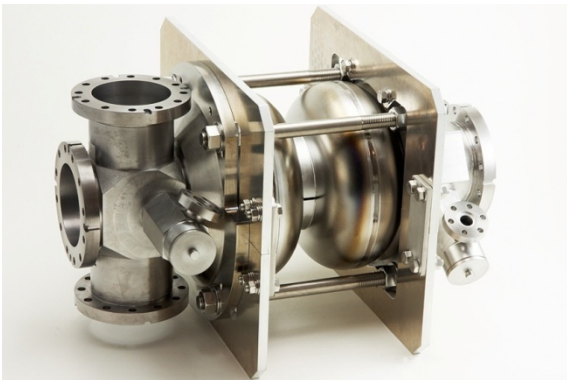


Compact ERL Linac



Members for ERL Main linac

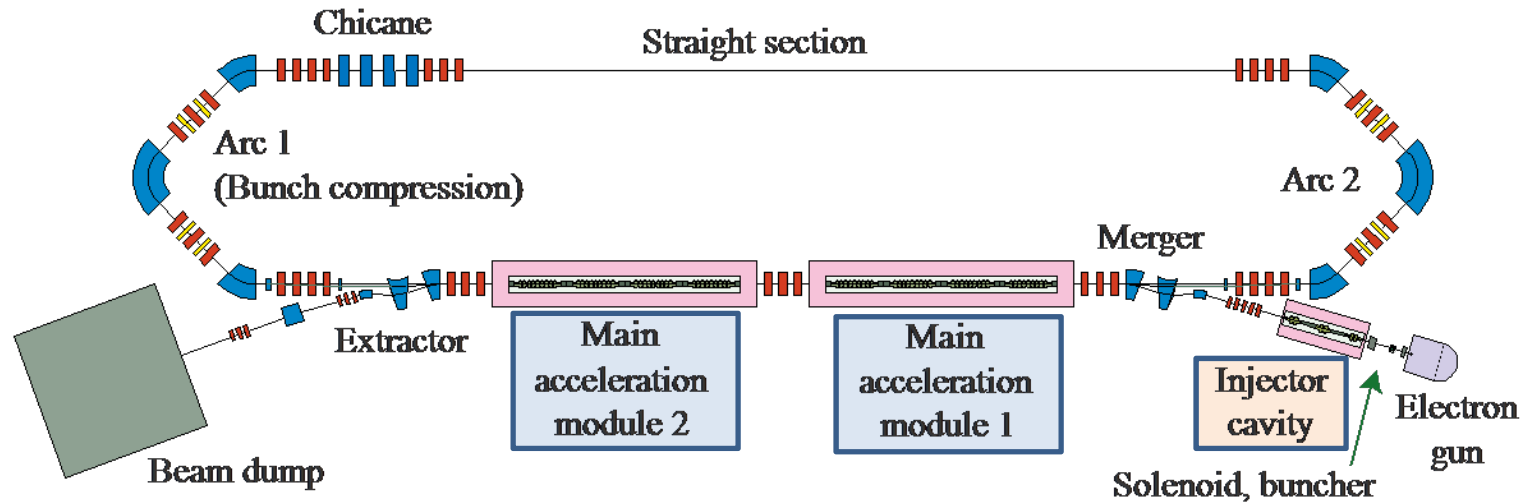
K. Umemori, T. Furuya, H. Sakai, T. Takahashi (KEK),
K. Shinoe (ISSP, University of Tokyo),
M. Sawamura (JAEA-ERL)



Members for ERL Injector

E. Kako, S. Noguchi, M. Satoh, T. Shishido,
K. Watanabe, Y. Yamamoto (KEK)

Schematic design of Compact ERL (under discussion)

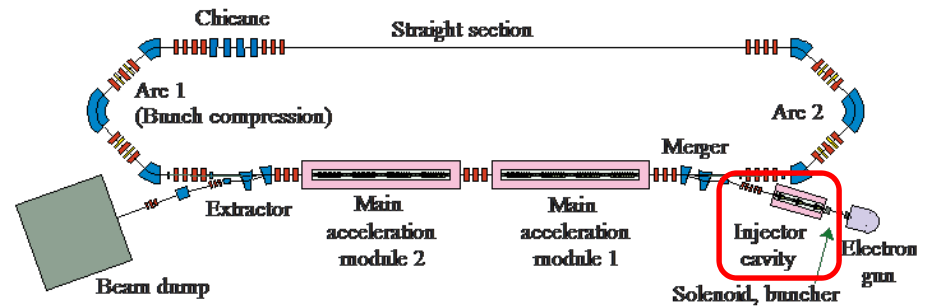


Compact ERL is a test accelerator to demonstrate performance needed for future 5-GeV class ERL X-ray light sources.

