

# PROJECT X INJECTOR EXPERIMENT: GOALS, PLAN, AND STATUS

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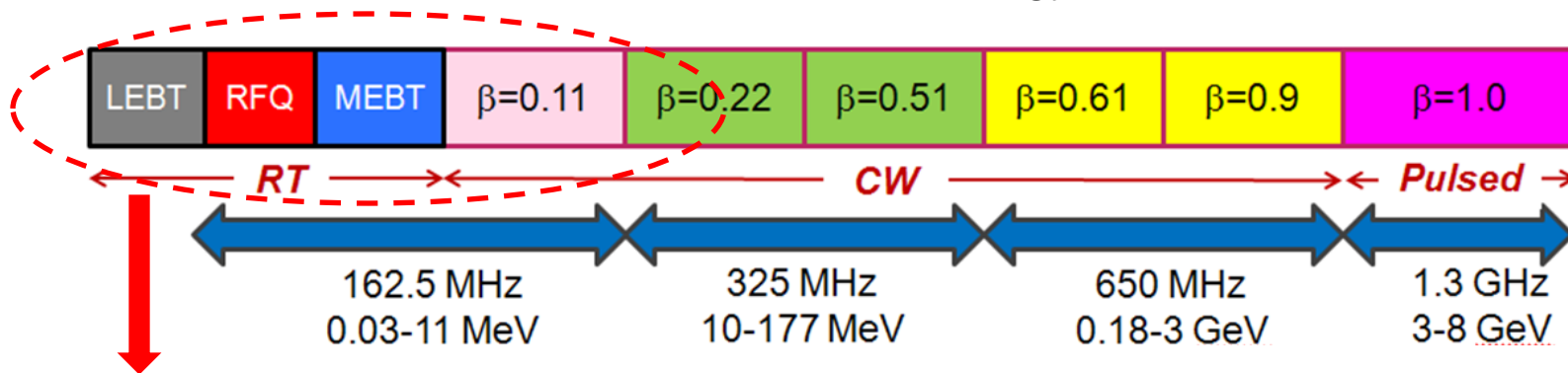
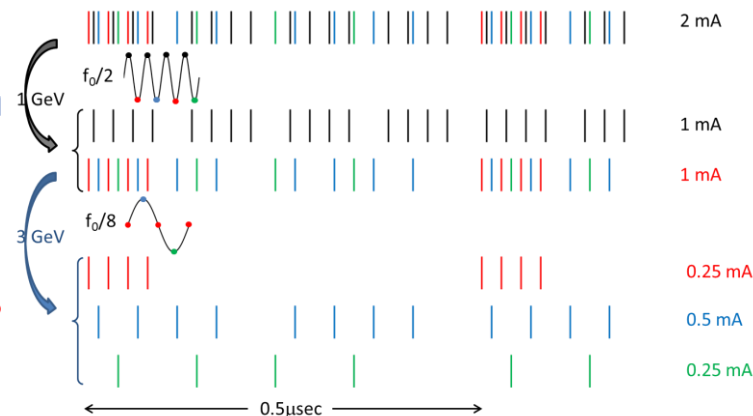
## Outline

- Project X and PXIE
- Goals
- Status of subsystems
- Plans

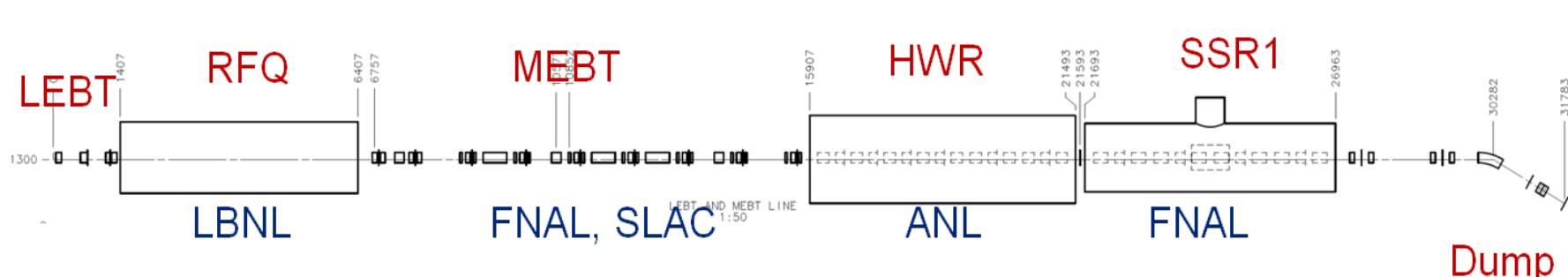


- Project X is an Intensity Frontier accelerator providing MW-scale proton beam to many users quasi-simultaneously

