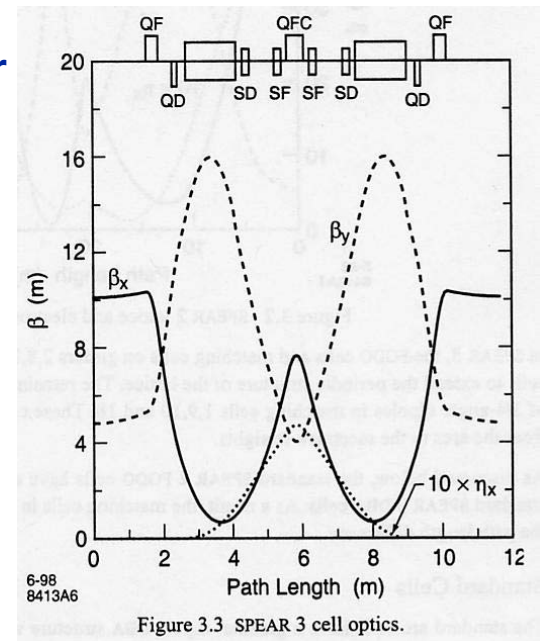


SPEAR3 Commissioning



J. Safranek for the SPEAR3 commissioning team

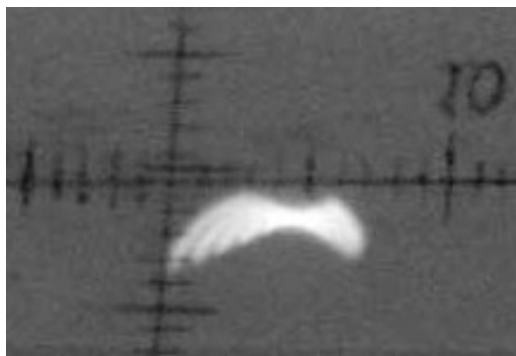
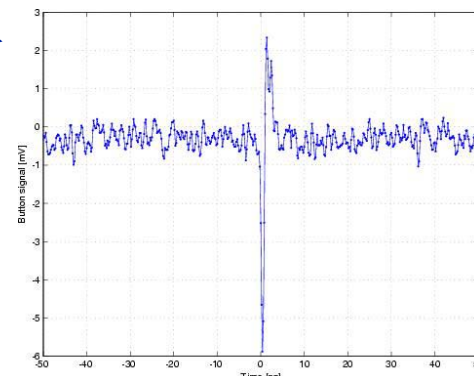
- **SPEAR built 1972 e⁺/e⁻ collider at Stanford/SLAC**
- **1989 became dedicated light source**
- **2003 – SPEAR3 installation**
 - ↗ **Complete rebuild, maintaining geometry for photon beamlines**
 - ↗ **Low emittance optics, $\epsilon_x = 18$ nm**
 - ↗ **$I = 500$ (100) mA**
 - ↗ **11 beamlines; 7 insertion devices**



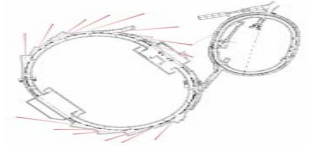
Commissioning milestones



- **2003:**
- 1 April, SPEAR2 removal begins
- 9 December, Transport line commissioning begins
- 10 December, First beam to SPEAR
- 15 December, First accumulation
- **2004:**
- 22 January, 100 mA stored
- 8 March, First photons
- 15 March, Start of operations



Commissioning Team



SSRL:

S. Allison
P. Bellomo
W.J. Corbett
M. Cornacchia
E. Guerra
R. Hettel
D. Keeley
N. Kurita
D. Martin
P. McIntosh

SSRL:

G. Portmann
F. Rafael
H. Rarback
J. Safranek
J. Sebek
T. Straumann
A. Terebilo
C. Wermelskirchen
M. Widmeyer
R. Yotam
...
+ SSRL staff

PAL:

M. Yoon

ALS:

J. Byrd
D. Robin
T. Scarvie
C. Steier

SOLEIL:

L. Nadolski

NSRRC:

H.P. Chang
C.C. Kuo
H.J. Tsai

NSLS:

S. Krinsky
B. Podobedov

DESY:

W. Decking

SLS:

M. Boege

ESRF:

A. Ropert

Australian Synch. Proj.:

M. Boland
E. Tan

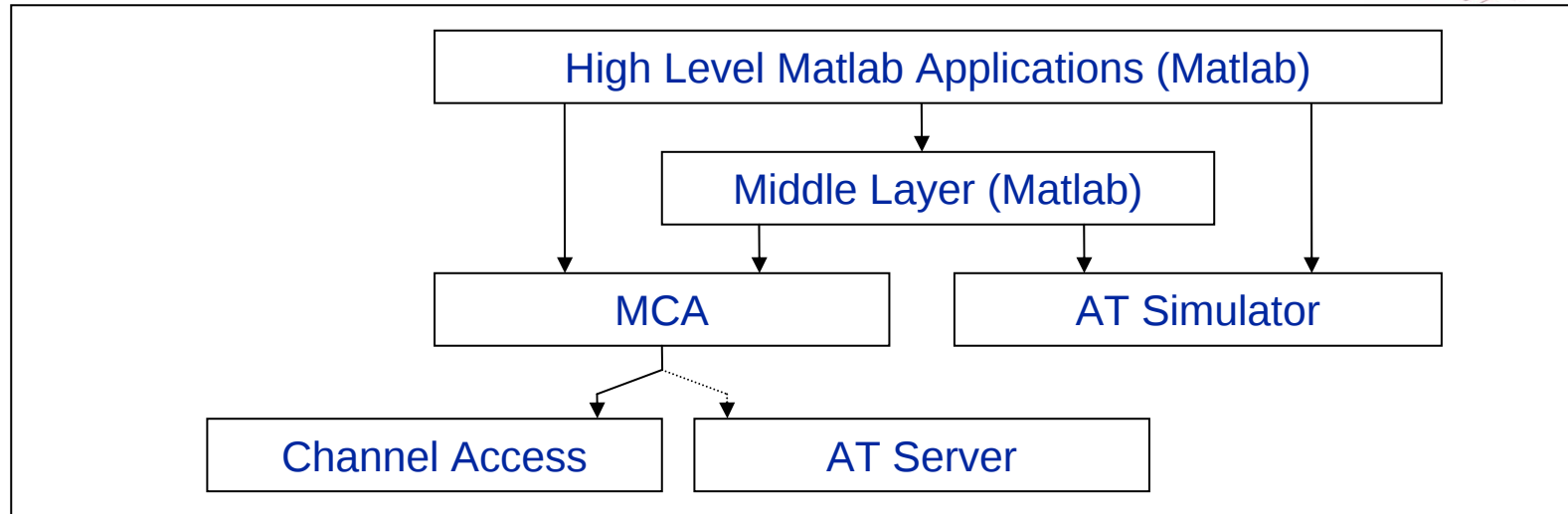
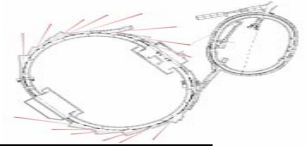
CAMD:

M. Fedurin
P. Jines

APS:

K. Harkay
V. Sajaev

Matlab Software Tools



Matlab Toolboxes for Accelerator Simulation and Control:

- AT – Accelerator Simulation
- Middle Layer Software – Accelerator Control + Physics Functions
- MCA – Matlab to EPICS Library
- LOCO – Accelerator Calibration

MATLAB commissioning tools



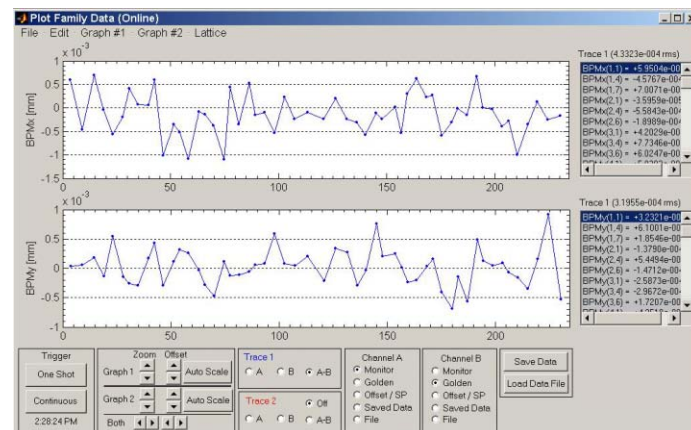
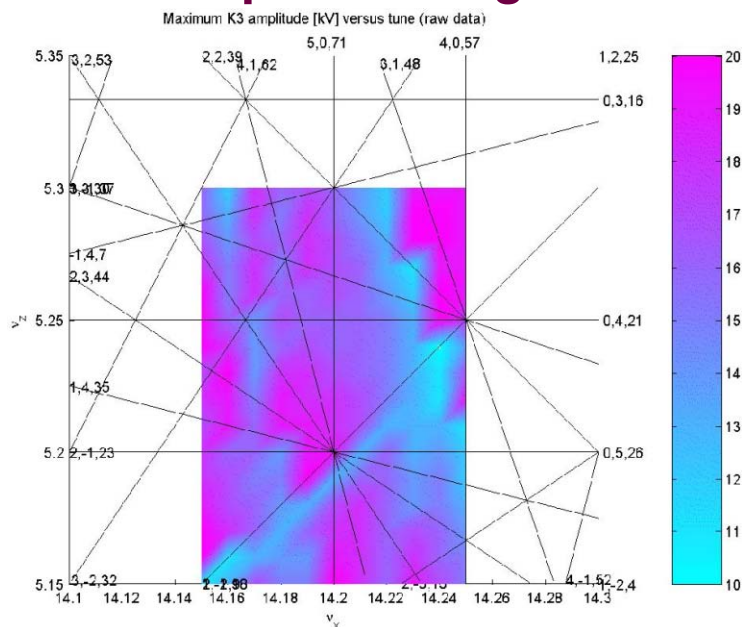
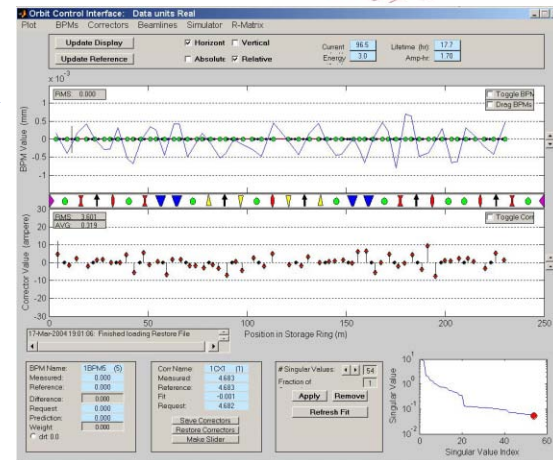
GUIs

Orbitgui

Plotfamily

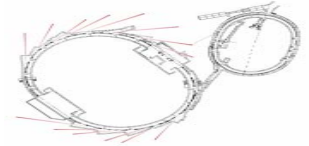
Fast scripting language for commissioning shifts

Numerical algorithms and graphics for fast data processing

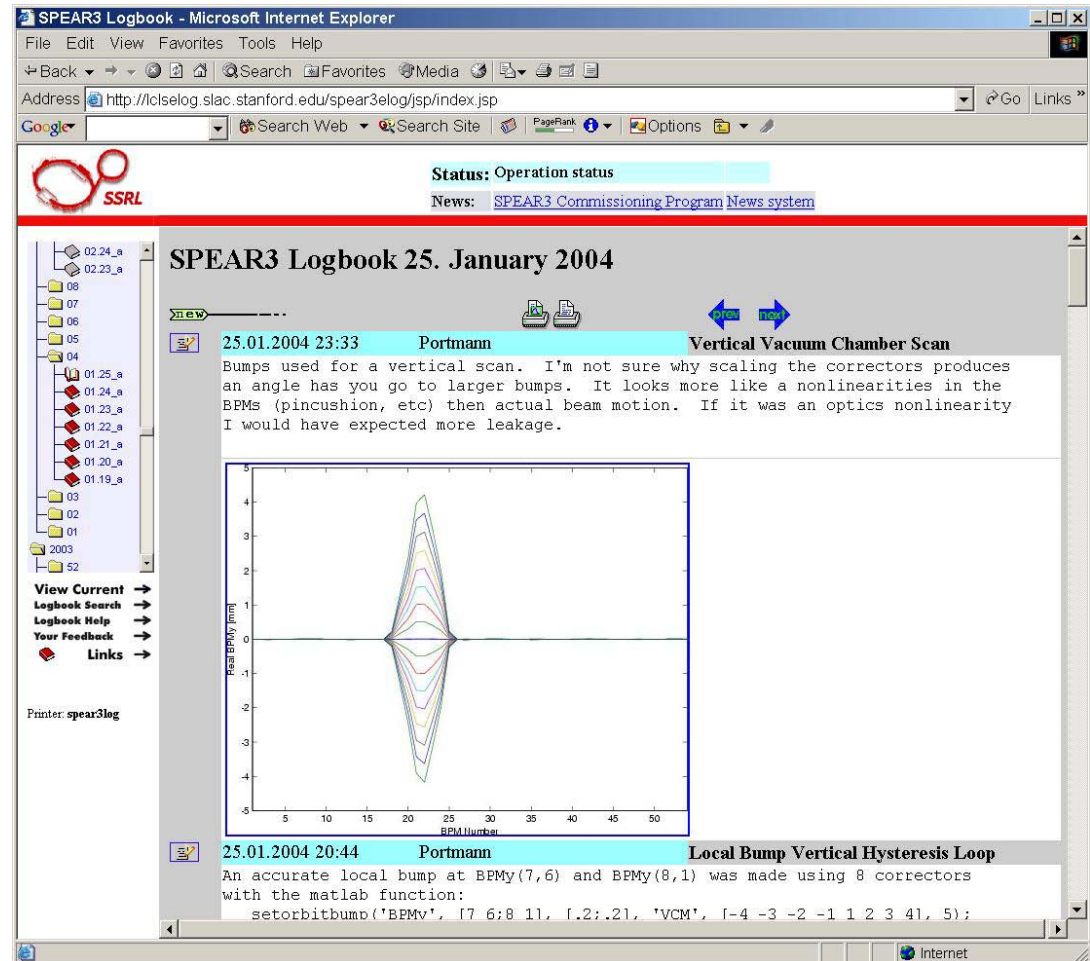


Dynamic aperture vs (v_x , v_y)

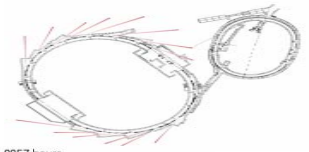
Electronic logbook



- Web-based, interactive browser
- Accepts graphics and text
- Searchable
- Backed up
- Authors: Kay Rehlich, Raimund Kammering, DESY
- Courtesy: Patrick Krejcik, SLAC



Diagnostics



- Bergoz DCCT, 1 μA in 1 second

- Bergoz on 54 BPMs

 - ↗ 4 kHz update

- Stripline tune driver

- Coming soon:

 - ↗ 112 BPMs

 - ↗ Echotek digital receivers

 - ↗ Turn-by-turn data

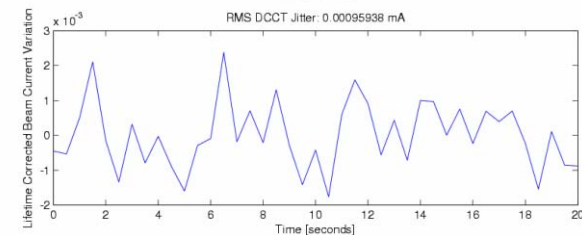
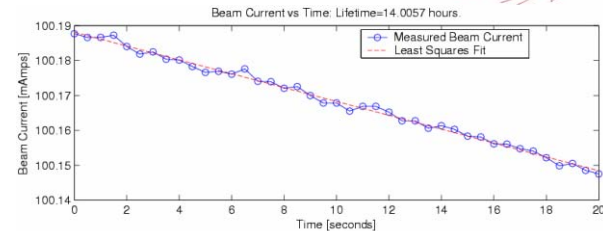
 - ↗ X-Ray pinhole camera