- Energy 60 – 200 MV
- Current 100mA
- Emittance $0.1 \sim 1\text{mm mrad}$

Superconducting cavities are key components to realize successful ERL operation.

Injector



Required parameters for injector linac cavity

- Frequency 1.3 GHz
- $E_{acc} = 14.5 \text{ MV/m}$
- High current CW operation, 100mA

Accelerate up to 5~10 MeV with three 2-cell cavities.

Input coupler should handle total of 1MW.

- Double feed for each cavity
- Input power : 167 kW/coupler

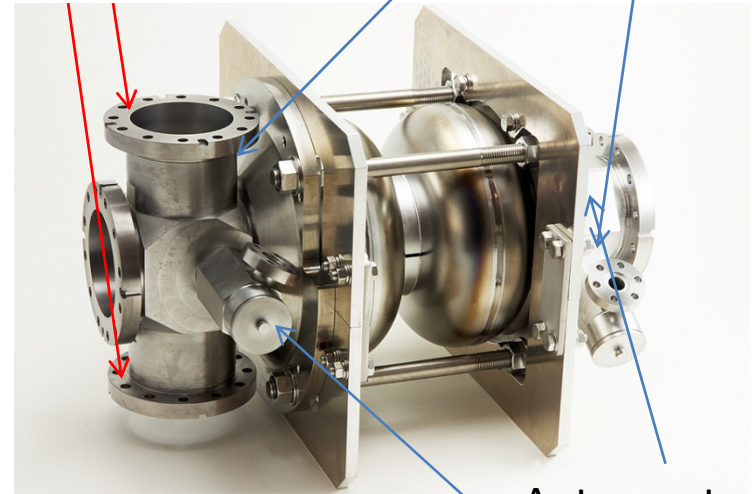
Harmful HOMs are suppressed with 4 or 5 HOM couplers for each cavity.

2-cell injector cavity

Two input port

Loop-type
HOM coupler

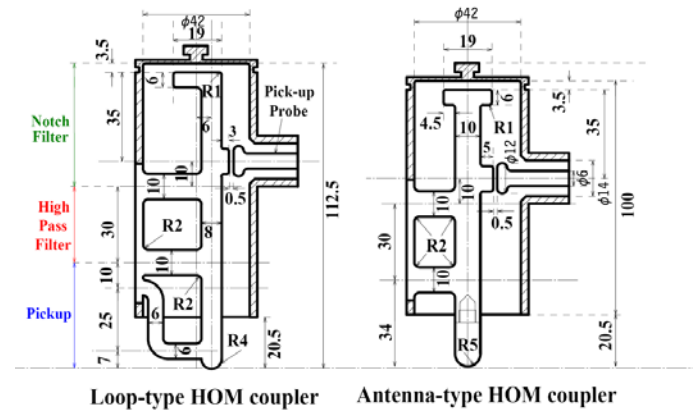
- Same cell shape with STF-BL cavity and slightly enlarged beampipe
- Two input port for each cavity
- Two types, loop and antenna, of HOM couplers are applied
- 4 or 5 HOM couplers per one cavity



Antenna-type
HOM coupler

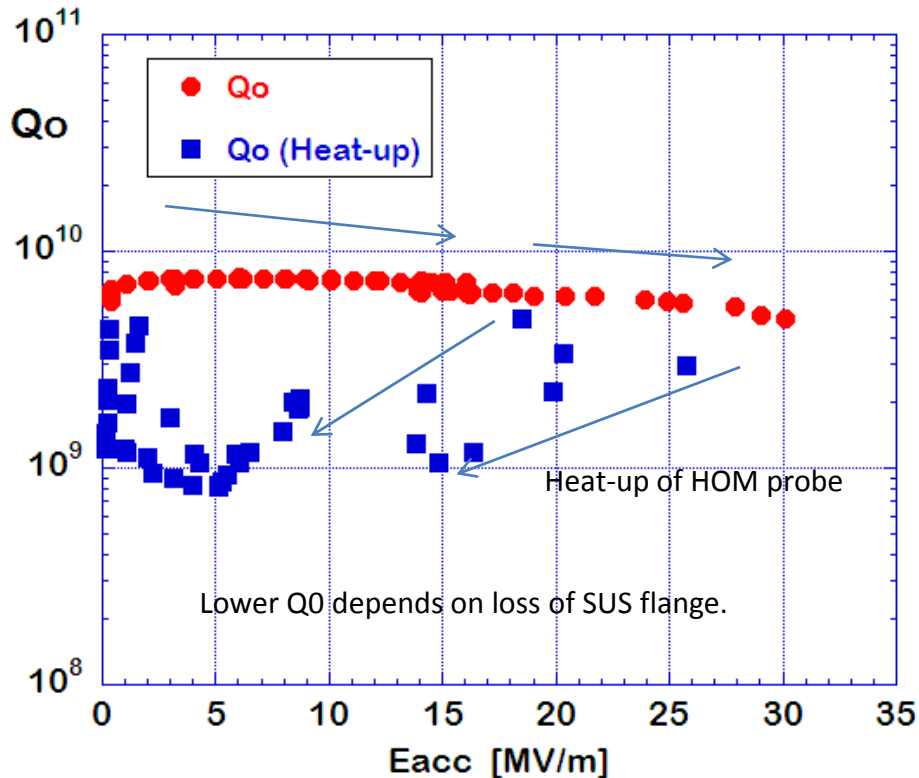
Basic cavity Parameters for Injector at KEK