- Acceleration in **SRF from low energies**
- Constant power in time scale  $> \mu\text{s}$ ; adjustable structure of the bunch train
- Accomplished by **bunch-by-bunch chopping in MEBT** and RF separation after acceleration to the required energy



Addressed by the Project X Injector Experiment, PXIE



- Standard scheme for proton (H-) acceleration
  - Ion source and LEBT (30 keV, 5 mA nominal/ 10 mA max DC)
    - Beam pre-chopping for machine tuning
  - 162.5 MHz RFQ (2.1 MeV, 5/10 mA CW)
  - MEBT (chopping, 5mA CW->1mA Repetitive Structure )
  - 2 SC cryomodules accelerating the beam to 20-30 MeV
  - HEBT (beam diagnostics)
  - 50 kW beam dump

Optics: see PXIE end-to-end  
Simulations, TUPWA054

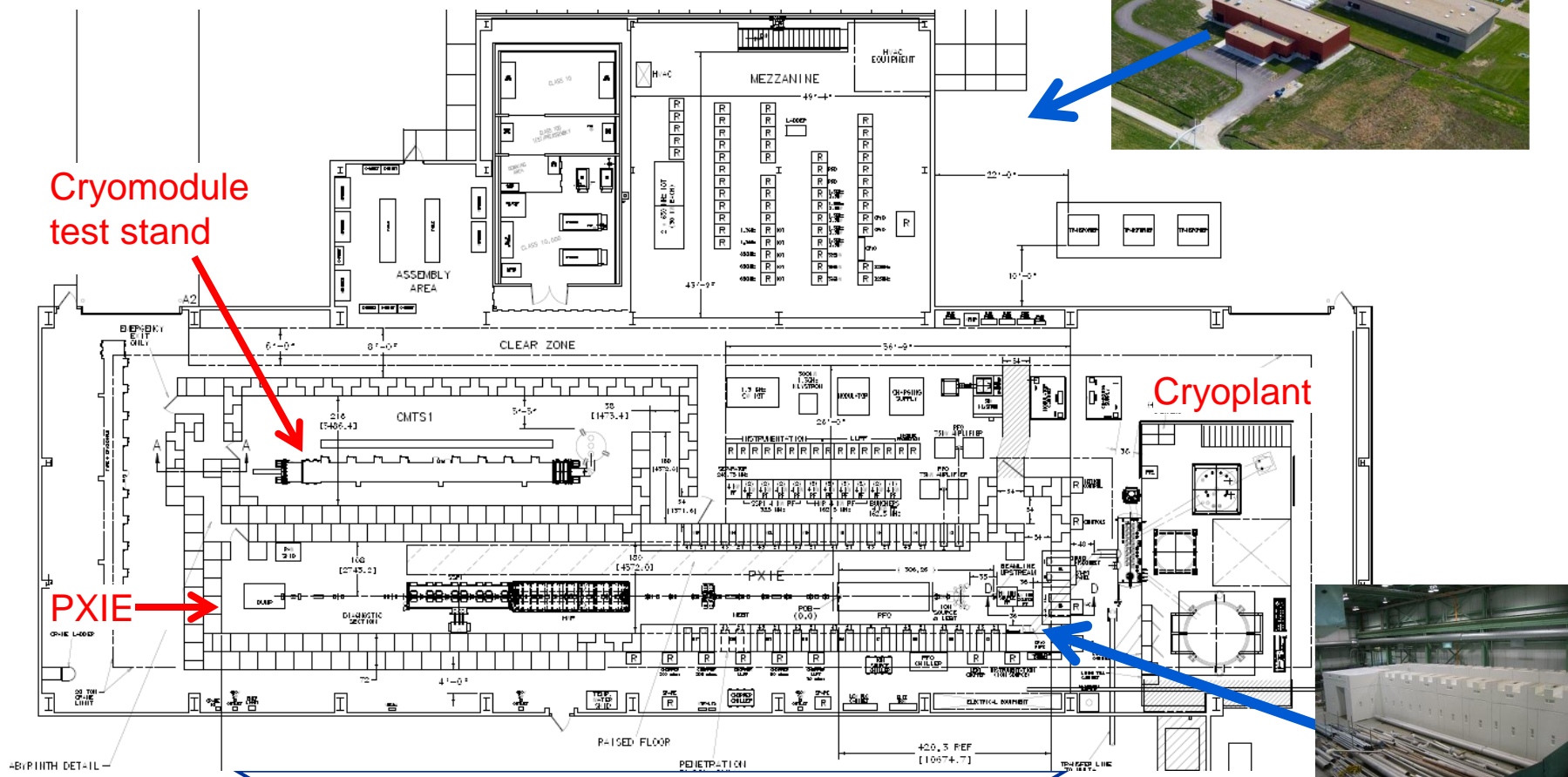
- Total length ~ 40 m
- Collaboration between Fermilab, ANL, LBNL, SNS, SLAC, and Indian institutions



