

Towards Higher Luminosities in B and PHF factories

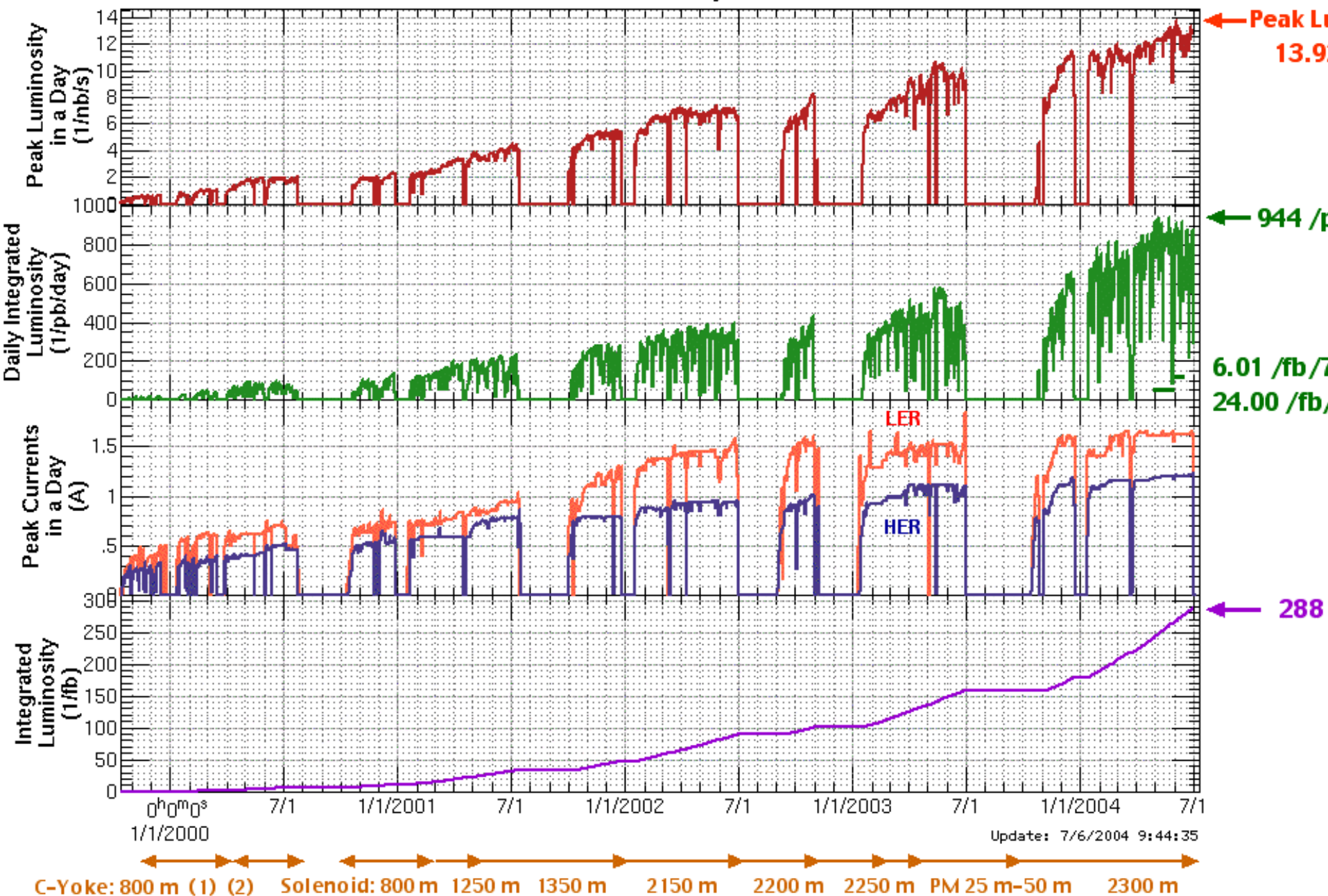
P. Raimondi

OUTLINE

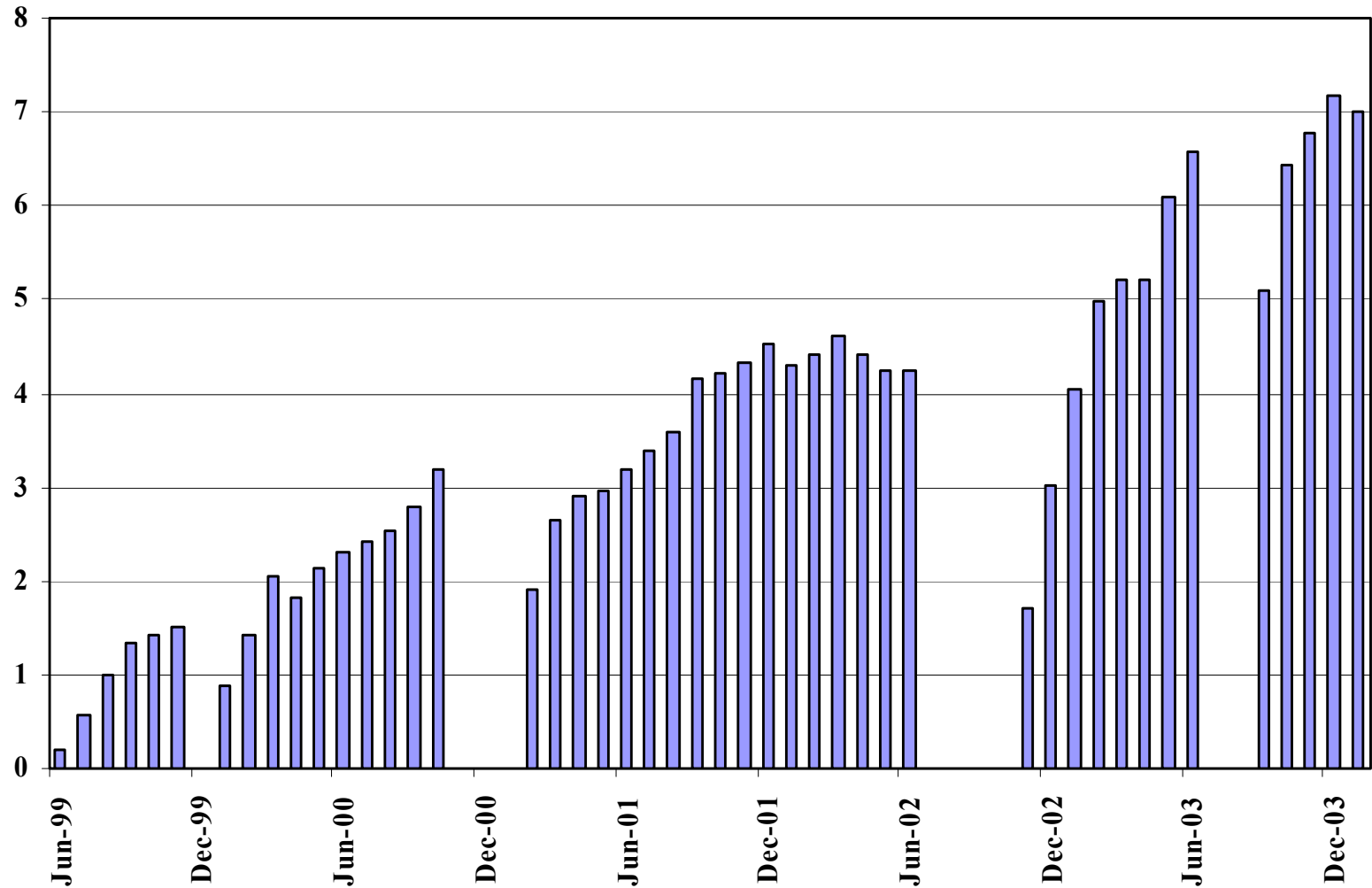
- Performances of the B and PHI factories
- Mid term upgrades and goals
- Challenges for the next generation factories
- Conclusions

- The B and Phi factories began operations around 1999. Since then, the B factories (PEP-II and KEK-B) have exceeded their design peak luminosity and greatly exceeded the expected integrated luminosity, The DAFNE phi factory is still about a factor 5 below the design peak and total integrated luminosity
- DAFNE is the only factory with two possible interaction regions, and already 3 different experiments have taken data. In particular the integrated luminosity requirement for DEAR and FINUDA have been met and these experiments have successfully completed their data taking.

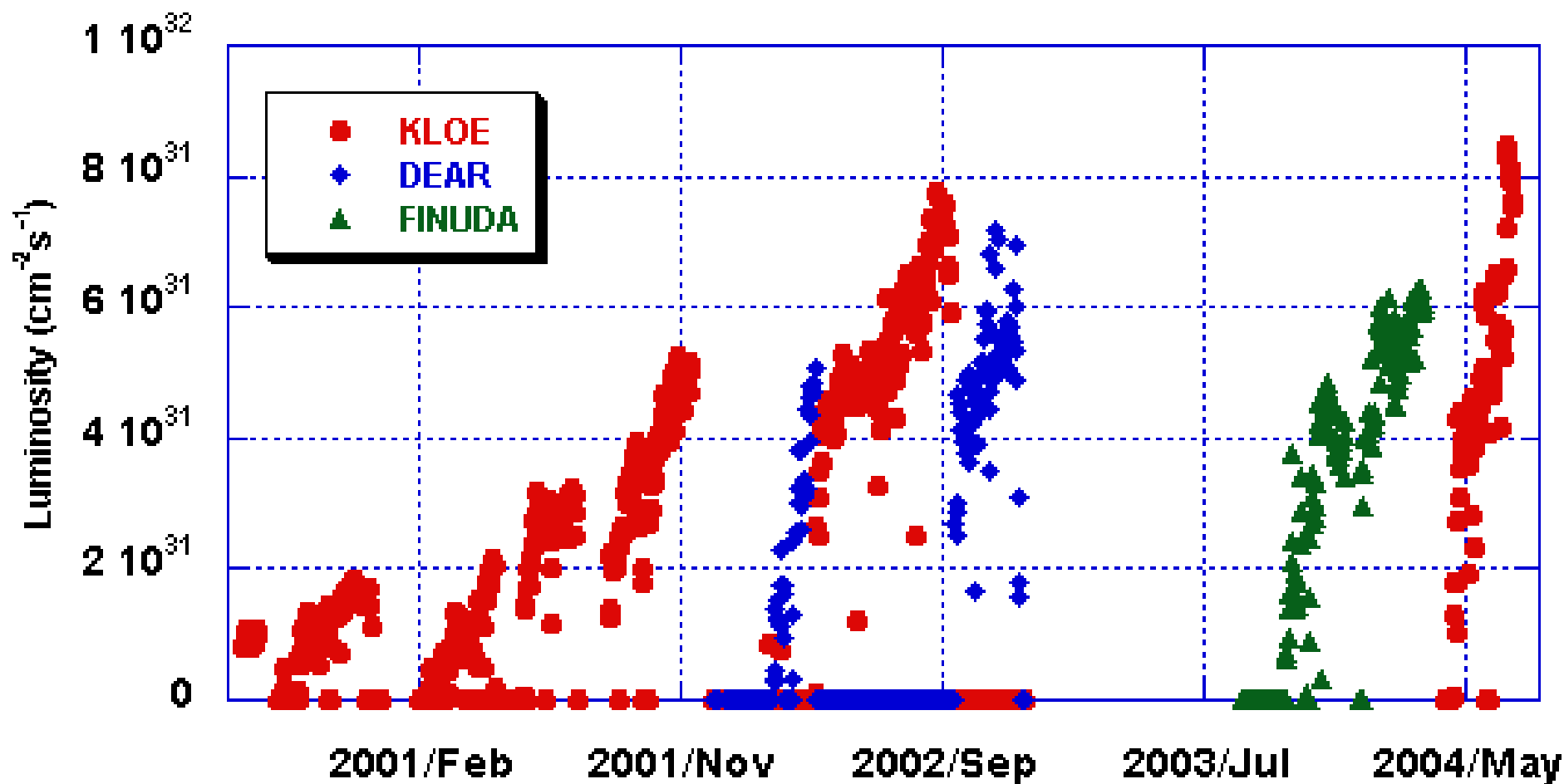
Luminosity of KEKB Oct. 1999 - July 2004



