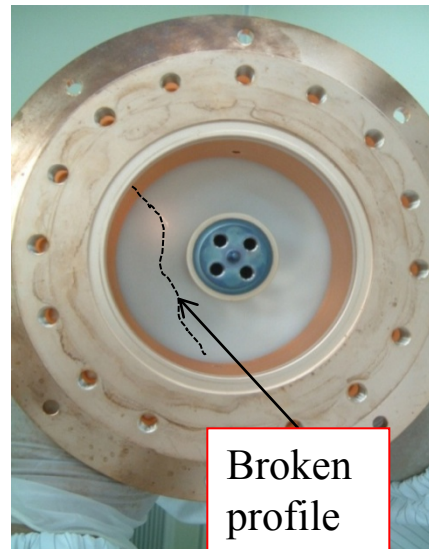
When modify the impedance or diameter from original



TE mode stands inside

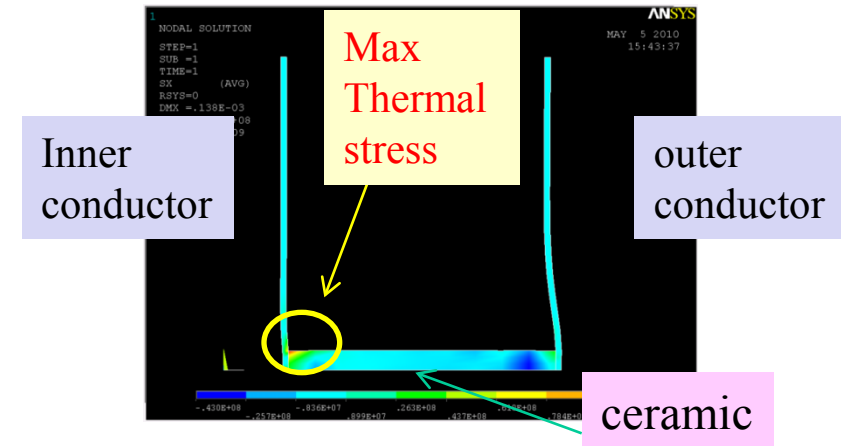


By changing the thickness of window, peak was shifted.



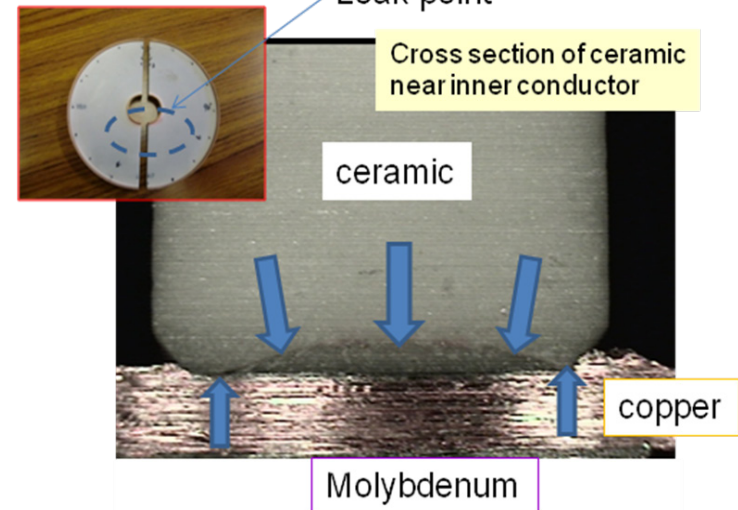
Please calculate not only S-parameter but also eigenmode of disk ceramic itself.

By using for cold window TUPO005, TUPO007



After 5th thermal cycle test between 80K and 300K, ceramic was broken

Leak point



modify the blazing of conditions → 10 thermal cycle is OK now.

Summary

- Many couplers have been designed for different ERL cryomodules.
- Many coupler designs were based on successful existing designs (TTF-III, TRISTAN coupler, waveguide) though often with necessary upgrades or modifications.
- Requirements for injector couplers are challenging due to high power that has to be delivered to the beam. More than 50kW couplers were developed up to now.
- Couplers design for main linacs are determined by microphonics. This effect leads to achieve more smaller power source and cost efficient. By using sophisticated feedback system, $Q_{ext} > 1 \times 10^8$ was achieved and the power source was reduced to 1kW.

Acknowledgements

Sergey Belomestnykh,

Vadim Veshcherevich,

Eiji Kako,

Shuichi Noguchi,

Wolfgang Anders,

George Neil,

Ilan Ben-Zvi,

Peter McIntosh,

and others whose materials and information were used for this talk