- PXIE is a program to validate the concept for the Project X front end, thereby minimizing primary technical risks
- The main specific goals
  - Demonstrate the bunch-by-bunch chopping
    - Kicker and absorber
  - Efficient acceleration of 1mA beam in SRF to at least 15 MeV
    - Emittance dilution; halo generation and management
- Also, address
  - Emittance issues and pre-chopping in LEBT
  - Reliable CW RFQ
  - MEBT/SRF interface (vacuum, microparticle migration)
  - Diagnostics for testing the extinction of the removed bunches to  $\sim 10^{-9}$
  - Gain experience in design and operation of SC cryomodules
    - SSR1 cryomodule will be designed and built by Fermilab



- PXIE will be assembled in the existing Cryo Module Test Facility building



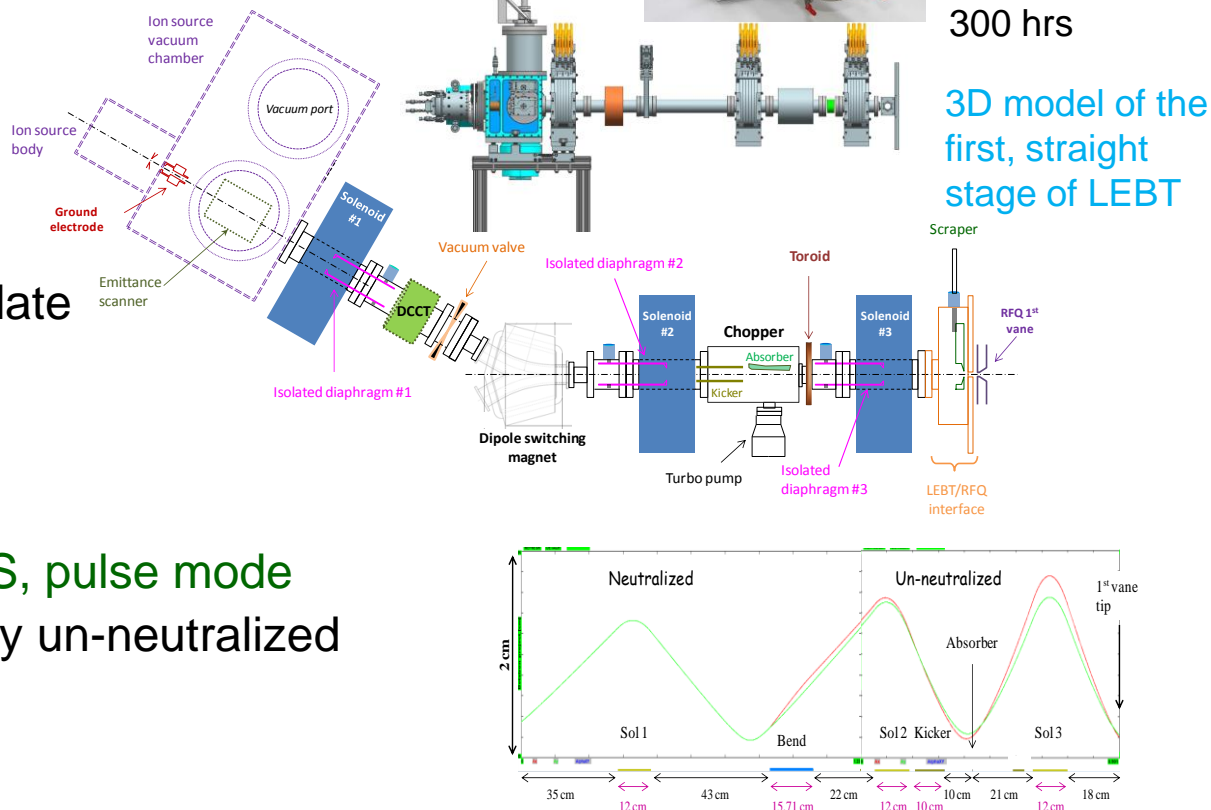


- H- ion source
  - Purchased from D-Pace Inc
  - Was tested and used at LBNL for a year