Frequency	1.3	GHz
Number of Cell	2	
R/Q	205	
Operating Gradient	14.5	MV/m
Number of Input coupler	2	
Coupler power	167	kW
Coupler coupling	3.3×10^5	
Number of HOM coupler	5	
Operating Temperature	2	K



Results of vertical test

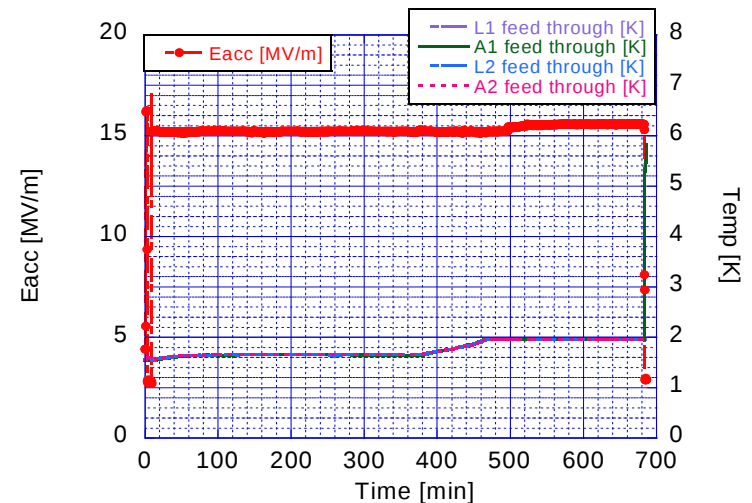
Results of 1st vertical test (2009.Apr)



- E_{acc} achieved to 30 MV/m.
- Heating of HOM probe at high E_{acc}



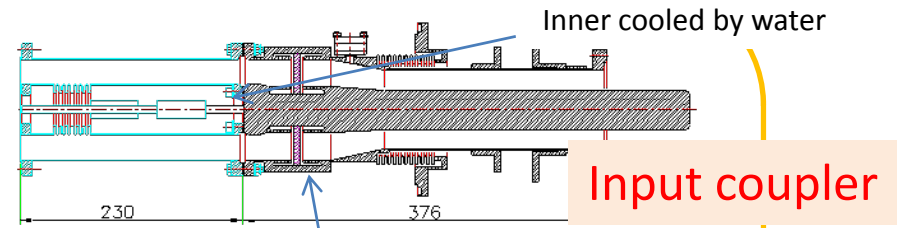
090403 ERL-injector 2cell cavity
2K Keeping at 15 MV/m (CW)
 E_{acc} and Feed through temp.



