

Review of high power-cyclotrons for heavy-ion beams

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Outline

- 1. Introduction**
- 2. Overview of facilities worldwide that operate high-power heavy-ion cyclotrons**
- 3. Some technological issues related to high-power heavy-ion beams**
- 4. Summary**

Introduction

- Cyclotrons producing a wide range of heavy-ion beams were developed in the 1980s.

- Heavy ions → large magnetic rigidity



Two types of cyclotrons: 1) **Superconducting AVF cyclotrons**
2) **Separated-sector cyclotrons**
or **Ring cyclotrons**

- Requirements for RI beams



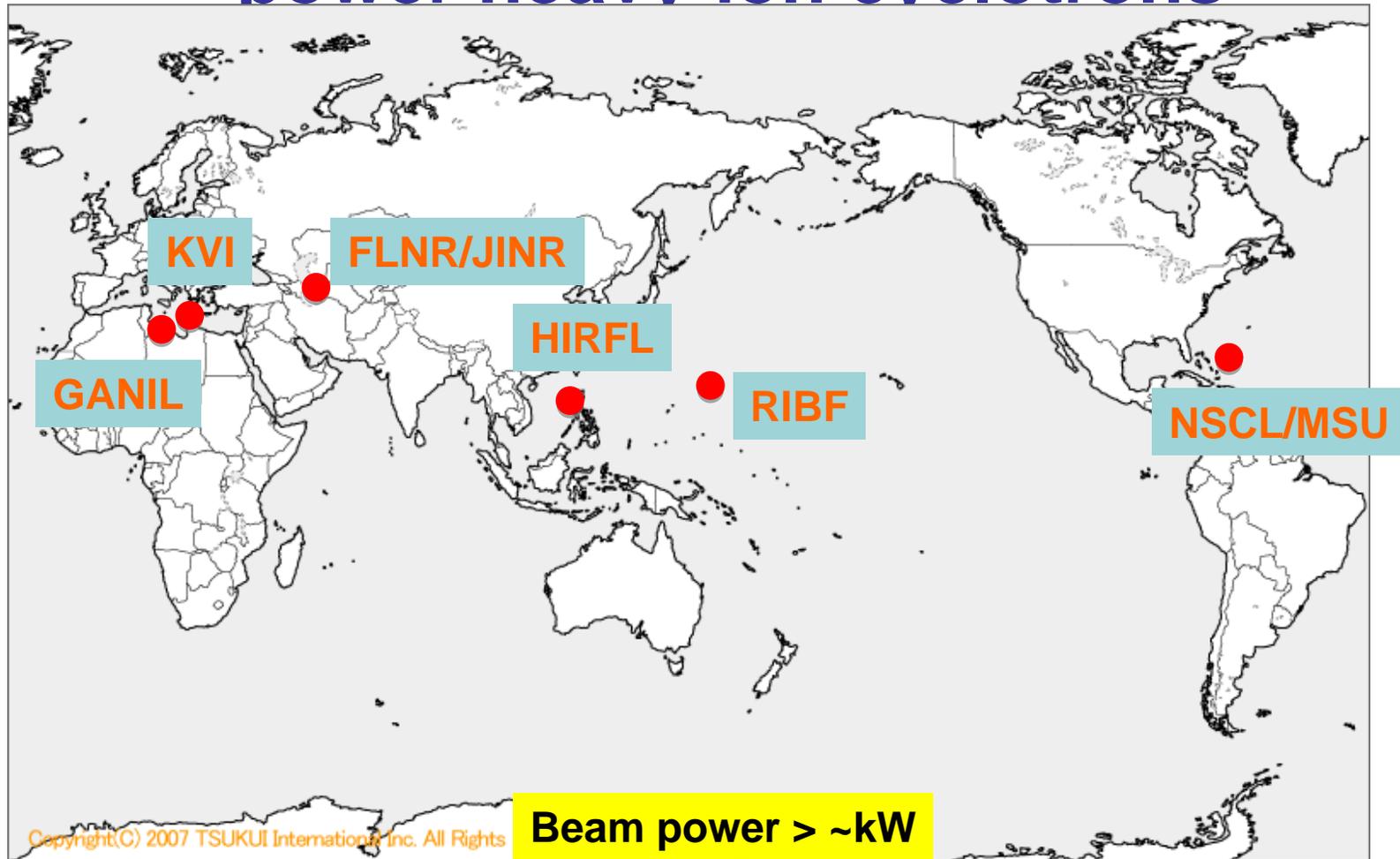
The intensities as well as energies of heavy-ion cyclotrons have been remarkably increased.



Development of ECR ion sources that are able to produce highly-charged heavy ions

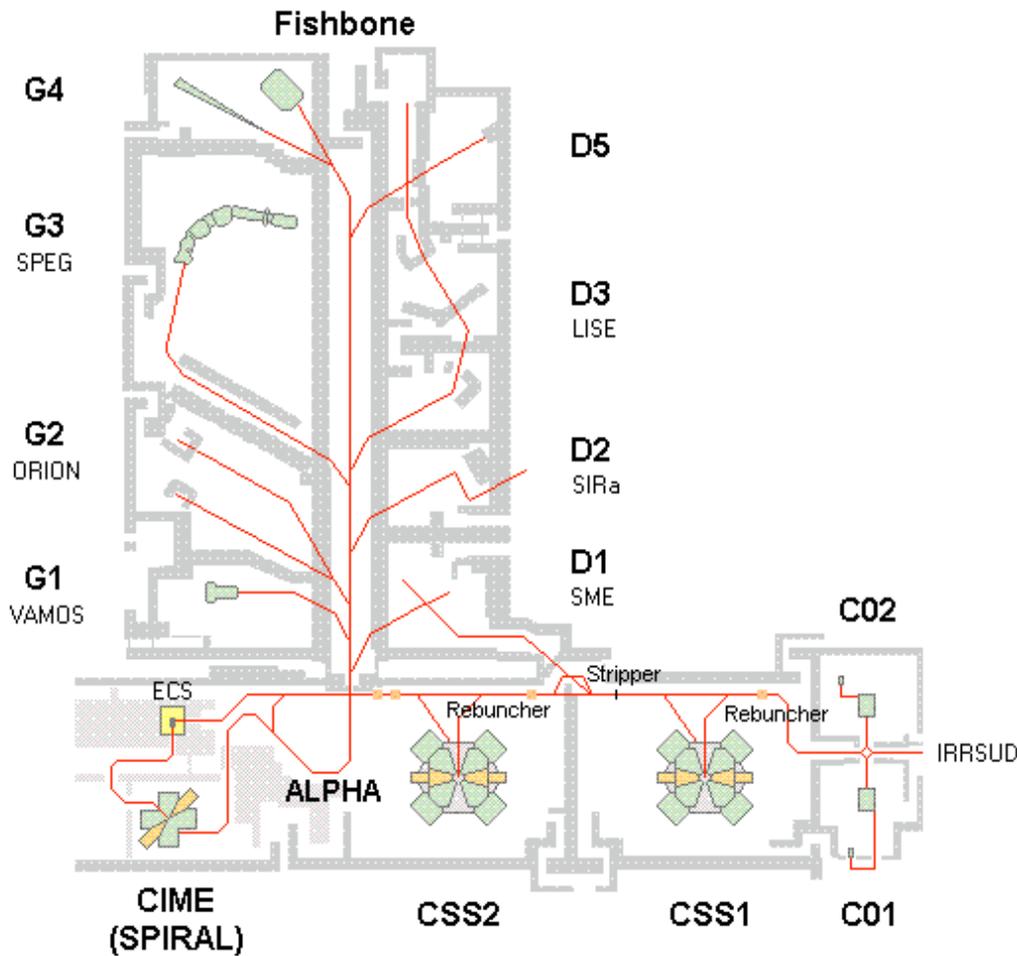
- Now several high-power heavy-ion cyclotrons worldwide are operational.

Six facilities that operate high-power heavy-ion cyclotrons



GANIL

(Grand Accélérateur National d'Ion Lourds)



- 1982 First beam from CSS2
- Mid-1980 OAE project
- 1998 First beam from CIME

Beam energy

CSS1: 5.5 ~ 13.7 MeV/u

CSS2: 24 ~ 95 MeV/u

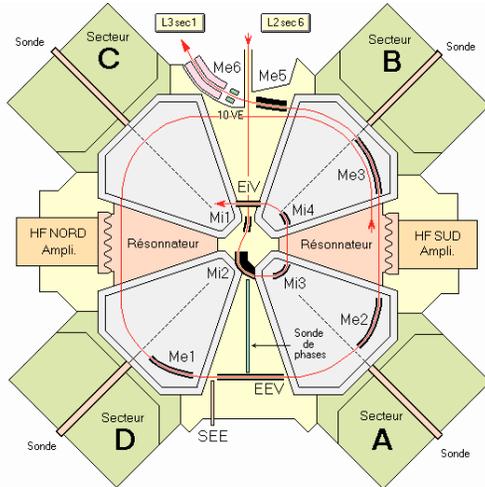
RI beams

ISOL method

Projectile fragmentation

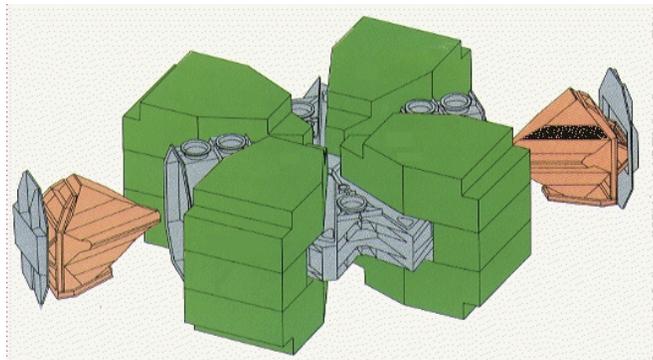
GANIL

CSS2 beams



K-value 380 MeV
No. of sectors 4
Extraction radius 3.0 m
Max. mag. field 1.6 T
No. of resonators 2
Magnet weight 1,700 t

Beams	Energy (MeV/u)	Intensity (pnA)	Power (W)
$^{12}\text{C}^{6+}$	95	3,200	3,600
$^{13}\text{C}^{6+}$	75	3,000	2,900
$^{14}\text{N}^{7+}$	95	2,140	3,400
$^{16}\text{O}^{8+}$	95	2,000	3,000
$^{18}\text{O}^{8+}$	75	290	400
$^{20}\text{Ne}^{10+}$	95	1,570	2,400
$^{22}\text{Ne}^{10+}$	80	1,500	2,600
$^{24}\text{Mg}^{12+}$	95	1,670	3,800
$^{36}\text{S}^{16+}$	78	690	1,900
$^{36}\text{Ar}^{18+}$	95	1,330	4,600
$^{48}\text{Ca}^{19+}$	60	240	700
$^{58}\text{Ni}^{56+}$	75	150	700
$^{76}\text{Ge}^{30+}$	61	120	500
$^{78}\text{Kr}^{34+}$	70	210	1,200
$^{124}\text{Xe}^{44+}$	50	50	300



CSS1 & 2

NSCL/MSU

(National Superconducting Cyclotrons Laboratory)

