SUPERCONDUCTING QUARTER-WAVE RESONATOR CAVITY AND CRYOMODULE DEVELOPMENT FOR A HEAVY ION RE-ACCELERATOR

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Prototype $\beta = 0.041 \text{ QWR}$



Parts





Tuning Plate

Inside



Etching



Rinsing



Insert

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Dewar Test of $\beta = 0.041 \ \mathrm{QWR}$

Stiffening of $\beta = 0.041 \ \mathrm{QWR}$



top ring buttress welded buttress ANSYS model: predicted deformation for stiffened QWR with He vessel.



Prototype low- β cryomodule



(a) cold mass



(b) top plate



(c) inner MLI





(e) outer MLI



(d) 77 K shield (f) vacuum vessel

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Construction of low- β cryomodule

RF Testing of $\beta = 0.085$ QWR



Test in Dewar vs test in cryomodule (after magnet operation, temperature cycle, and He processing; preliminary analysis)

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 $\beta=$ 0.085 cryomodule for the reaccelerator

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Conclusion

- Prototype cavities for the NSCL reaccelerator have been fabricated and tested.
- The design goals for the RF performance have been achieved in Dewar tests (both cavity types) and cryomodule test (one cavity type so far).

 In progress: production cavities and cryomodules for the NSCL reaccelerator.