 - ↗ UV synchrotron light monitor

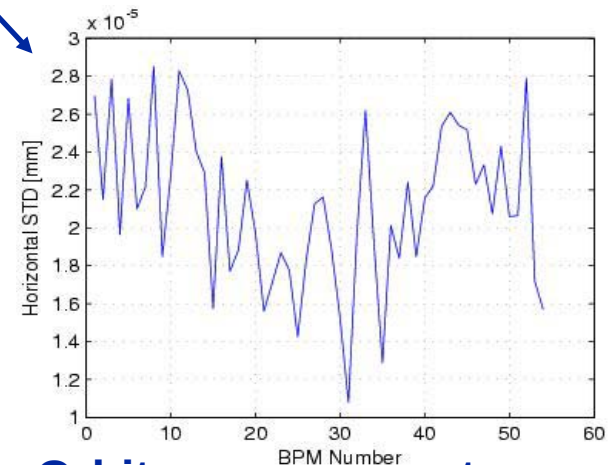
 - ↗ Scraper



Tune driver

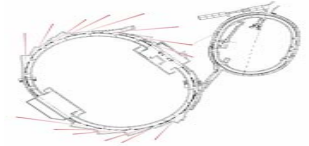


0.5 second DCCT data



Orbit measurement:
20 nm in 0.5 second
~5 μm at 4 kHz

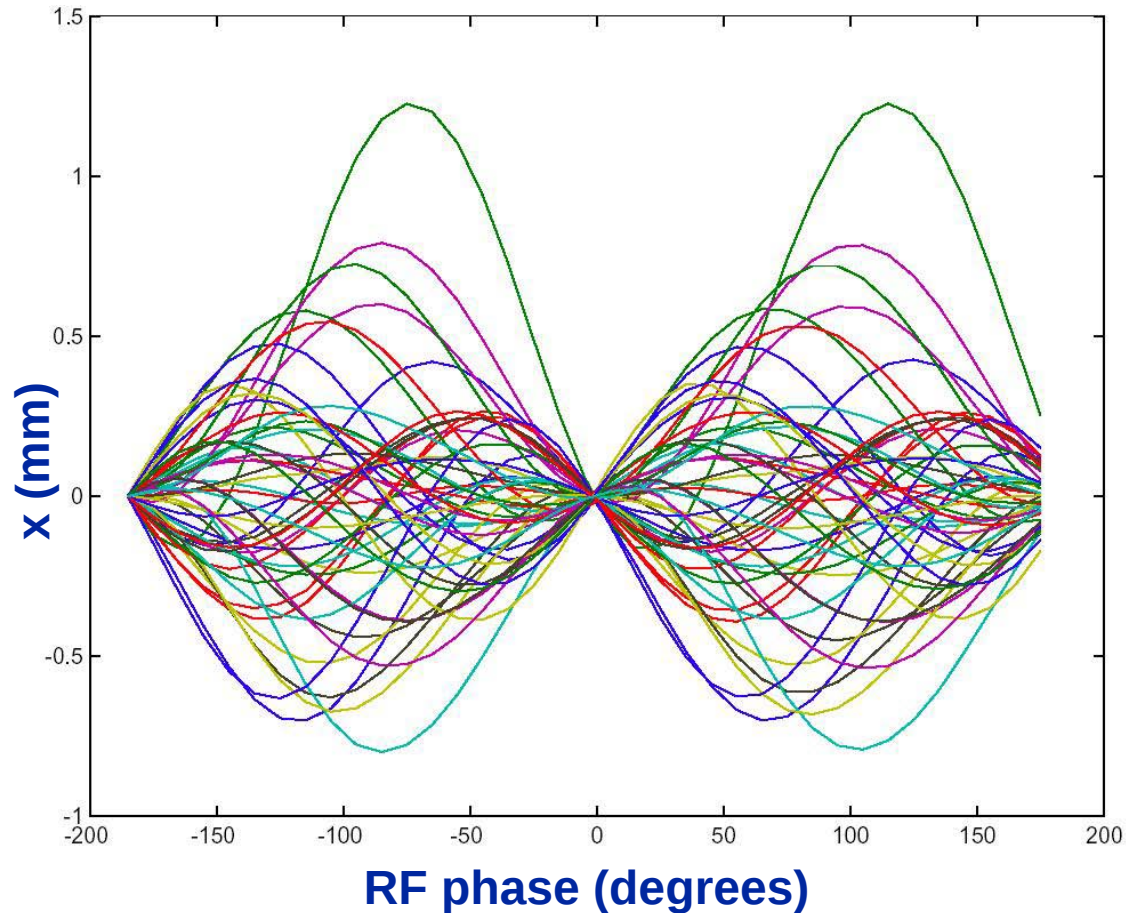
BPM IF frequency issue



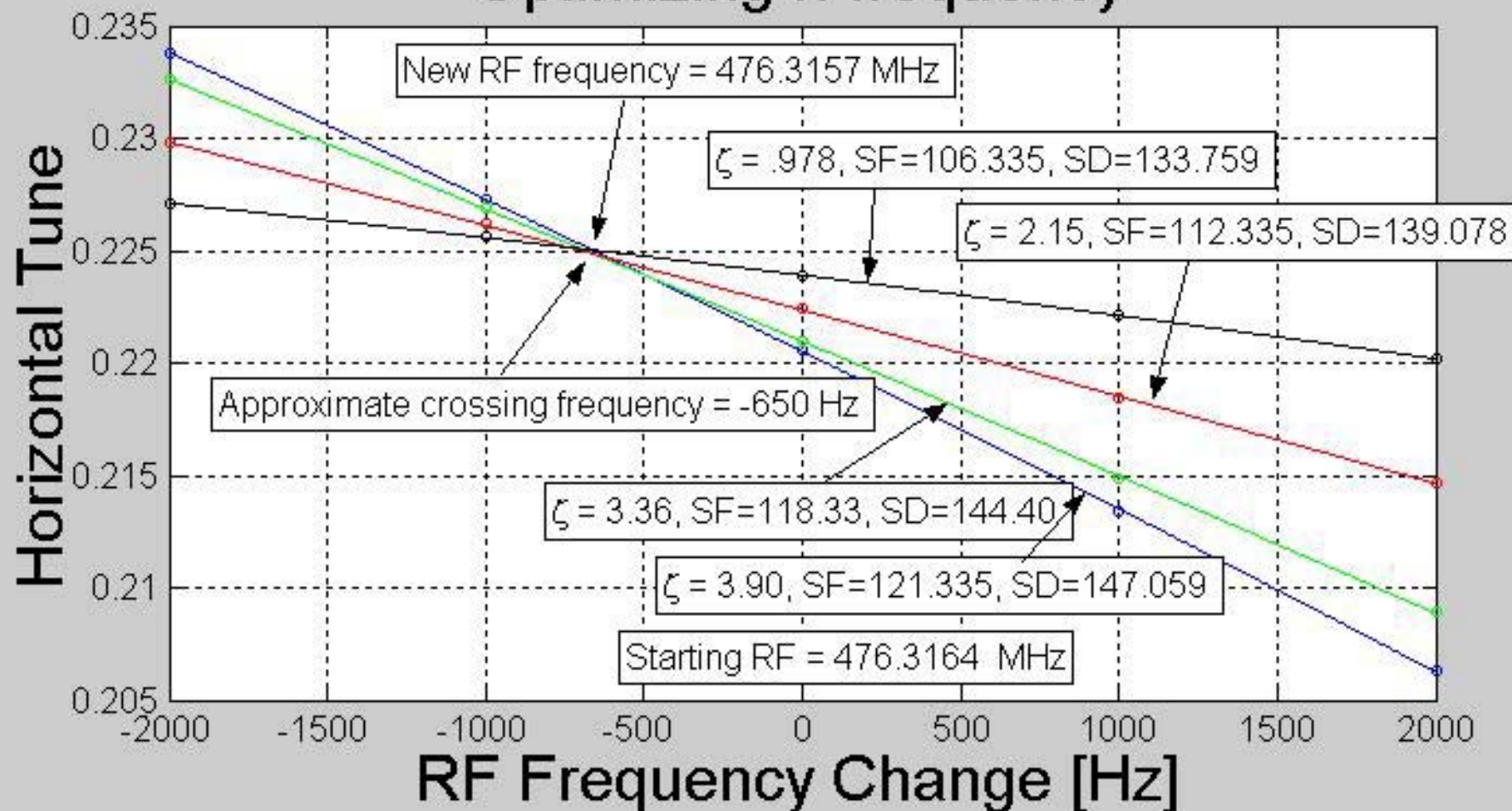
○ BPM troubles –

- ↗ Fill-to-fill orbit not reproducible
- ↗ Fill pattern dependence
- ↗ Orbit dependence on RF phase

○ Solution: unlock IF from RF frequency



Optimizing rf frequency



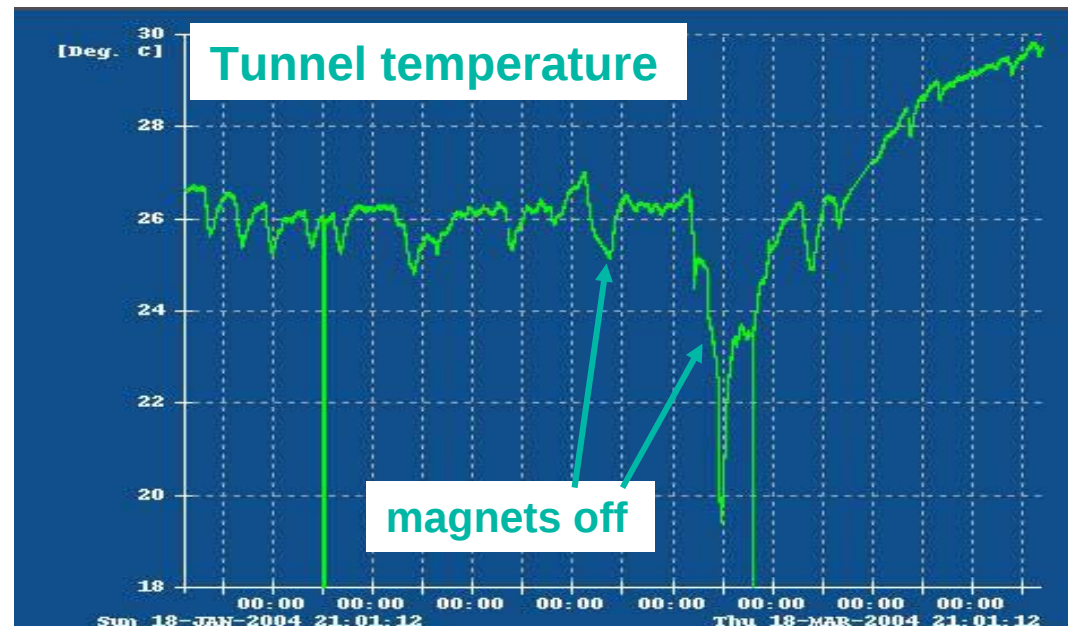
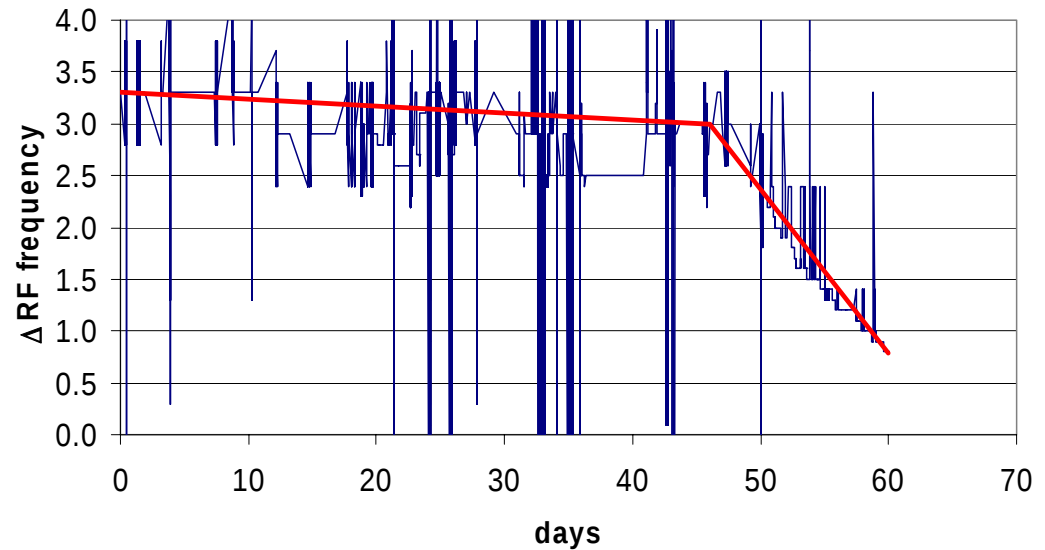
Find rf frequency that centers average orbit in sextupoles.

RF frequency, 60 days

- RF frequency included in orbit correction/feedback
- In March temperature up, RF frequency down.

RF frequency

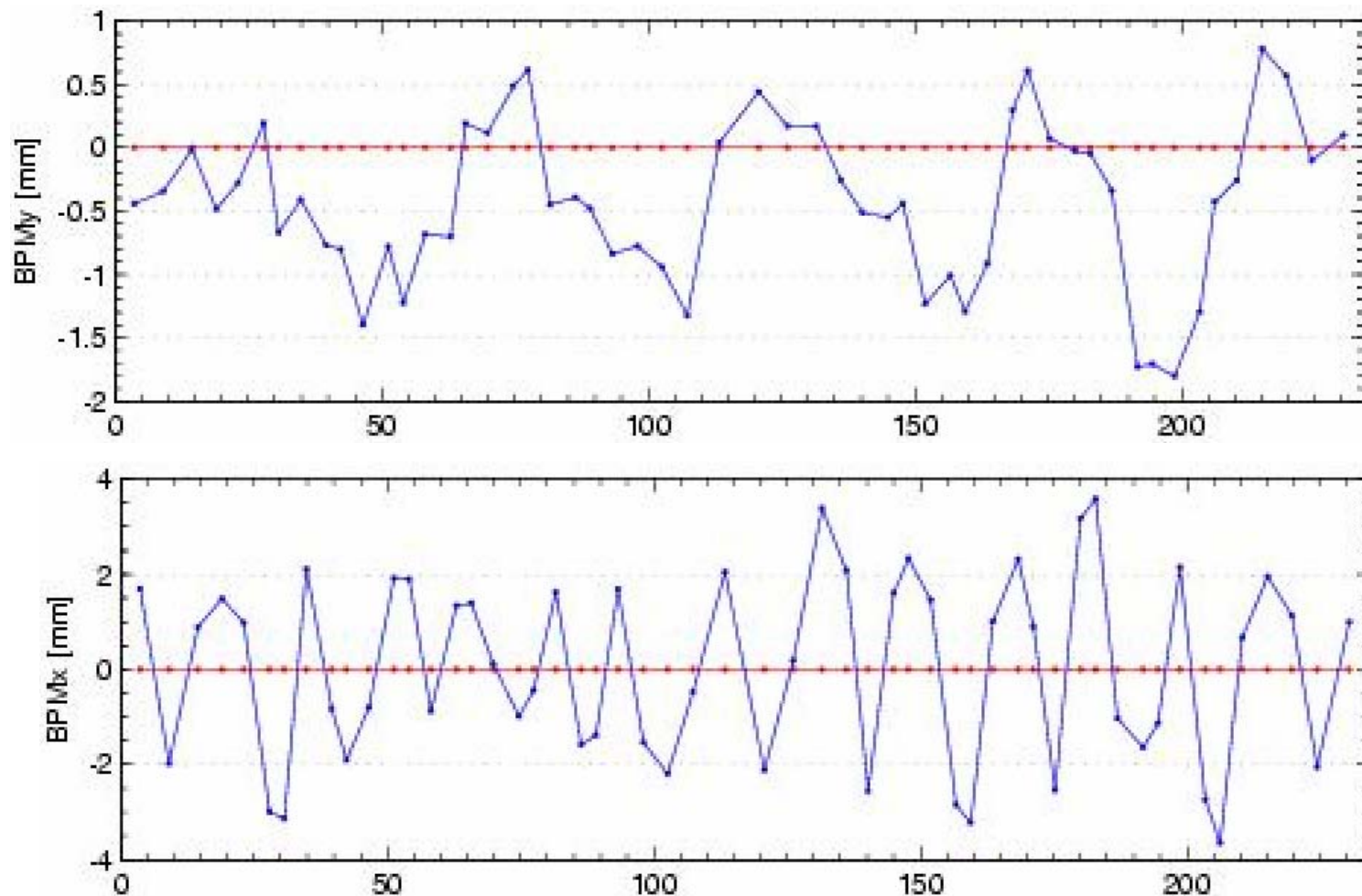
-3 kHz = +1.5 mm



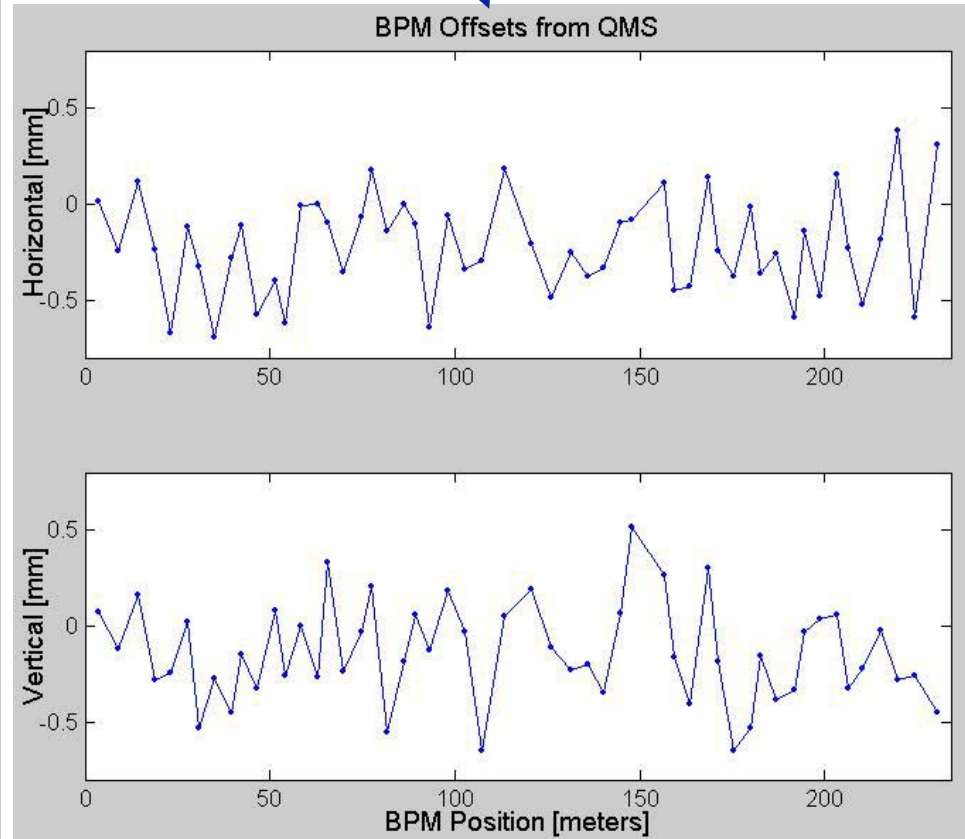
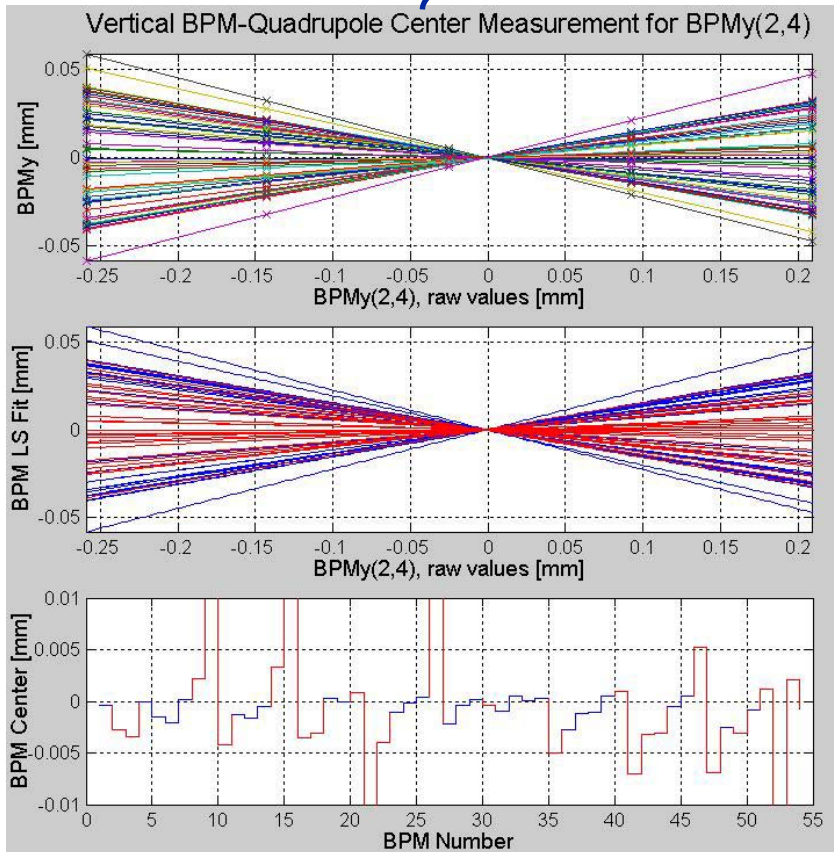
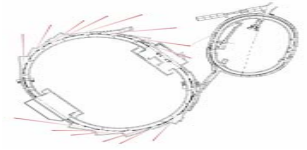
Closed orbit, steering magnets off