1982 First beam from K500

1988 First beam from K1200

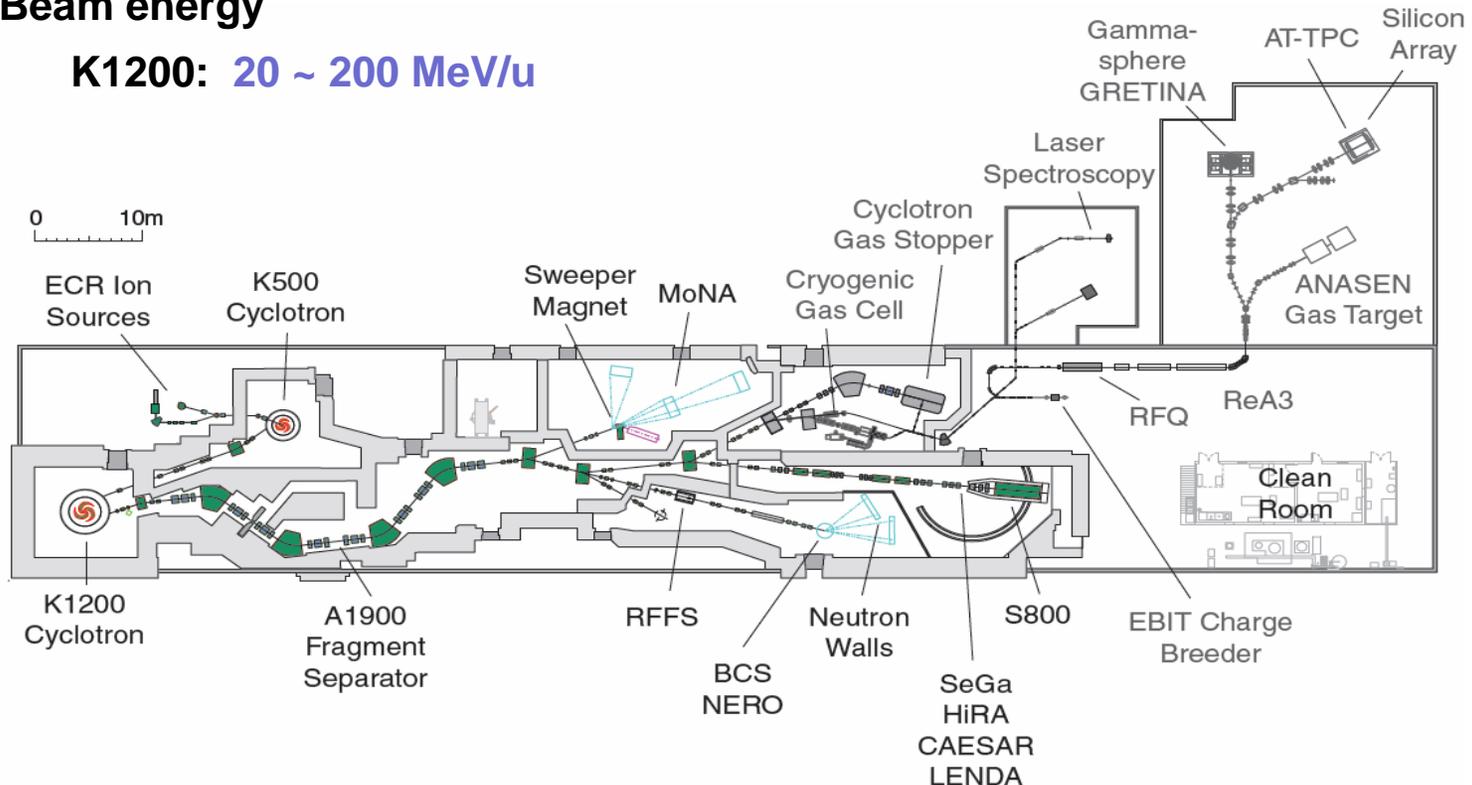
2000 First beam from the coupled cyclotrons

RI beams

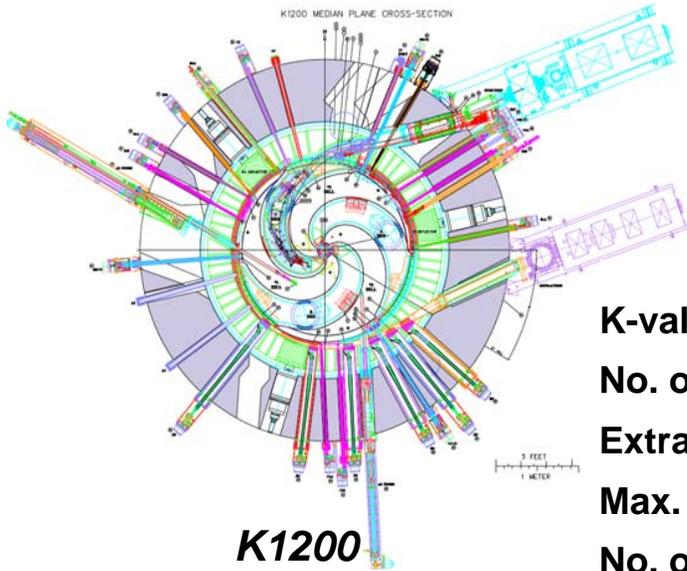
Projectile fragmentation

Beam energy

K1200: 20 ~ 200 MeV/u



NSCL



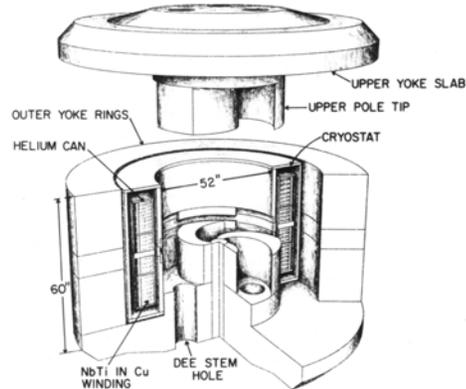
K1200

K-value 1,200 MeV
No. of sectors 3
Extraction radius 1.01 m
Max. mag. field 6.1 T
No. of resonators 3
Magnet weight 260 t

K1200 beams

Beams	Energy (MeV/u)	Intensity (pnA)	Power (W)
¹⁶ O	150	500	1,200
¹⁸ O	120	500	1,080
²² Ne	150	220	730
²⁴ Mg	170	200	820
³⁶ Ar	150	150	810
⁴⁰ Ar	140	200	1,120
⁴⁰ Ca	140	70	390
⁴⁸ Ca	140	140	940
⁵⁸ Ni	160	40	370
⁷⁶ Ge	130	50	490
⁷⁸ Kr	150	100	1,170
¹¹² Sn	120	10	120
¹²⁴ Xe	140	25	430
²⁰⁸ Pb	85	4	70
²³⁸ U	80	0.3	6

SUPERCONDUCTING CYCLOTRON MAGNET - K = 500 MeV, K_p = 160 MeV



K500

Superconducting

FLNR/JINR

(Flerov Laboratory of Nuclear Reactions)

1978 First beam from U400

Beam energy

RI beams

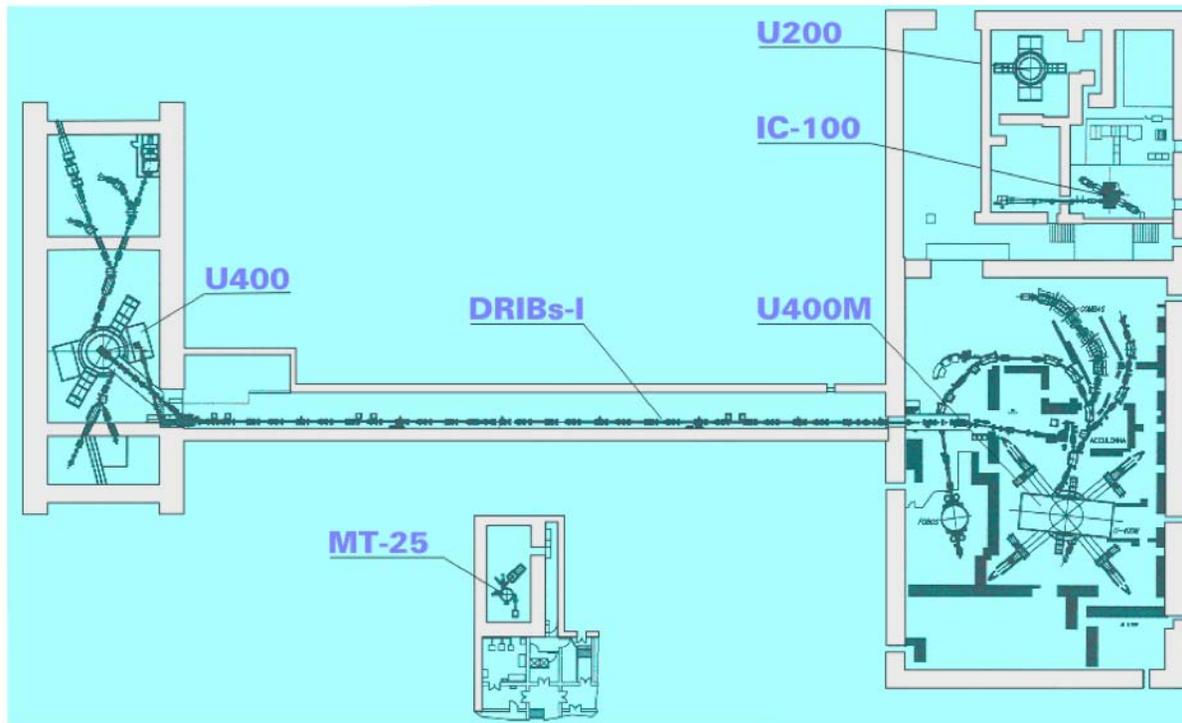
1991 First beam from U400M

U400: 3 ~ 20 MeV/u

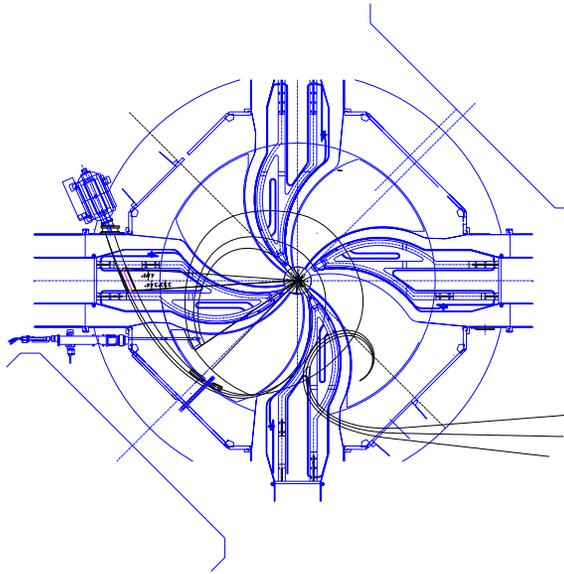
ISOL method

2002~ DRIBs project

U400M: 30 ~ 50 MeV/u

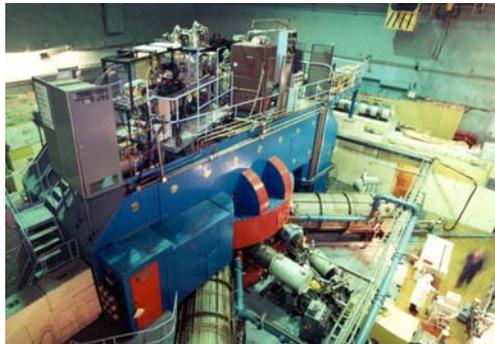


FLNR/JINR



K-value	550 MeV
No. of sectors	4
Extraction radius	1.6 m
Max. mag. field	2.6 T
No. of resonators	4
Magnet weight	2,300 t