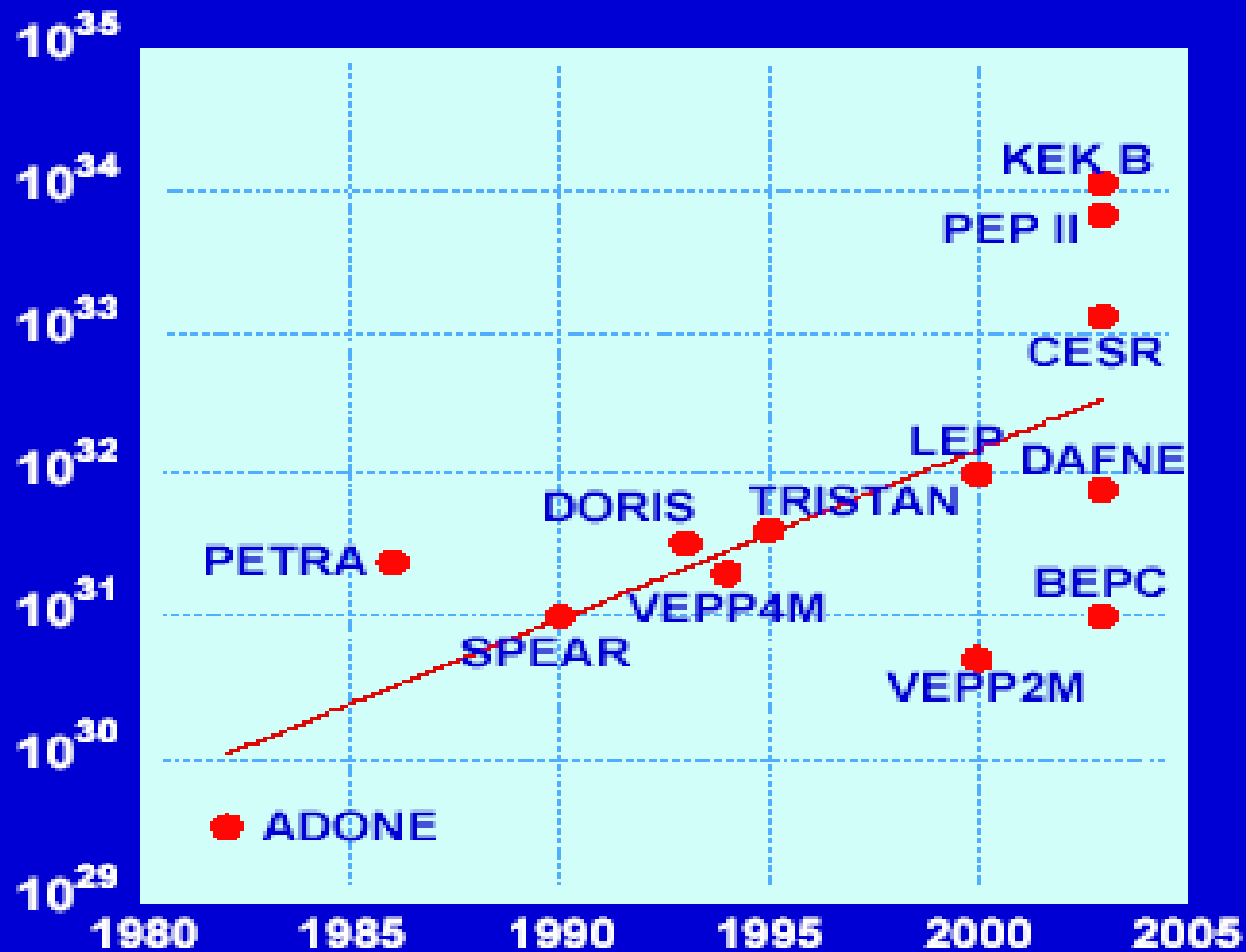
Peak PEP-II Luminosity (x1E33) per Month



Peak DAFNE Luminosity, red:KLOE, blue:DEAR, green:FINUDA



LUMINOSITY / TIME until 2003 e⁺ e⁻ circular colliders



	PEP-II	KEK	DAFNE	
LER energy	3.	3.5	0.51	GeV
HER energy	9.0	8.0	0.51	GeV
LER current	2.4	1.6	1.1	A
HER current	1.6	1.2	1.1	A
β_y^*	10.0	6.5	27	mm
β_x^*	25	60	250	cm
X emittance	50	20	600	nm-rad
Estimated σ_y^*	5.0	2.2	6.0	μm
Bunch spacing	1.26	2.4	1.6	m
Number of bunches	1317	1284	50	
Collision angle	0	22	24	mrads
Beam pipe radius	2.5	1.5	4.0	cm
Luminosity	9.2×10^{33}	13.9×10^{33}	7.5×10^{31}	$\text{cm}^{-2} \text{ sec}^{-1}$

Factories Parameters list

EPAC04, July 2004, Lucerne

Beam sizes optimization

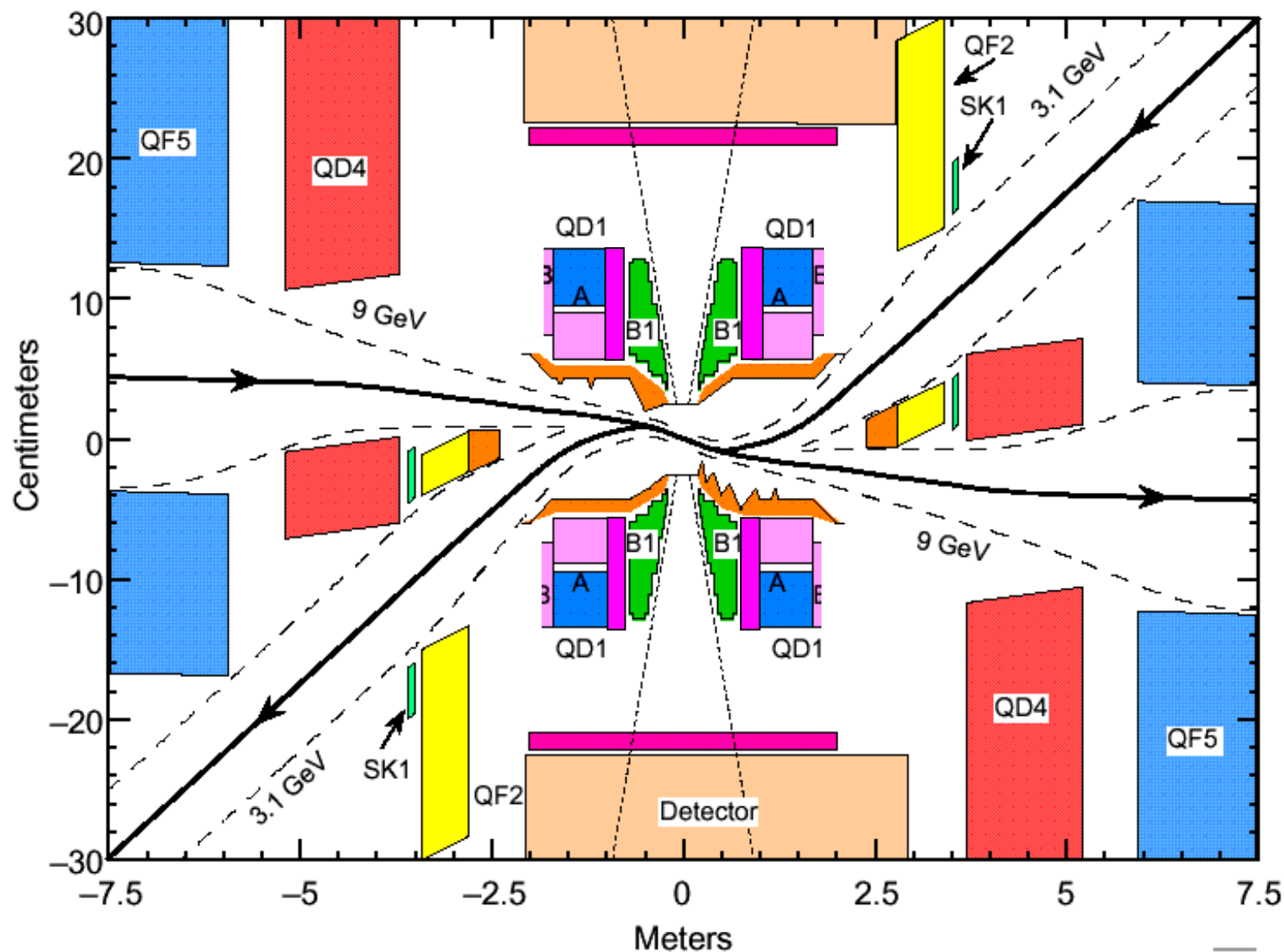
- KEK has reached an higher luminosity with less beam current, mainly thanks to a smaller β_y at the IP and a better coupling correction..
- During the years, all the machines have constantly improved the specific luminosity with an “adiabatic” reduction of β_y and vertical emittance
- The need to further decrease the vertical beam size and the effect of the parasitic crossings has driven a redesign of the interaction regions for PEP-II and DAFNE

Fall –Winter PEP-II 2003-2004 Improvements

- Number of bunches:
 - June 2003: 1030 bunches in the by-3 pattern.
 - January 2004: 1317 bunches in the by-2.
- HER and LER RF stations added to beam.
 - I⁻ to 1376 mA peak.
 - I⁺ to 2430 mA peak.
- Trickle charging
 - All data now taken in trickle charge mode (LER only).
- HER beta-y*
 - Beta-y* lowered from 12 to 10 mm in January.

Modified Head-on design

PEP-II Interaction Region



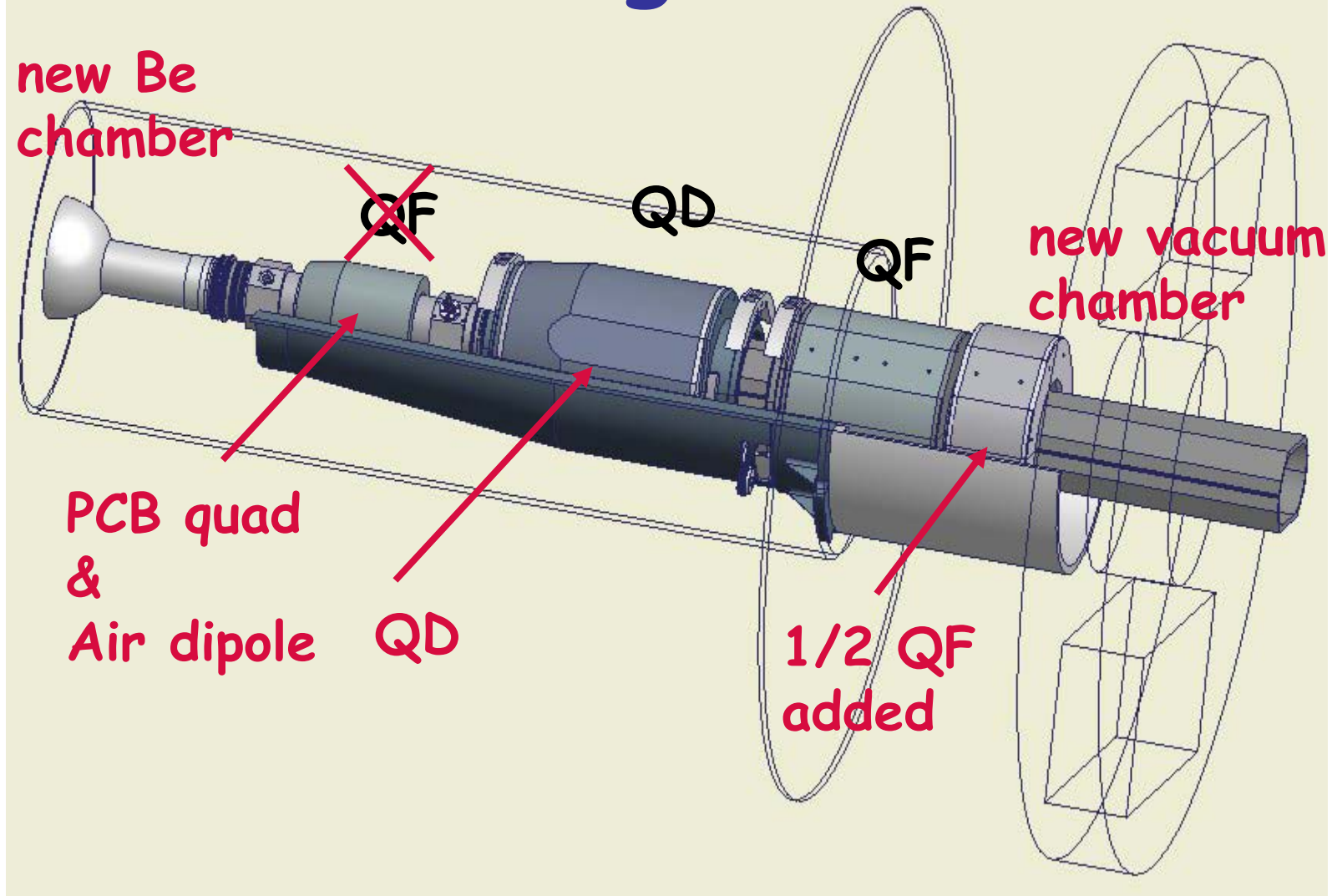
PEP-II Beam Parameters Goals

- June 2003: 1.45A x 1.1 A $\beta_y^*=12$ mm 1034 bunches L=6.6E33
 - July 2004: 2.7A x 1.6 A $\beta_y^*=9$ mm 1450 bunches L=12.1E33
 - June 2005: 3.6A x 1.8 A $\beta_y^*=8.5$ mm 1500 bunches L=18.2E33
 - July 2006: 3.6A x 2.0 A $\beta_y^*=6.5$ mm 1700 bunches L=23.0E33
 - July 2007: 4.5A x 2.2 A $\beta_y^*=6$ mm 1700 bunches L=33.E33
-
- With good integration reliability:
 - 100 fb⁻¹ more integrated by Summer 2004.
 - 500 fb⁻¹ total integrated by Fall 2006.
 - About 1 to 1.4 ab⁻¹ integrated by Fall 2009.

DAFNE 2003 MAIN HARDWARE ACTIVITIES

- Finuda Installation
- Kloe new I.R. installation
- Straight long sections and kickers mods
- Scrapers upgrades
- Bellows upgrades
- New Ion clearing electrodes
- Wigglers poles modification

KLOE New Interaction Region



Kloe Old I.R. removal



BARE Kloe I.R.