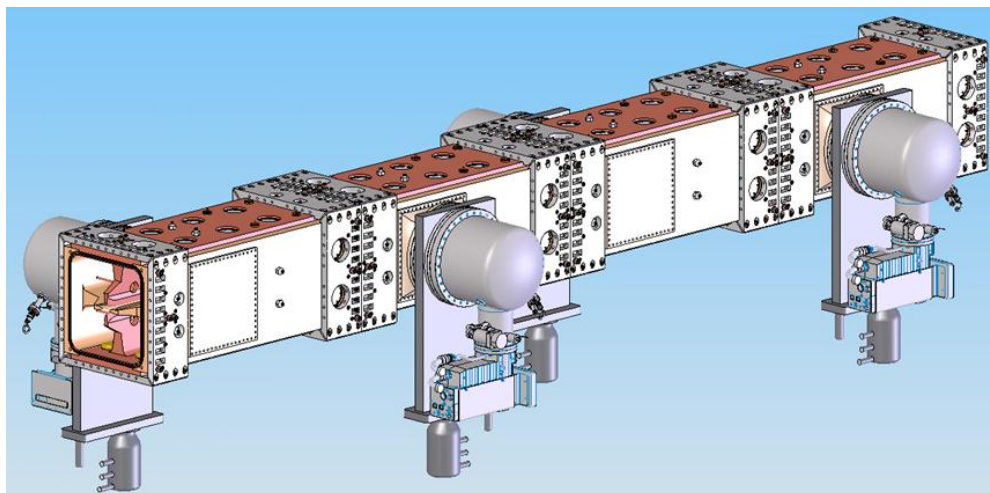
30 kV;  
15 mA DC;  
 $\epsilon_{rms,n_x} \approx 0.12 \mu\text{m}$ ;  
Life time  
300 hrs

- LEBT
  - 3 solenoids
  - Dipole to accommodate two IS for PX
    - Only one at PXIE
  - Chopper
    - Pre-chopping, MPS, pulse mode
  - Possibility of partially un-neutralized transport
  - Beam halo scraping





- Design (LBNL): 4 vanes CW RFQ
  - 162.5 MHz frequency to make bunch-by-bunch chopping possible
  - 2.1 MeV energy to exclude residual radiation in the MEBT



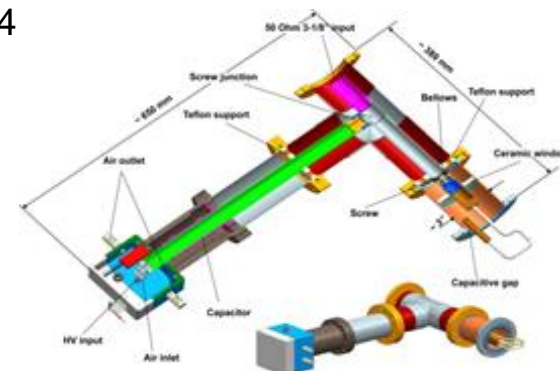
See THPME047 Progress of the RFQ Accelerator for PXIE

Beam current: 1 – 10 mA;