Stripping extraction



U400M

U400 beams

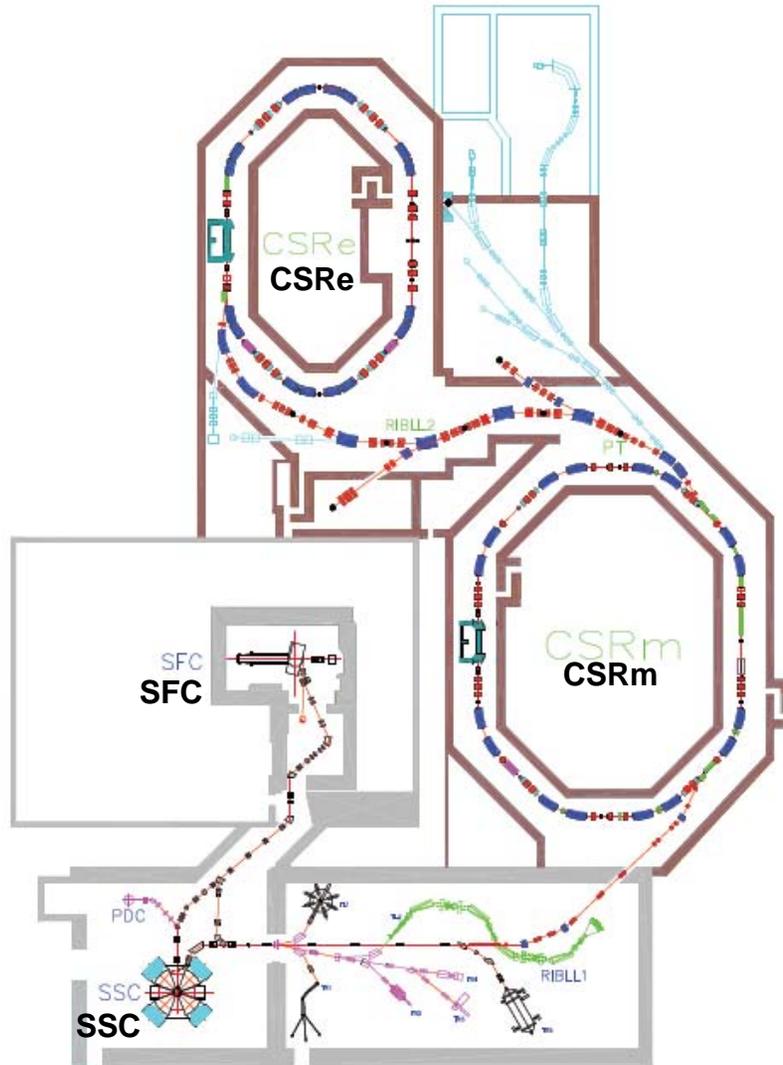
Beams	Energy (MeV/u)	Intensity (pnA)	Power (W)
$^{16}\text{O}^{2+}$	7.9	5,000	630
$^{18}\text{O}^{3+}$	15.8	4,400	1,250
$^{40}\text{Ar}^{4+}$	5.1	1,700	350
$^{48}\text{Ca}^{5+}$	5.3	1,200	310
$^{48}\text{Ca}^{9+}$	17.7	1,000	850
$^{50}\text{Ti}^{5+}$	5.1	400	100
$^{58}\text{Fe}^{6+}$	5.4	700	220
$^{84}\text{Kr}^{8+}$	4.4	300	110
$^{136}\text{Xe}^{14+}$	6.9	80	80

About 66 % of the total operation is used for the acceleration of ^{48}Ca ions to synthesize new super-heavy elements.

Upgrade project of the U400 is underway: to increase the beam intensity up to 2.5 ~ 3 p μ A and to increase the energy variation for ^{48}Ca , ^{50}Ti , etc.

HIRFL

(Heavy Ion Research Facility in Lanzhou)



- 1988 First beam from SSC
- Early-2000 Refurbishment of SFC & upgrade of SSC
- 2007 First beam from CSRm

Beam energy

SFC: < 10 MeV/u

SSC: < 100 MeV/u

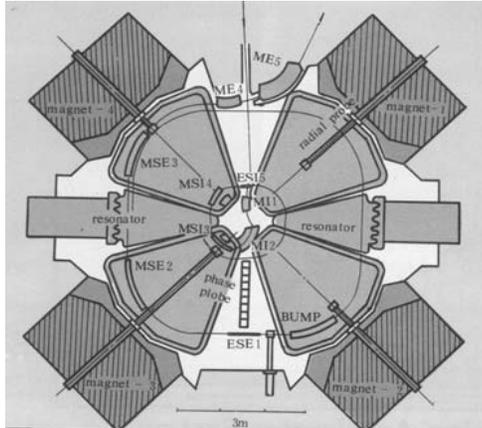
CSRm: 1,100 MeV/u for C ions
520 MeV/u for U⁷²⁺ ions

RI beams

In-flight fission of U ions

Projectile fragmentation

HIRFL



K-value 450 MeV
No. of sectors 4
Extraction radius 3.21 m
Max. mag. field 1.6 T
No. of resonators 2
Magnet weight 2,000 t



SSC

SFC beams

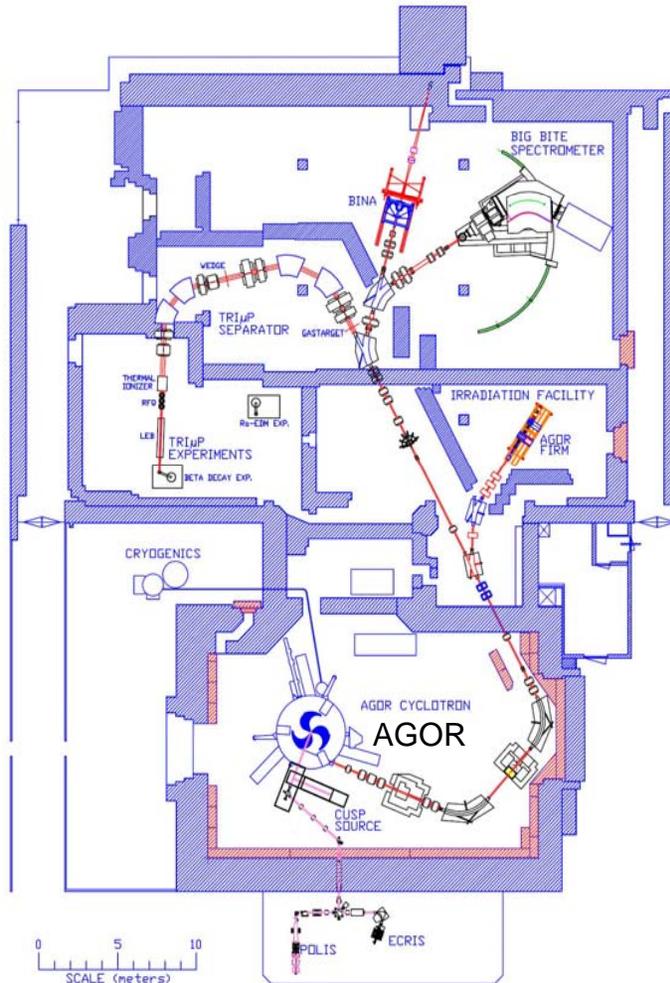
Beams	Energy (MeV/u)	Intensity (pnA)	Power (W)
$^{12}\text{C}^{4+}$	7.0	3,750	320
$^{16}\text{O}^{6+}$	8.0	3,000	260
$^{20}\text{Ne}^{7+}$	7.2	1,710	250
$^{26}\text{Mg}^{8+}$	6.5	250	43
$^{40}\text{Ar}^{8+}$	2.4	1,880	180
$^{78}\text{Kr}^{19+}$	4.0	470	150
$^{129}\text{Xe}^{27+}$	3.0	260	100
$^{238}\text{U}^{26+}$	0.8	13	2.5

SSC beams

Beams	Energy (MeV/u)	Intensity (pnA)	Power (W)
$^{12}\text{C}^{6+}$	100	50	60
$^{22}\text{Ne}^{10+}$	70	50	77
$^{36}\text{Ar}^{8+}$	7.2	440	350
$^{58}\text{Ni}^{22+}$	6.5	9	26
$^{129}\text{Xe}^{27+}$	2.4	28	70
$^{209}\text{Bi}^{31+}$	5.8	10	20

KVI

(Kernfysisch Versneller Instituut)



1996 First beam from AGOR

Beam energy

AGOR: 35 ~ 90 MeV/u for $Q/A=0.5$

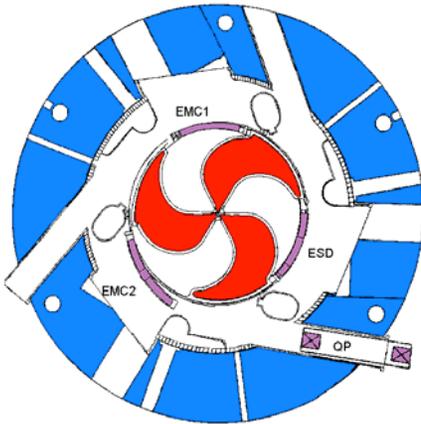
10 ~ 30 MeV/u for $Q/A=0.25$

6 MeV/u for $Q/A=0.1$

RI beams

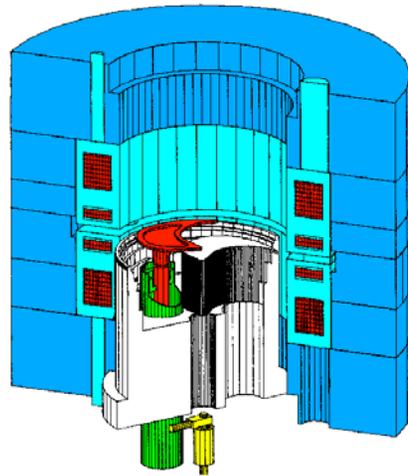
Inverse kinematics method

KVI



- K-value** 600 MeV
- No. of sectors** 3
- Extraction radius** 0.89 m
- Max. mag. field** 5.1 T
- No. of resonators** 3
- Magnet weight** 390 t

Superconducting



AGOR

AGOR beams

Beams	Energy (MeV/u)	Intensity (pnA)	Power (W)
$^{11}\text{B}^{3+}$	19	160	30
$^{12}\text{C}^{4+}$	23	1,000	280
$^{19}\text{F}^{4+}$	11	330	70
$^{20}\text{Ne}^{6+}$	23	2,200	1,000
$^{36}\text{Ar}^{10+}$	30	500	540
$^{40}\text{Ca}^{14+}$	45	160	290
$^{82}\text{Kr}^{19+}$	25	160	330
$^{208}\text{Pb}^{27+}$	9.2	40	80

Upgrade project of the AGOR *is underway*: to increase the beam intensity in order to obtain a beam power of ~1 kW for all beams up to Pb.