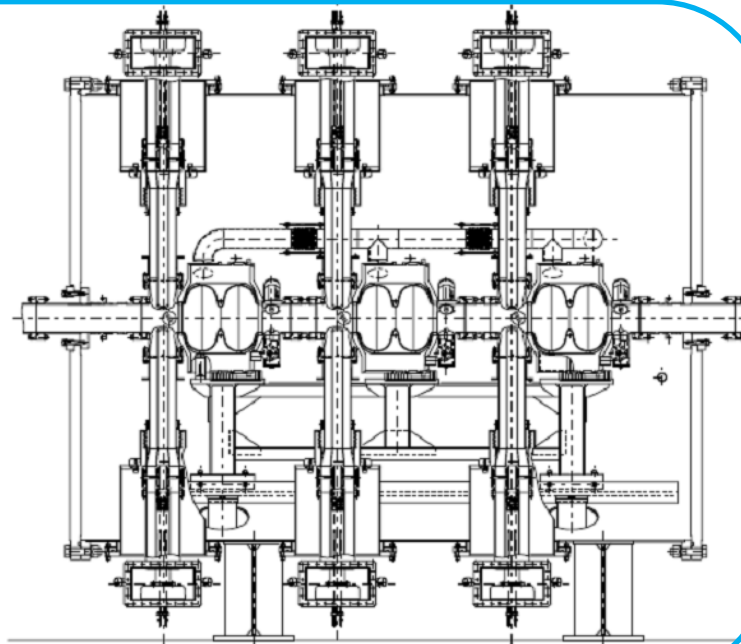
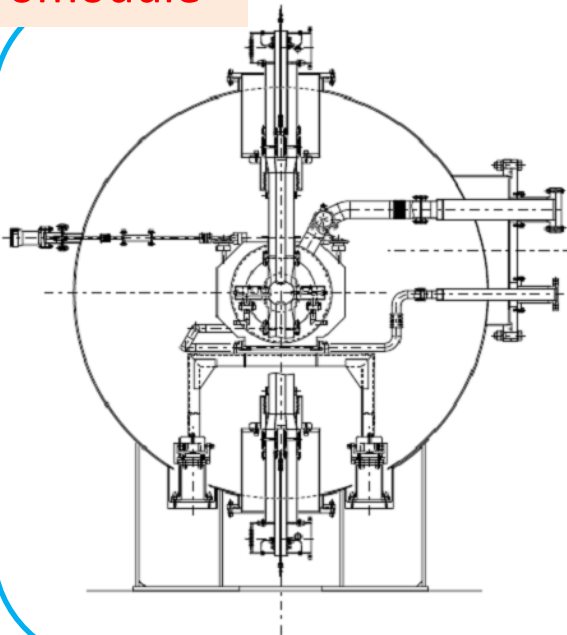
Could keep E_{acc} = 15 MV/m for 11 hours
without HOM probe heating

Cryomodule (Input coupler, tuner)

- Design of cryomodule is almost completed.
- Input couplers will be tested this autumn with 300 kW klystron.



Cryomodule

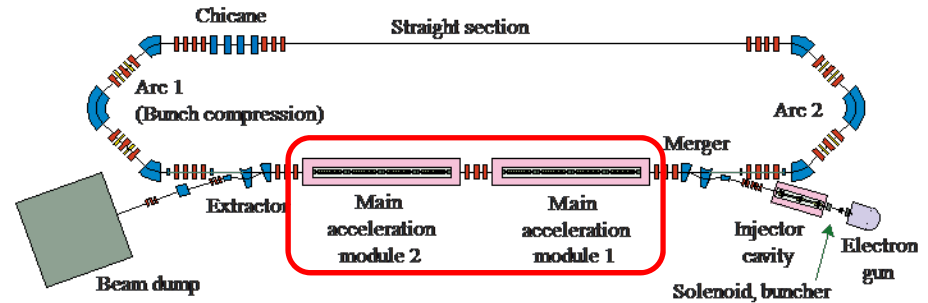


Tuner

Slide-Jack tuner
and Piezo



Main Linac



Required parameters for main linac cavity

- Frequency 1.3 GHz
- $E_{acc} = 15 \sim 20$ MV/m
- Energy recovery
- High current CW operation, >100 mA



Due to CW high current operation, **strong HOM damping** is essential to avoid beam instabilities and large heat loads.

Total of eight 9-cell cavities are planned.

To achieve 200MeV, 2-turn ERL is under discussion.