$\epsilon_{\perp, \text{rms}} < 0.25 \mu\text{m}$

$\epsilon_{\parallel, \text{rms}} \leq 1.0 \text{ keV}\cdot\text{ns}$

Length: ~4.4

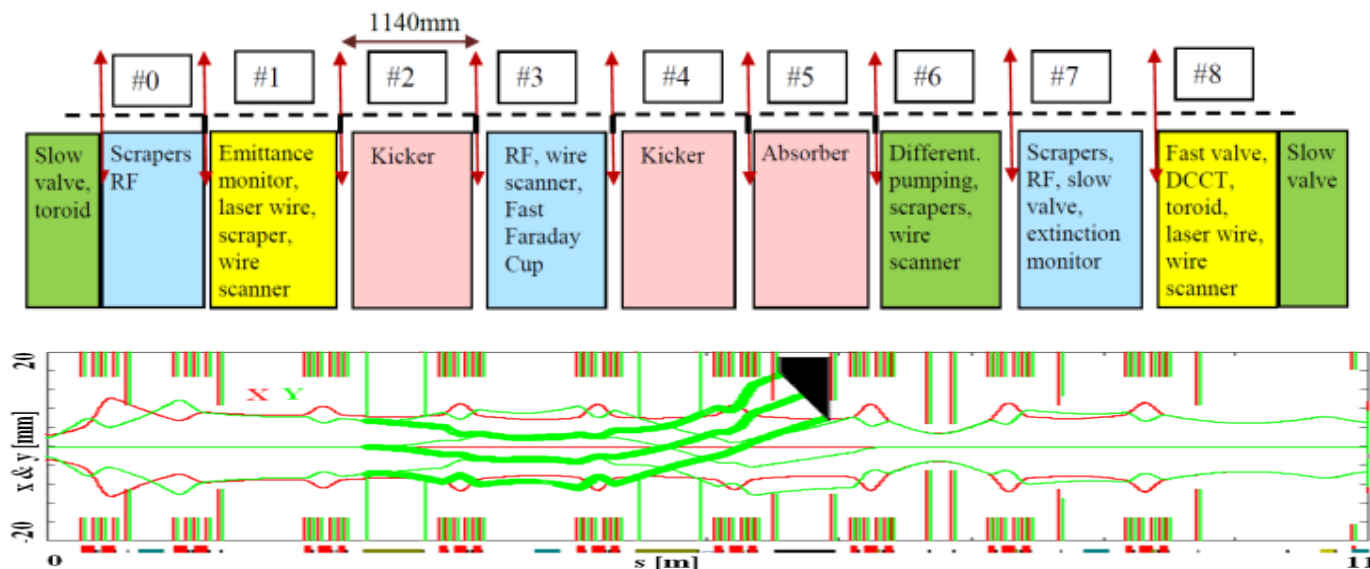


- Simulations completed
  - RF, beam, thermal, stress
- Finalizing the production drawings
- Manufacturing tests



RF coupler has been designed. See WEPFI070 Design of RFQ Coupler for PXIE Project





**MEBT sections and optics.**  $3\sigma$  envelopes of passing bunches – thin lines, removed bunches- thick lines. Red squares- quads, blue – bunching cavities.

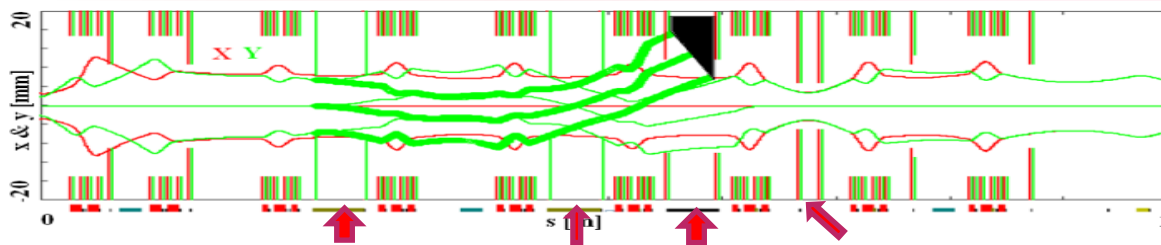


Design: I. Terechkine et al.

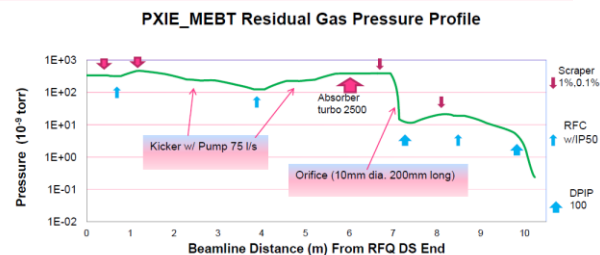
- **Transverse focusing – 9 quadrupole doublets/triplets**
  - Small  $\beta$ -function variation
  - Quads/dipole correctors are being designed by BARC, India
- **Longitudinal focusing – 3 bunching cavities**
  - Production drawings preparation