RIBF

(RI Beam Factory, RIKEN Nishina Center)

- 1986 First beam from RRC
- Mid-1990 Upgrade of the pre-injector of RILAC
- 2006 First beam from SRC

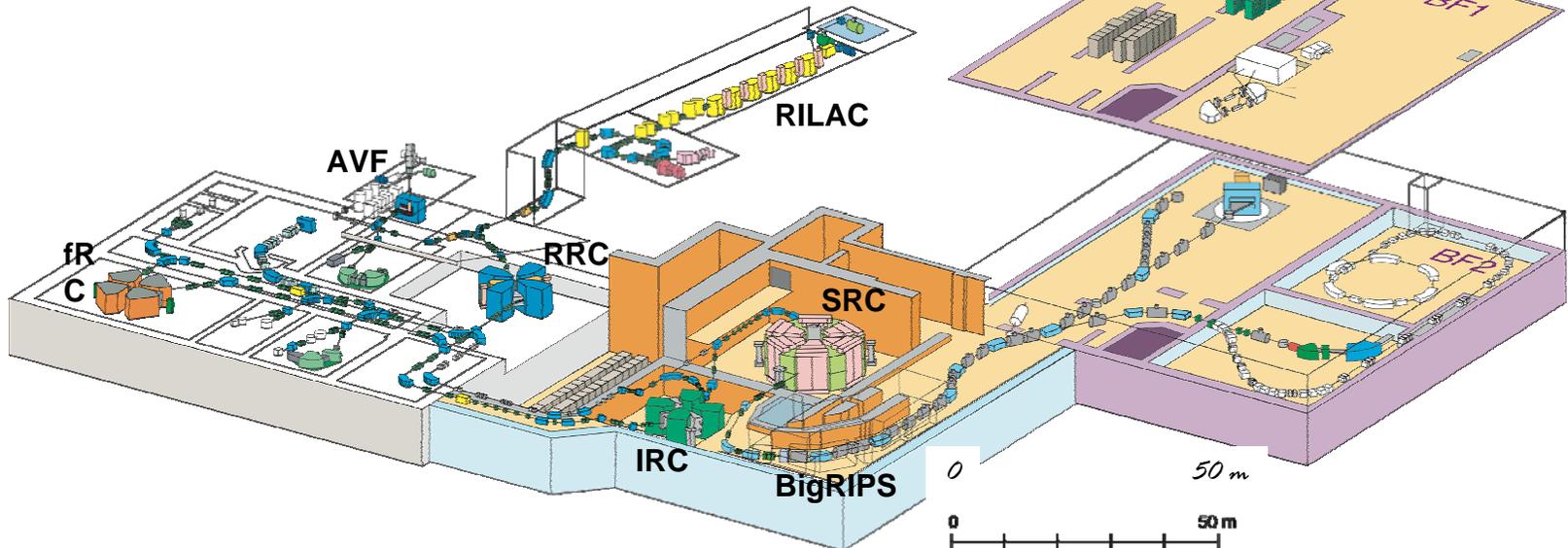
RI beams

- In-flight fission of U ions
- Projectile fragmentation

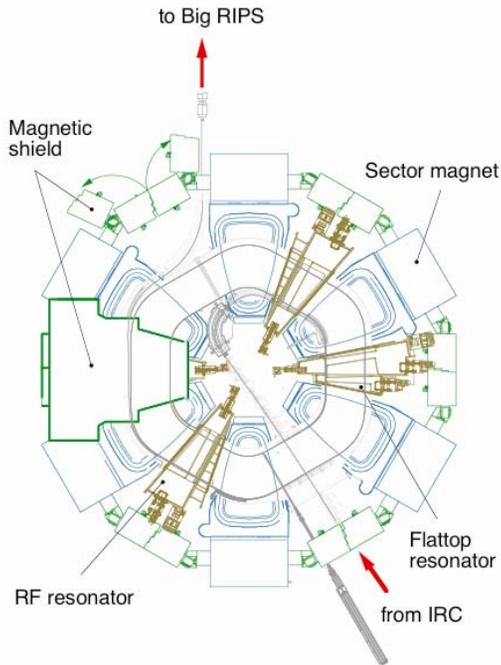
Beam energy

- RRC: 7 ~ 135 MeV/u for heavy ions
- SRC: 345 MeV/u for all heavy ions
< 400 MeV/u for $0.4 < Q/A < 0.5$
< 440 MeV for $Q/A = 0.5$

New injector linac, RILAC2, will be ready for commissioning by the end of 2010.



RIBF



K-value 2,600 MeV

No. of sectors 6

Extraction radius 5.36 m

Max. mag. field 3.8 T

No. of resonators 4

Magnet weight 8,100 t

Superconducting



SRC

Goal: 1p μ A for 345 MeV/u
²³⁸U ions

(80 kW)

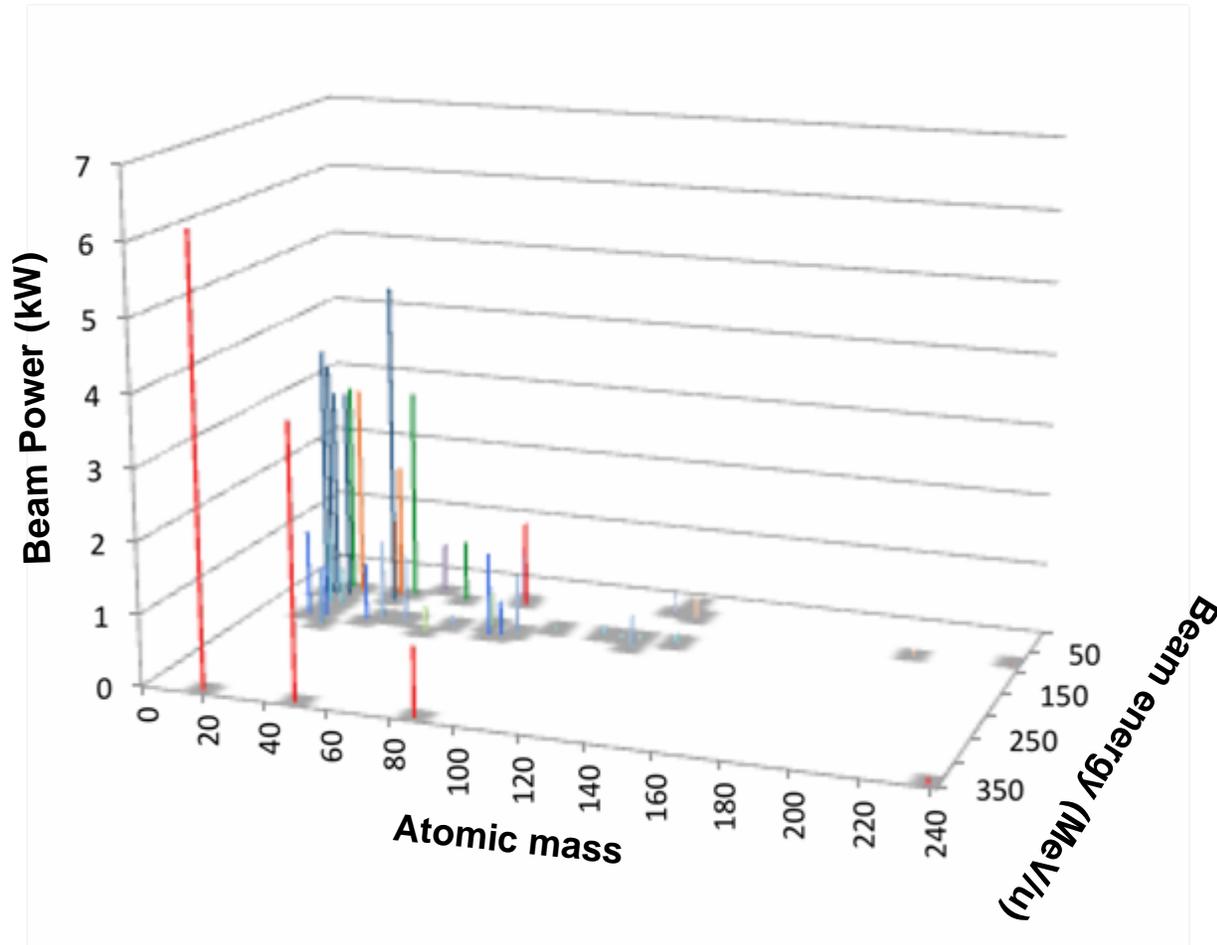
RRC beams

Beams	Energy (MeV/u)	Intensity (pnA)	Power (W)
¹² C ⁶⁺	135	770	1,250
¹⁴ N ⁷⁺	135	710	1,340
¹⁸ O ⁸⁺	100	590	1,060
²² Ne ¹⁰⁺	110	360	870
³⁶ Ar ¹⁷⁺	115	80	330
⁴⁰ Ar ¹⁵⁺	63	800	2,020
⁴⁸ Ca ¹⁷⁺	63	140	420
⁵⁶ Fe ²⁴⁷⁺	90	8	40
⁸⁶ Kr ³⁰⁺	63	80	430
¹³⁶ Xe ²⁰⁺	11	15	22

SRC beams

Beams	Energy (MeV/u)	Intensity (pnA)	Power (W)
¹⁸ O ⁸⁺	345	1,000	6,210
⁴⁸ Ca ²⁰⁺	345	230	3,810
⁸⁶ Kr ³⁴⁺	345	33	980
²³⁸ U ⁸⁶⁺	345	0.8	66

Statistics for the beam power of heavy-ion beams obtained from high-power cyclotrons so far



Some technological issues related to high-power heavy-ion beams

- ECR ion sources
- LEBT
- Extraction
- Charge strippers
- Beam diagnostics/safety system/stability
- Availability
- Space charge effect

ECR ion sources

- At RIBF

Goal: **1 pμA 345 MeV/u uranium beam**

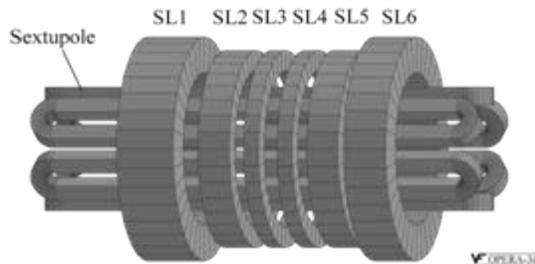
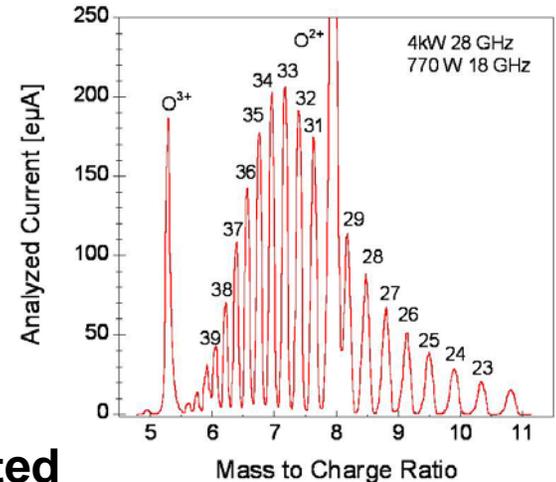
> 500 eμA U³⁵⁺ from the ion source is required.

- VENUS and SECRAI of 3rd generation ECR ion sources have achieved good performance.

Ex.: **180 eμA U³⁵⁺ from VENUS**

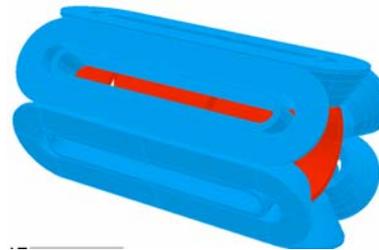
- RIKEN 28 GHz SC-ECRIS has been newly constructed and expected to produce such 500 eμA U³⁵⁺ ions.

- Large ECR-zone size
- Gentle field gradient



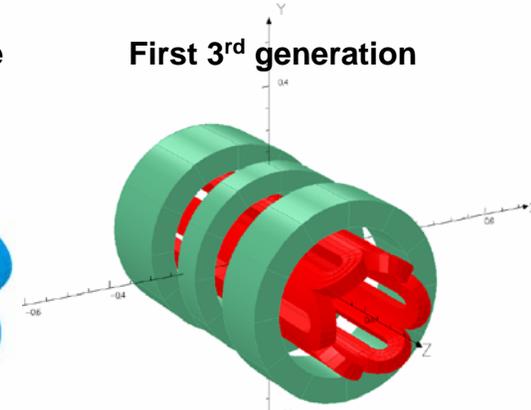
RIKEN SC-ECRIS

Solenoid coils set inside sextupole coils



SECRAI

First 3rd generation



VENUS

LEBT

- To control the quality of beams in the LEBT is very important to obtain good net transmission efficiency.