KEK-ERL model-2 Cavity

1) Cell shape is optimized to reduce HOM impedances

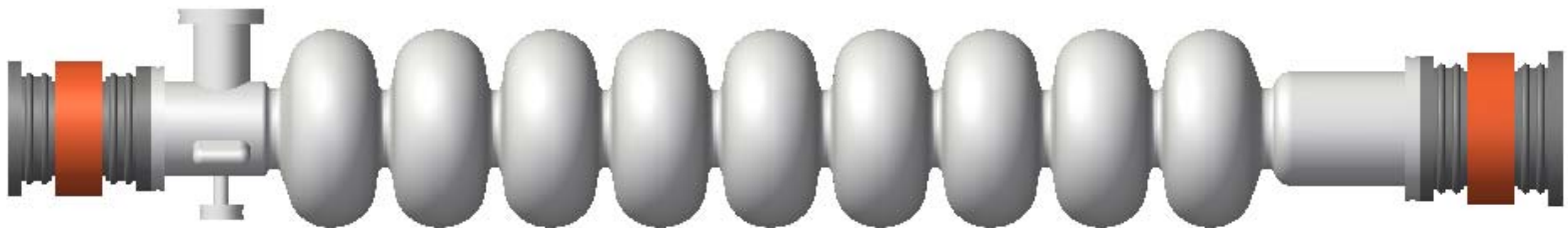
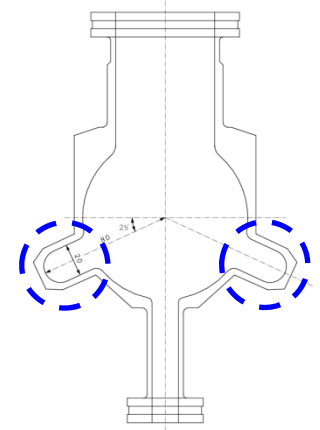
- Iris diameter 80mm, elliptical shape at equator
- Cell diameter 206.6mm

2) Eccentric-fluted beampipe

- Suppress Quadrupole HOMs

3) Large beampipes mounted with RF absorber

- Beampipe diameter 100mm and 120mm



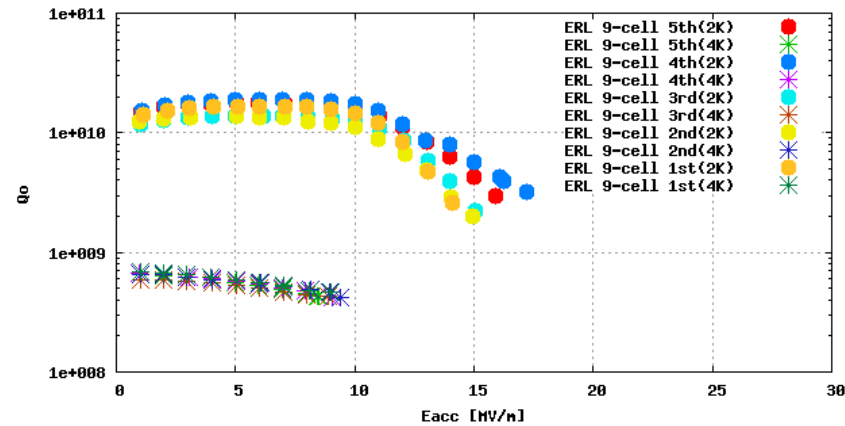
Main parameters for the acceleration mode

Frequency	1300 MHz	Coupling	3.8 %
Rsh/Q	897 Ω	Qo x Rs	289 Ω
Ep/Eacc	3.0	Hp/Eacc	42.5 Oe/(MV/m)

Results of vertical tests



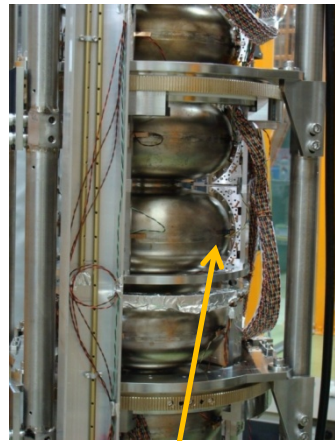
Qo-Eacc



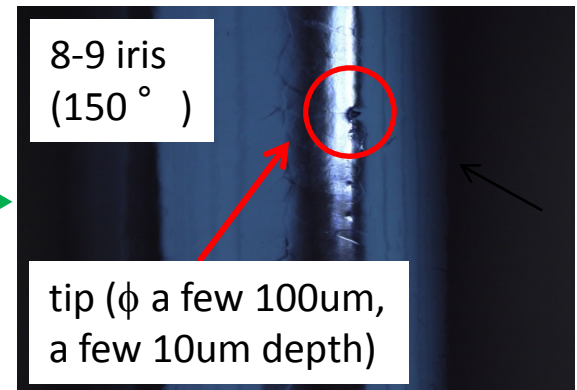
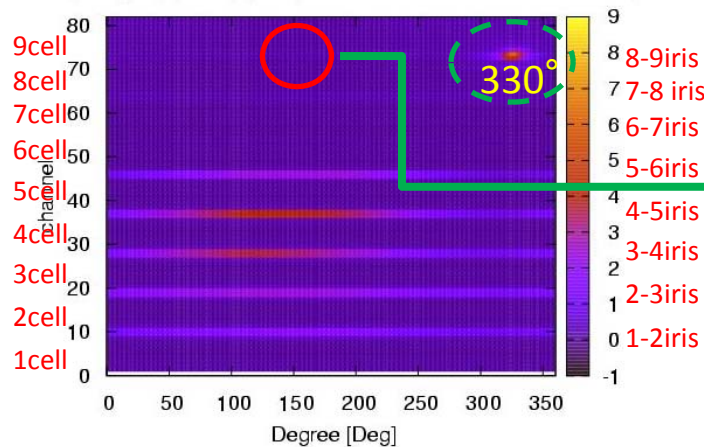
- Maximum Eacc = 15 ~ 17 MV/m
- Eacc was limited by field emission
- Large X-ray signals were observed