	PEP-II	DAFNE	
LER energy	3.0	0.51	GeV
HER energy	9.0	0.51	GeV
LER current >	3.6	1.5	A
HER current >	2.0	1.5	A
$\beta_y^* <$	7.0	19	mm
β_x^*	25	130	cm
X emittance	40	380	nm-rad
$\sigma_y^* <$	2.6	5.0	μm
Bunch spacing	1.26	0.8	m
Number of bunches	1700	100	
Collision angle	0	32	mrads
Luminosity>	30×10^{33}	2.0×10^{32}	$\text{cm}^{-2} \text{sec}^{-1}$

PEP-II and DAFNE TARGET PARAMETERS WITH
UPGRADES (to become effective in the 2004-2006)

Beam currents growth

- Beam currents have constantly increased while preserving as much as possible the “low current” beam parameters and acceptable background level in the detectors
- RF systems constantly upgraded
- Longitudinal and transverse feedbacks have to work harder to cope with stronger instabilities and shorter bunch spacing. In particular this is true for DAFNE that now has the smaller bunch spacing and little beam stiffness due to the lower operating energy
- Electron cloud instabilities successfully reduced with solenoids
- New collimators constantly added
- Vacuum chamber and bellows upgraded to minimize wakefields effect.

Luminosity Equation

- When vertical beam-beam parameter limited.
- $\xi_y \sim 0.06$ in PEP-II and KEKB.
- To raise luminosity: lower β_y^* , raise I & ξ_y .

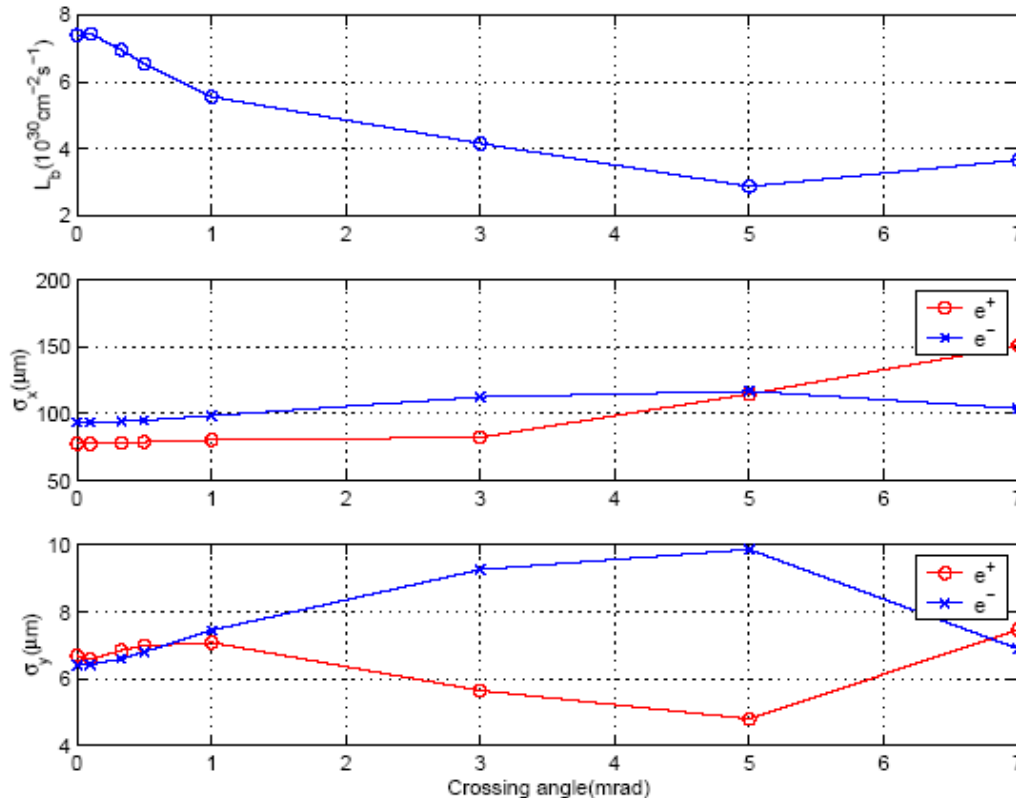
$$\xi_y^+ = \frac{r_0 N_b^- \beta_y^{*+}}{2\pi \gamma^+ \sigma_y^{*-} \sigma_x^{*-}} (\text{flatbeams})$$

$$L = 2.17 \times 10^{34} \frac{n \xi_y E I_b}{\beta_y^*}$$

Bunch length shortening

- The bunch length does not appear naturally in the luminosity equation, however since the machines do mostly operate in a vertical beam-beam limited regime, the luminosity is inversely proportional to the β_y and the minimum value for β_y is equal to the bunch length, for smaller values the hourglass effect causes a big loss in luminosity.
- Additional luminosity reduction comes from the crossing angle, that introduces synchro-betatron coupling and an additional increase of the horizontal size, since the projected beam size along the interaction region will be larger (Piwinski angle > 0). Finally the beam-beam effects in the vertical plane are enlarged by the crossing angle together with a finite bunch length. All these combined effects make the luminosity decrease faster than $1/\sigma_z$.

PEP-II with a Crossing Angle

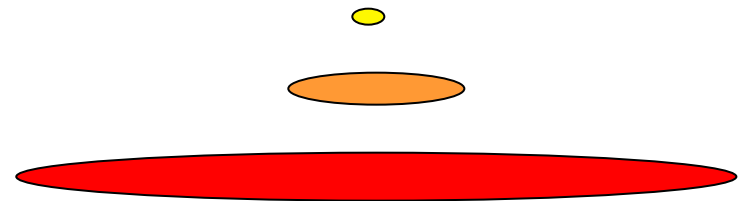
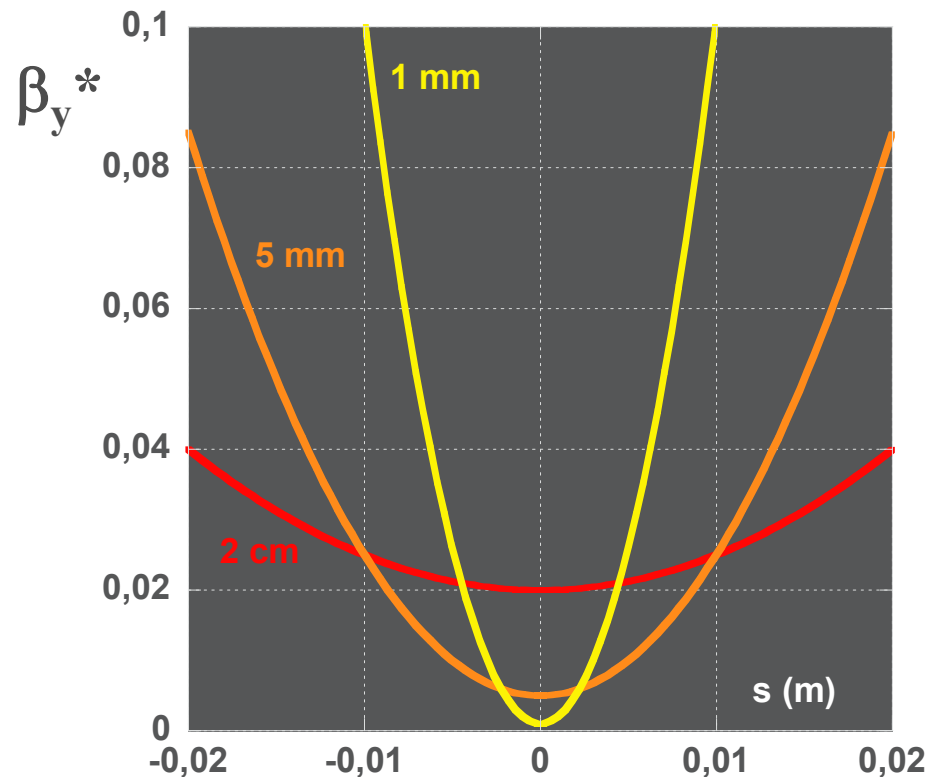


**Plot of
luminosity
degradation as a
function of
increasing
crossing angle**
(courtesy of Yunhai Cai)

For $\phi = \pm 3 \text{ mrad}$, we see a degradation of luminosity by 43%. Similar results have been obtained by Ohmi and Tawada.

“Hourglass” effect

Gain in luminosity by squeezing the bunch vertical dimensions through the β -function is only possible if the bunch length is also decreased



Bunch lengths shortening

- The current β_y for PEP-II and KEKB are getting closer and closer to the bunch lengths, although the hourglass limit will not be exceeded in the mid-term upgrades
- In DAFNE the limit has been already reached, since the microwave instability appears at very low bunch charge. At the operating currents the bunch is about 27mm long, causing a severe limit in the attainable luminosity. RF voltage is a very weak parameter to squeeze the bunch.
- Possible solution is to change sign to the momentum compaction α_c . If $\alpha_c < 0$ the longitudinal wake field becomes focusing reducing the bunch length at low current. At higher currents it becomes overfocusing and the bunch starts to grow again

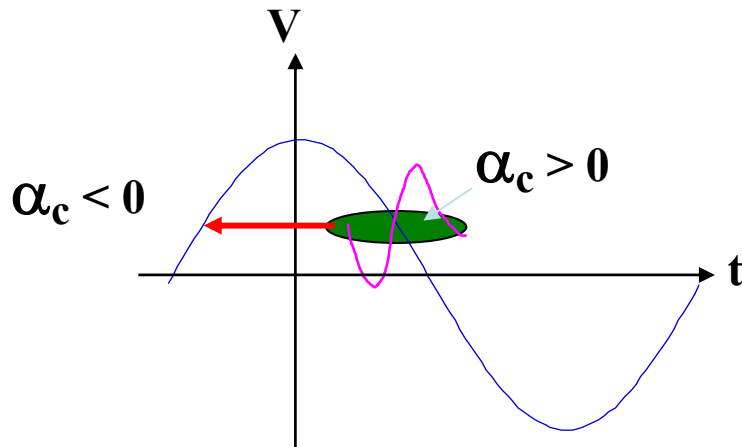
Negative momentum compaction α_c

$$\frac{\Delta L}{L} = \alpha_c \frac{\Delta p}{p}$$

relates normalized one-turn path elongation and energy deviation

$\alpha_c > 0$ (usual): particles with higher energy run a longer closed orbit

$\alpha_c < 0$ (possible): particles with higher energy run a shorter closed orbit



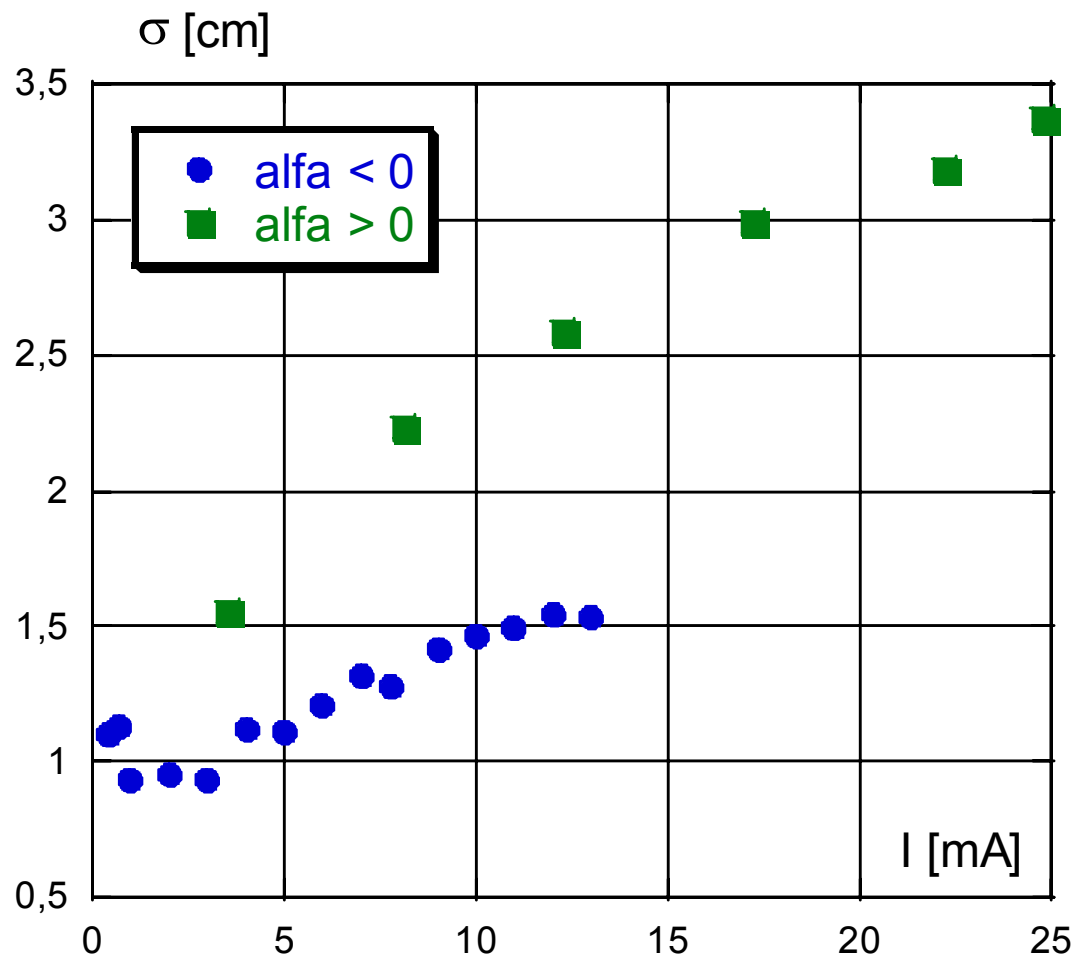
The bunch wake has always a positive slope on the bunch core.