- At NSCL

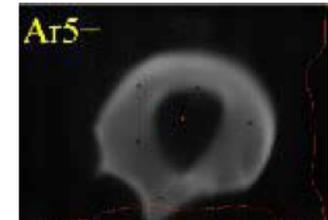
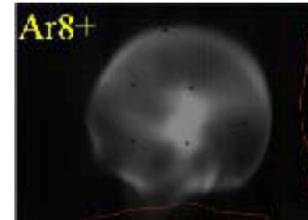
- Study has been carried out intensively using **BaF₂-coated viewing plates** and an **Allison-type emittance scanner**.

To deal with **hollow beams**



A solenoid lens was replaced with an **electrostatic lens**.

- The net beam transmission efficiency was improved by **400 %** from 2003 to 2006.



	~2003 SOURCE OUT → K1200 OUT	~2006 SOURCE OUT → K1200 OUT	GAIN
⁴⁰ Ar	2280 → 58	1920 → 222	4.5
⁴⁸ Ca	1275 → 32	1400 → 160	4.6
⁷⁶ Ge	690 → 17	725 → 63	3.5
⁷⁸ Kr	2640 → 22	2760 → 79	3.4

[J. Stetson et al, *Cyclotrons 2007* (2007) 340]

- A more detailed study involving both simulations and experiments still has to be carried out to further elucidate the mechanism of beam motion.

Unknown factor: **neutralization**

initial condition at the extraction of the ion source

Extraction

■ *Beam loss at electrostatic deflectors*

↳ limits cyclotron output beam intensity

■ At RIBF

- Beam loss at the SRC-EDC is monitored by measuring:

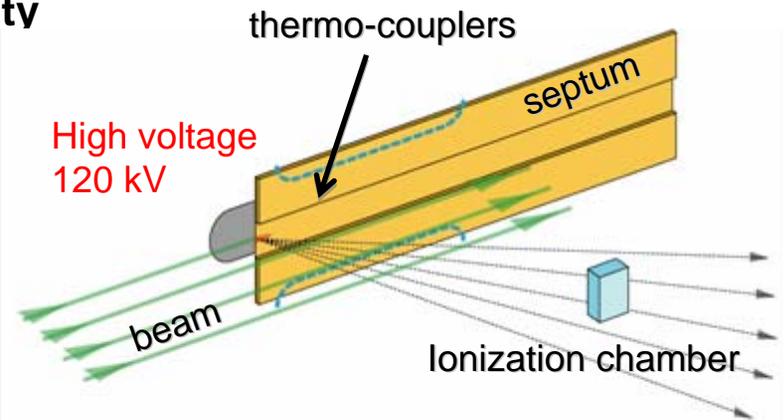
- **temperature** of the septum electrode
- **radiation** with an ionization chamber

- Heat load limit: **300 W**

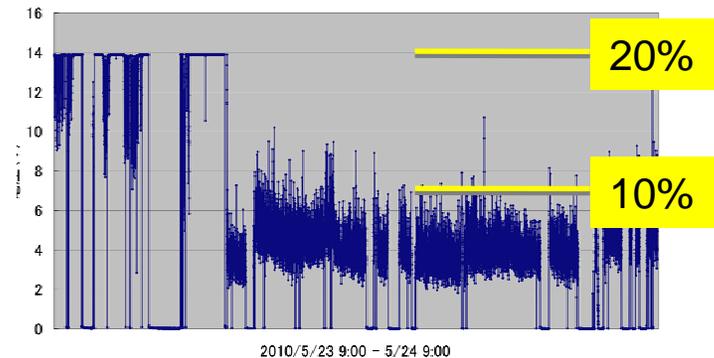
(corresponds to 10 % of the total power for 345 MeV/u ^{48}Ca beam)

■ How to deal with the problem:

- increase of RF voltage
- use of flattop resonator
- collimation of the beam
- development of a deflector that endures higher values of beam loss, say 1 kW



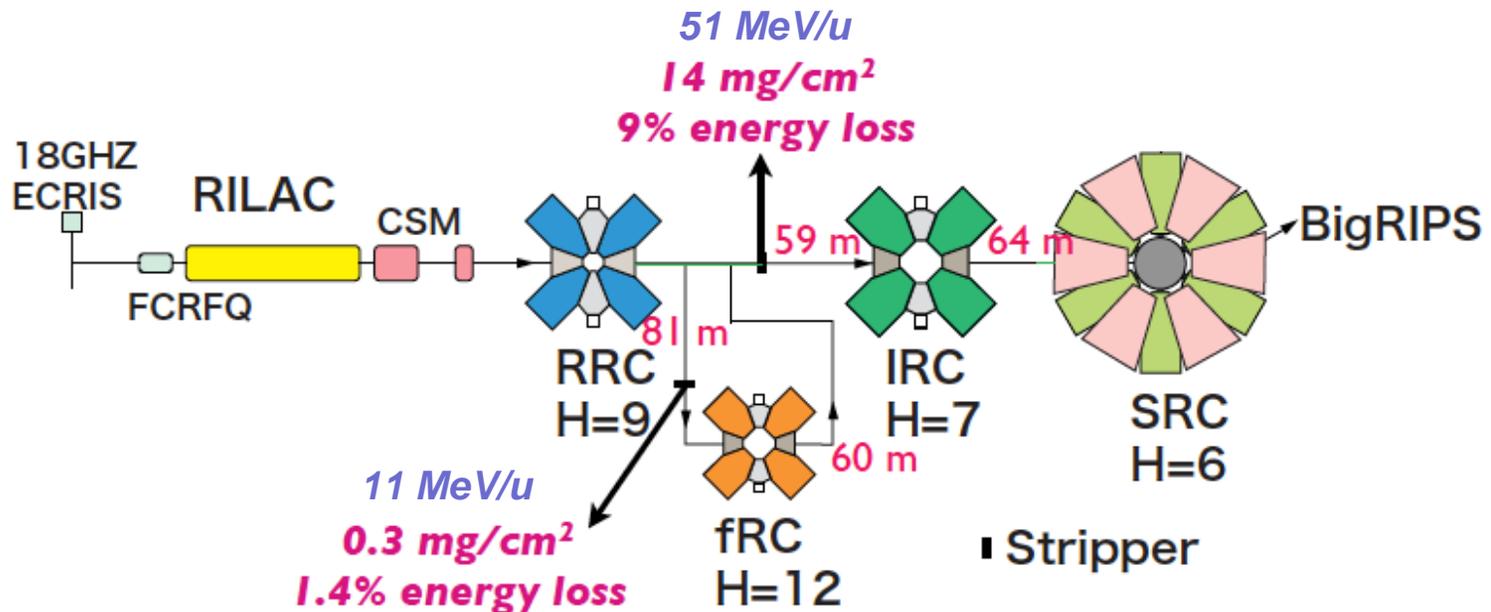
Signal from the ionization chamber



Charge strippers

- Charge stripper problems are very serious for very heavy ions like U.
- At RIBF
 - For the acceleration of a U beam, two carbon-foil charge strippers are used.
 - A problem occurs with **the first stripper**.

Acceleration scheme of a uranium beam at RIBF



Charge strippers

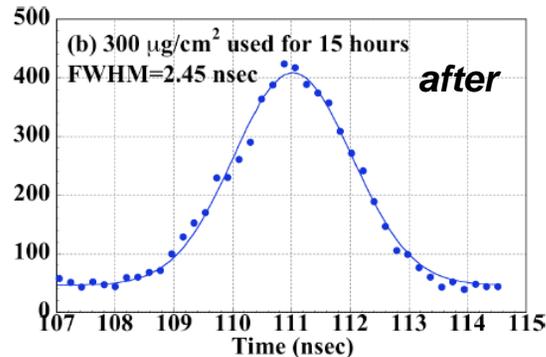
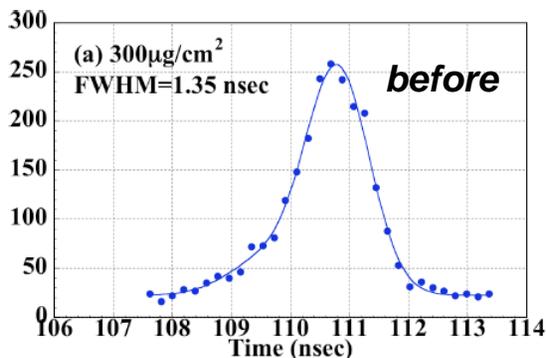
■ At RIBF (cont'd)

- Lifetime: **~ 10 h** with a beam intensity of 80 pA (3 W loss)
- The lifetime is determined by the decrease of beam intensity due to energy spread after irradiation. (The foils are not necessarily broken.)
- Non-uniformity of thickness is 30 %.
- The target intensity of 1 pμA is about **1,000 times** higher than what is currently available.



Development of other types of charge strippers such as a **gas stripper** or a **liquid stripper** are essential for higher intensity beams.

TOF signal measured downstream the charge stripper



before

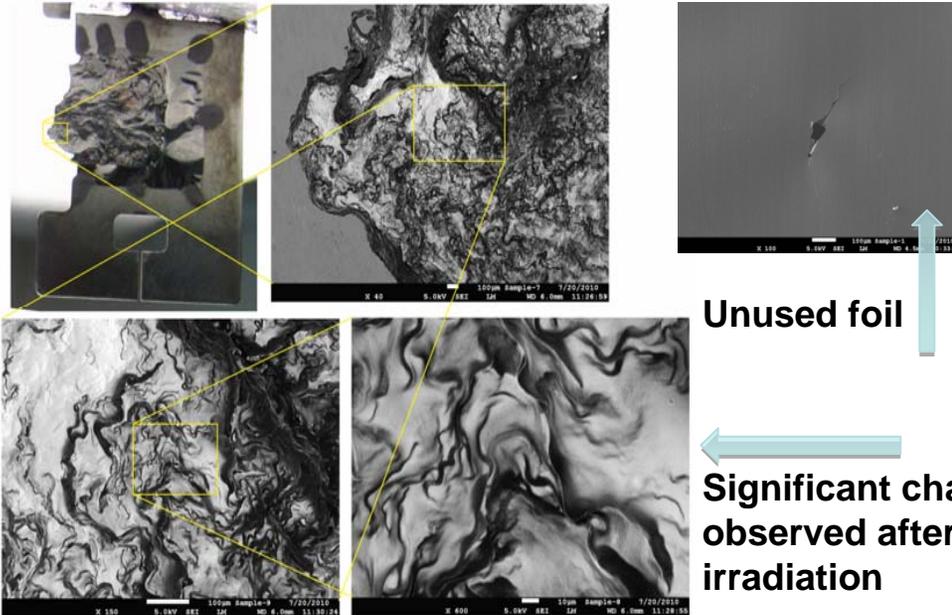
after

Charge strippers

■ At NSCL

- Experiment performed in the K1200 with a Pb beam
- Significant decay observed at 10^{14} ions in 4 mm^2 in the cyclotron
- Not practical to use at the present time