Rotating mapping system

Result of X-ray mapping



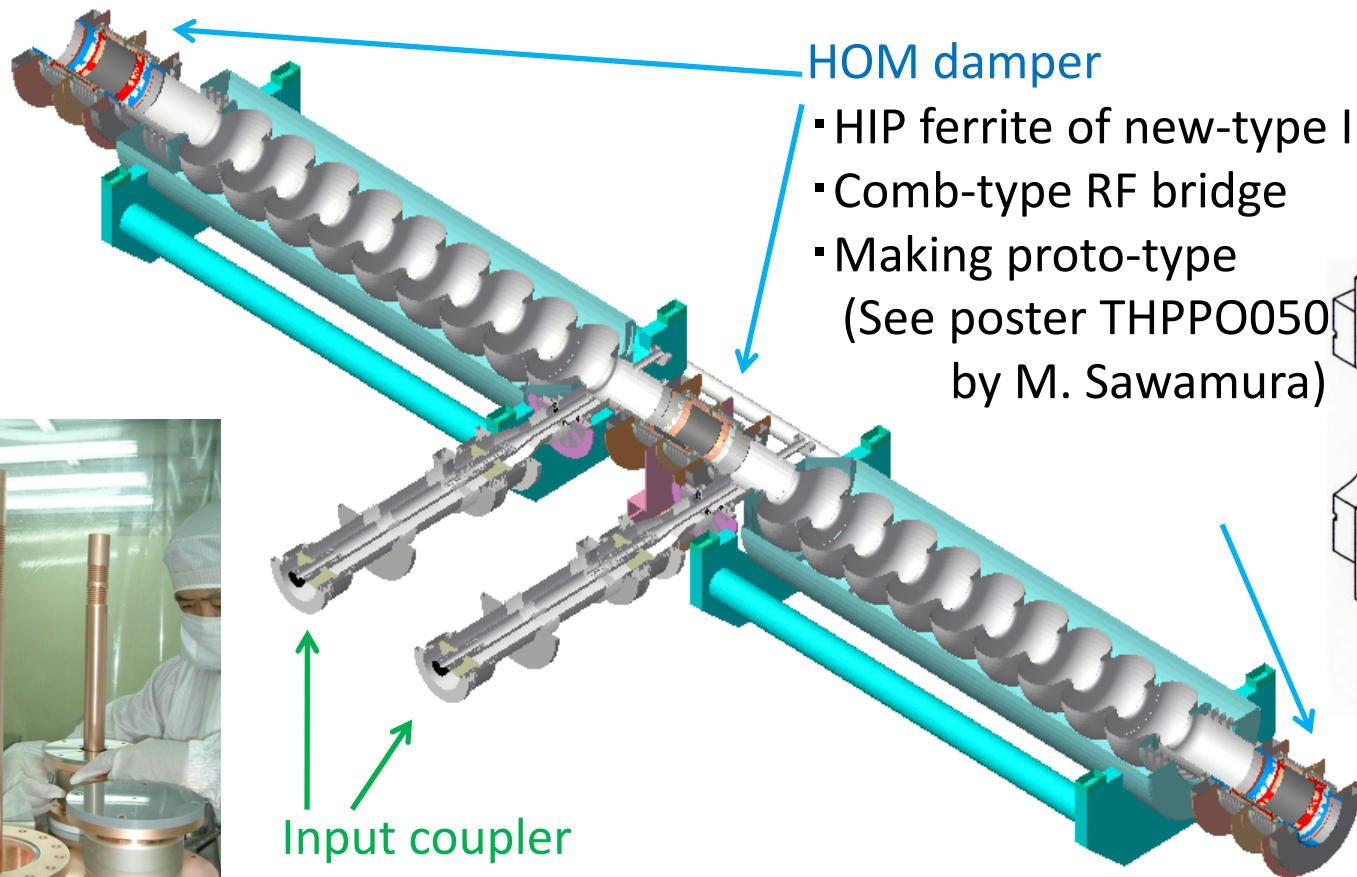
X-ray mapping (No.10) (2nd pi-mode 13.9MV/m ccw 145sec/turn)