For positive (negative) momentum compaction the stable phase is on the RF negative (positive) slope.

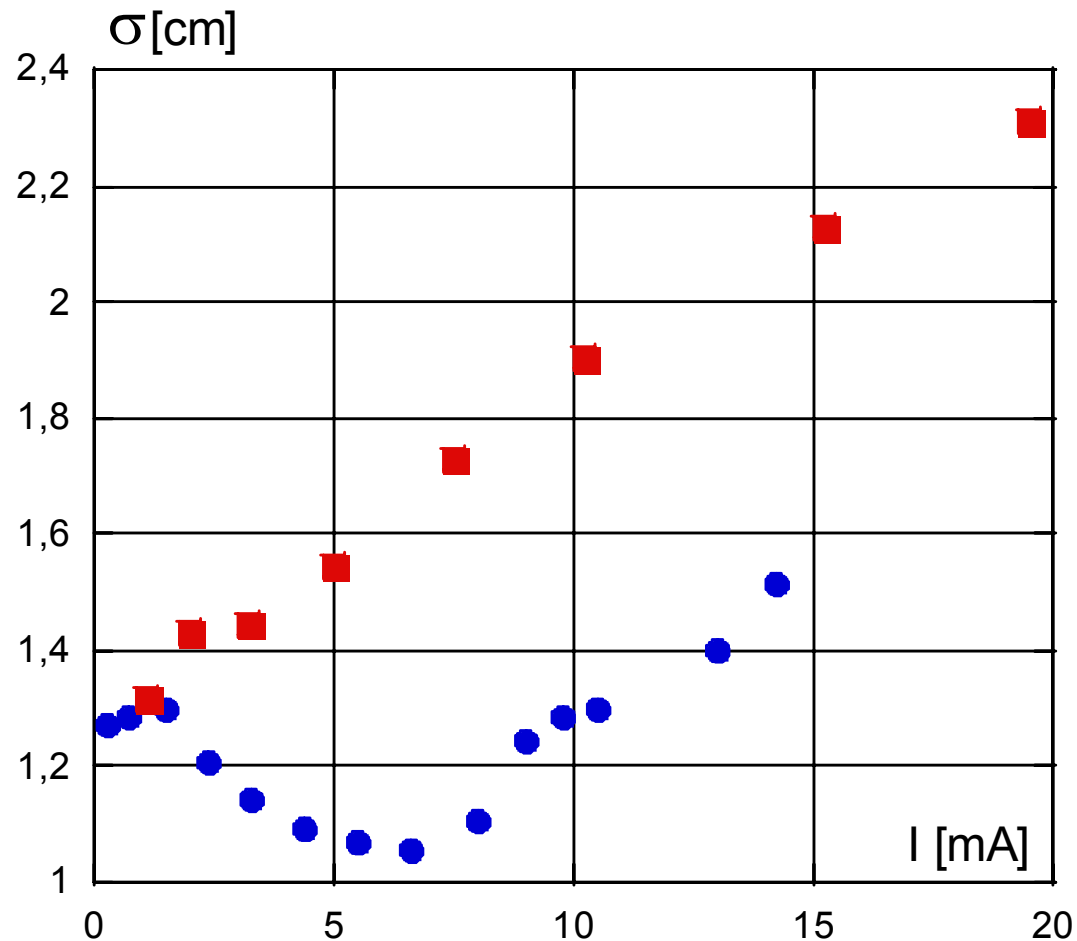
The wake is defocusing for $\alpha_c > 0$ (bunch lengthens), while it is focusing for $\alpha_c < 0$.

- Bunch is shorter with a more regular shape
- Longitudinal beam-beam effects are less dangerous
- Microwave instability threshold is higher
- Sextupoles can be relaxed since head-tail disappears

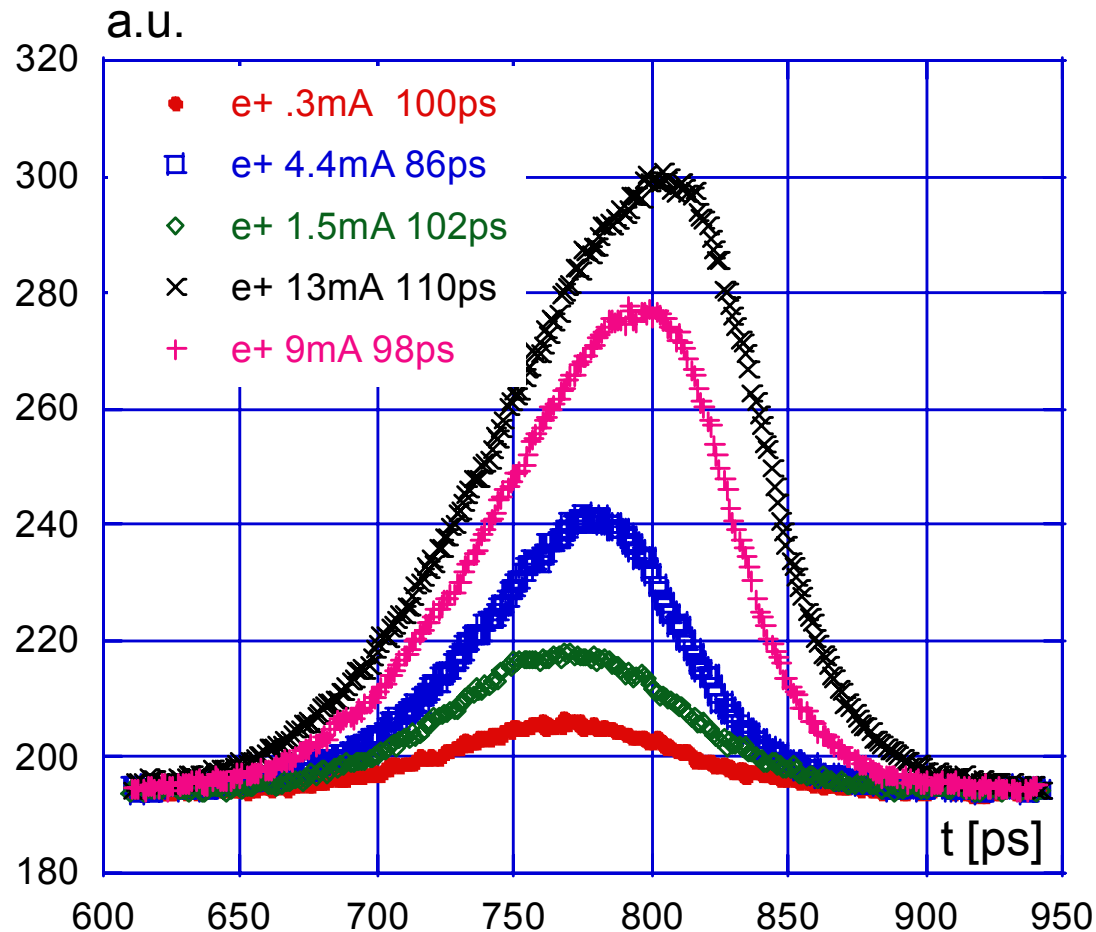
Bunch Length Comparison for e- DAFNE Ring, measured on 15/6/2004



Bunch Length Comparison for e⁺ DAFNE Ring, measured on 16/6/2004



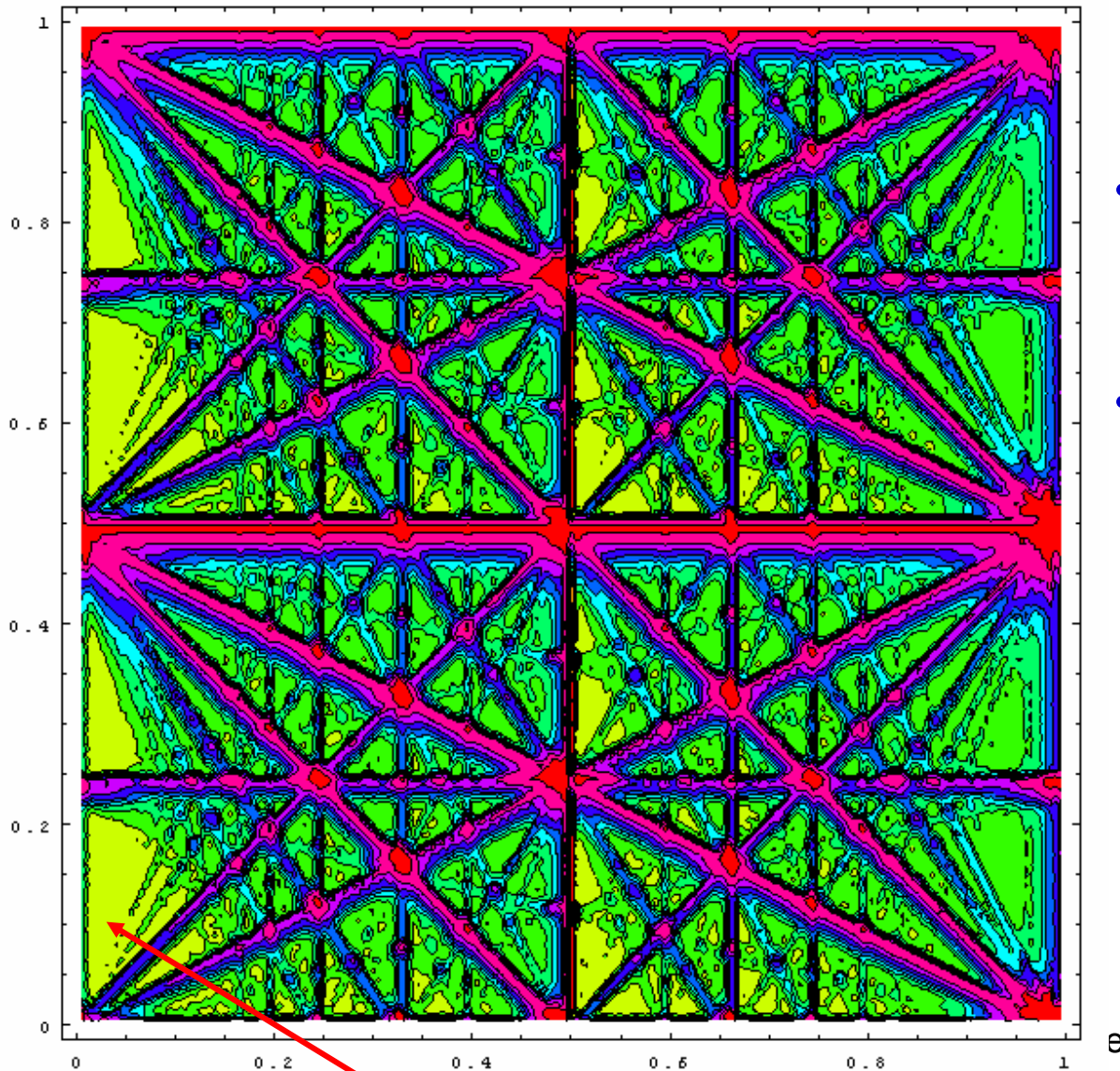
Bunch Lengthening at Negative Momentum Compaction (DAFNE positron ring, 16/06/2004)



The Road to $L > 10^{32}$ for DAFNE

- **Negative momentum compaction: shorter bunch**
- **Lower β_y**
- **Lower Tunes**
- **Reaching 2 A per beam**