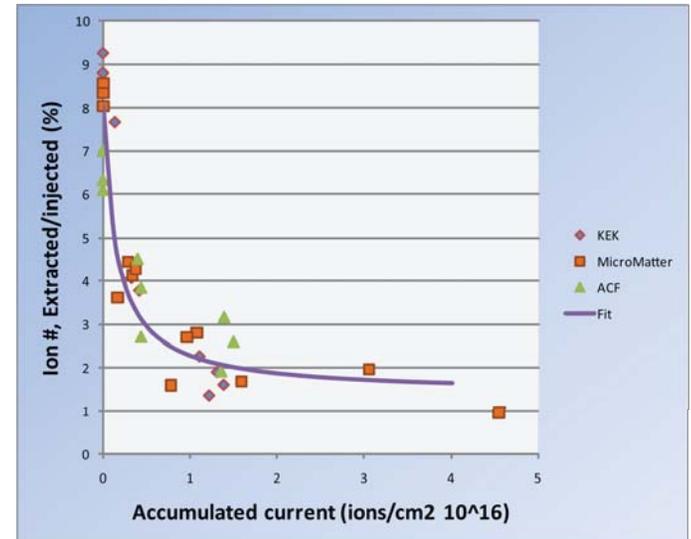
SEM photographs of Pb irradiated foil



Unused foil

Significant changes
observed after
irradiation

*Accumulated current dependency
of beam transmission efficiency*

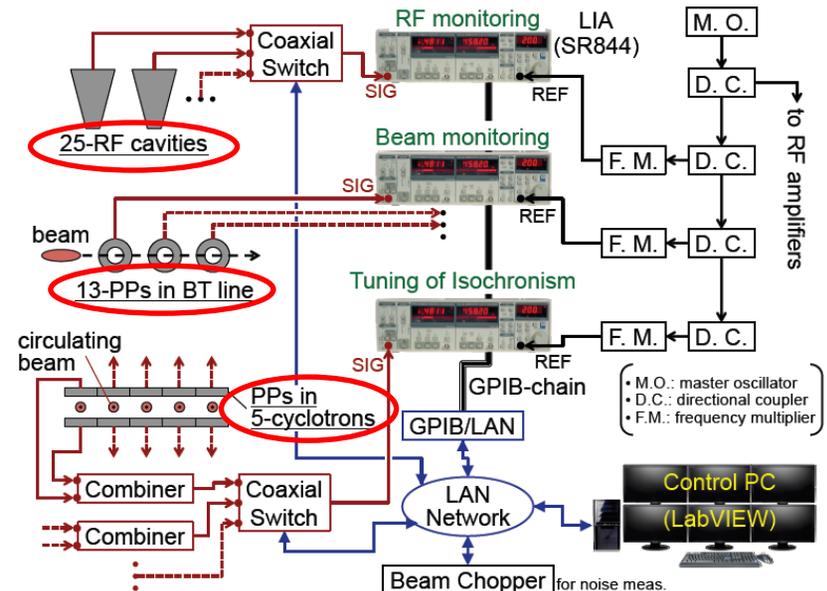


Beam diagnostics/safety system/stability

- **Non-destructive beam diagnostic devices** are indispensable for high-intensity operations.
- **At GANIL**
 - The machine is tuned step-by-step by reducing the beam-chopping rate.
 - Interceptive diaphragms and **current transformers**
 - The beam loss is continuously monitored and if it exceeds a threshold, the safety system works.

- **At RIBF**
 - A monitoring system of beam phases and RF fields using **lock-in amplifiers (LIAs)** has recently been developed.
 - An automated beam alignment system using **inductive beam position monitors (BPMs)** is also useful.

Monitoring system using LIAs at RIBF



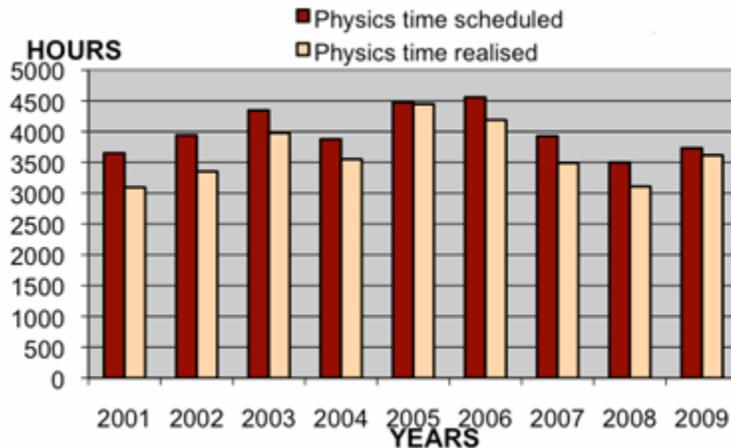
Availability

- **Availability** = $\frac{\text{Delivered beam time}}{\text{Scheduled beam time}}$
- The availability is now as high as ~ 90 % at every facility.

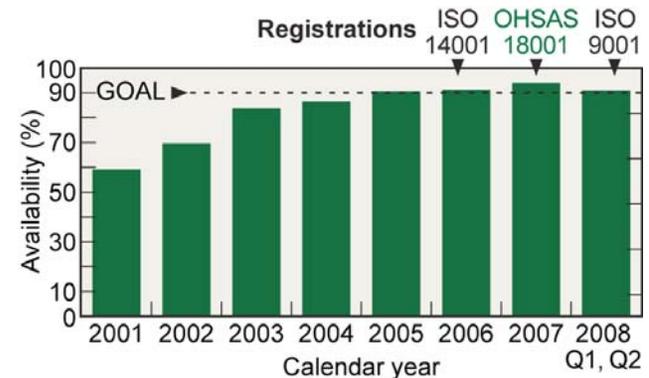
345 MeV/u 48Ca, May 22 ~ June 9, 2010



RIBF



GANIL

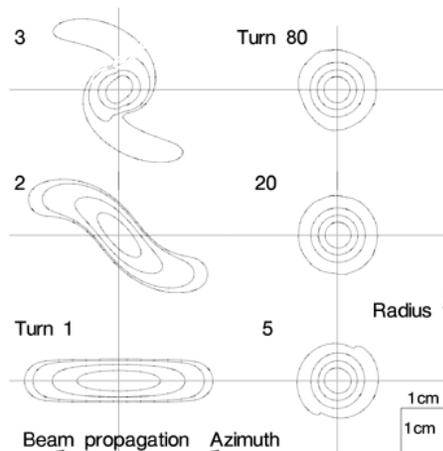


NSCL

Space charge effect

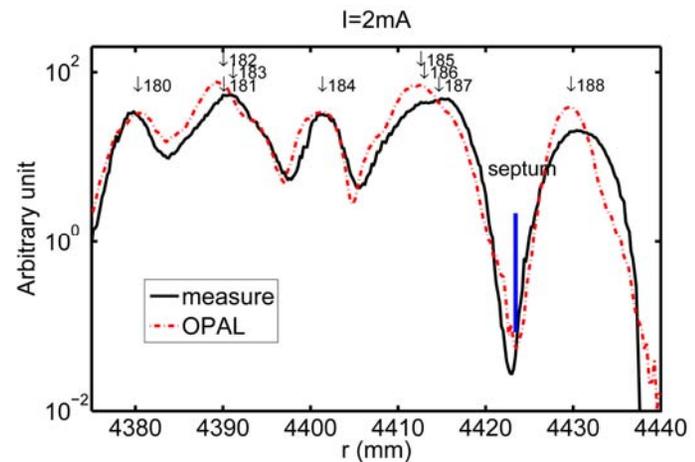
- Little study on the space charge effects in heavy-ion cyclotrons; cf. considerable research has been devoted to those in high-intensity proton cyclotrons such as PSI cyclotrons.
- However, it has become necessary to take these effects into account in simulations even for heavy-ion cyclotrons.
- In the PSI proton cyclotron, “round beam” formation was observed and has been studied intensively.

“Round beam” formation in the PSI Injector II



[Calculation by S. Adam]

Beam patterns in the PSI Ring cyclotron



[Calculation by Y. J. Bi and A. Adelman]

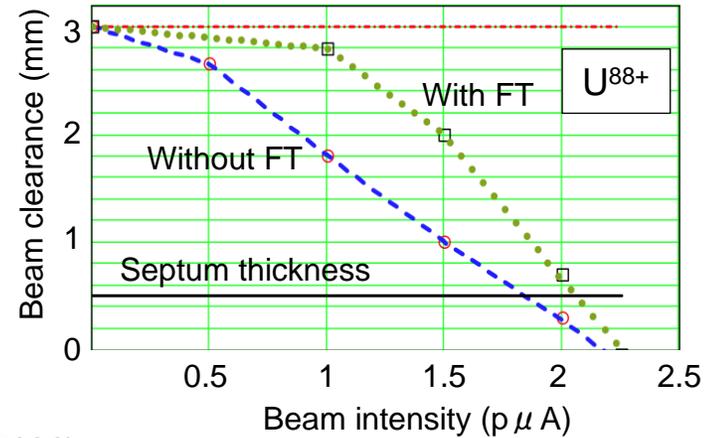
Space charge effect

- “Round beam” formation and the matching condition for it are studied for heavy ion beams.

[P. Bertran et al., *Cyclotrons 2001 (2001) 379*]

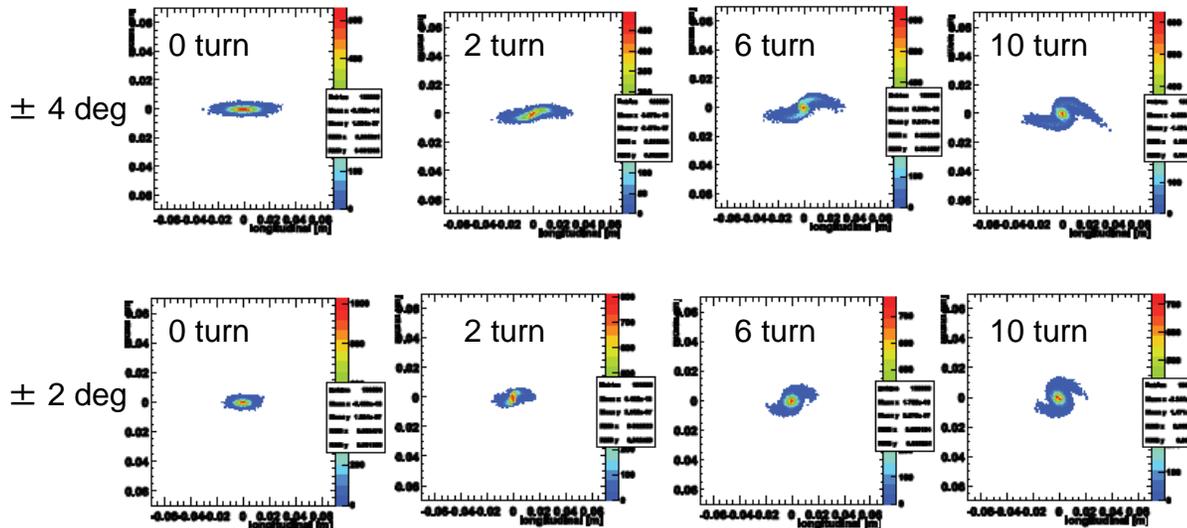
- Some simulations for RIBF cyclotrons
 - “Round beam” in the RRC
 - Intensity limit due to the longitudinal space charge effect in the SRC

Intensity dependence of beam clearance in the SRC



[Calculation by S. Vorozhtsov]

“Round beam” formation in the RRC at 0.5 mA for a U³⁵⁺ beam



[Calculation by H. Okuno]

Summary

- **High-power cyclotrons for heavy-ion beams have played essential role in RI beam sciences.**
- **Six facilities worldwide that operate high-power heavy-ion cyclotrons were overviewed.**

The beam power of up to several kW have been obtained for ions lighter than around Ar.

- **Some technological issues related to high-power heavy-ion beams were discussed on the basis of the experiences of the above cyclotrons.**

There are still challenging technological issues to be solved to meet great targets.