Array of Si PIN diode

See poster TUPPO055 by K. Umemori

Cryomodule development



HOM damper

- HIP ferrite of new-type IB004
- Comb-type RF bridge
- Making proto-type
(See poster THPPO050 by M. Sawamura)

Input coupler

- Cold and warm window
- HA997 ceramic is used
- High power tests are in progress
(See poster THPPO047 by H. Sakai)



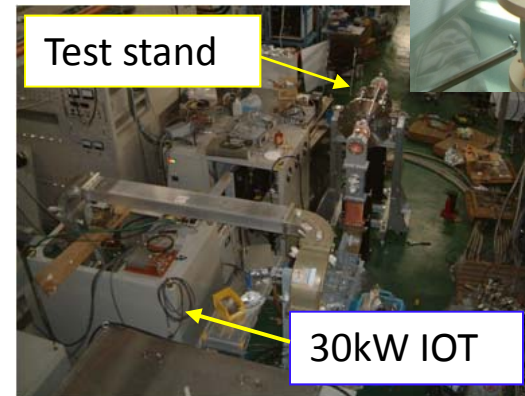
Input coupler

- Principle parameters

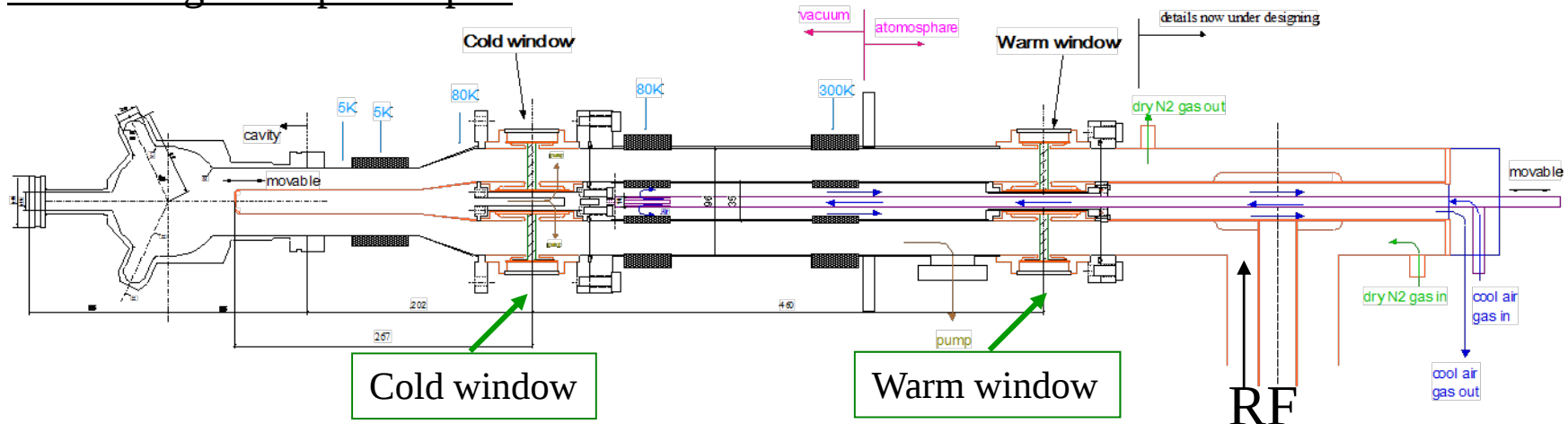
Input power: 20kW (Max. $E_{acc}=20\text{MV/m}$)

QL : $5 \times 10^6 - 2 \times 10^7$ (Variable coupling)

- HA997 ceramic is used
- Test stand was constructed
- High power tests are in progress for the components, such as ceramics and bellows.