DAFNE: Change of the Working Point: toward lower tunes



- Enlarging the Dynamic Aperture

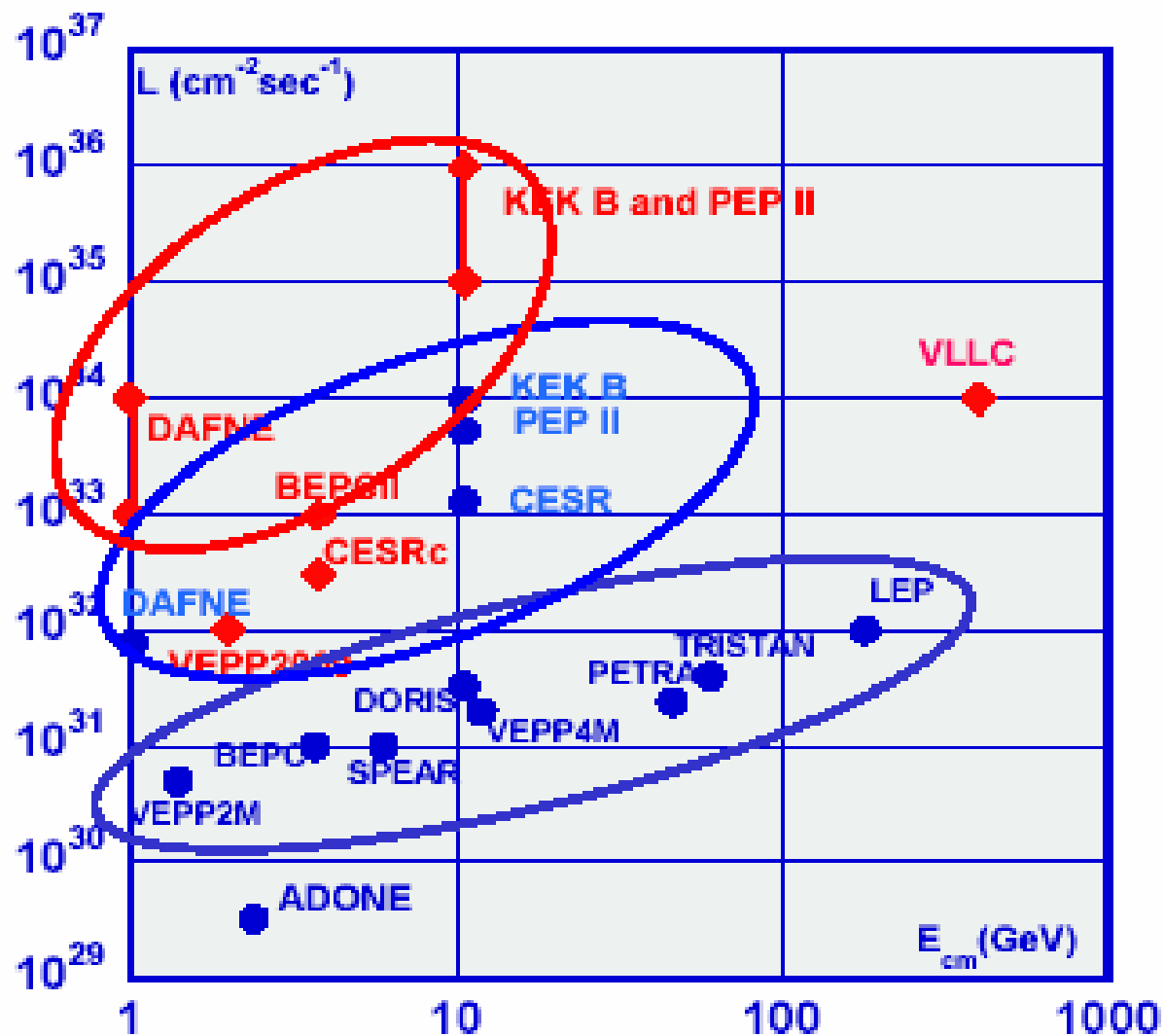
- Possibility to shift the working point closer to integers

(B-Factories w.p. around $Q_x=0.53$ $Q_y=0.59$)

NEXT GENERATION FACTORIES

- The next generation factories designs aim to a luminosity of the order of 10^{36} for the B factories and 10^{34} for the phi
- These projects are targeted to begin operations around beginning of next decade

	PEP-II	KEK	DAFNE	
LER energy	3.	3.5	0.51	GeV
HER energy	9.7	8.0	0.51	GeV
LER current	22.0	9.0	3.5	A
HER current	10.1	4.1	3.5	A
β_y^*	1.5	3.0	2.5	mm
β_x^*	15	20	30	cm
X emittance	79	18	260	nm-rad
Estimated σ_y^*	1.1	0.7	1.6	μm
Bunch spacing	0.5	0.6	0.5	m
Number of bunches	6900	5000	150	
Collision angle	30	30	30	mrads
Luminosity >	1.0×10^{36}	0.5×10^{36}	1.0^{34}	$\text{cm}^{-2} \text{sec}^{-1}$



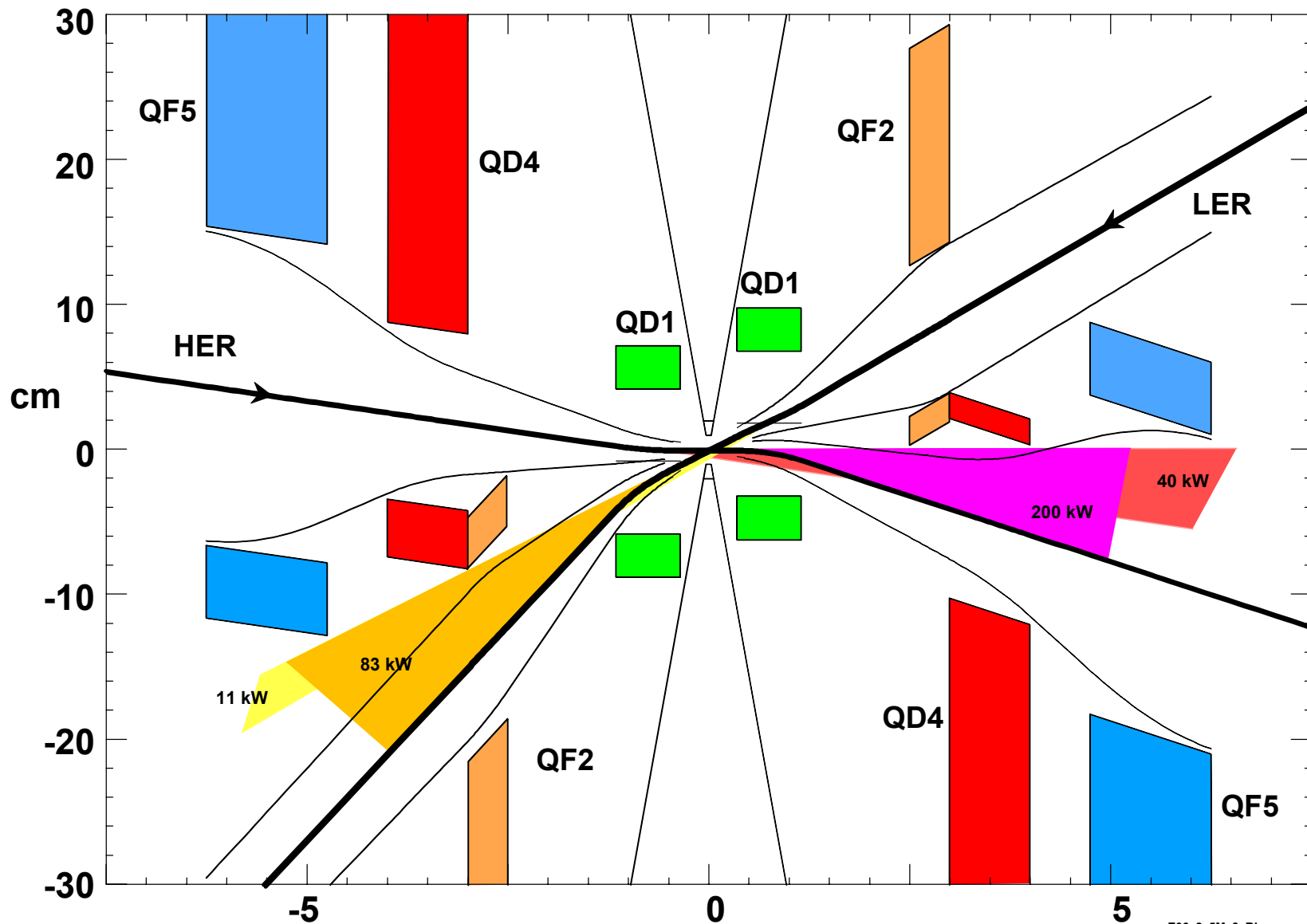
Luminosity vs energy for “standard” rings, factories and super-factories

EPAC04, July 2004, Lucerne

New techniques of the Next Generation B-Factory

- Beam lifetimes will be low → continuous injection. (Seeman)
- Very low β_y^* (6 to 10 mm → 2 to 3 mm). (Sullivan)
- Higher tune shift (trade beam-beam lifetimes for tune shifts) (Seeman)
- Higher beam currents (x 10 or so). (Novokhatski, Teytelman)
- Higher frequency RF (more bunches). (Novokhatski)
- Bunch-by-bunch feedbacks at the 1 nsec scale. (Teytelman)
- Very short bunch lengths (2 mm). (Novokhatski)
- High power vacuum chambers with antechambers and improved or no bellows. (Soon to start)
- Reduce energy asymmetry to save wall power.
- **All designs based on maintaining the current layout to save cost and time**

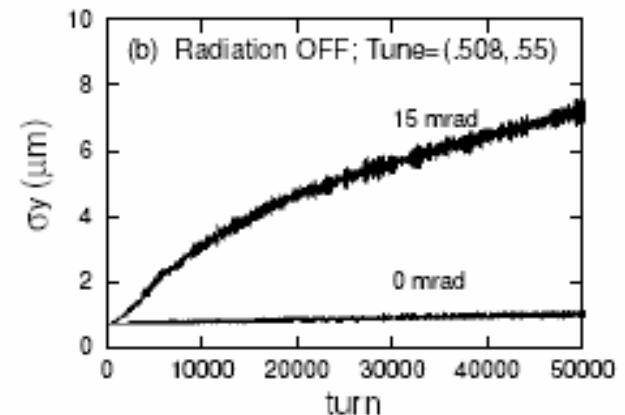
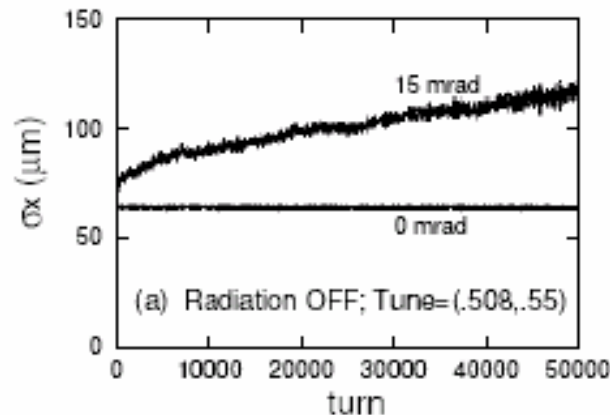
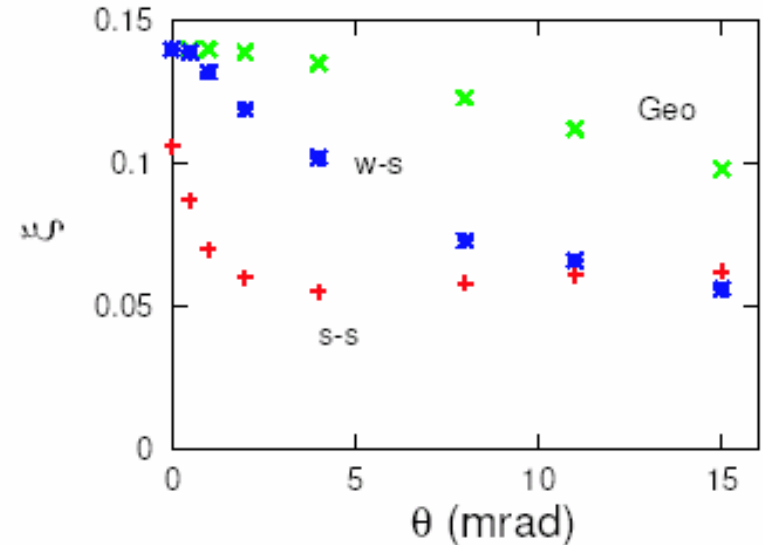
Super B-factory IR



Simulation: Crossing Angle Dependence

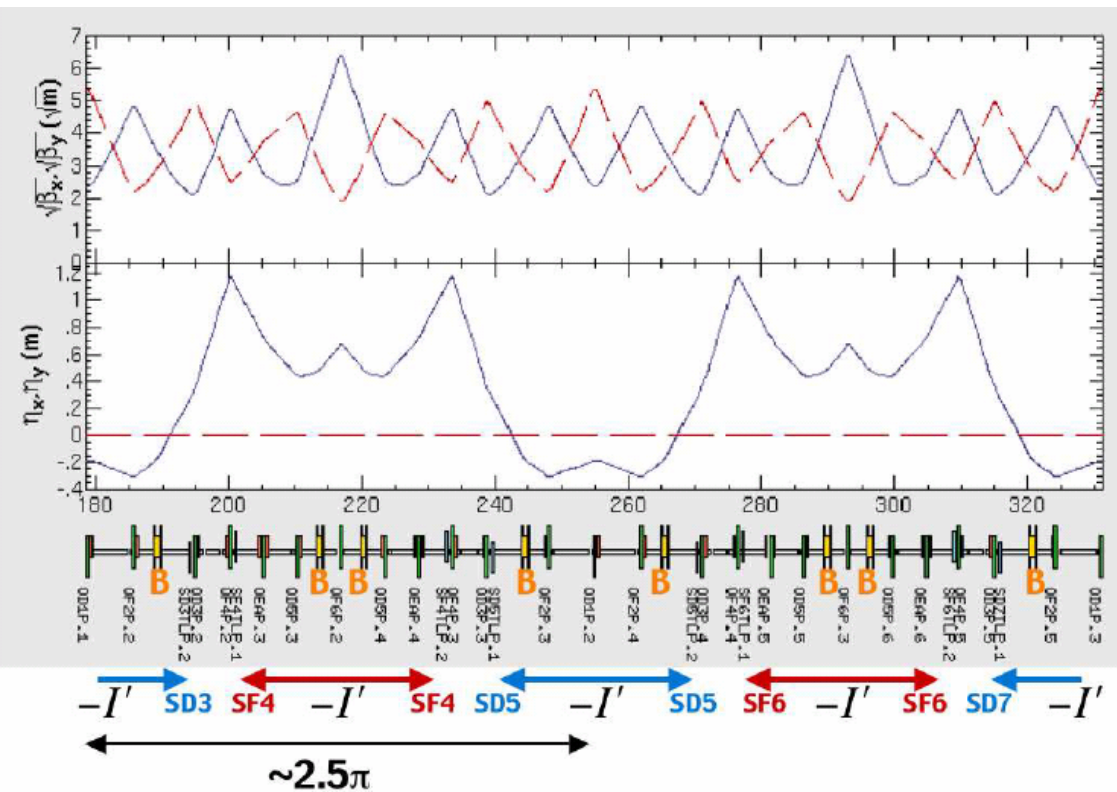
- Luminosity reduced with a crossing angle
 - Geometric effects
 - Nonlinear diffusion \rightarrow beam size growth \Rightarrow