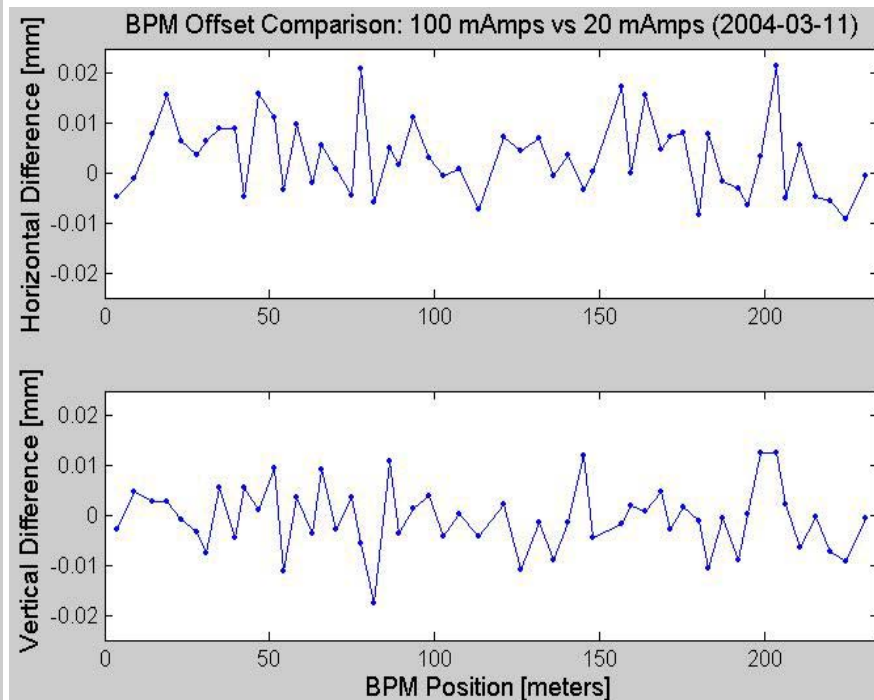
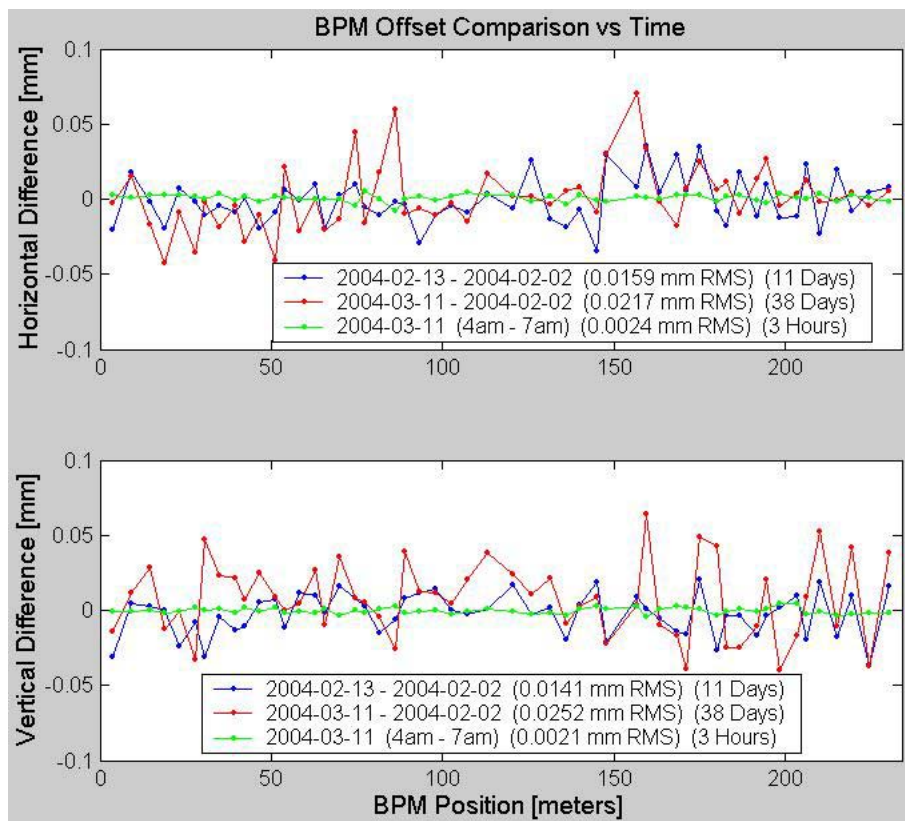
$$|y| < 2 \text{ mm}, |x| < 4 \text{ mm}$$



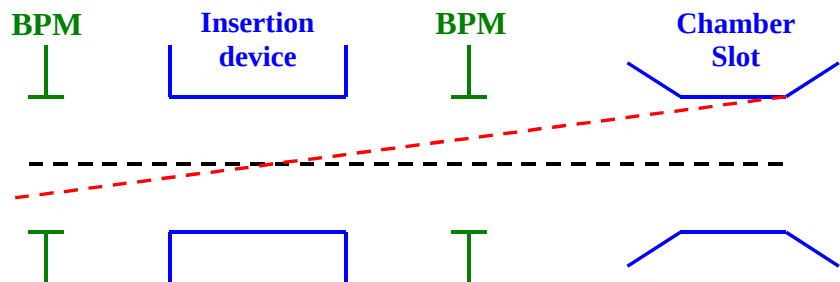
Beam-based alignment



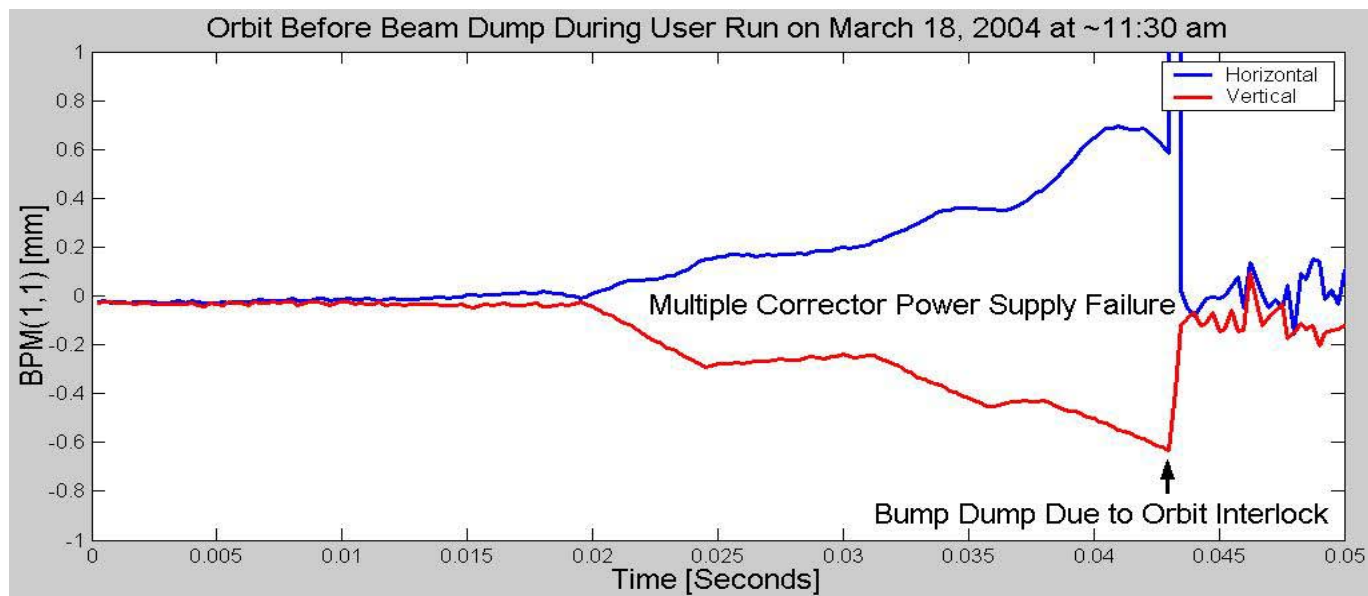
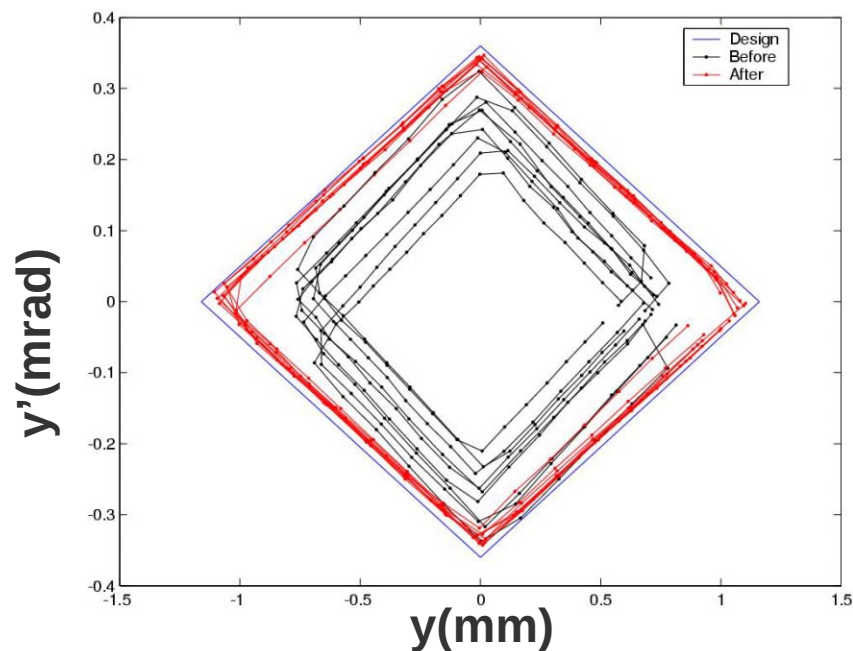
Beam-based alignment repeatability



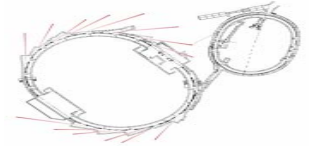
Orbit interlock



$$\frac{|y|}{y_{trip}} + \frac{|y'|}{y'_{trip}} < 1$$



SPEAR orbit stability



○ Orbit stability specs.:

↗ ~3-5 μm vertical

↗ ~16-40 μm horizontal

○ Girdler frequencies ~20 Hz

○ Invar struts supporting BPM.

○ Most synchrotron radiation hits H2O-cooled masks

○ Tight power supply stability specs.

○ Bergoz BPM electronics

↗ Low current dependence

↗ Low fill pattern dependence

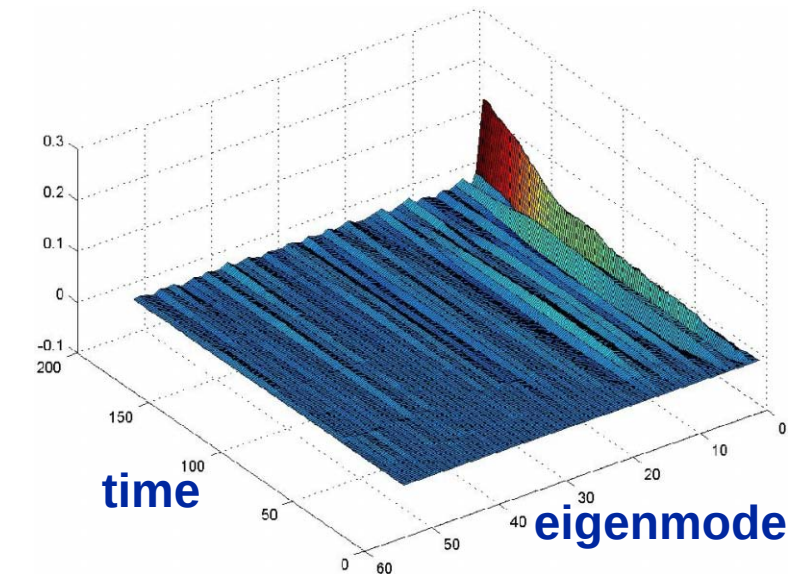
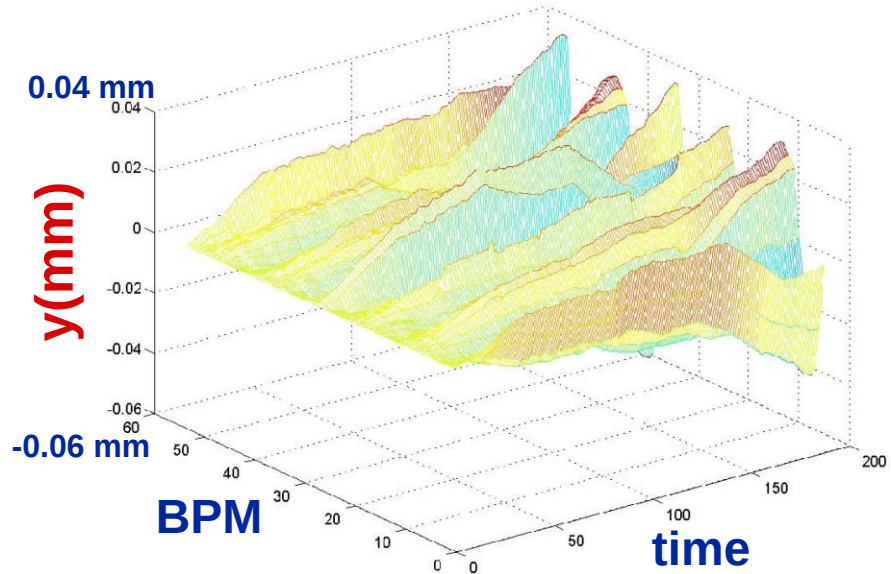
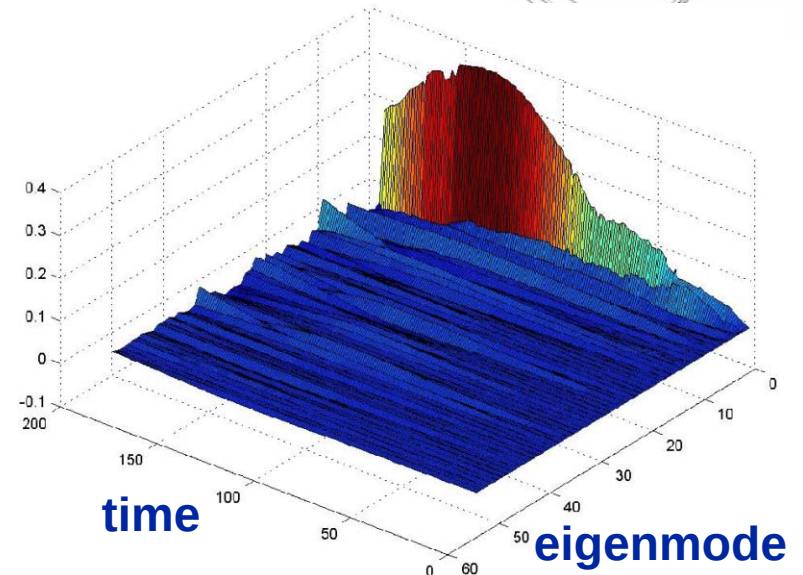
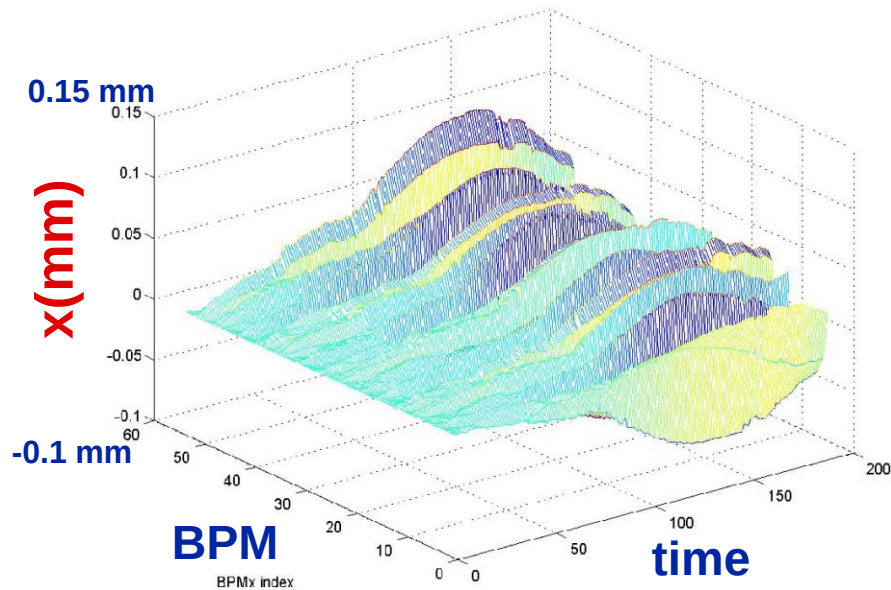
○ Alignment < 150 μm

Table 3.23 RMS source point beam dimensions and stability requirements for SPEAR 3 (rms, 1% coupling).

		Electron	Photon	10%
Dipole	σ_x (μm)	160	160	16
	$\sigma_{x'}$ (μrad)	236	mrads	< mrad
	σ_y (μm)	51	51	5
	$\sigma_{y'}$ (μrad)	11	136	14
ID-Wiggler	σ_x (μm)	435	435	43
	$\sigma_{x'}$ (μrad)	43	2–20 mrad	< mrad
	σ_y (μm)	30	30	3 [†]
	$\sigma_{y'}$ (μrad)	6	136	14
ID-100 per und.	σ_x (μm)	435	435	43
	$\sigma_{x'}$ (μrad)	43	43	4
	σ_y (μm)	30	30	3 [†]
	$\sigma_{y'}$ (μrad)	6	15	1.5

†. This requirement can be relaxed to 5 μm due to 50 μm minimum vertical spot size achieved from present focusing mirrors.