Basic design of input coupler



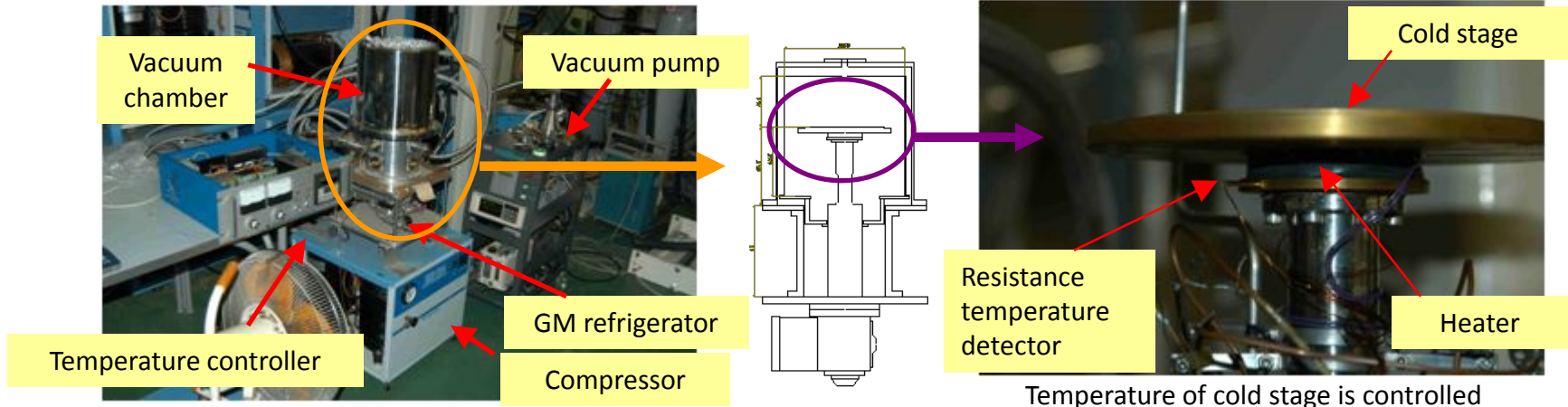
HOM damper

Low temperature measurement of RF absorber's characteristics

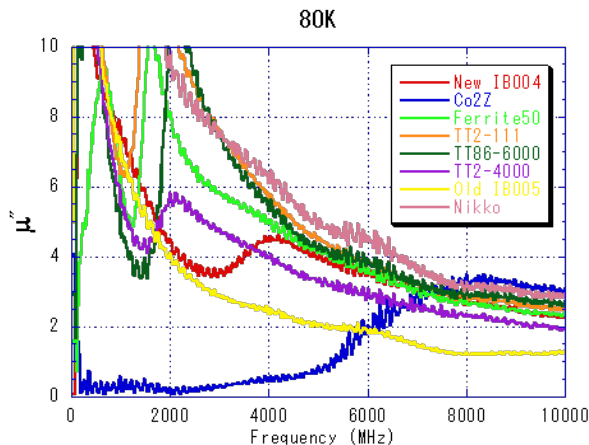
- RF absorber should work at 80K
- Temperature dependence was measured while cooling with refrigerator



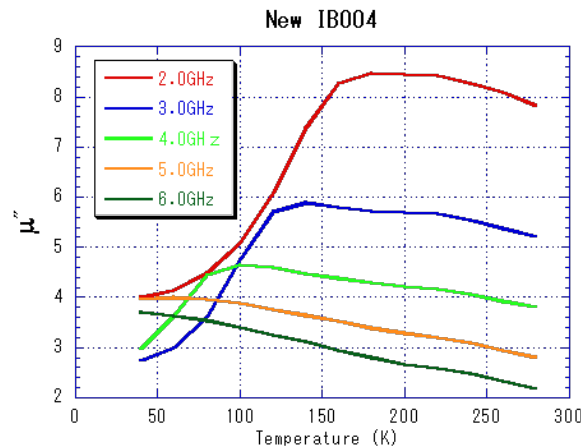
Ferrite sample



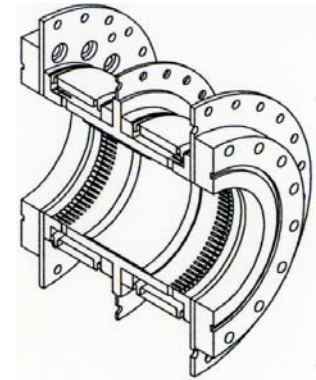
Temperature of cold stage is controlled



Ferrite μ'' at 80K



Temperature and frequency dependence of IB004 ferrite



- HIP ferrite of new-type IB004
- Comb-type RF bridge
- Making proto-type

Summary

Injector

- Two-cell injector cavity was fabricated.
- First vertical test was done and E_{acc} reached to 30 MV/m.
- While heating problem occurred at high E_{acc} , it was possible to keep 15 MV/m for 11 hours.
- Input couplers were fabricated and will be tested soon.
- Design of cryomodule is almost completed.

Main linac

- 9-cell Nb cavity was fabricated and vertical tests were performed. Cavity was suffered from field emission.
- X-ray mapping system works well and observed X-ray trace.
- Cryomodule design is under way.
- High power test stand was constructed. Component test is in progress for input coupler.
- Low temperature measurements were done for several RF absorbers. Making a prototype of HOM damper