**CRAB CAVITY
NEEDED**



Lattice for SUPER KEKB

Non-interleaved 2.5-Pi Cell



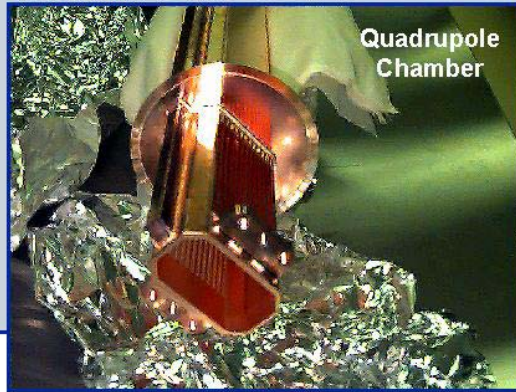
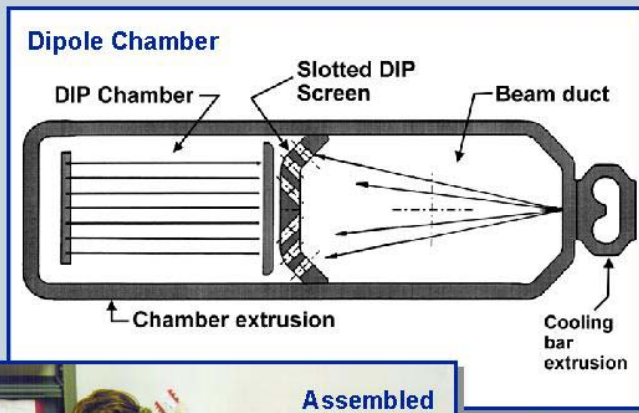
Wide tunability of horizontal emittance, momentum compaction factor.

Principle nonlinearities in sextupole pairs cancelled out to give large dynamic aperture

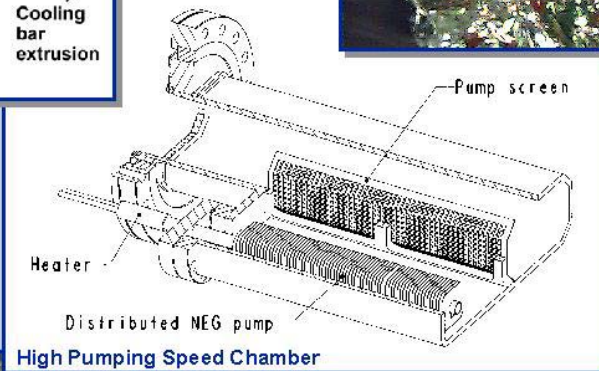
Figure 4.1: Noninterleaved 2.5π cell structure in LER.

PEP-II Copper Vacuum System: 3 A at 9 GeV

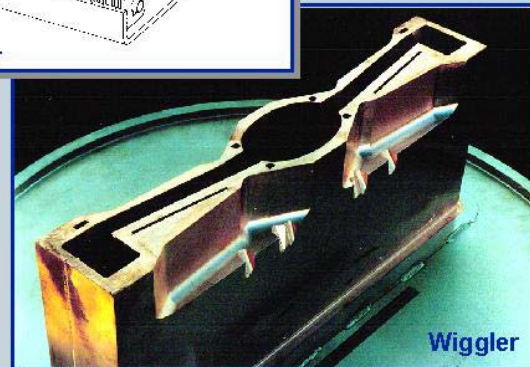
PEP-II Copper High Power Vacuum Chambers



Cu chambers
absorbing
100 W/cm
of synchrotron
radiation



Total SR power
= 5 MW in the
HER



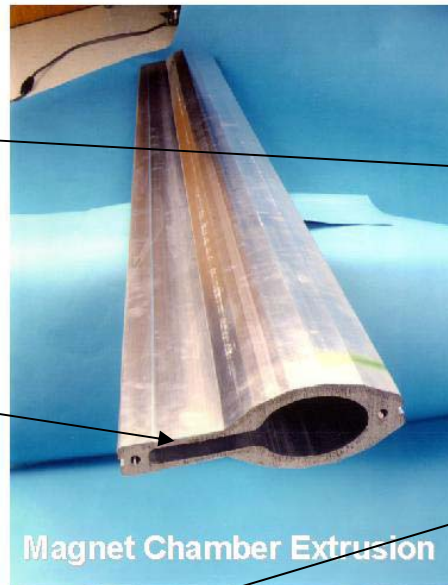
LER Magnets and Aluminum Vacuum System: 3 A at 3.5 GeV

Magnets made
by our Chinese
IHEP collaborators

Antechambers
Reduce Electron-
Cloud-Instability

High power
photon stops

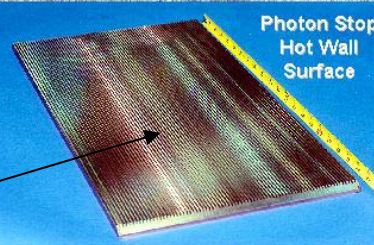
LER SR power
= 2 MW.



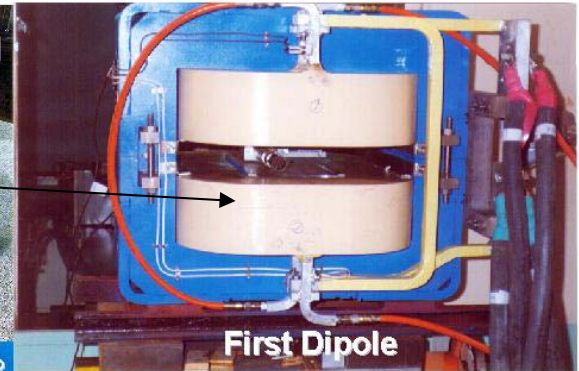
Magnet Chamber Extrusion



Completed
Magnet
Chamber

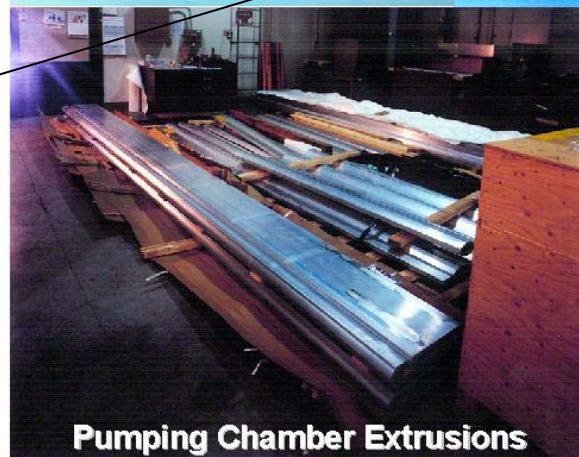


Photon Stop
Hot Wall
Surface



First Dipole

Low Energy Ring



Pumping Chamber Extrusions



Quadrupole Production

Vacuum System

- Prototype ante-chamber tested at KEKB
- Combined with solenoid field is very effective at reducing photoelectron build-up.



Figure 9.24: Prototype ante-chamber (1st trial model).

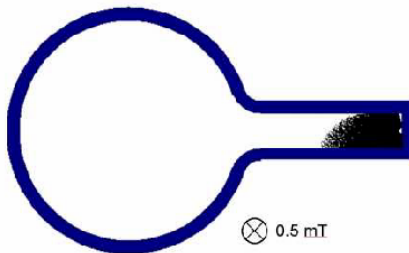


Figure 9.19: Photoelectron distribution in LER ante-chamber with solenoid magnetic field of 0.5 mT.

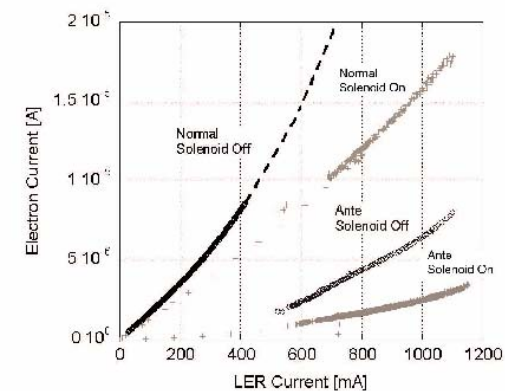


Figure 9.25: Measurement of photoelectron yield as a function of LER beam current.

Power Scaling Equations

- Synch rad $\sim I E^4/\rho$
- Resistive wall $\sim I_{\text{total}}^2/r_1/f_{\text{rf}}/\sigma_z^{3/2}$
- Cavity HOM $\sim I_{\text{total}}^2/f_{\text{rf}}/\sigma_z^{1/2}$
- Cavity wall power = 50 kW
- Klystron gives 0.5 MW to each cavity (PEP)
- Magnet power $\sim \text{gap} \sim r_1$

Many more RF stations needed

RF System for SuperKEKB

- ARES Cavity System
 - Normal-conducting cavities with energy-storage cavities attached.
 - LER & HER
- Superconducting Cavity (SCC) System
 - High cavity voltage
 - HER only

		KEKB		SuperKEKB		
		LER	HER	LER	HER	
Oho	D4		3		14	ARES
	D5		3	8	2	
Fuji	D7	5		10		
	D8	5		10		
Nikko	D10		4		6	SCC
	D11		4		6	
Total		24		56		

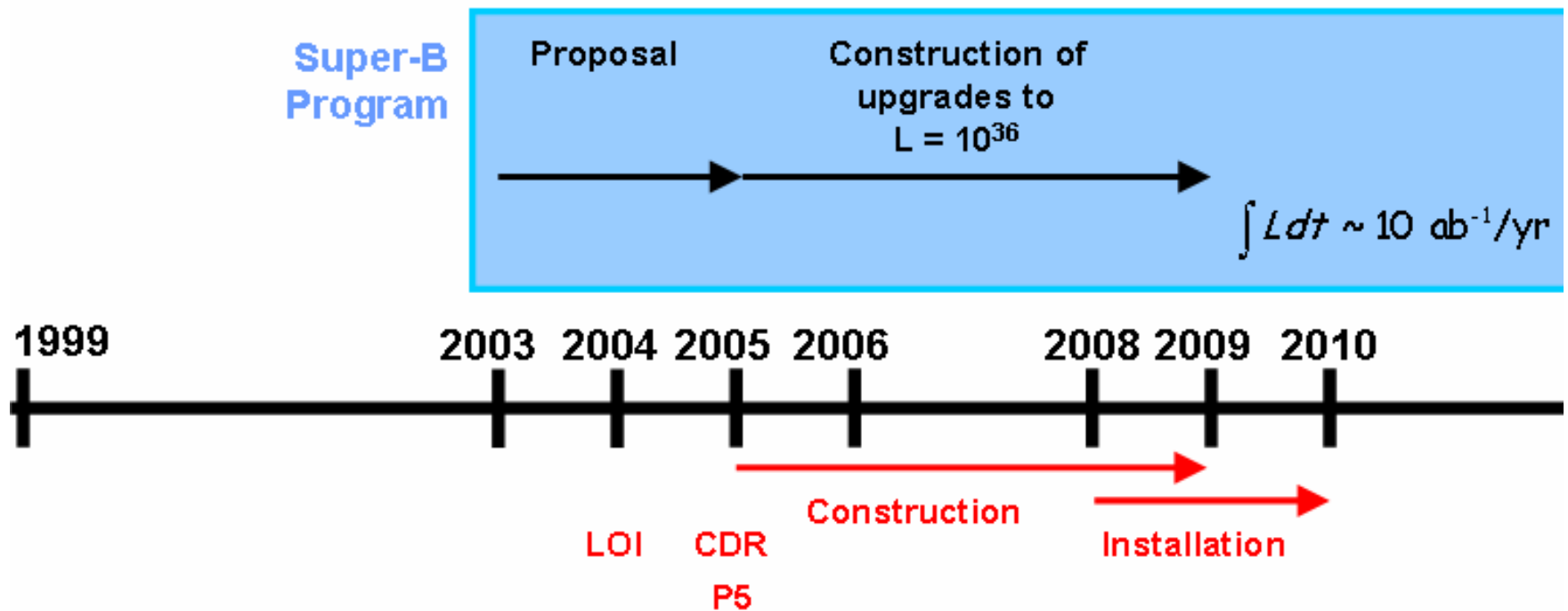
Total number of RF units at KEBB and SuperKEKB.

