

Low and Medium Energy Beam Acceleration in High Intensity Linacs

James Stovall

July 6, 2004

Accelerator Systems Division

September 22-24, 2003

A 1-MW Proton Linac Commissioned in Los Alamos in 1972





Accelerator Systems Division

Oak Ridge National Lab

The PIGMI Project Proposed a 425 MHz Linac for Medical Applications





September 22-24, 2003

Accelerator Systems Division



Accelerator Systems Division

Oak Ridge National Lab

The PIGMI RFQ Accelerated 30 mA from 100 to 650 keV in 1980





Accelerator Systems Division

Oak Ridge National Lab

RFQs Represent the Enabling Technology for Designing High Intensity Linacs



•LANSCE 750 kV Cockroft Walton

•BEAR 1 MeV RFQ >



Accelerator Systems Division

Oak Ridge National Lab

Parameters of Some High Intensity Linacs



		J-PARC Japan	SNS Tennessee	PSB/ PSL CERN	IFMIF	CAT India	KOMAC Korea
Beam power	(MW)	0.27	1.4	4	5x2	10	20
Final Energy	(GeV)	0.4	1	0.12/2.2	.04	1	1
Peak current	(mA)	50 H-	38 H-	40/21 H-	125 D+	10 H-	20 H+&-
Duty factor (%)		2.5	6	0.1/14	CW	cw	cw
rf Frequency	(MHz)	324	402.5 & 805	352	175	350	350 & 700
Intermediate Energy Structures		DTL & SDTL	DTL & CCL	DTL & CCDTL	DTL or IH-DTL	DTL&/or SDTL	DTL & CCDTL

Primary Design Challenges are Reliability, Cost & Activation

•Reliability of brazed Cu structures speak for themselves

Extensive experience with DTLs at low duty factors
Sources of beam loss include:

-Gas Stripping, requires good vacuum

–Magnetic Stripping, not significant at low β

-Longitudinal beam loss

mismatches are a function of design

turn-on transients

If phase & amplitude errors, static & dynamic

-Transverse beam loss due primarily to halo

misalignments & missteering

-Space charge is the vehicle for halo development and is due to several mechanisms

•can be reduced by keeping the rms beam size small

•argues for a short strong lattice

Lattice Discontinuities => Mismatch => Halo



N. Pichoff

Redistribution in a New Lattice Causes Emittance Growth



Real-space projection at RFQ exit of 100 mA beam

Real-space projection after 3 lattice periods in DTL

L. Young

The Objective of Cavity Design is to Maximize ZT² Subject to Field & Power Constraints

•Cavity efficiency is measured by its shunt impedance, ZT², which relates cavity power dissipated per unit length to the average axial accelerating field

$$\frac{P}{L} = \frac{(E_0 T)^2}{ZT^2}$$

• E_{peak} , the peak surface electric field, must not exceed a "reasonable" value at the design E_0

- Related to surface area at the highest voltage
- ~1.8 E_K for RFQs
- ~1.3 E_K for DTLs
- Recent DTLs have been conditioned much higher

 $\bullet \rho_{\text{max}},$ the maximum cavity power dissipated per unit area, must be manageable

– ≤20 W/cm²

–In cw applications, either E_0 or ZT^2 must be reduce

DTLs Have Two Additional Constraints



•Drift tubes must be of large enough to contain quadrupoles

•Dimensions must meet the "post-coupler criterion" that relates the drift tube diameter d to the tank diameter D

$$0.95 \ge \frac{\left[(D-d)/2 \right]}{(\lambda/4)} \ge 0.90$$

The SNS DTL has Delivered 38 mA to 40 MeV







Accelerator Systems Division

September 22-24, 2003

Diamond Machined Copper Drift Tubes Hold E_{peak} >1.6E_K, E_{dsgn} =1.3E_K





Accelerator Systems Division

Oak Ridge National Lab

The J-PARC DTL has Delivered 30 mA to 20 MeV

 •Freq
 324 MHz

 •W
 3-50 MeV

 • I_{peak} 50 mA

 • E_0 2.5-2.9 MV/m

 •rf duty
 3%

 •+ Pulsed EMQs

 •GL
 4.1 T





Accelerator Systems Division

KOMAC DTL Will Deiver 20 mA cw



Accelerator Systems Division

Oak Ridge National Lab

Septe

DTL Quad Options



SNS Samarium Cobalt



KOMAC solid conductor, flood cooled Accelerator Systems Division

CERN hollow conductor & flood cooled

September 22-24, 2003







J-PARC electroformed hollow coils, pulsed



SNS Drift Tubes have no Bore Tube







•Comprised of short tanks containing 3-5 empty drift tubes

•Focusing is provided by doublets or triplets located between tanks

- •The tanks are short so field stabilization is unnecessary
- •Simpler to align & maintain

 No internal quadrupoles and post couplers make it an economical alternative to DTLs

•Drift-tube size & shape are not constrained, giving the designer more flexibility in optimizing the cavity geometry

•Long lattice period provides weak focusing for low energy beams

•Cavities must be individually powered and controlled

First J-PARC SDTL Tank Has been Conditioned to 170% of the Design Field

- •Freq 324 MHz •W 50-190 MeV •I_{peak} 50 mA •Rf duty 3 %
- •Doublet focused

- •No. of tanks 32 •Drift tubes/tank 4 •No tanks/klystrons 2 • E_0 2.5-3.7 MV
 - •E_{peak}

2.5-3.7 MV/m 1.3 MV/m





Accelerator Systems Division



- •Comprised of side-coupled CCL cavities containing one or more drift tubes
- •Segments are resonantly coupled operating in $\pi/2$ cavity mode
- •Chains of multiple segments driven from a single power source
- •Focusing is provided by quadrupoles located between segments
- •Short focusing period, especially at 2X frequency
- •Good choice for funneling
- -Impractical at low β and high frequency

Accelerator Systems Division

Oak Ridge National Lab

APT 1 & 2 Drift-Tube, 7-MeV CCDTL Operated at 700 MHz but Detuned when Operated cw



Accelerator Systems Division

September 22-24, 2003

CERN CCDTL Prototype is Designed to Deliver High Average Current at 14% Duty









September 22-24, 2003



SNS Single Drift-Tube 805 MHz CCDTL & CCL



September 22-24, 2003

SPALLATION NEUTRO

Accelerator Systems Division

SNS 5-MW 805-MHz CCL Undergoing Final Tuning at Accel



Accelerator Systems Division

Oak Ridge National Lab

cNc

Room Temperature Structure Summary

•DTL is the preferred low- β structure for high-current beams

- –offers the highest real-estate ZT²
- -Expensive to build with EMQs
- -EMQs are challenging and may be replaced with PMQs
- -Strong short lattice
- •SDTL have highest cavity ZT²
 - –Long period precludes very high currents at low β
 - -Economical to build
 - -Requires extensive rf power distribution & control system
- •CCLDTL is attractive only above 20 MeV
 - -Difficult to cool cw at high frequency
 - -Long stable structures
 - -Strong short lattice
- •CCL is the preferred structure above $\beta{\approx}0.4$



Accel β=0.09 & 0.15 Half-Wave Resonators Accelerate H⁺ & D⁺ to 40 MeV





Accelerator Systems Division

Superconducting Spoke Cavities have Demonstrated E₀=11.6 MV/m at 350 MHz



 β =0.175, W=15 MeV

β=0.62, W=260 MeV

T. Tajima

K. Shepard

Accelerator Systems Division

Elliptical Superconducting Cavities Perform Better Above ~200 MeV



S. Kim