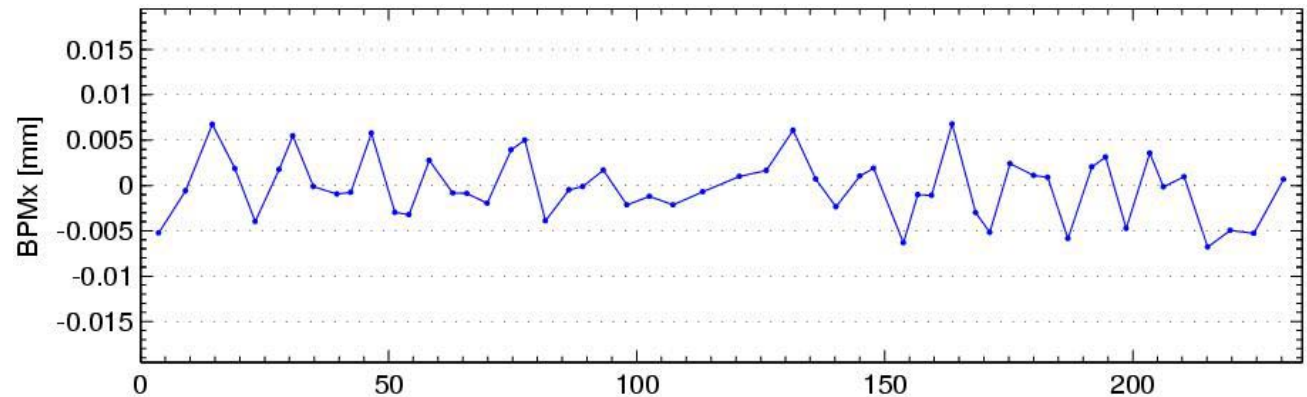
Orbit drift over 10 hours, feedback off



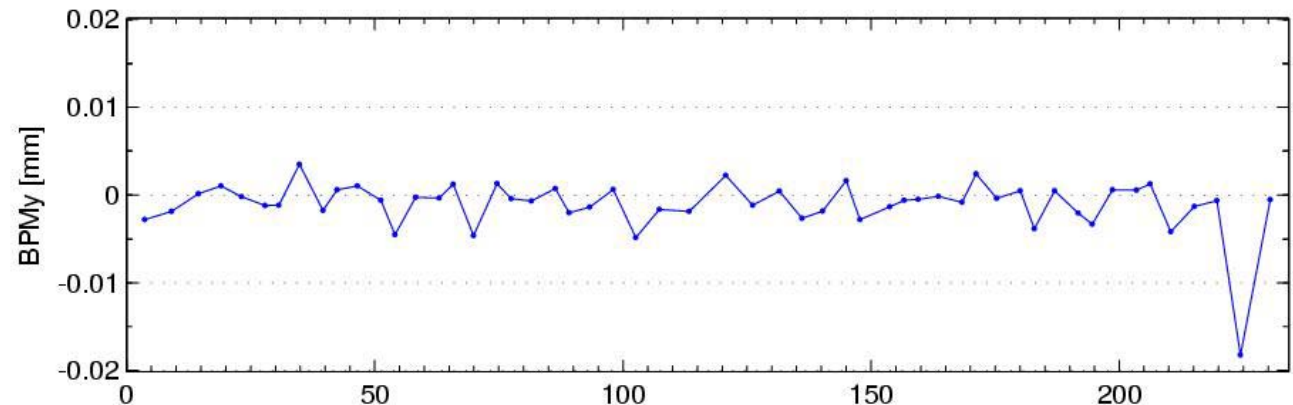
x(100mA)-x(50mA), BPM intensity dependence



- $\Delta x_{\text{rms}} = 3.4 \mu\text{m}$
- $\Delta x_{\text{peak}} = 7 \mu\text{m}$



- $\Delta y_{\text{rms}} = 3.0 \mu\text{m}$
- $\Delta y_{\text{peak}} = 18 \mu\text{m}$

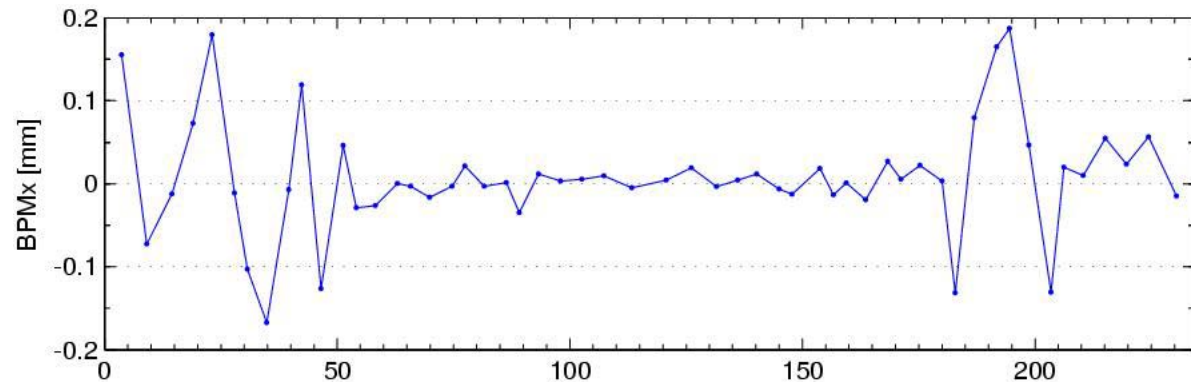


x(84mA)-x(1mA), BPM intensity dependence

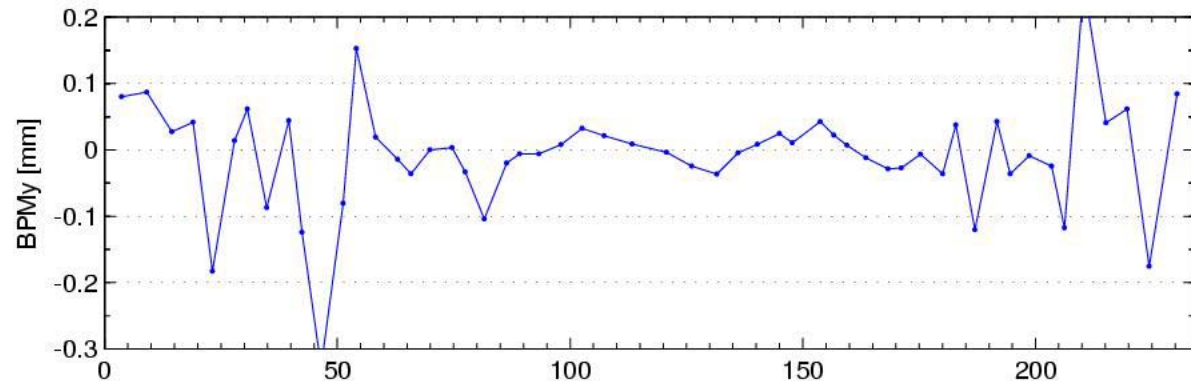
476 MHz rf noise on ½ BPMs



- $\Delta x_{\text{rms}} = 69 \mu\text{m}$
- $\Delta x_{\text{peak}} = 190 \mu\text{m}$



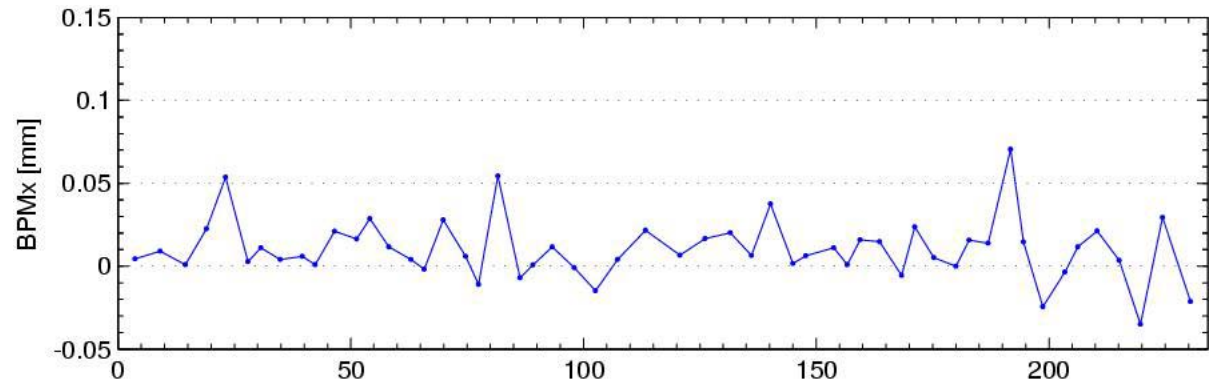
- $\Delta y_{\text{rms}} = 84 \mu\text{m}$
- $\Delta y_{\text{peak}} = 310 \mu\text{m}$



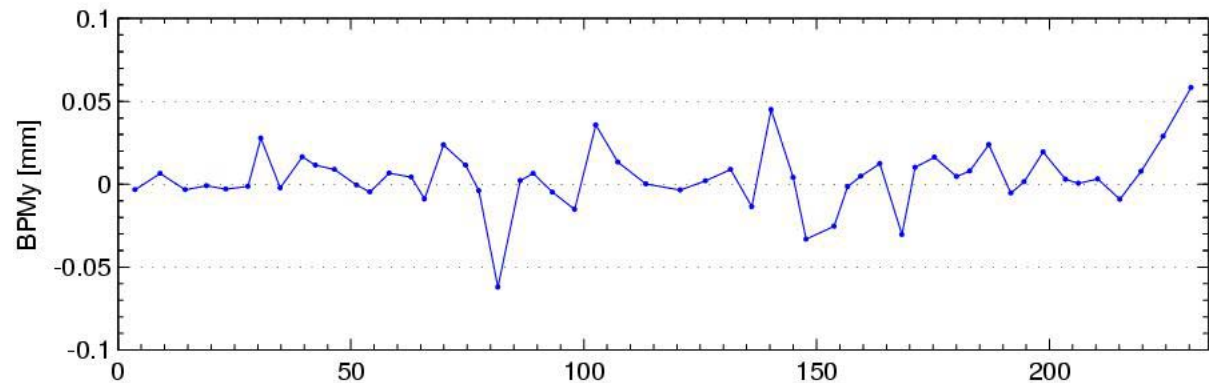
BPM fill pattern dependence x(16mA, single bunch)-x(16mA, multibunch)



- $\Delta x_{\text{rms}} = 18 \mu\text{m}$
- $\Delta x_{\text{peak}} = 70 \mu\text{m}$



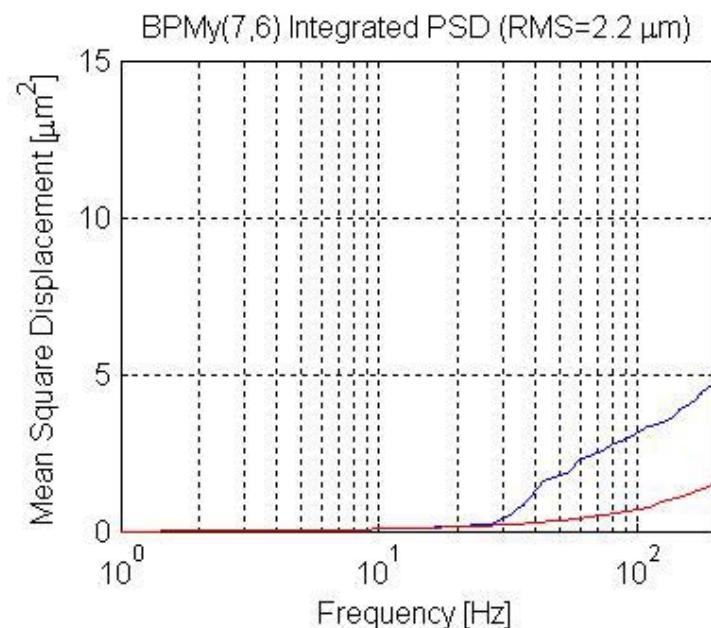
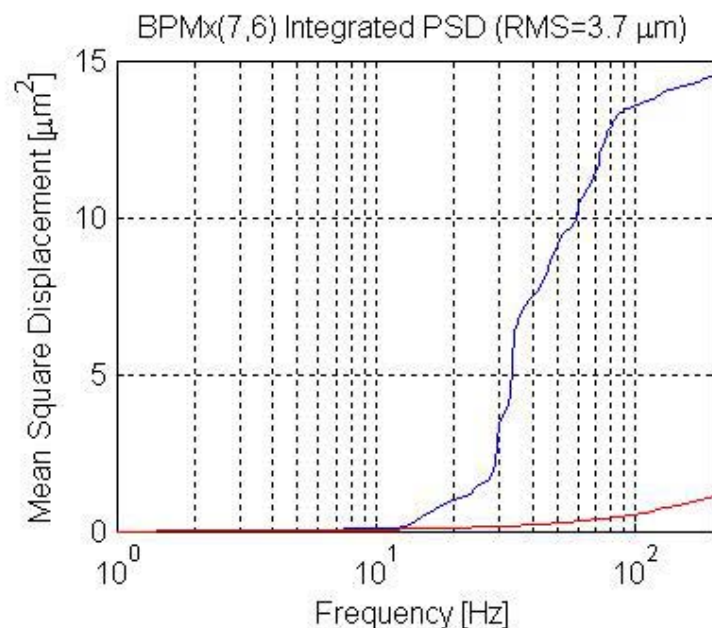
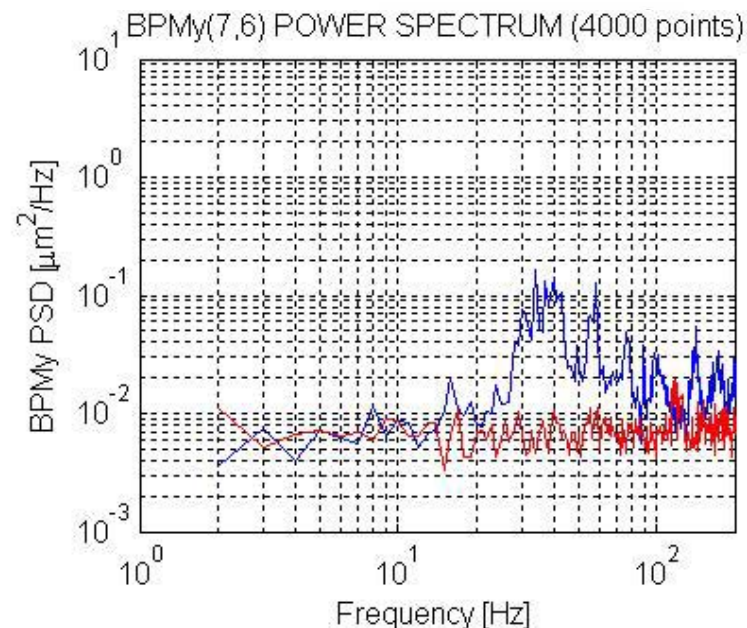
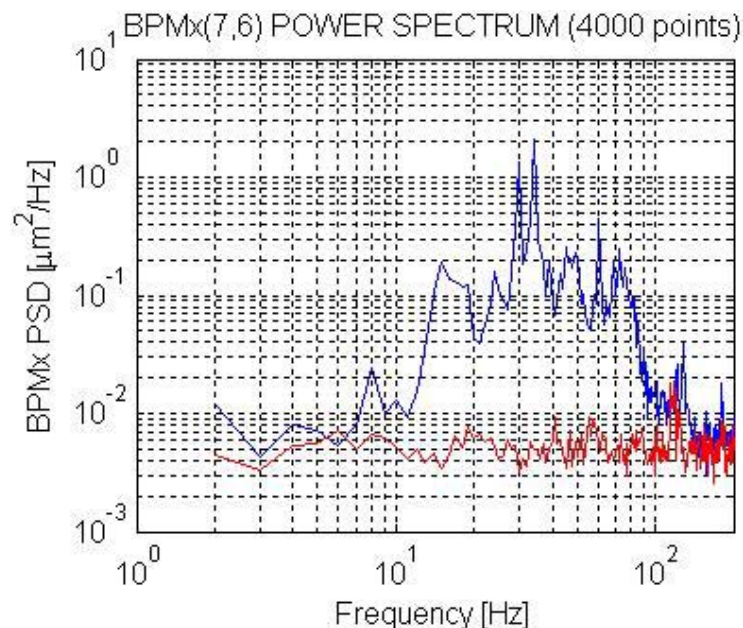
- $\Delta y_{\text{rms}} = 18 \mu\text{m}$
- $\Delta y_{\text{peak}} = 60 \mu\text{m}$



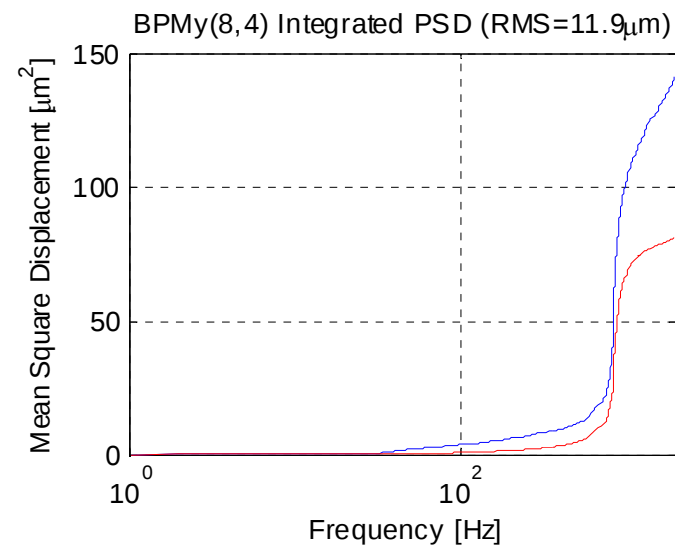
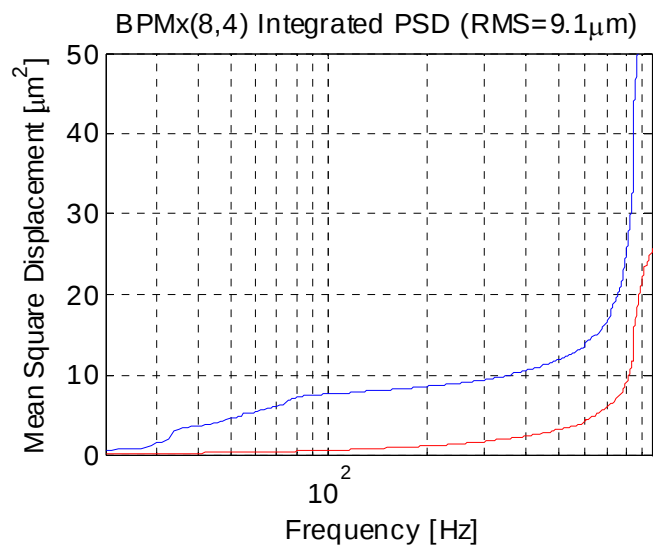
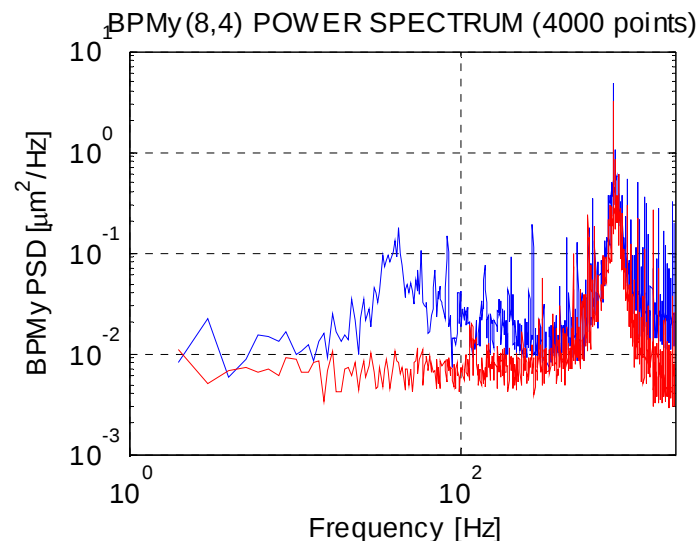
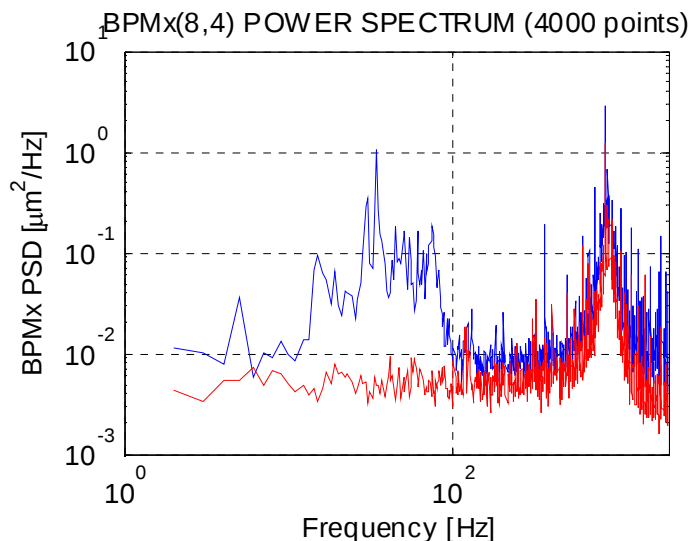
BPM PSD