- **High-power heavy-ion cyclotrons are expected to be more and more useful for RI beam sciences.**

Acknowledgement

I do appreciate the following colleagues who sent me their slides:

Stefan Adam, Sytze Brandenburg, Frederic Chautard, Boris Gikal, Daniela Leitner, Felix Marti, Mike Seidel, Jeffrey Stetson, Sergey Vorozhtsov and Hongwei Zhao

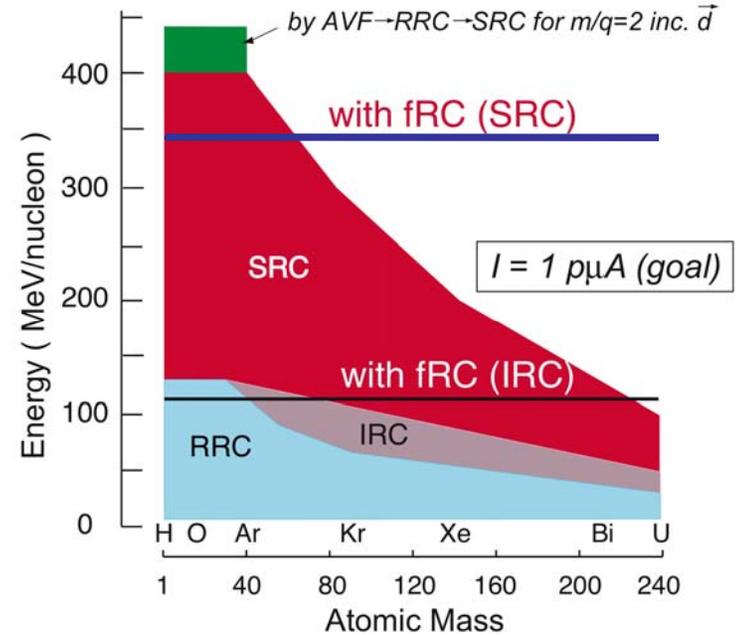
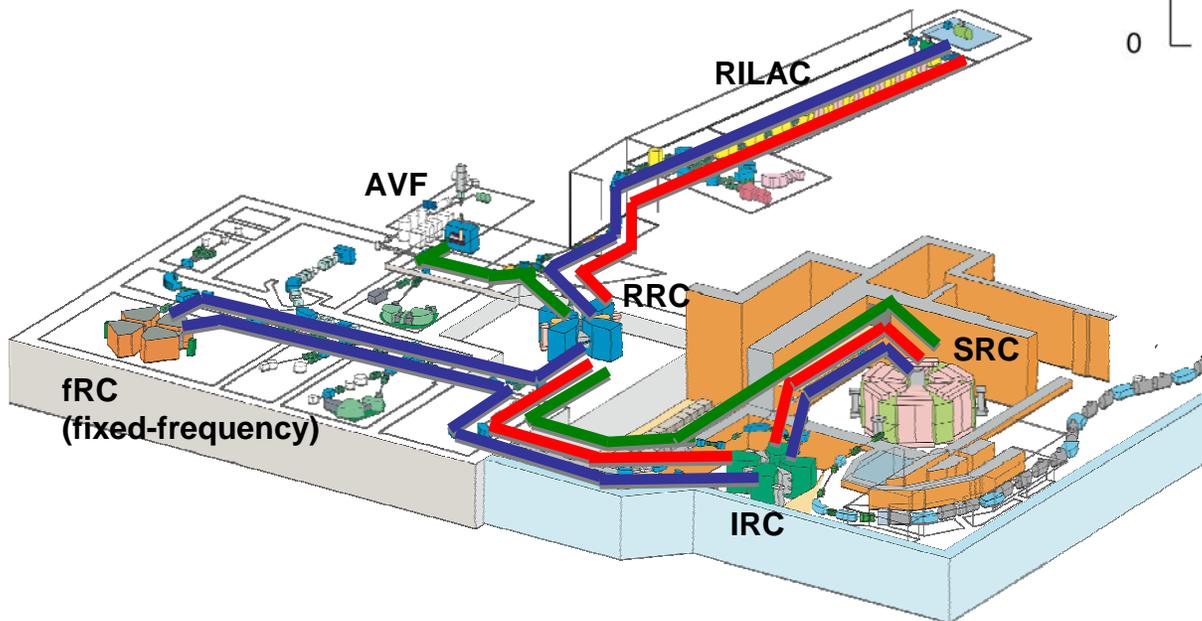
Thanks for members of the Accelerator Group, RIKEN Nishina Center.

Thank you for your attention!

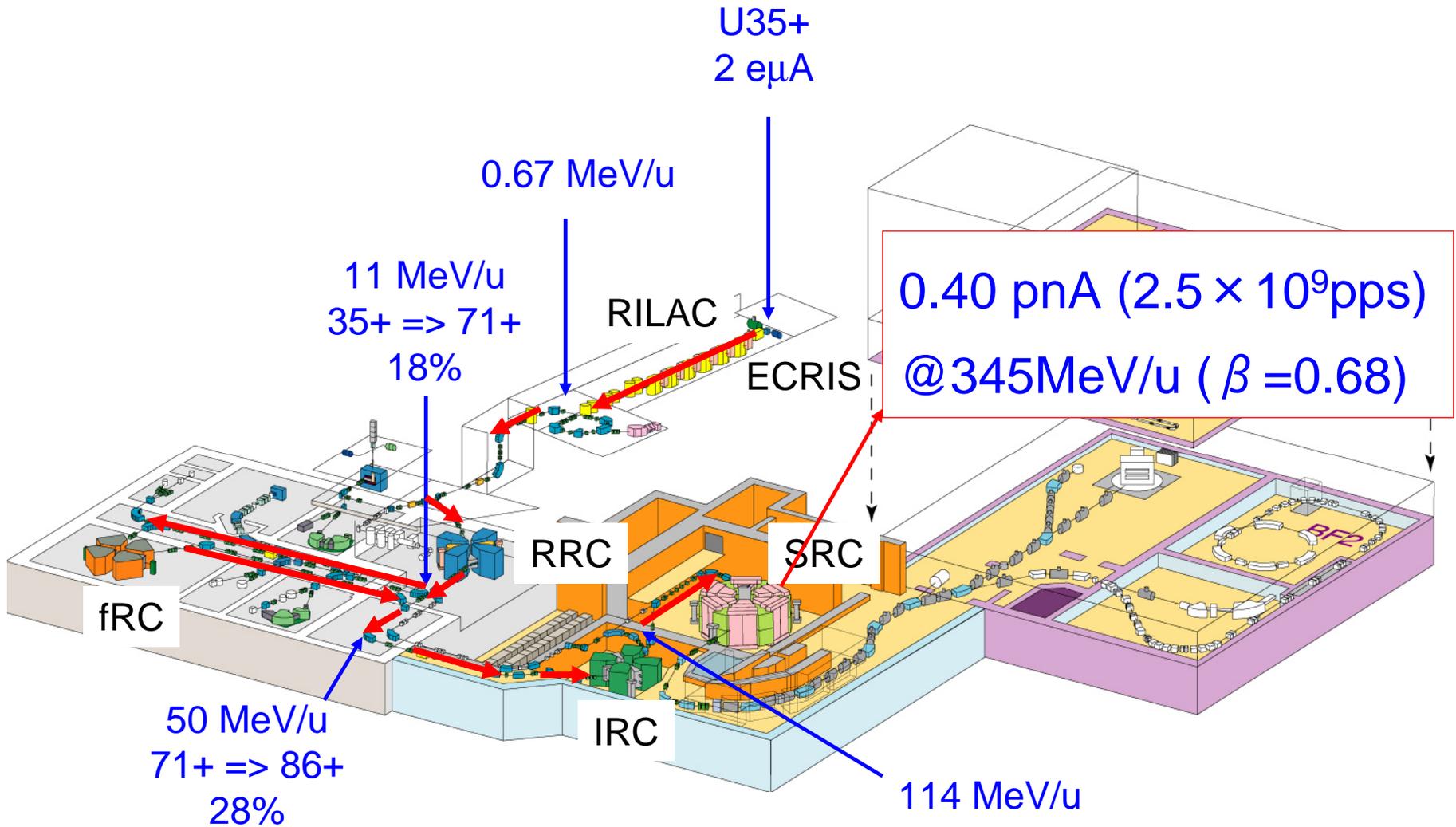
RIBF

Three acceleration modes

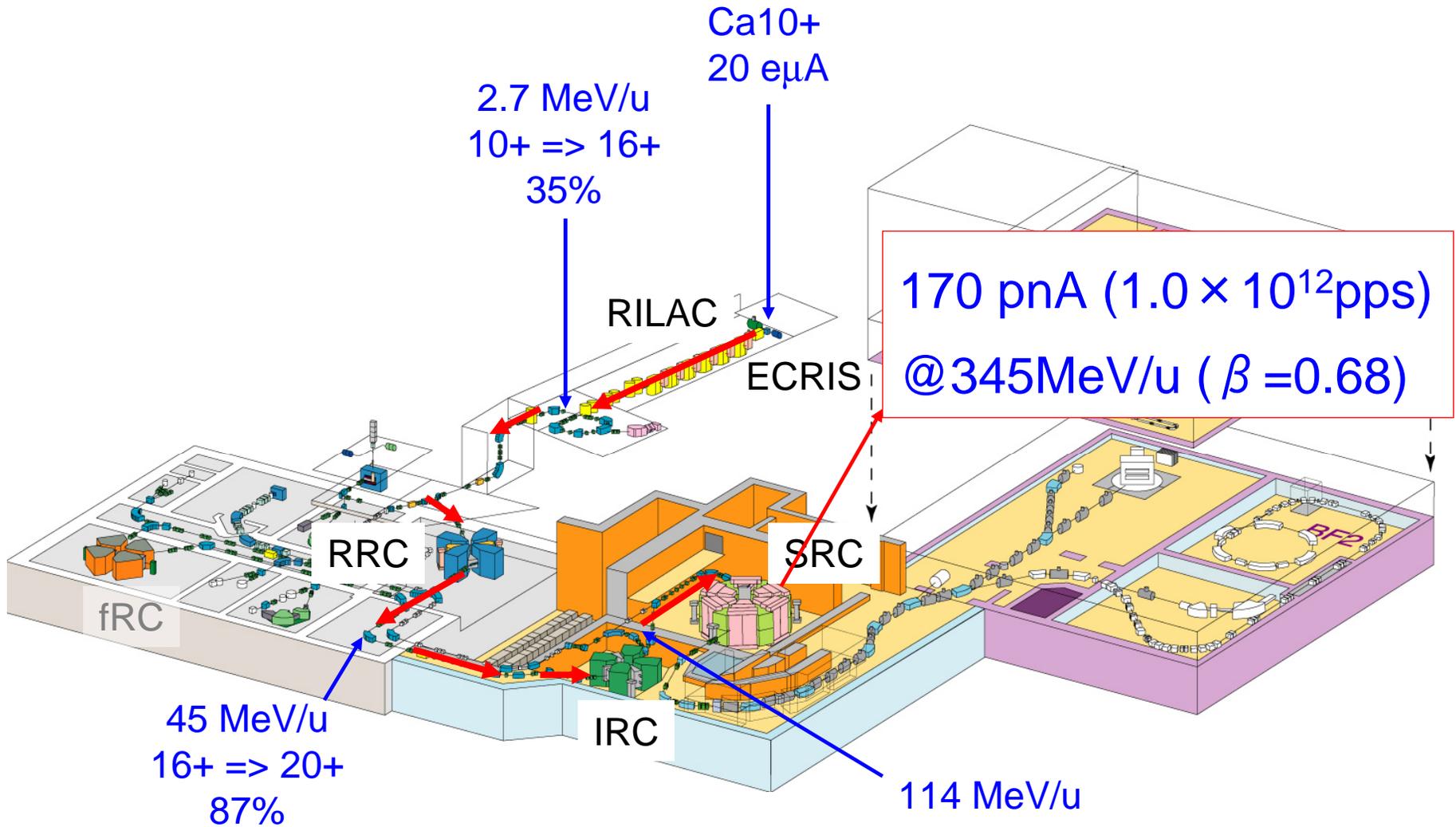
- Fixed-energy mode (345 MeV/u)
- Variable-energy mode (< 400 MeV/u)
- AVF-injection mode (< 440 MeV/u)