**Frequency** 162.5 MHz  
**Max voltage** 100 kV  
**Gap** 2x23 mm  
**Max power loss** 1.5 kW

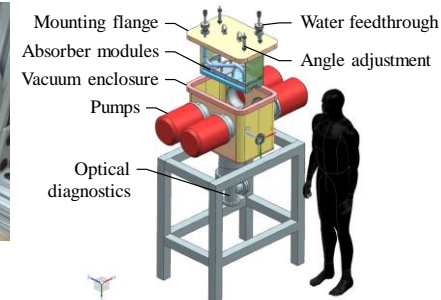




Two kickers separated by  $180^\circ$  Absorber Differential pumping



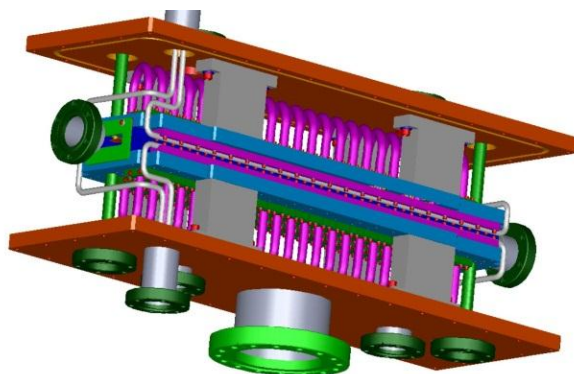
- Undesired bunches are removed by the MEBT chopper
  - Two kickers separated by  $180^\circ$  and working in sync (next slide)
  - Removed and passing bunches are separated at the absorber by  $6\sigma_y$
  - Large gas load from absorber,  $\sim 1$  mTorr-l/s
    - 2500 l/s turbo pumping at the absorber and differential pumping
- Developed a concept of a 21 kW absorber (x2 full nominal power)
  - 29 mrad incident angle
  - Mo alloy TZM
  - Testing  $\frac{1}{4}$  size prototype with e-beam



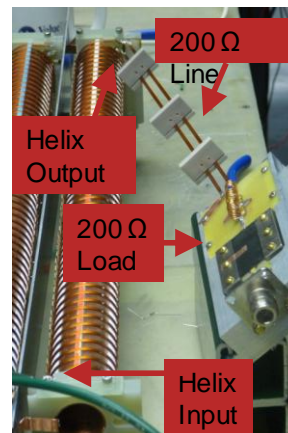
See THPFI085 Status of PXIE MEBT Absorber Development



- Travelling – wave, broadband kickers: 50 and 200 Ohm versions
  - 0.5m,  $\pm 250\text{V}$  on each plate, 16mm gap;  $6\sigma$  beam length is 1.3 ns
- 50 Ohm
  - 25 electrodes per plate connected in vacuum by cables
    - Finalizing the production drawings
  - Commercial linear amplifier and pre-distortion
    - Lower power driver successfully tested
- 200 Ohm
  - Helix as travelling-wave structure
    - RF simulations, modeling, concept development
  - Driver: broadband, DC coupled switches in push-pull configuration
    - Fermilab development
    - Single switch: tested to 0-500V
    - Complete driver: tested to 0-100 V