Blue: orbit
motion

Red: BPM
noise floor

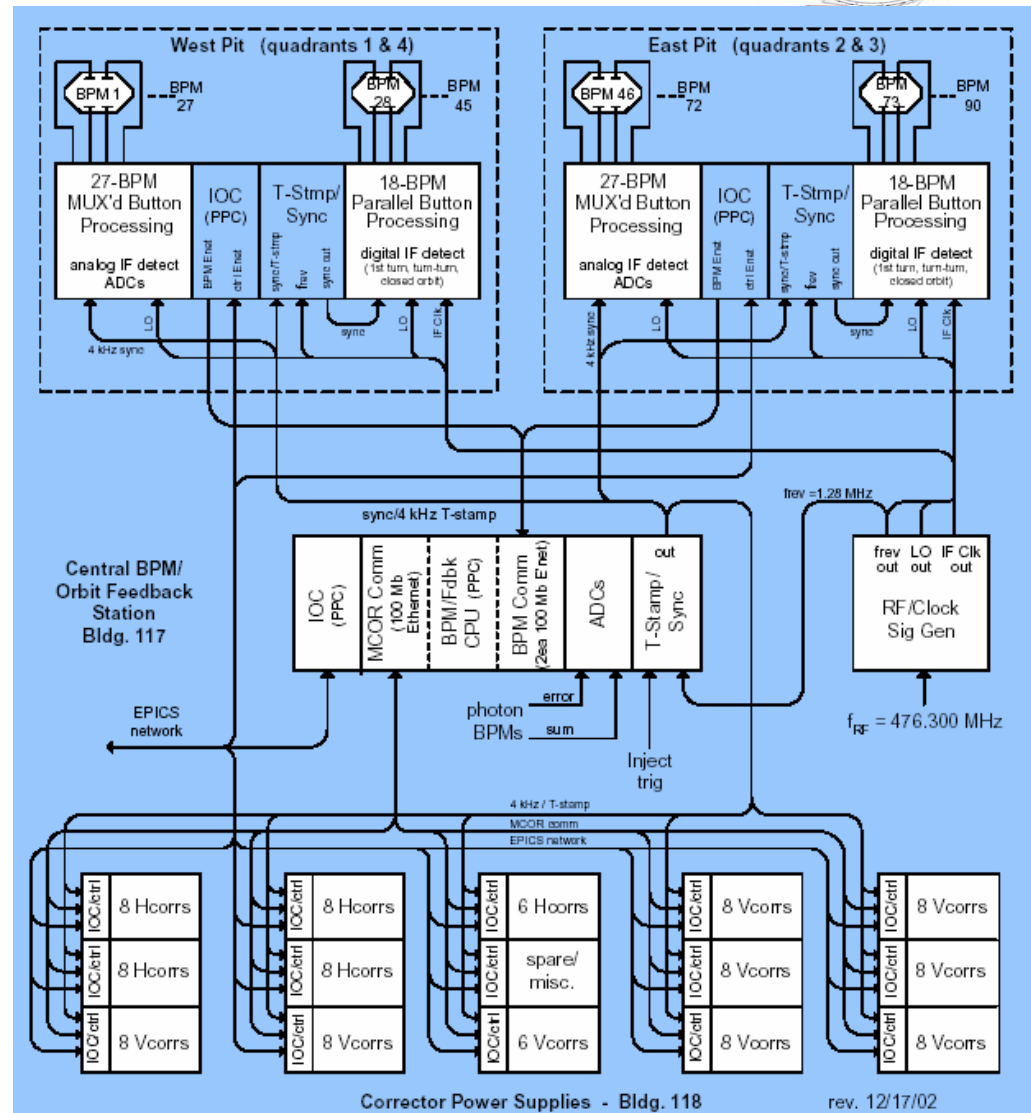


BPM PSD with v_s noise



A technical diagram of a circular building with a central courtyard. The building has a thick outer wall and a central open space. A smaller circular structure is attached to the right side. Red arrows point to various structural elements, including the outer wall, the central courtyard, and the smaller structure.

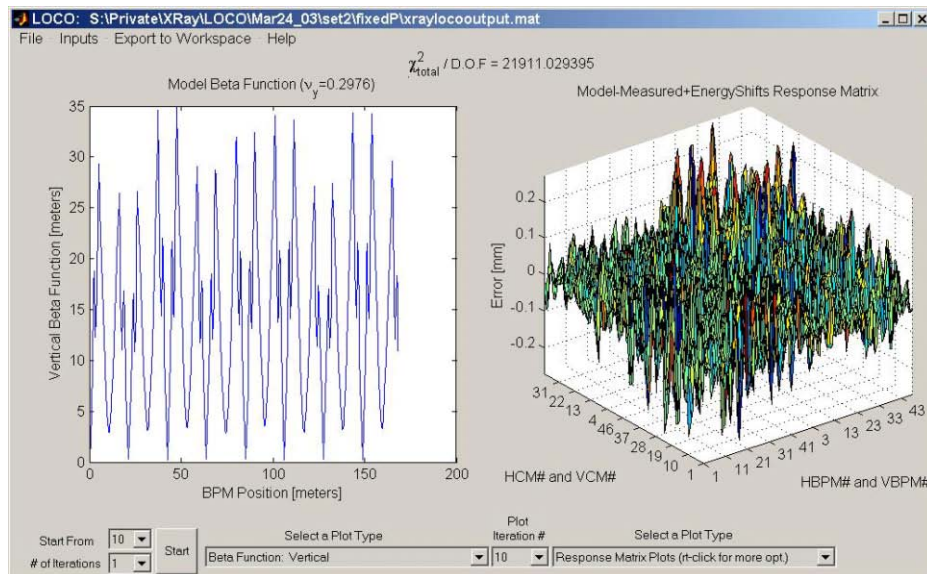
- **Digital feedback**
- **Includes electron and photon BPMs.**
- **4 kHz cycle rate.**
- **~200 Hz bandwidth**



LOCO optics analysis code



- Calibrate/control optics using orbit response matrix
- Determined quadrupole gradients
 - ↪ β functions, η
 - ↪ Found .017 v_y error from excess dipole focusing
- Corrected coupling
- Calibrated BPM gains, steering magnets
- Measured local chromaticity and transverse impedance



← New MATLAB version of code

- rewritten from FORTRAN
- linked to control system
- linked to AT simulator

G. Portmann

Linear optics calibration method



The orbit response matrix is defined as

$$\begin{bmatrix} \bar{X} \\ \bar{Y} \end{bmatrix} = M \begin{bmatrix} \bar{\theta}_x \\ \bar{\theta}_y \end{bmatrix}$$

The parameters in a computer model of a storage ring are varied to minimize the χ^2 deviation between the model and measured orbit response matrices (M_{mod} and M_{meas}).

$$\chi^2 = \sum_{i,j} \frac{(M_{ij}^{\text{meas}} - M_{ij}^{\text{model}})^2}{\sigma_i^2} \equiv \sum_{k=i,j} E_k^2$$

The σ_i are the measured noise levels for the BPMs; E is the error vector.

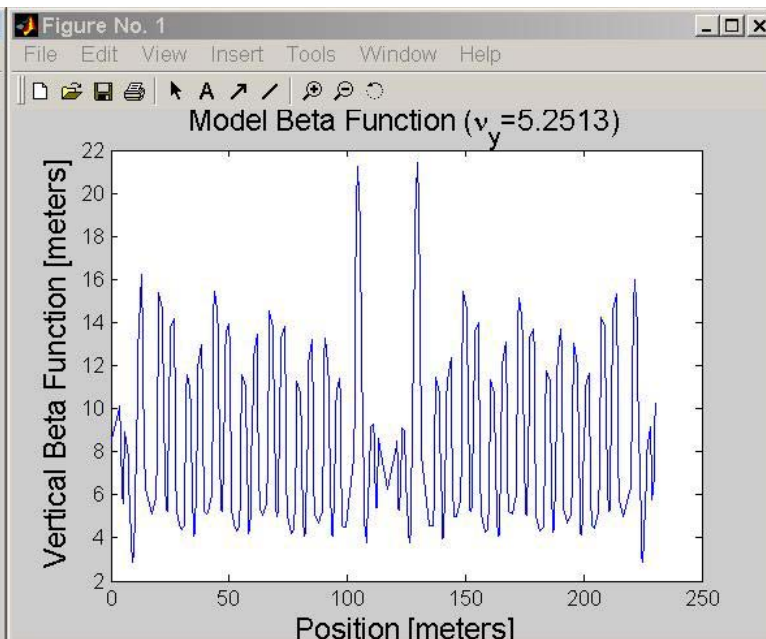
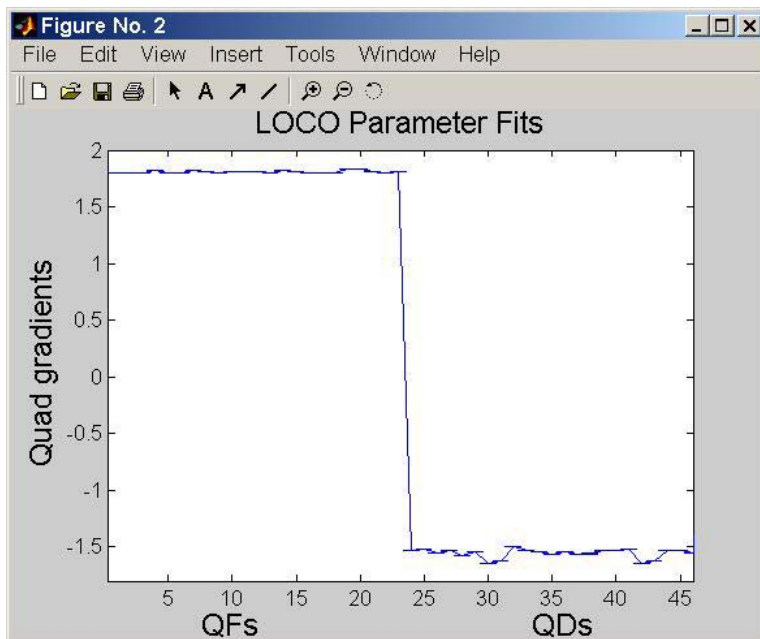
The χ^2 minimization is achieved by iteratively solving the linear equation

$$E_k^{\text{new}} = E_k + \frac{\partial E_k}{\partial K_l} \Delta K_l = 0$$
$$-E_k = \frac{\partial E_k}{\partial K_l} \Delta K_l$$

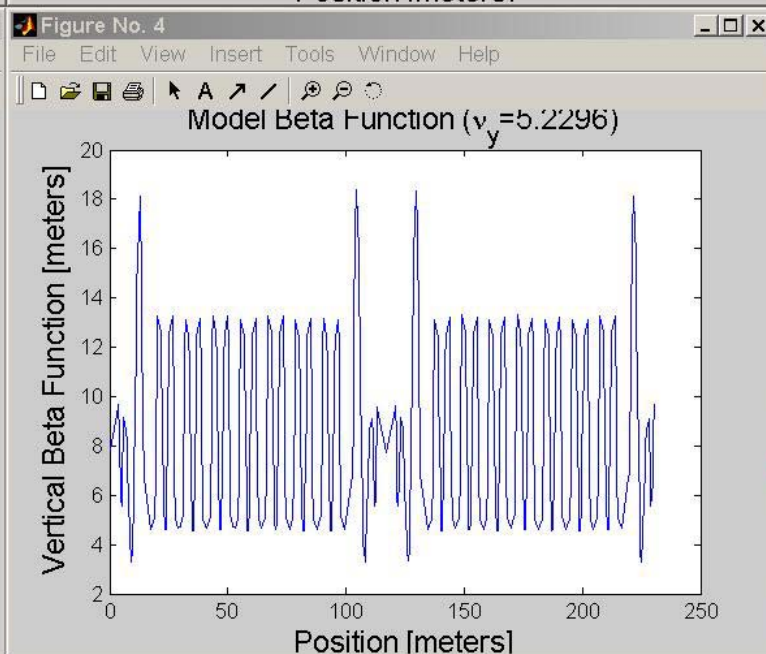
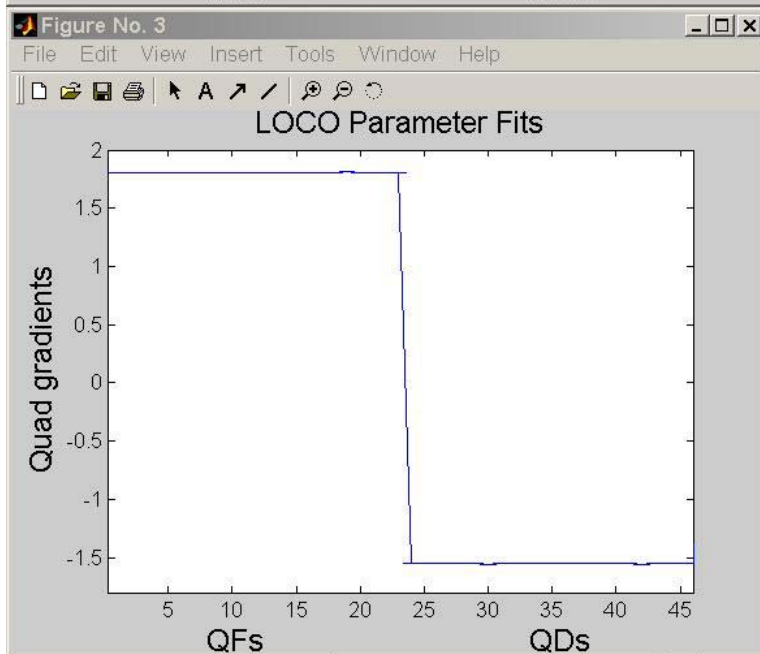
For the changes in the model parameters, K_l , that minimize $\|E\|^2 = \chi^2$.

ID focusing correction

Before

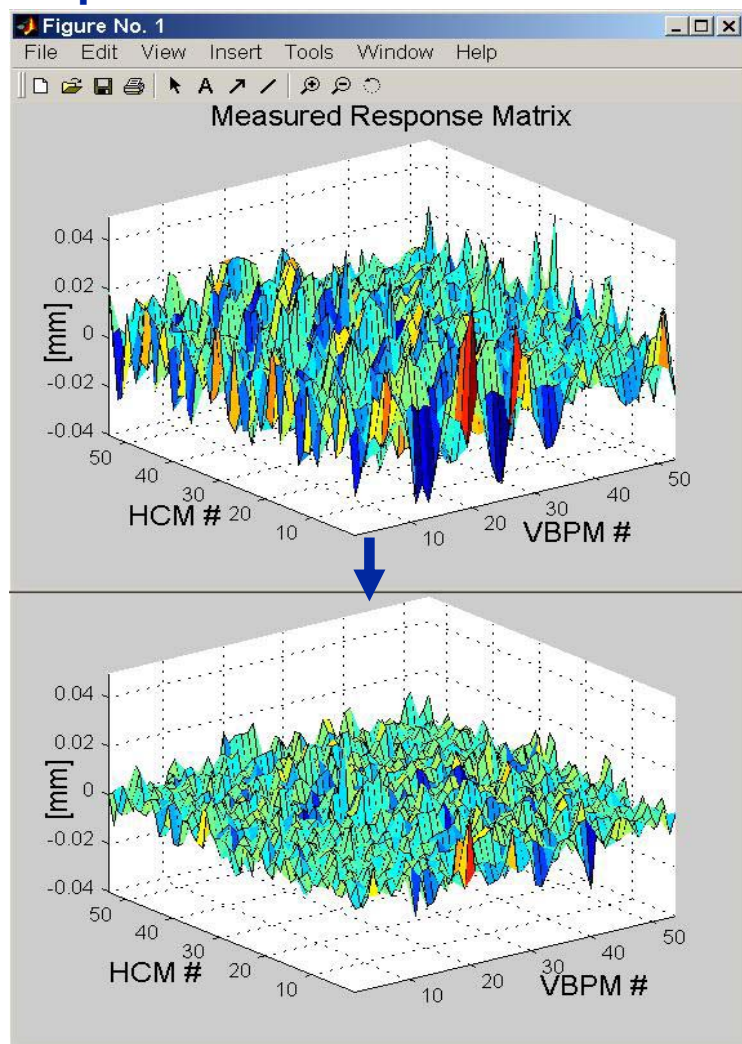


After



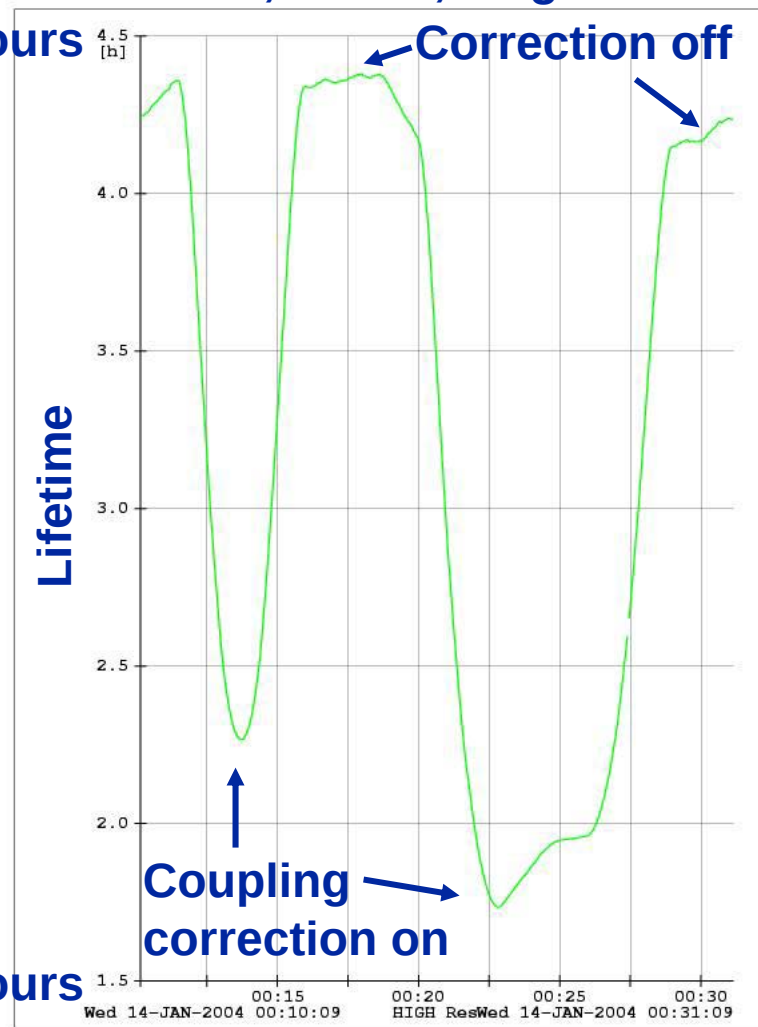
Coupling & η_y correction, LOCO

Minimize η_y and off-diagonal response matrix:



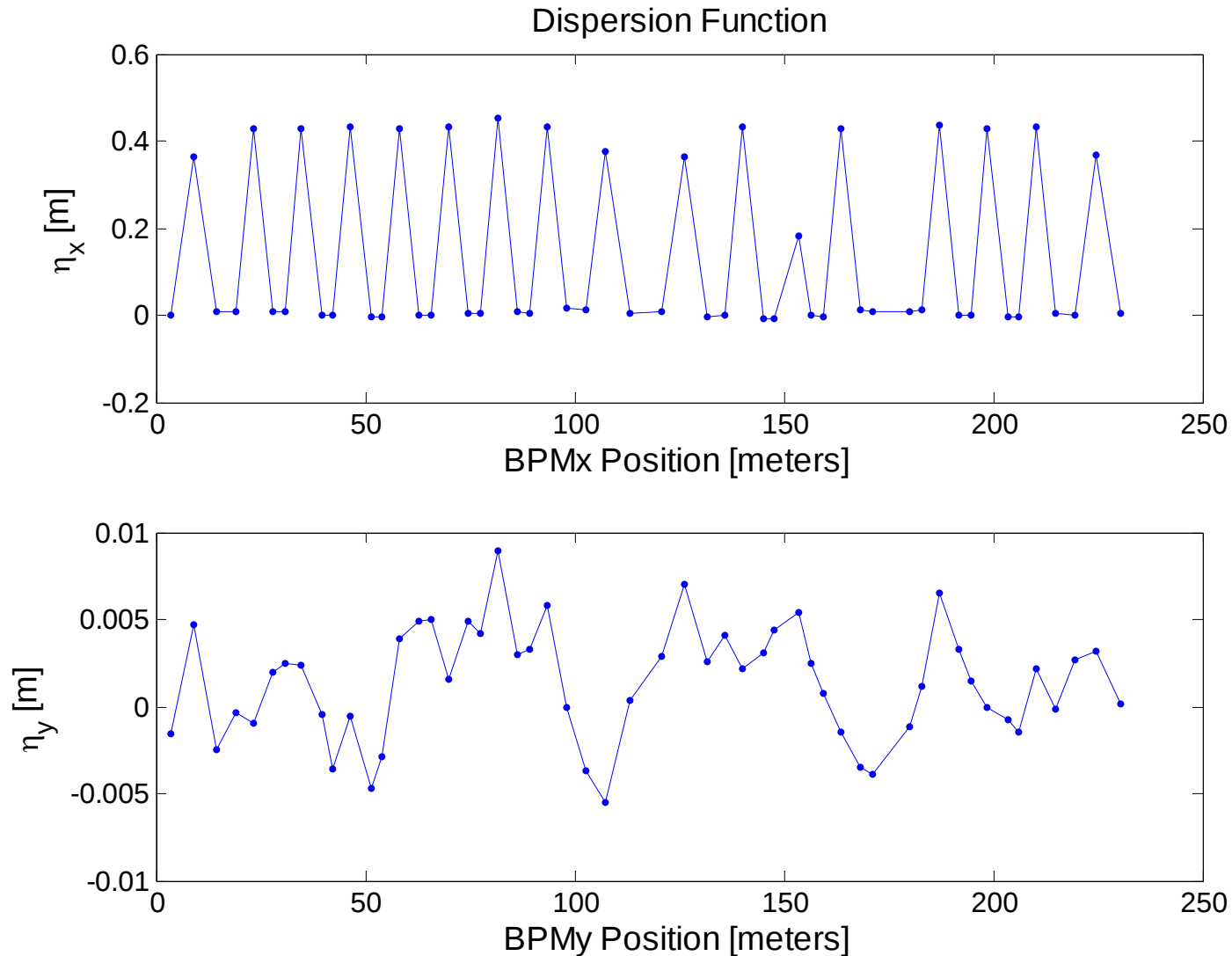
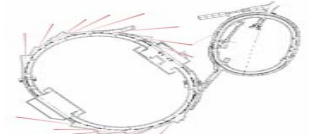
Lifetime, 19 mA, single bunch

4.5 hours



1.5 hours

Measured dispersion

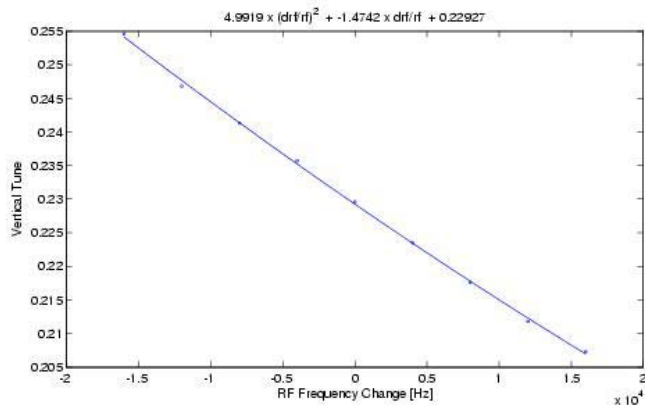
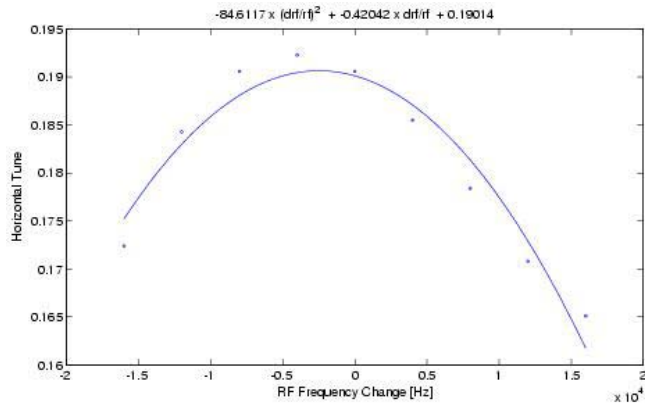


Chromaticity

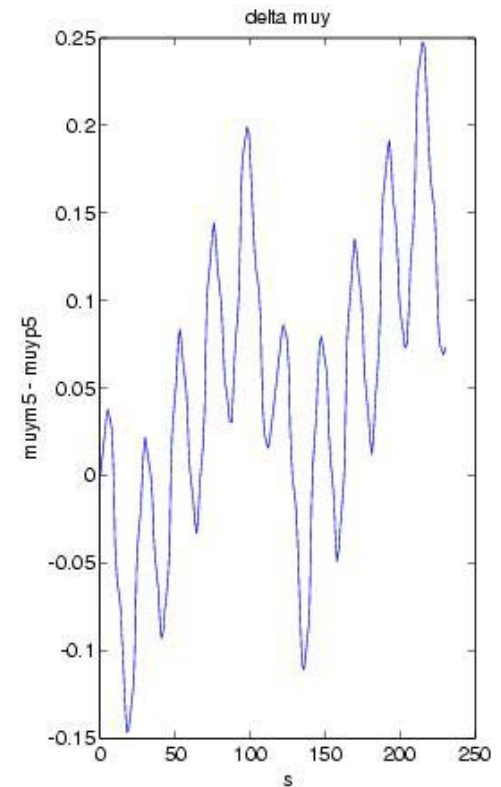
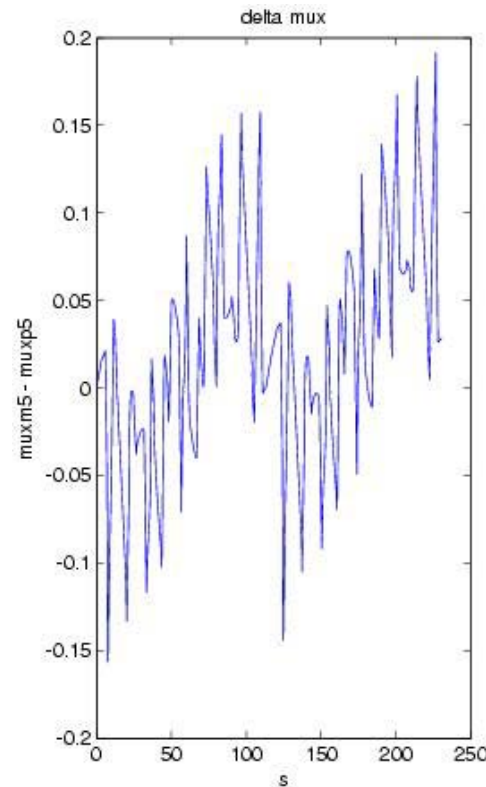


Nonlinear ξ :

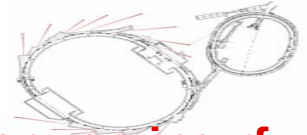
(v_x, v_y) vs. f_{rf} agrees with model.



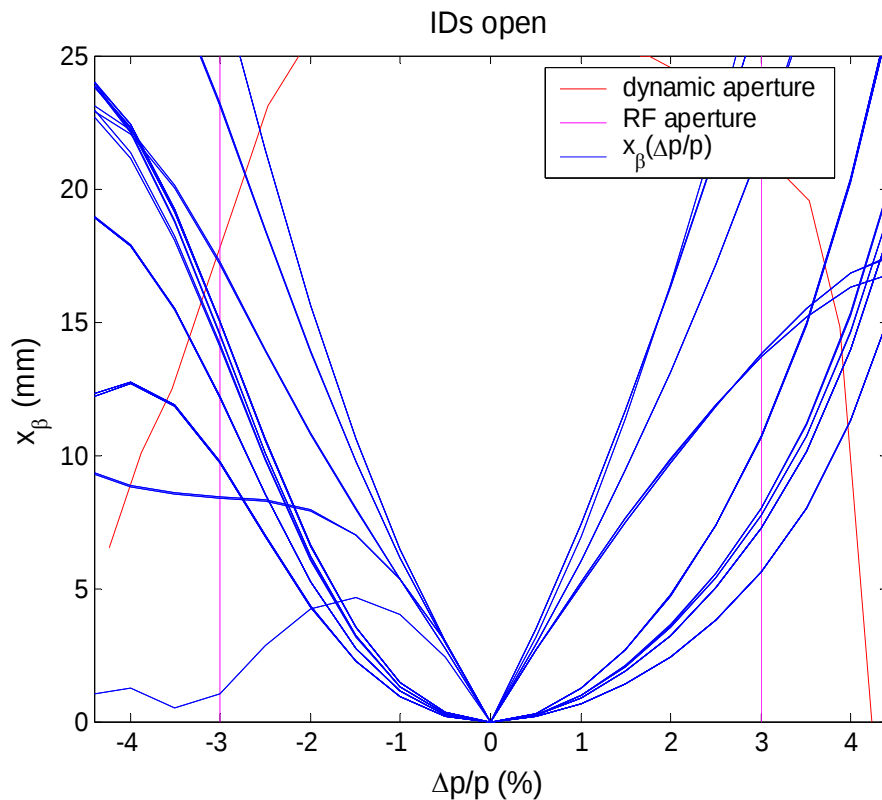
Local chromaticity calibrated with LOCO shows no sextupole errors:



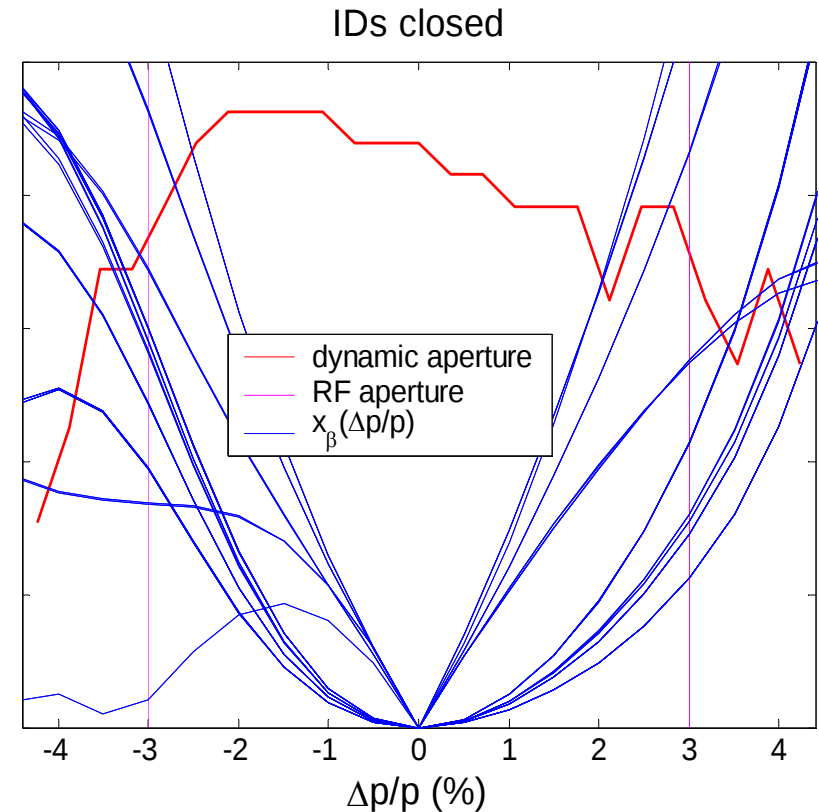
Dynamic aperture vs. $\Delta p/p$



- Dynamic aperture measured with single injection kicker for varying rf frequency.
- $x_\beta(\Delta p/p)$ for different straight sections. (From model.)
- RF acceptance