Acceleration of ^{238}U beam



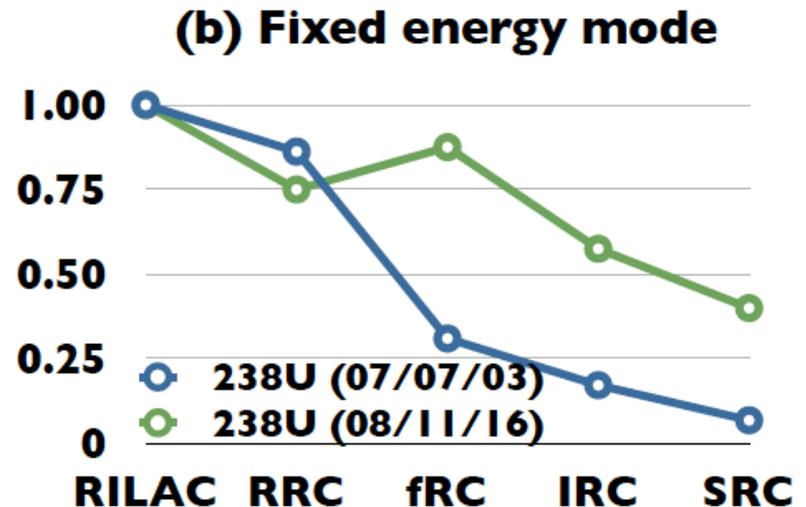
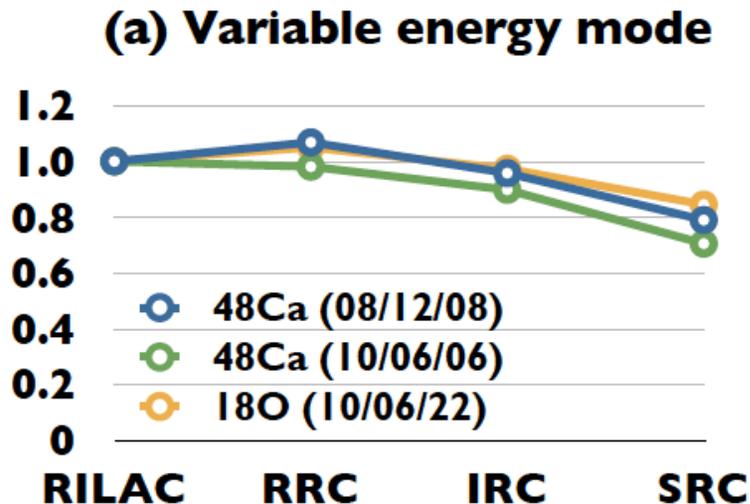
Acceleration of ^{48}Ca beam



Beam transmission efficiency

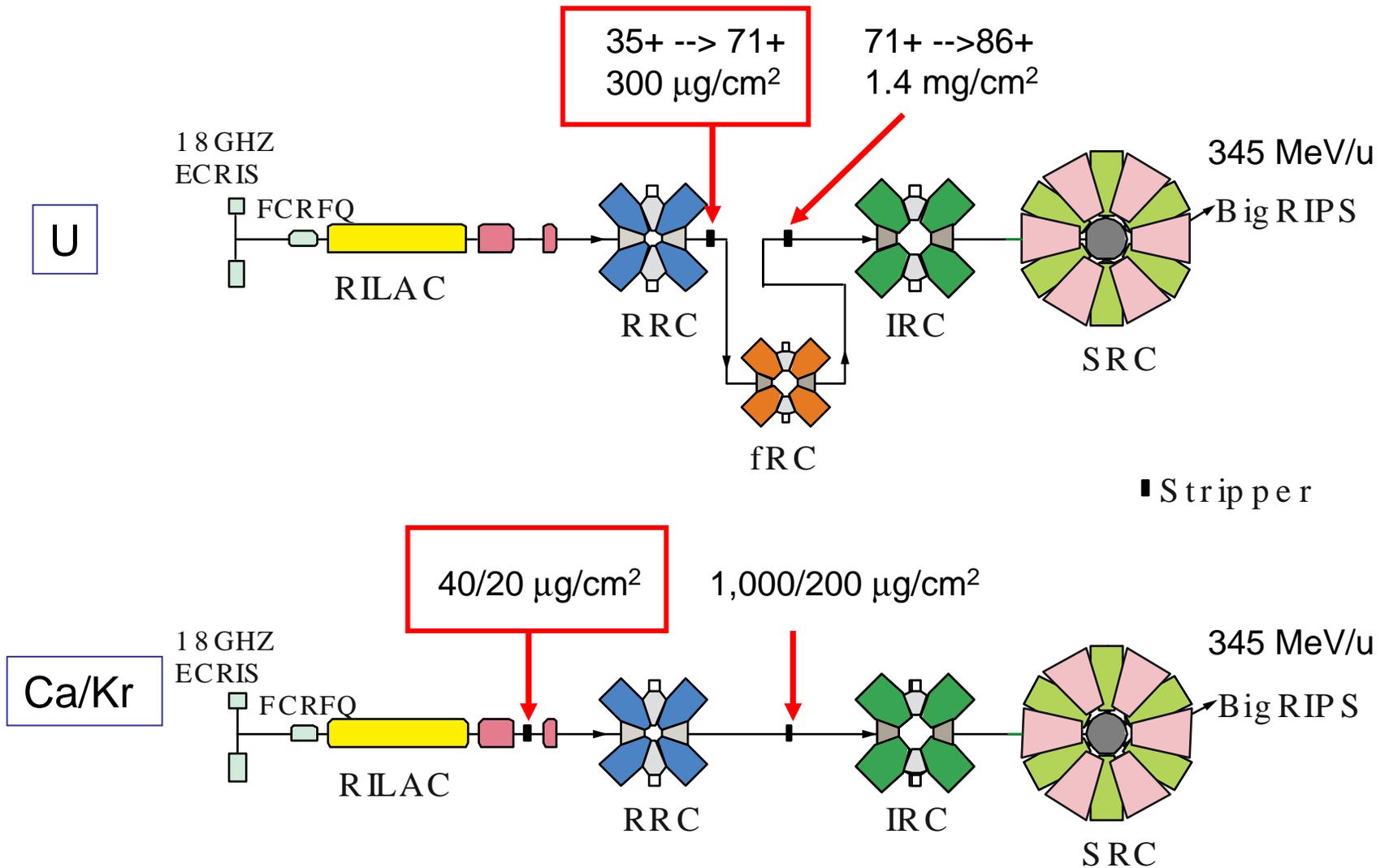
Ex.: Beam transmission efficiencies at RIBF

- **85 %** in variable-energy mode (three cyclotrons: RRC-IRC-SRC)
- **40 %** in fixed-energy mode (four cyclotrons: RRC-fRC-IRC-SRC)



Note: charge stripping efficiencies (30% for ^{48}Ca and 4.4% for ^{238}U) are excluded.

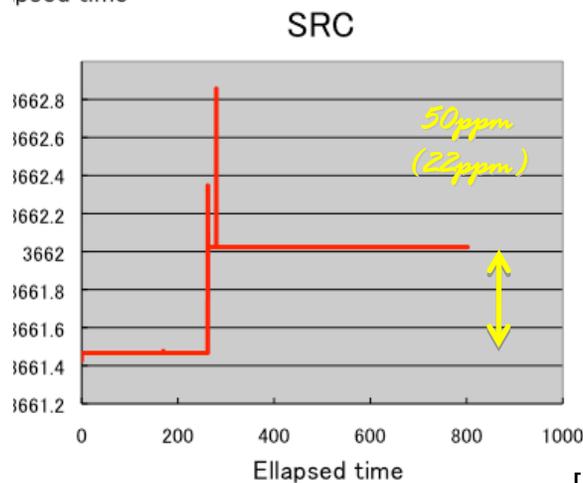
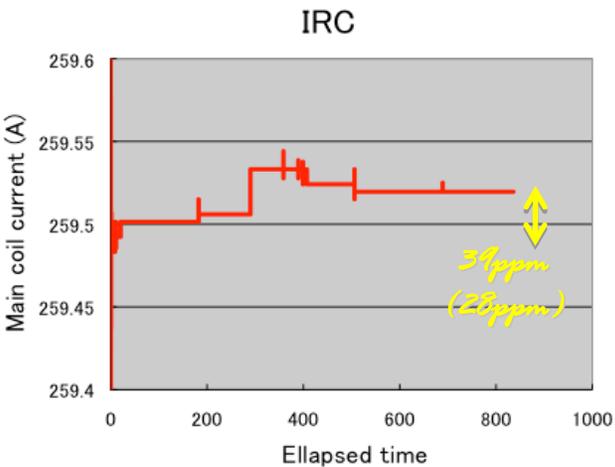
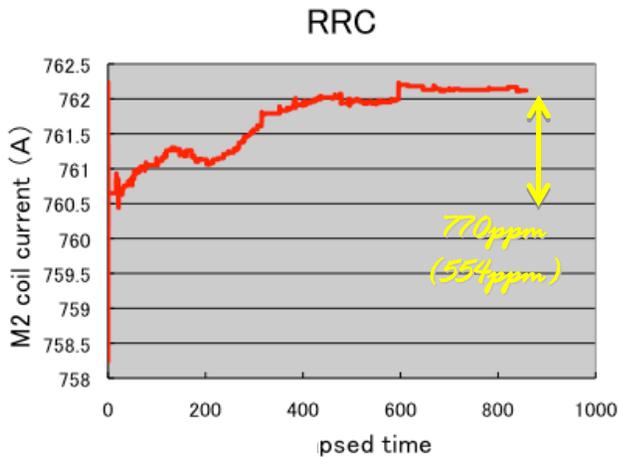
Charge strippers in RIBF



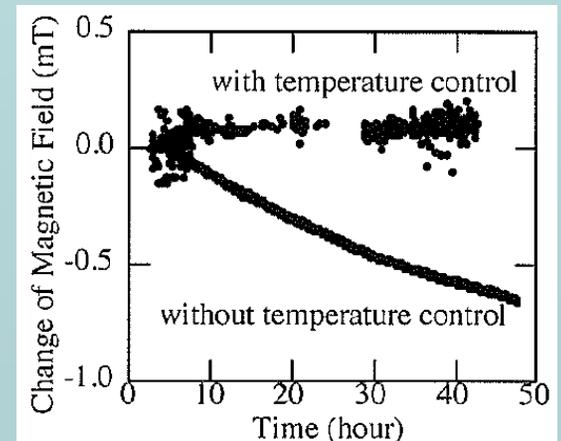
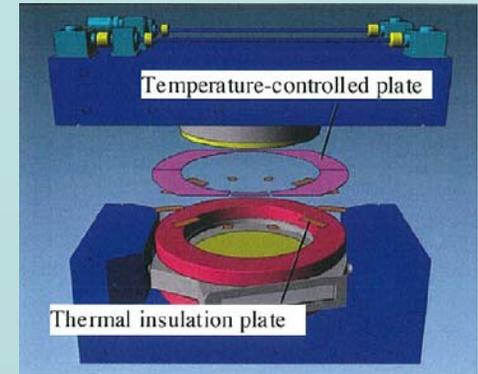
Stability

- At RIBF

- Drift of the magnetic field of the RRC: 1 ppm/h for the first 600 h



Temperature control of Takasaki AVF cyclotron magnetç



Availability/reliability

- An **electric power cogeneration system (CGS)** with the output electric power of **6.5 MW** is operated at RIBF.
- To increase the reliability and overall energy efficiency of the power supply of the entire facility.
- It powers apparatus requiring continuous operation such as the **He refrigerator of the SRC**.
- When the CGS stops, the equipment is immediately switched over to the commercial power grid.

CGS at RIBF