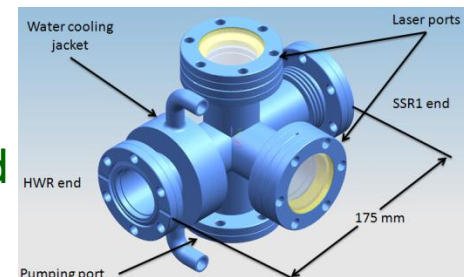
3D model  
A.Chen, D.Sun



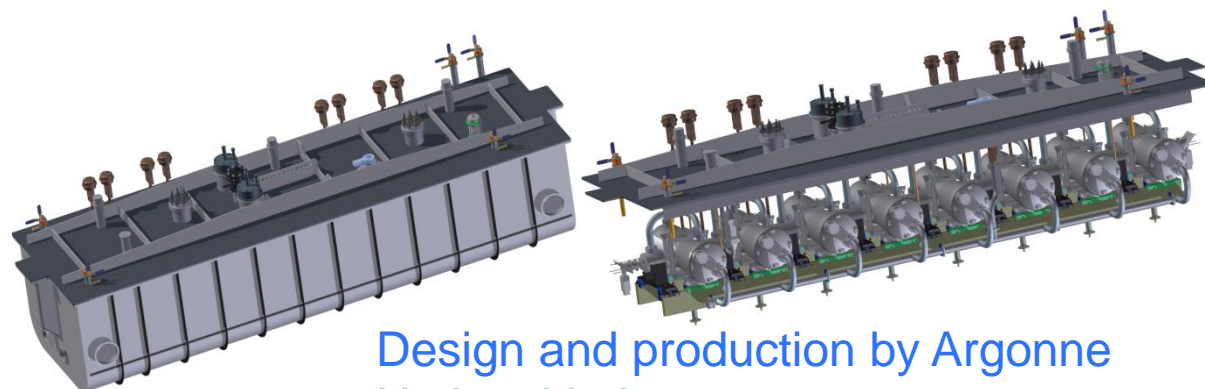
RF model G. Saewert



- Two cryomodules operating at 2K, HWR and SSR1
  - Half Wave Resonators (HWR) and Single Spoke Resonators (SSR1)
  - Warm gap between cryomodules; fast vacuum valves on both sides
- In both cryomodules
  - Solenoidal focusing
    - No magnetic steel; backing coil to reduce fringe field
  - BPM and dipole correctors in each solenoid
- Structure of HWR cryomodule
  - 8 cavities, 8 solenoids arranged as 8x ( S C )
  - Starts with a solenoid to mitigate H<sub>2</sub> influx from MEBT
- Structure of SSR1 cryomodule
  - 8 cavities, 4 solenoids arranged as 4x ( C S C )
  - Separated coils of dipole correctors allow creating of skew-quads
  - The first upstream element is a cavity to improve longitudinal dynamics

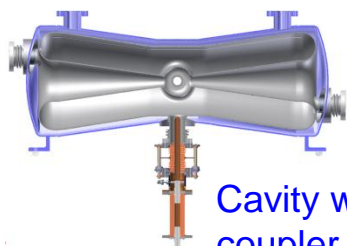


Warm transition  
box between CMs



Design and production by Argonne National Lab

Beam energy: 2.1-11 MeV  
Frequency 162.5 MHz  
CM length (flange-to-flange): 5.9 m  
 $\beta_g$  0.11  
Cavity voltage 1.7 MV



Cavity with coupler

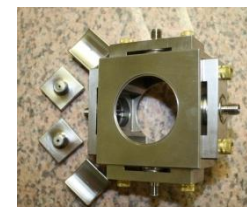
- Cavity and cryomodule design is complete
- Prototypes of 10-kW RF coupler and SC solenoid with steering coils have been built and successfully tested
- BPM prototype has been built and will be tested with beam in FY13
- Nb parts for all cavities will be fabricated in FY13
- Two prototype SC cavities will be tested in FY14