IDs open



IDs closed

Dynamic energy aperture, 2

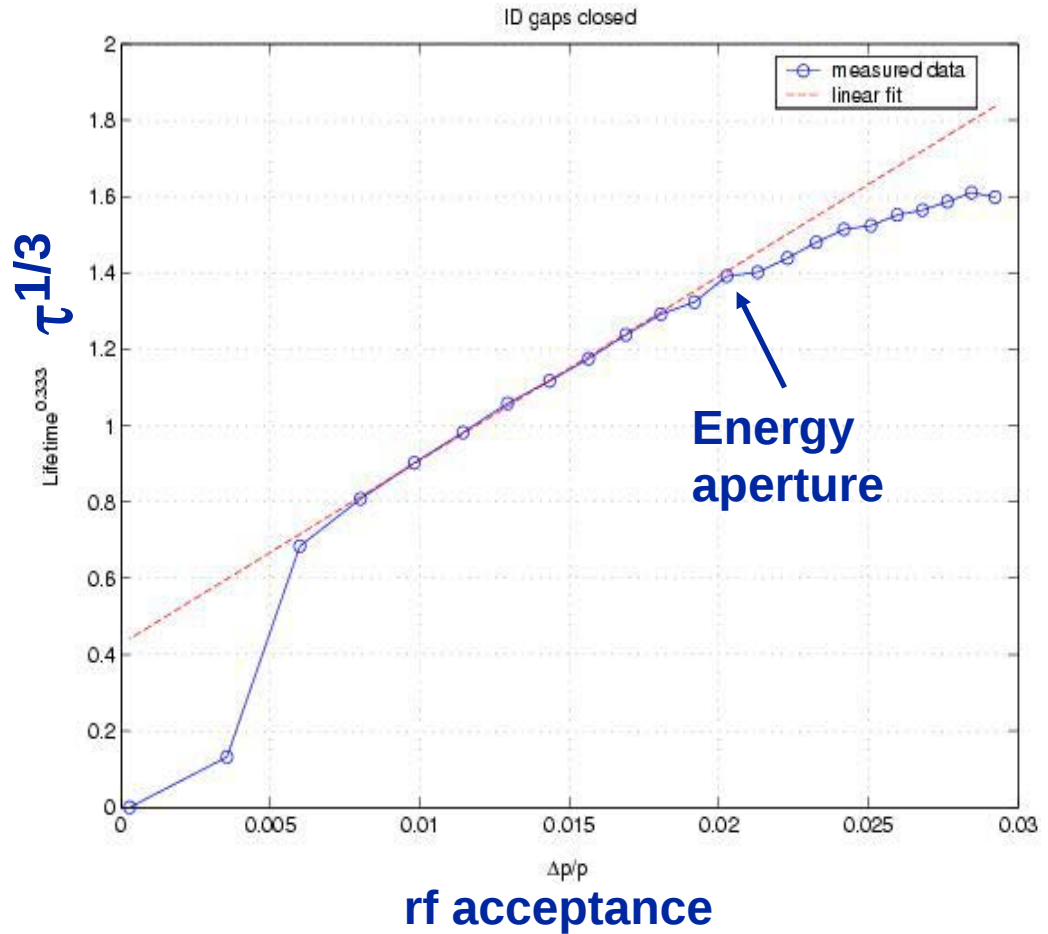


- Lifetime vs. V_{gap} , rf

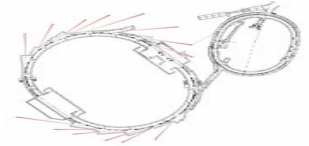
- 8 mA, single bunch

- ↳ Touschek regime

- ↳ $\tau^{1/3} \sim \text{rf acceptance}$



Lifetime vs. tunes

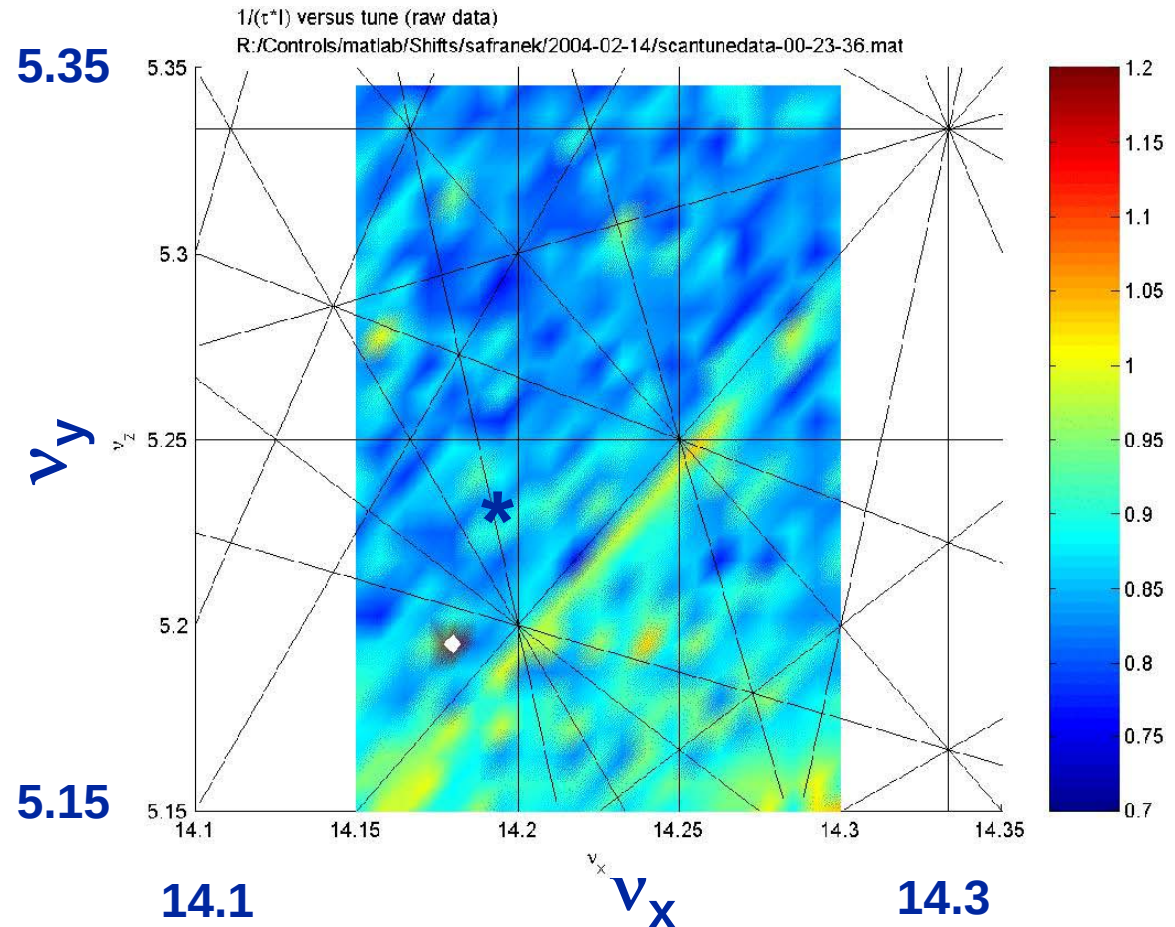


- Resonant line:

$$\nu_x - \nu_y = 9$$

- * = operating tunes (14.19, 5.23)

- Data gathered automatically on owl shift.



Aperture scans

○ τ vs y in small gap ID

↪ Poor man's scraper

○ Determine minimum gap for future IDs

↪ 12 mm $\rightarrow$ 8 mm

↪ Smaller still for reduced β_y

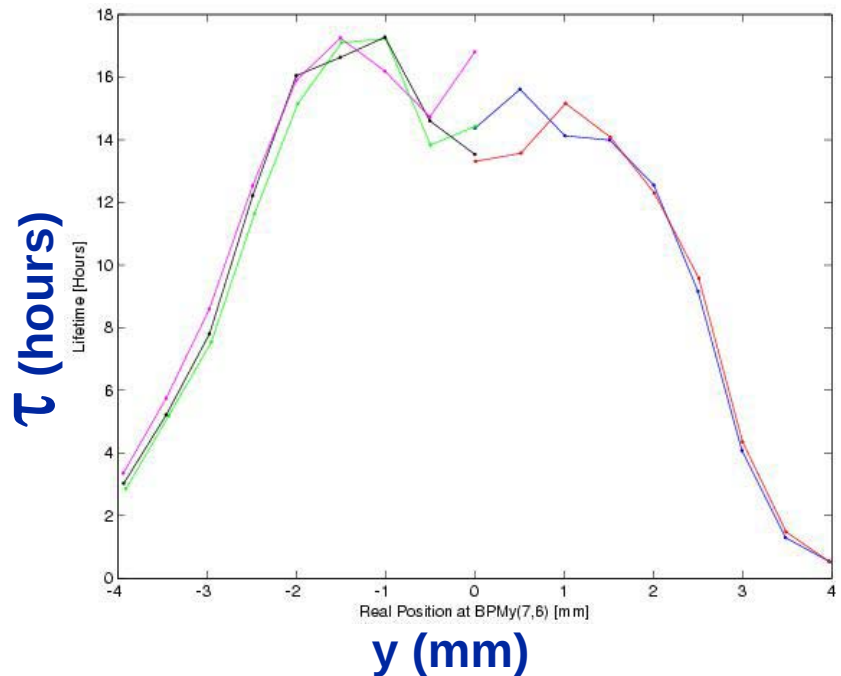
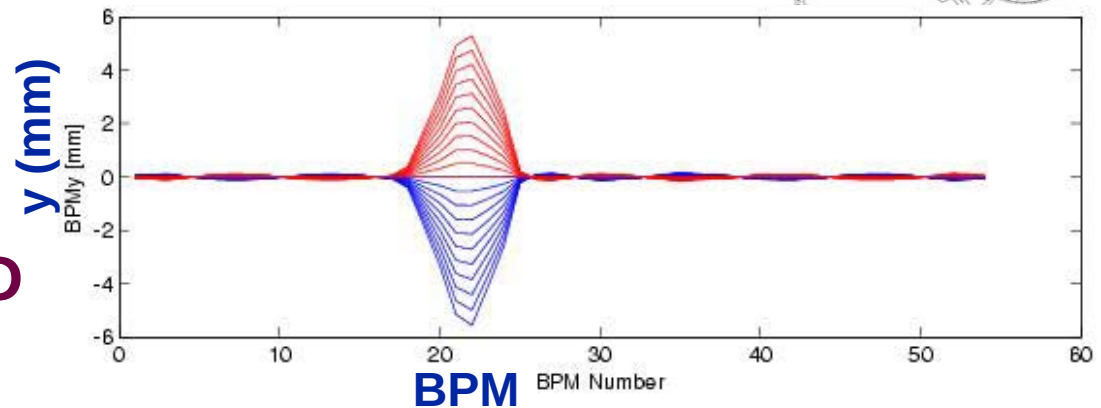
○ Complications

↪ Vacuum degrades with beam bump

↪ Coupling, η_y degrades with beam bump

↪ Need scraper

Vertical beam bump in ID chamber



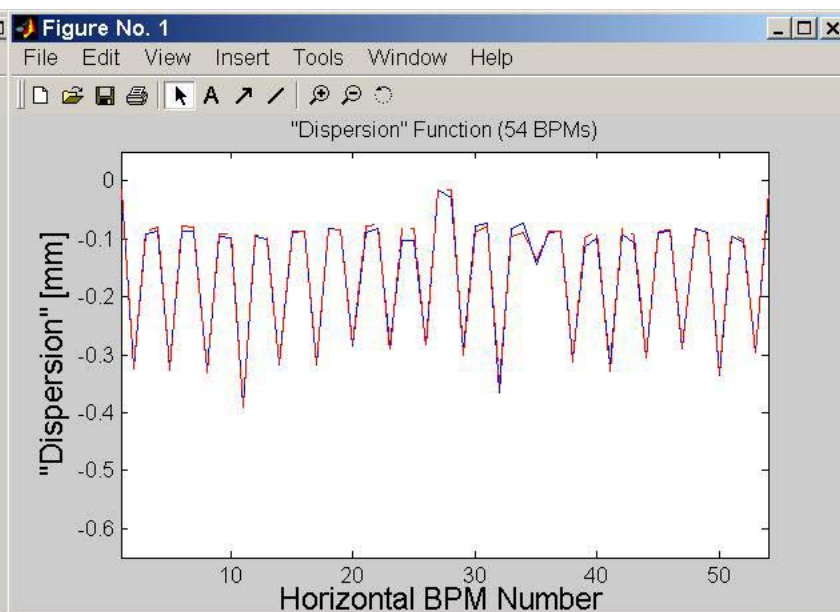
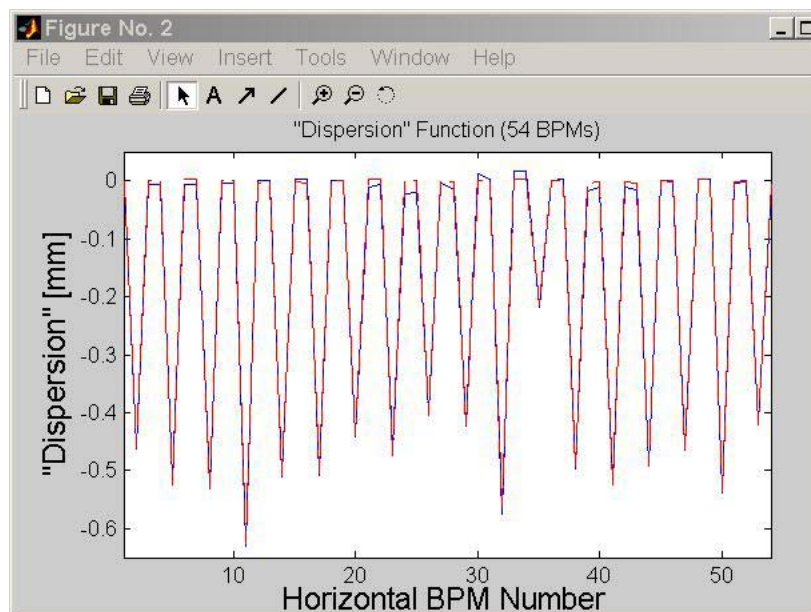
Low emittance optics test



- $\eta = 10$ cm in IDs
- ε_x : 18 nm $\longrightarrow$ 12 nm
- Good lifetime, injection
- Reserved for later upgrade

LOCO fit η : nominal optics

low emittance optics



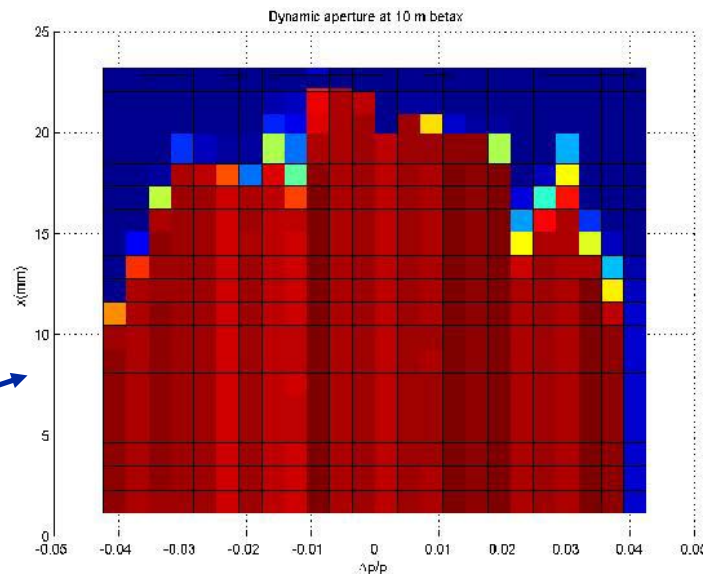
Low β_y optics

- Reduced β_y in long straight

- ↪ For future ID, small gap

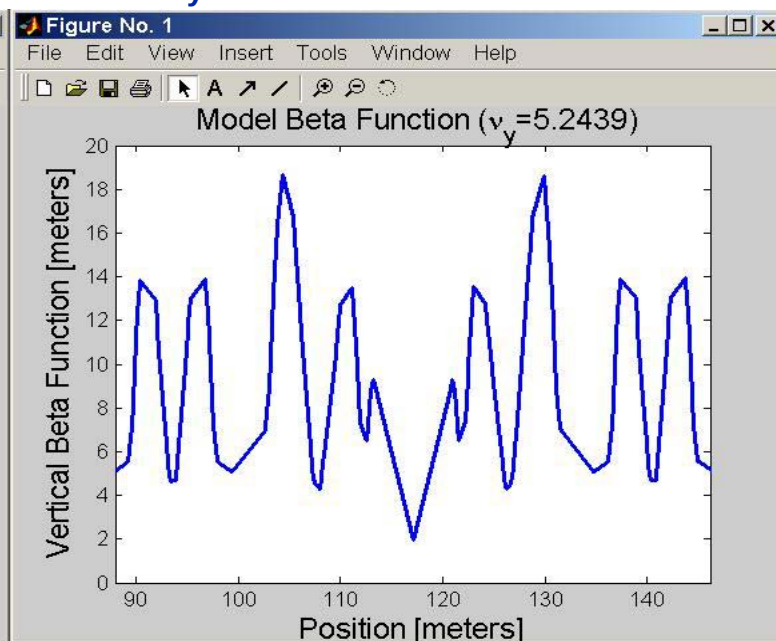
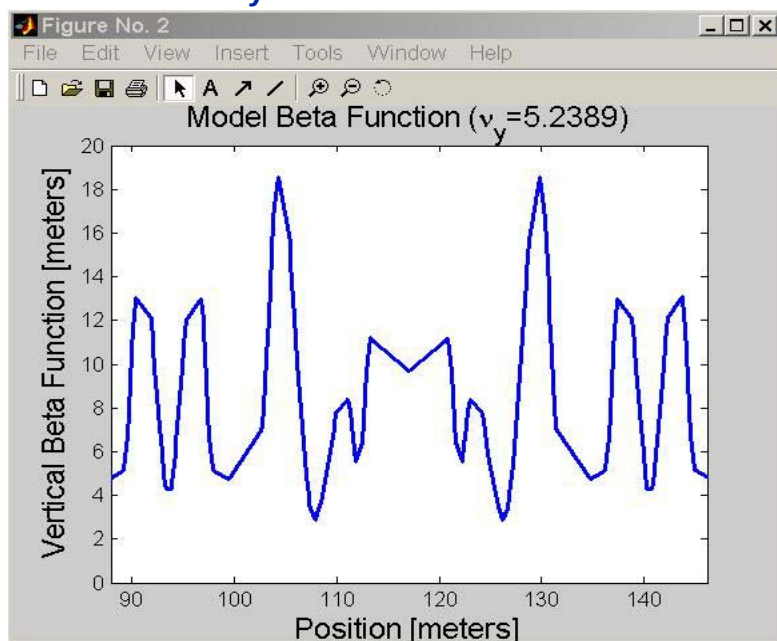
- ↪ β_y : 10 m 2 m