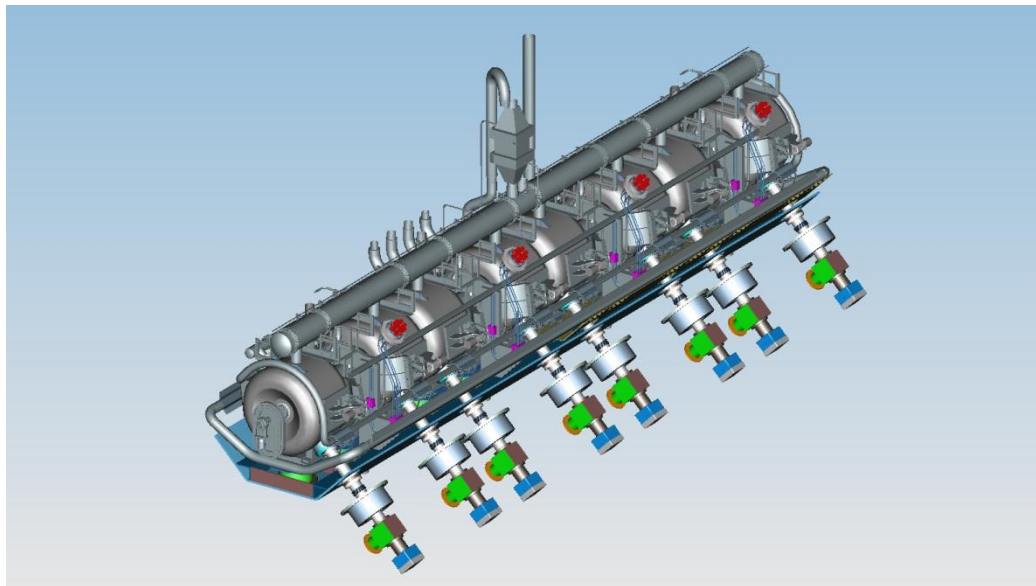
Solenoid installed in He vessel



Cavity parts



BPM parts



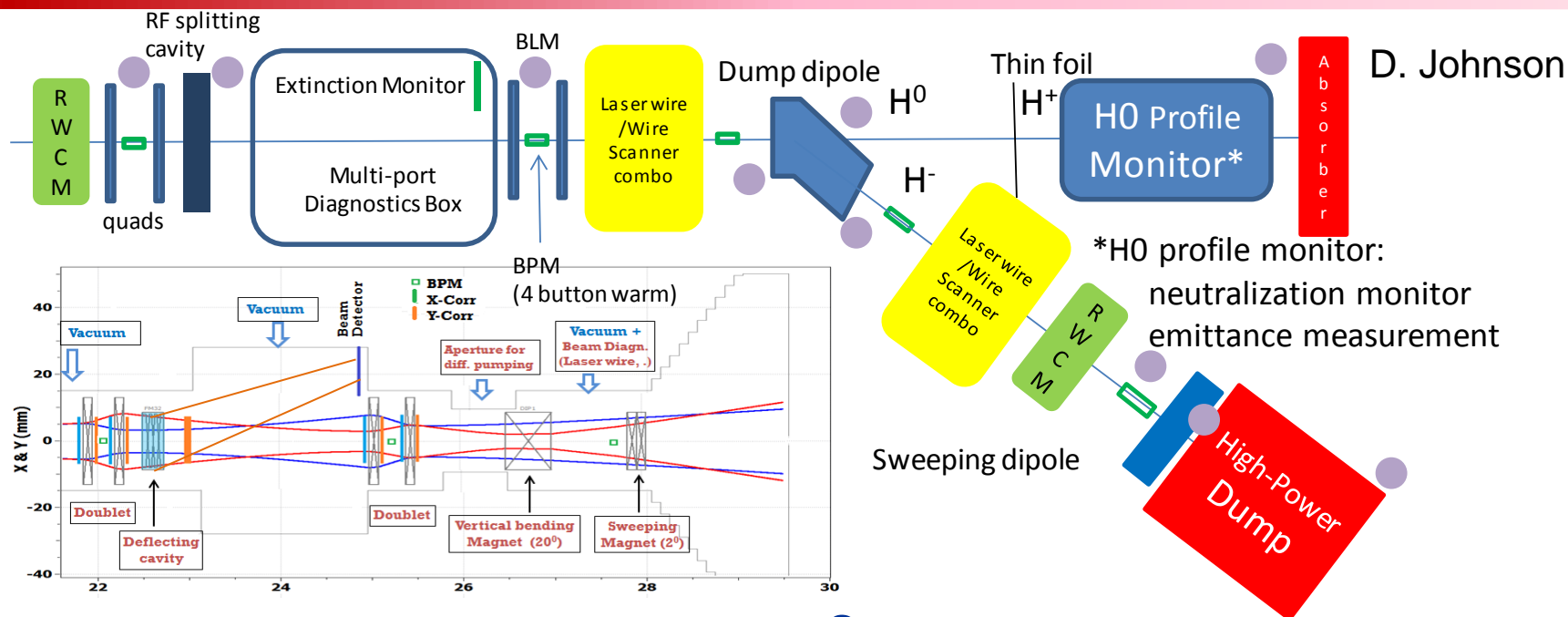
Beam energy: 11-25 MeV  
 Frequency 325 MHz  
 CM length (flange-to-flange): 5.4 m  
 $\beta_g$  0.22  
 Cavity voltage 2 MV

3D model  
of cavity  
with tuners



- Design of major components is complete
  - Cavity, tuner, coupler, solenoid, current leads, helium vessel, support
- Design of cryomodule to be complete in Fall 2013
- First production batch of 10 cavities is complete
  - Tests proceed well- see WEPWO055 Fabrication and Testing of SSR1 Resonators for PXIE
  - Prototypes of coupler, solenoid, and helium vessel are close to production





## • Functions:

- Primary 50 kW beam dump
- Instrumentation to characterize beam parameters and measure efficiency of MEBT bunch-by-bunch chopper

## • Status:

- Preliminary design of optics, absorber, and shielding complete
- deflecting cavity is being designed
- Instrumentation specifications in progress



- FY2013 – beam from ion source (at Fermilab)
- FY2015 – beam from RFQ
- FY2017 – Stage 1
  - Ion source, LEBT, RFQ at full power
  - Full MEBT with prototype kickers, prototype absorber, temporary dump, bunchers, some diagnostics
  - Cryo system
  - SSR1 CM – cold and RF powered, no beam
- Aug 2017- Stage 2
  - HWR CM – cold and RF powered, no beam
- Aug 2018- Stage 3
  - HEBT, final MEBT kickers, final 50 kW beam dump, 1-mA beam with required structure delivered to the dump





- J.-F.Ostiguy et al., PXIE End-to-end Simulations, TUPWA054
- D. Li et al., Progress of the RFQ Accelerator for PXIE, THPME047
- S.Kazakov et al., Design of RFQ Coupler for PXIE Project, WEPFI070
- A. Shemyakin et al., Status of PXIE MEBT Absorber Development, THPFI085
- L. Ristori et al, Fabrication and Testing of SSR1 Resonators for PXIE, WEPWO055