- Good dynamic aperture

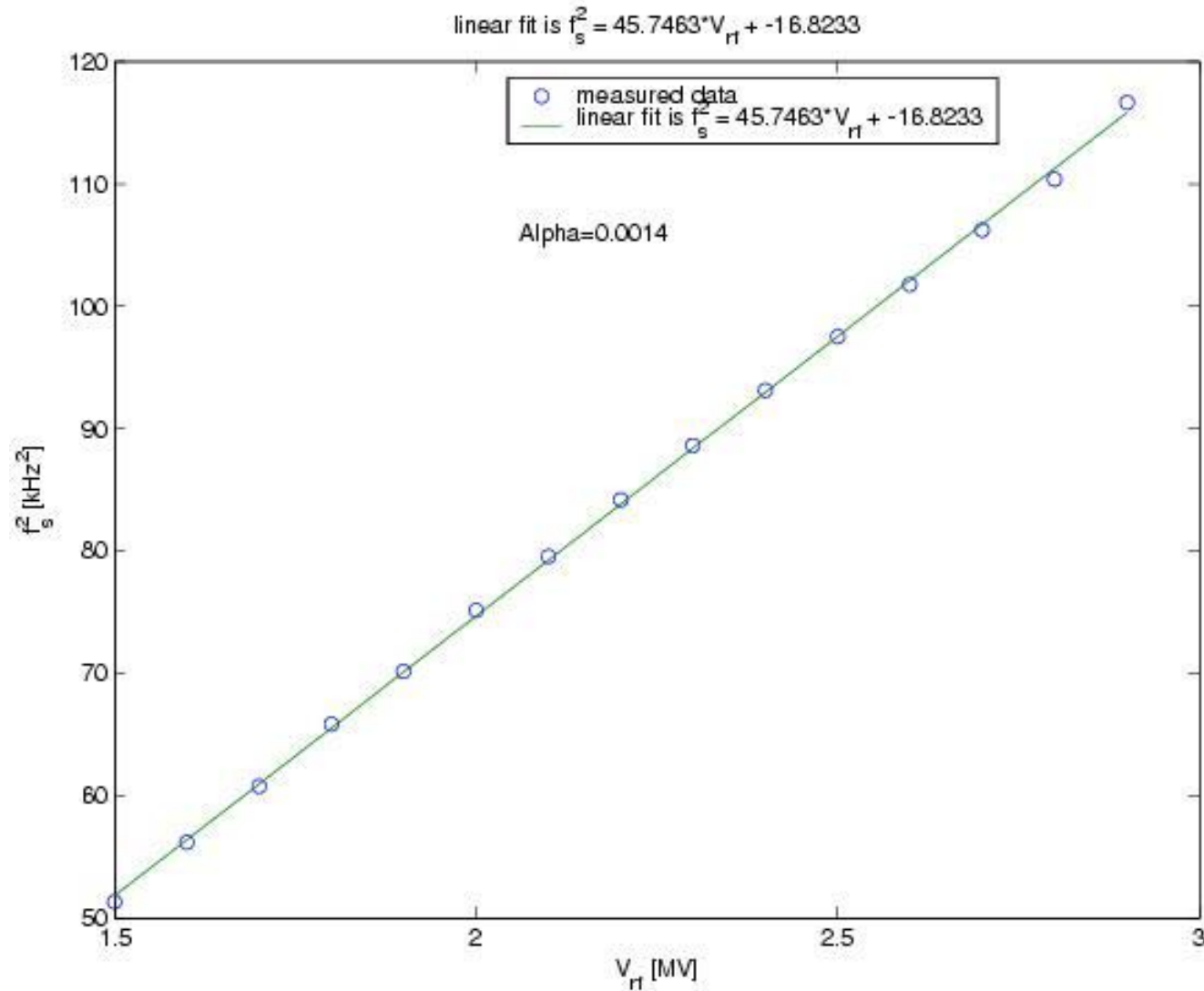


LOCO fit: $\beta_y = 10$ m

$\beta_y = 2$ m

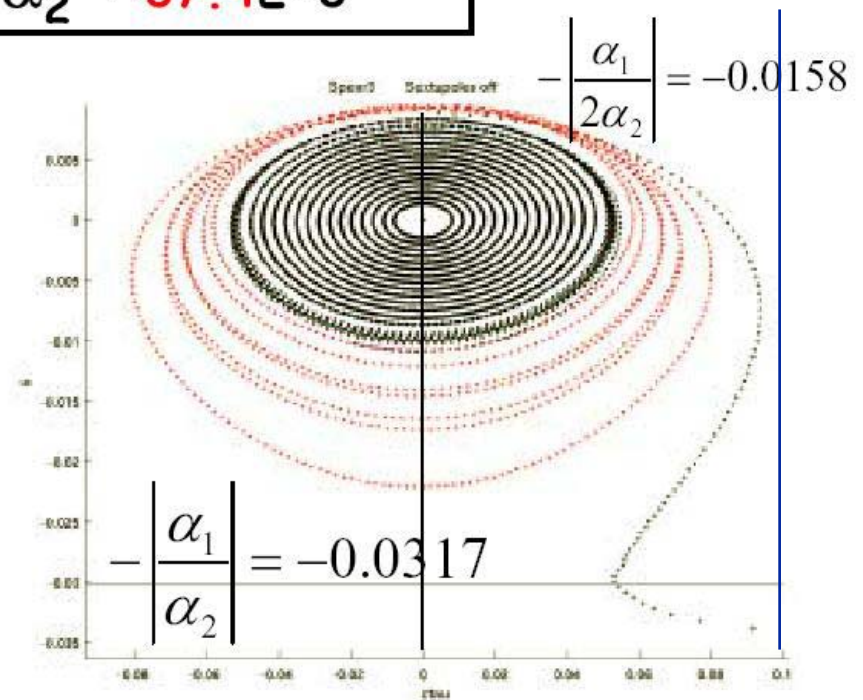
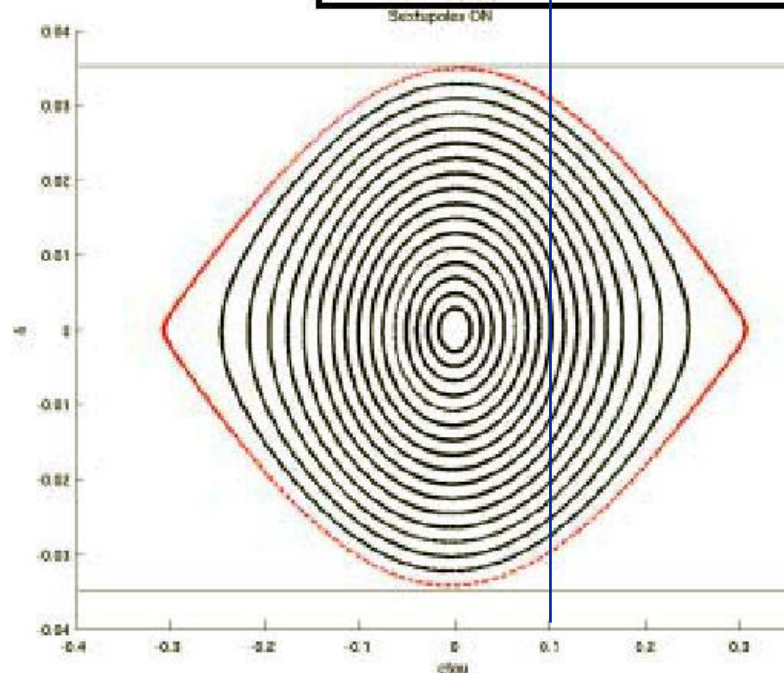


Momentum compaction measurement



SPEAR3: Longitudinal Dynamics

Sextupoles on	Sextupoles off
$\alpha_1 = 1.19 \text{ E-3}$	
$\alpha_2 = -2.1\text{E-3}$	$\alpha_2 = 37.4\text{E-3}$

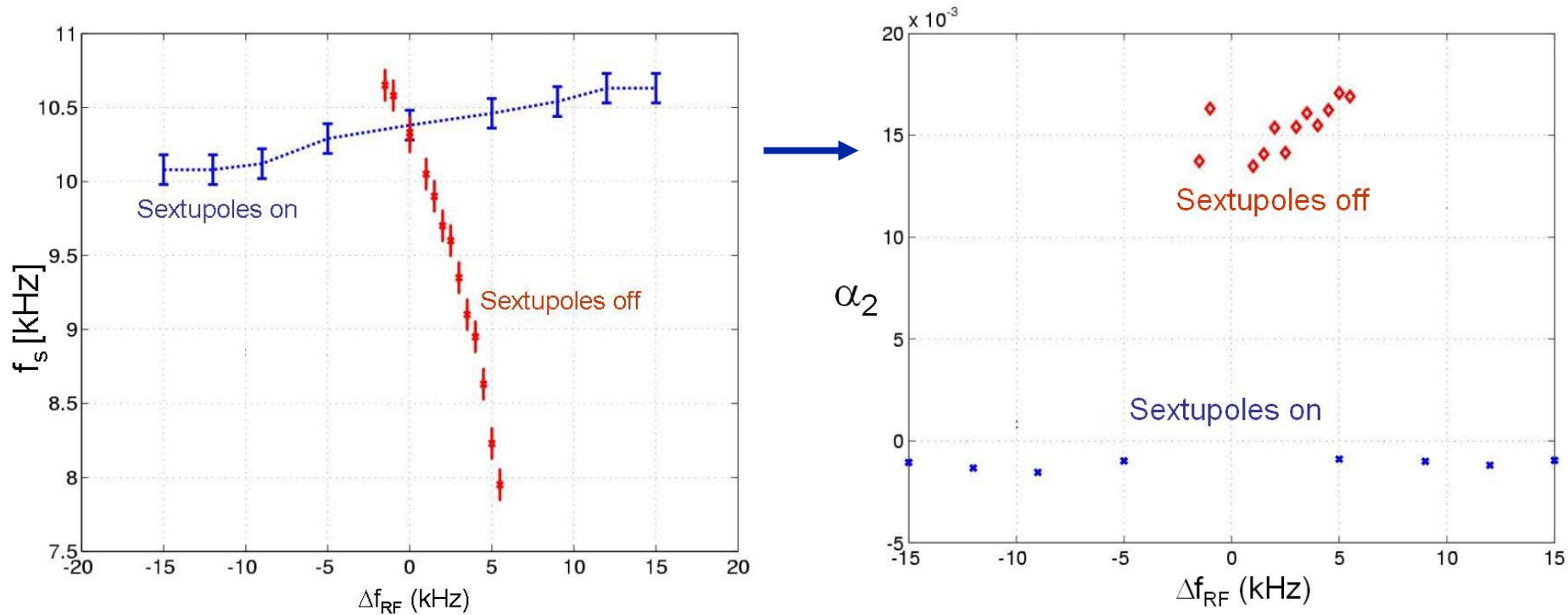


4D tracking using AT

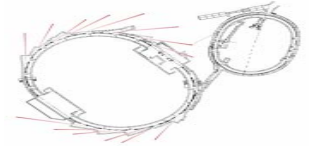
α_2 measurement



- $|\alpha_2|$, sextupoles off $\gg |\alpha_2|$, sextupoles on
- Energy aperture much reduced with sextupoles off

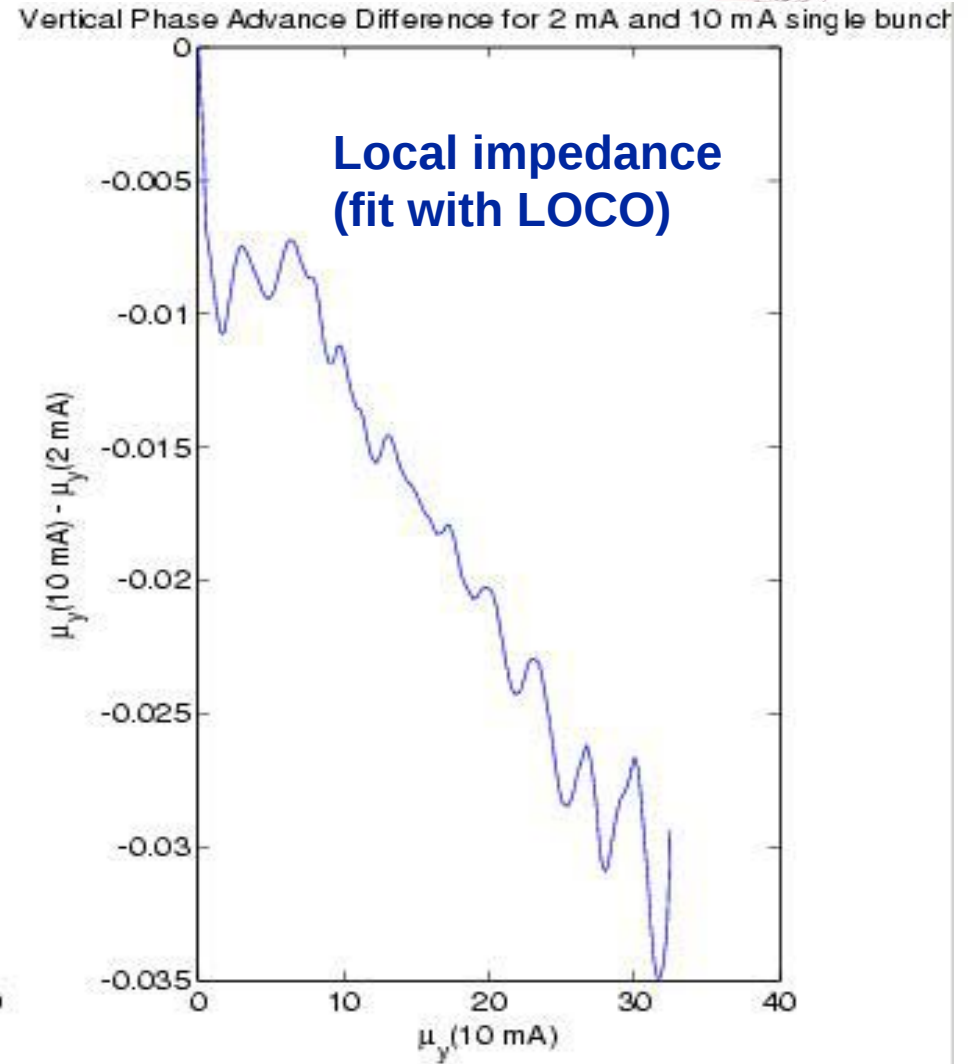
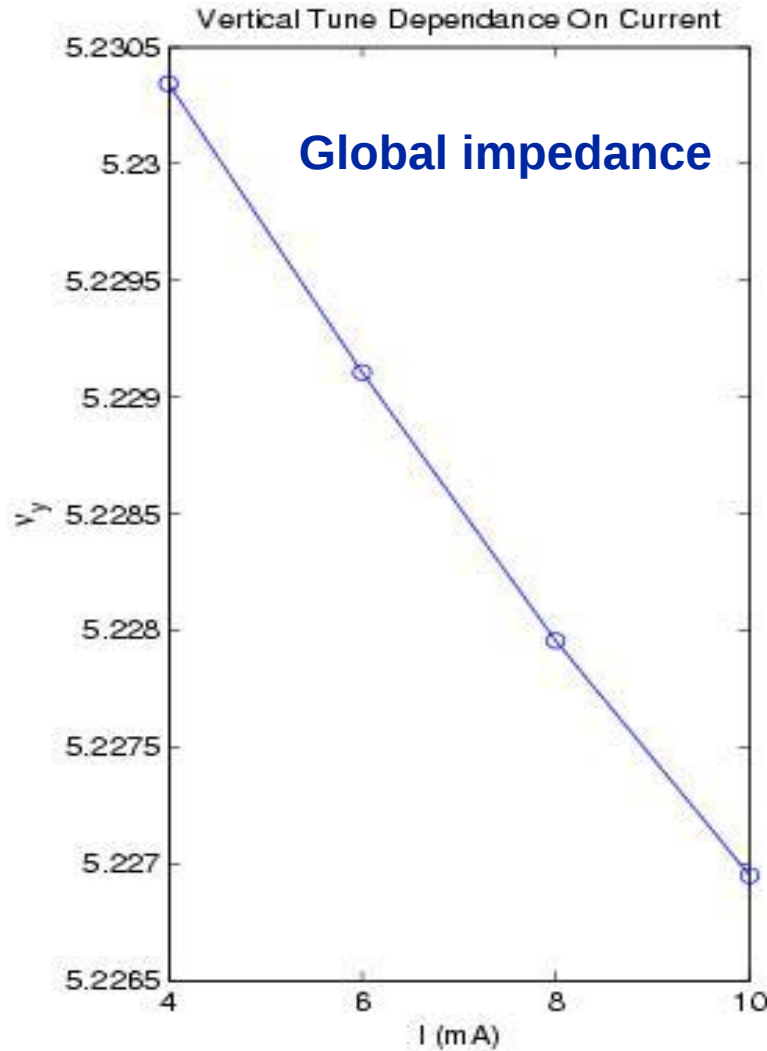
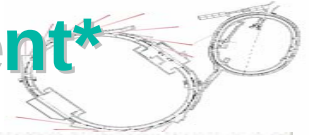


Impedance, instabilities



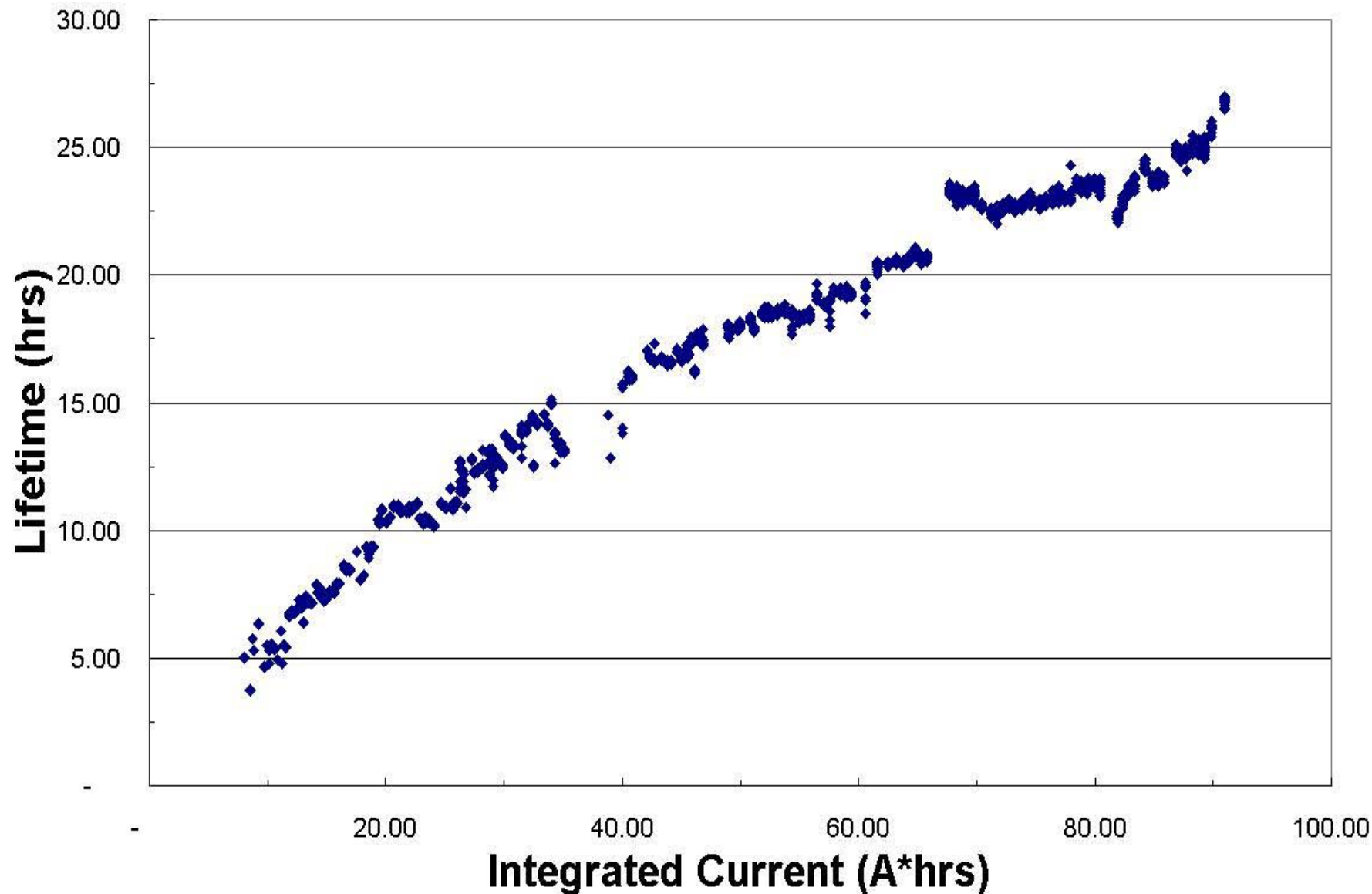
- 25 mA single bunch limit ($\xi_{x,y} = 1$)
- Multibunch ν_y oscillations
 - ↳ Ion driven
 - ↳ Decreasing as vacuum improves
- ν_s oscillations driven by 360 Hz harmonics
- 200 mA tests ongoing
- Transverse impedance measurements

Transverse impedance measurement*



*see V. Sajaev, PAC03.

Lifetime (at 90 mA) vs. Integrated Current



Acknowledgements



I would like to express my appreciation for all the help SSRL received with the commissioning effort from accelerator physicists worldwide. I would also like to commend the SSRL staff. The speed at which commissioning proceeded is a testimony to the fine work that went into designing and building SPEAR3. Finally, thanks to the SSRL operations group. Their experience, expertise and energy was a great help.