EPAC04, July 2004, Lucerne

One unit = one klystron + 1 SCC or 1(2) ARES at SuperKEKB (KEKB)

Possible Super-PEP-II Timeline

Early Timeline for 10^{36} Program

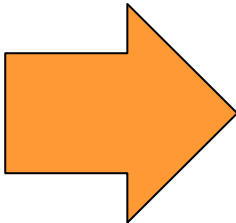


Construction Scenario for SuperKEKB

- The upgrade of KEKB to SuperKEKB is proposed for around 2007.
- R&D and production of various components will be done in the first four years in parallel with the physics experiment at KEKB.
- The installation will be done during a one year shutdown in 2007, and then the commissioning of SuperKEKB will begin.

DAFNE additional challenge

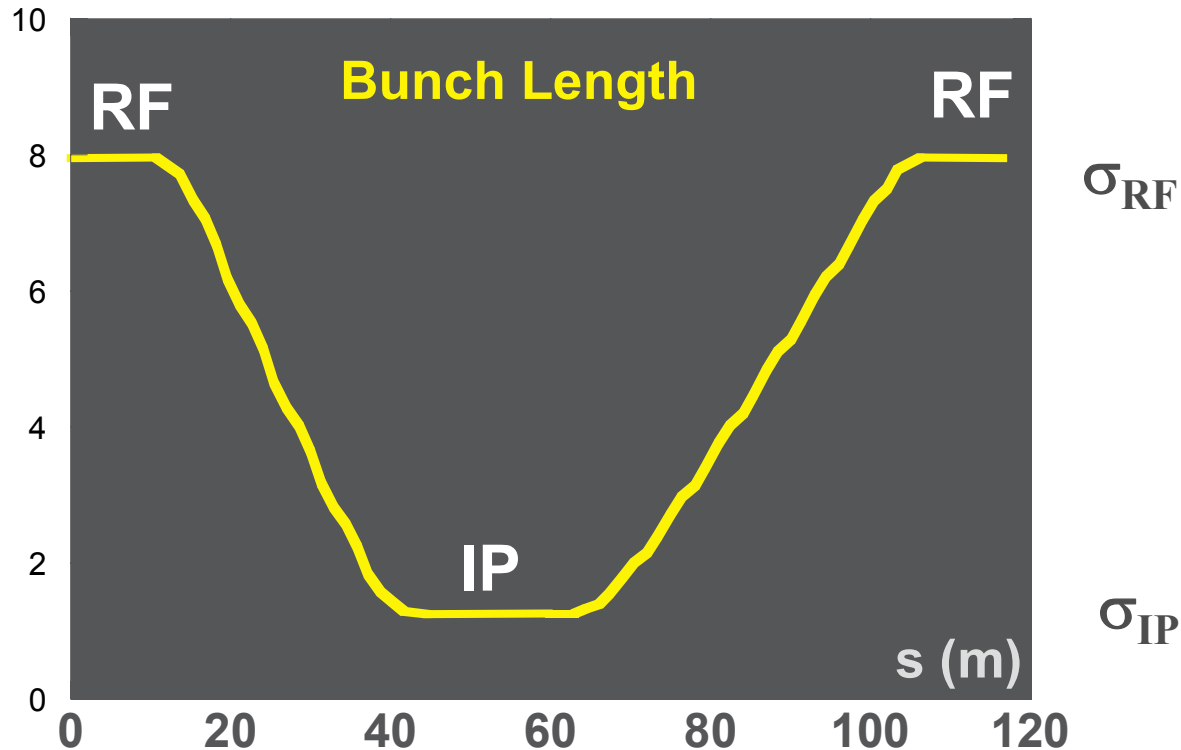
Damping time at low energy

$$\alpha_x \approx \frac{C_\alpha}{C} E^3 I_2$$
$$U_o = C_\gamma \frac{E^4}{2\pi} I_2$$

$$I_2 = \int_{dipoles} \frac{ds}{\rho^2}$$

Optimization of luminosity at low energy
by **increasing I_2**

DAFNE additional challenge

Short bunches at low energy



**Strong RF
Focusing
(SRFF)**

**Modulation of bunch length
along the ring with a minimum at the IP**

Allows very small vertical β^* (few mm)

High RF
voltage



Magnetic lattice which correlates longitudinal
position with energy deviation (high α_c)

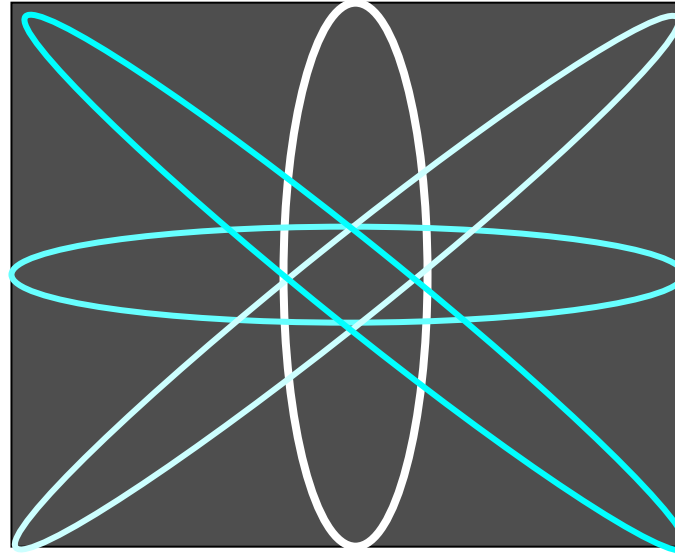
Longitudinal phase space

From RF to IP



IP

Energy
spread



RF input

RF center

RF output

Bunch length

$$\frac{\sigma_{z_{\min}}}{\sigma_{z_{\max}}} = \sqrt{\frac{1 + \cos \mu}{2}}$$

$$\cos \mu = 1 - \pi \frac{\alpha_c L}{\lambda_{rf}} \frac{V_{rf}}{E/e}$$

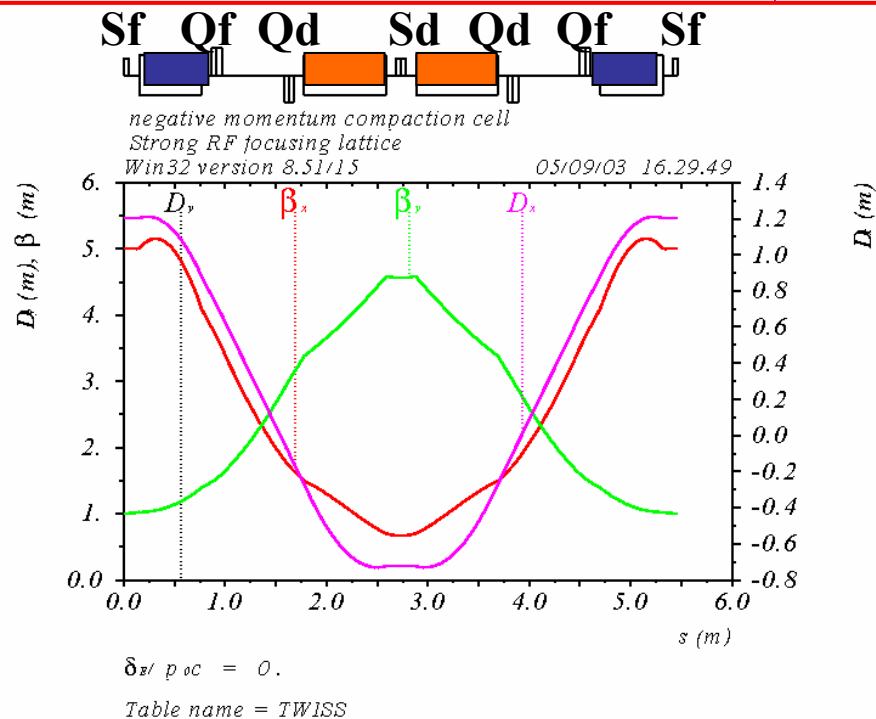
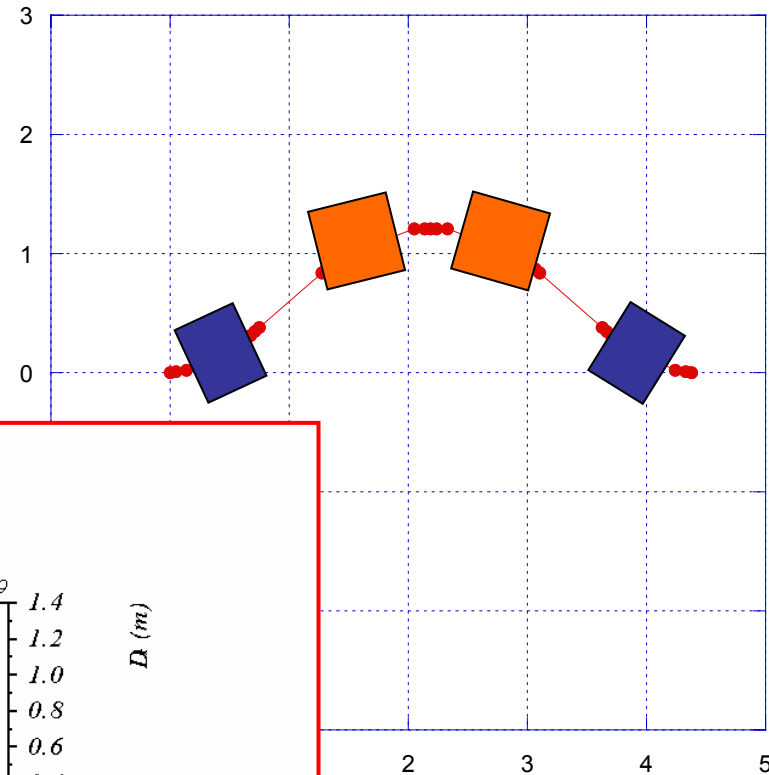
μ = one-turn longitudinal
phase advance

Super-DAFNE LATTICE:

**HIGH and NEGATIVE
MOMENTUM COMPACTION
strong RADIATION emission**

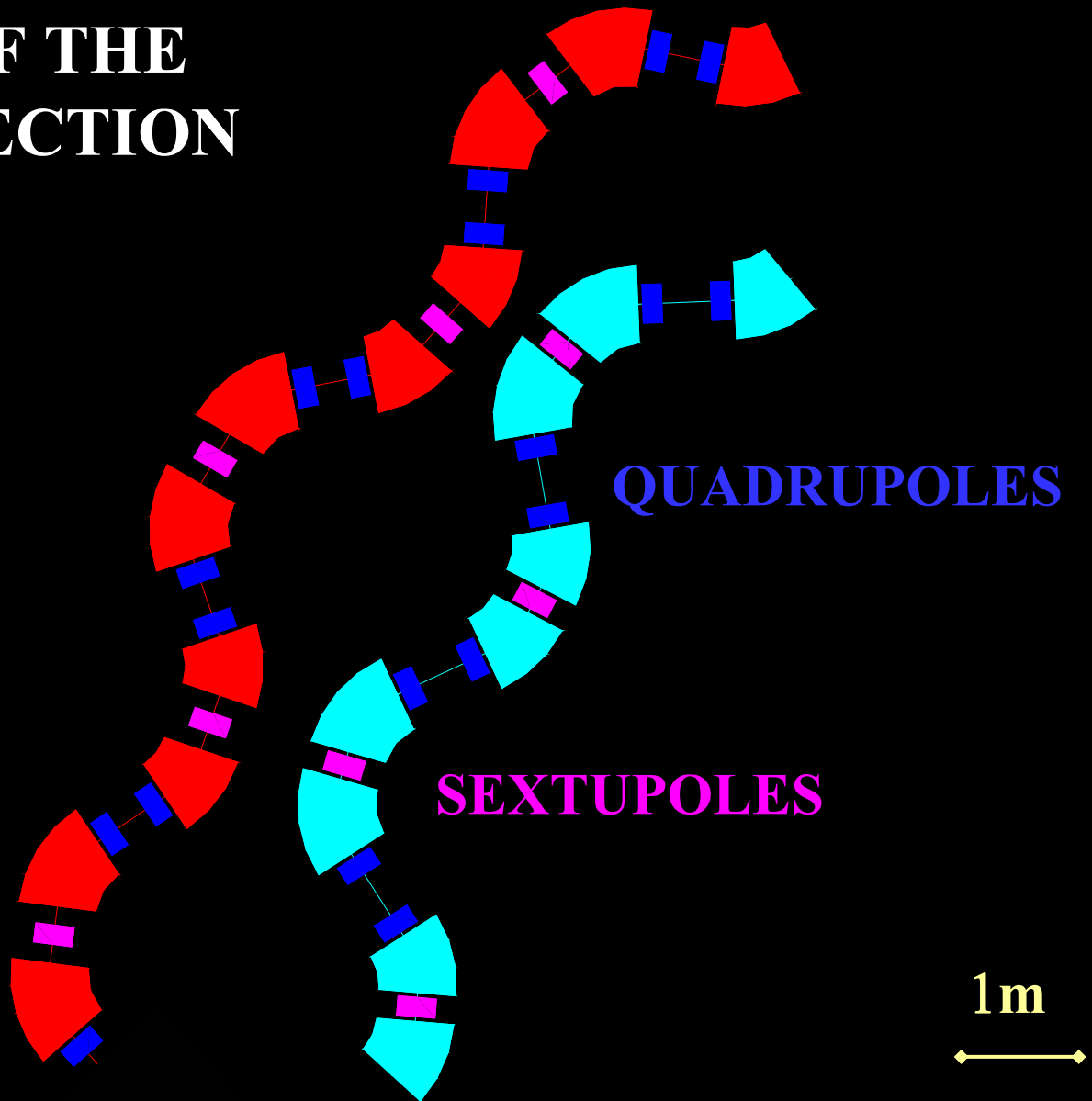
G

SS



**Alternating positive
and negative
bending dipoles**

ZOOM OF THE RINGS SECTION



Layout similar to present DAΦNE rings:

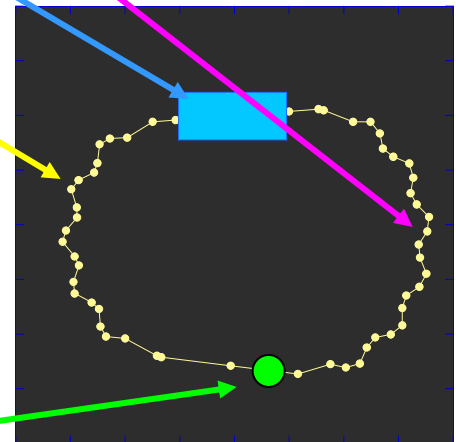
One IR

Second crossing for injection, **RF**, diagnostics

Short **inner** arc and long **outer** arc with the condition of equal longitudinal phase advance between cavity and IP in both directions

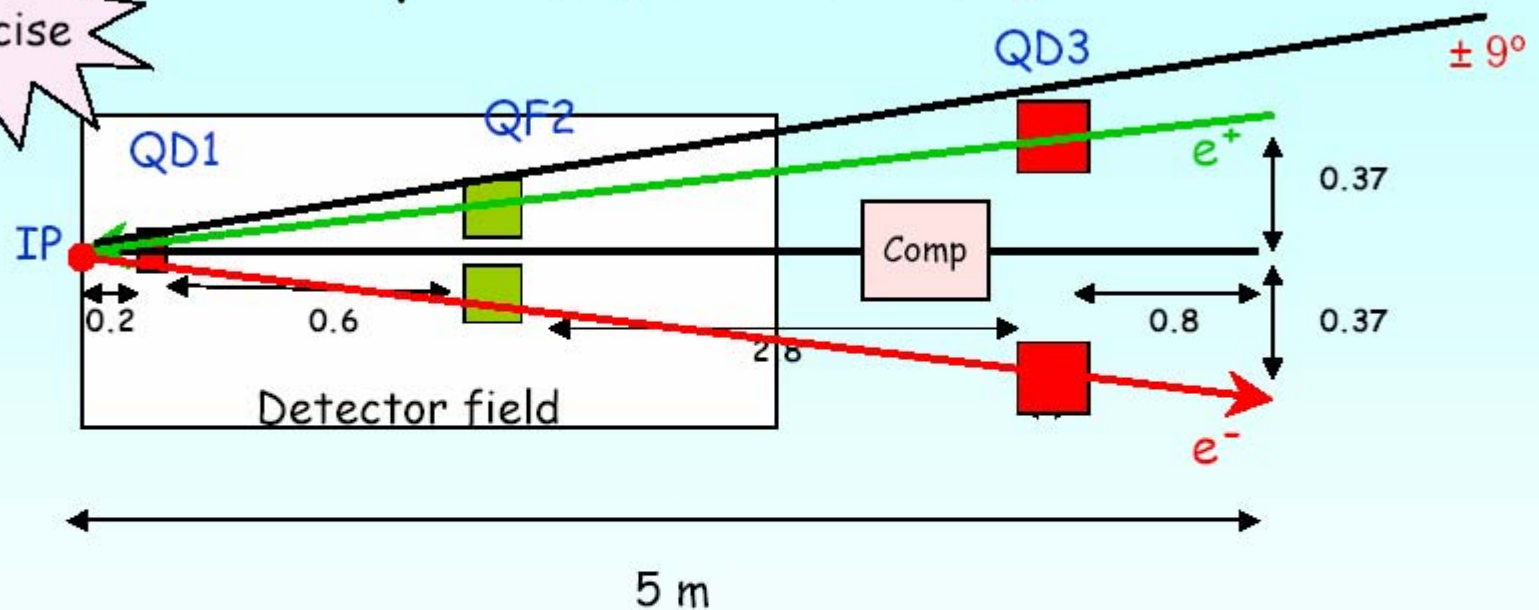
$$R_{56}(rf \rightarrow IP) = R_{56}(IP \rightarrow rf)$$

rf



Half-IR Layout

Top view (not on scale)



With $\pm 10\sigma_x$ clearance, $\pm 9^\circ$ cone, ± 30 mrad angle:

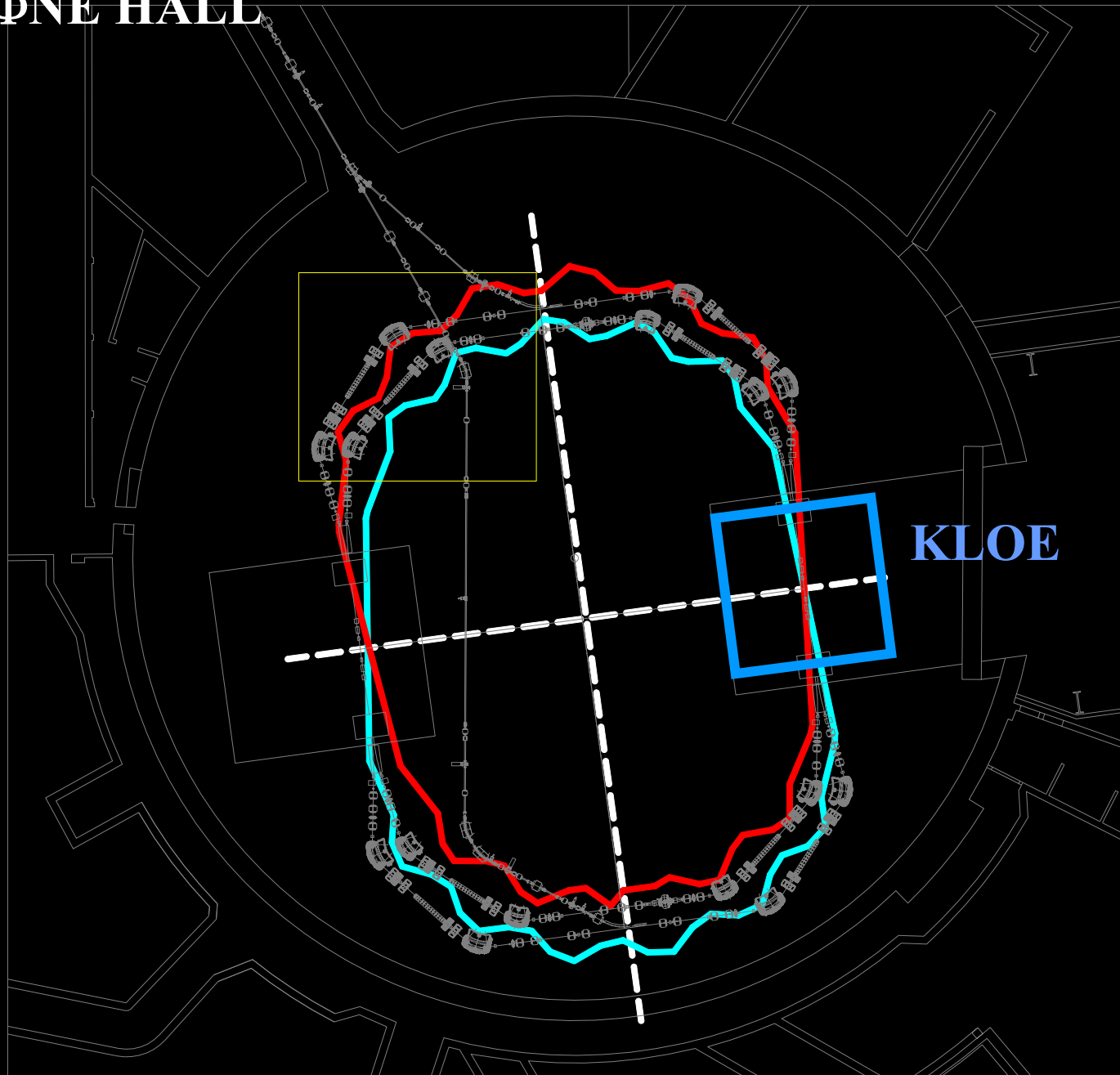
QD1: $L = 20$ cm, pole radius = 1.5 cm, $R_{ext} = 3$ cm, pm thickness = 1.5 cm

QF2: $L = 20$ cm, pole radius = 11 cm, $R_{ext} = 16$ cm, pm thickness = 1.5 cm,
4 cm space between 2 quads

QD3: $L = 20$ cm, pole radius = 15 cm, $R_{ext} = 63$ cm, 25 cm space between 2 quads

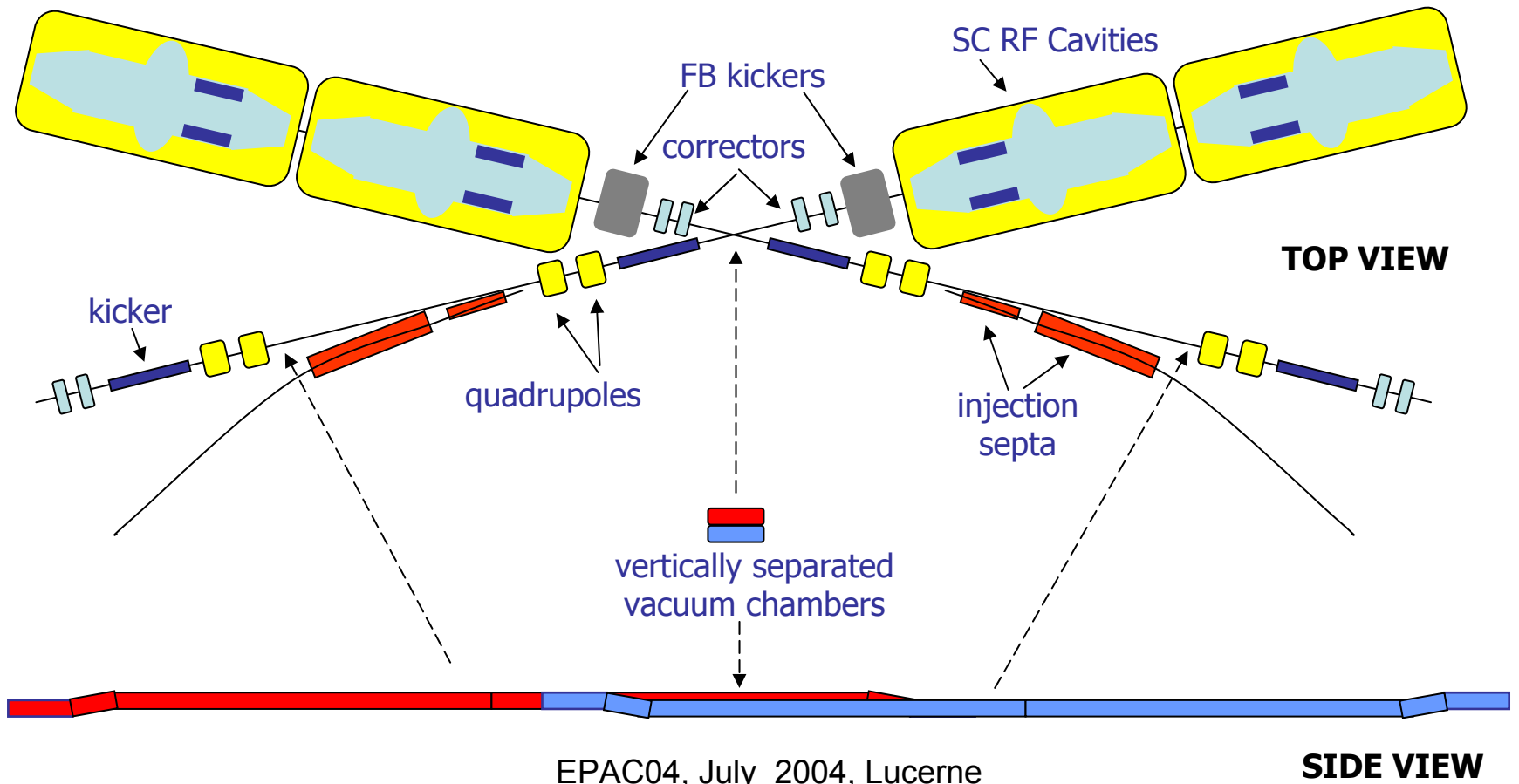


DAΦNE HALL



F. Sgemma

Crossing point section schematic layout



Luminosity Upgrade @ Φ

	K Physics	Hyper-nuclei	Exotic atoms		
2004	$2 \cdot 10^{32}$	10^{32}	10^{32}		
2006	$>2 \text{ fb}^{-1}$	0.5 fb^{-1}	0.5 fb^{-1}		
2007	SHUTDOWN				
2008	$10^{33} \text{ to } 10^{34}$	10^{33}			
2014	100 fb^{-1}	$>1 \text{ fb}^{-1}$			
2015	???	???	???		
	KLOE	FINUDA	SIDDHARTA		
Cost (M€)	60 Accelerator				

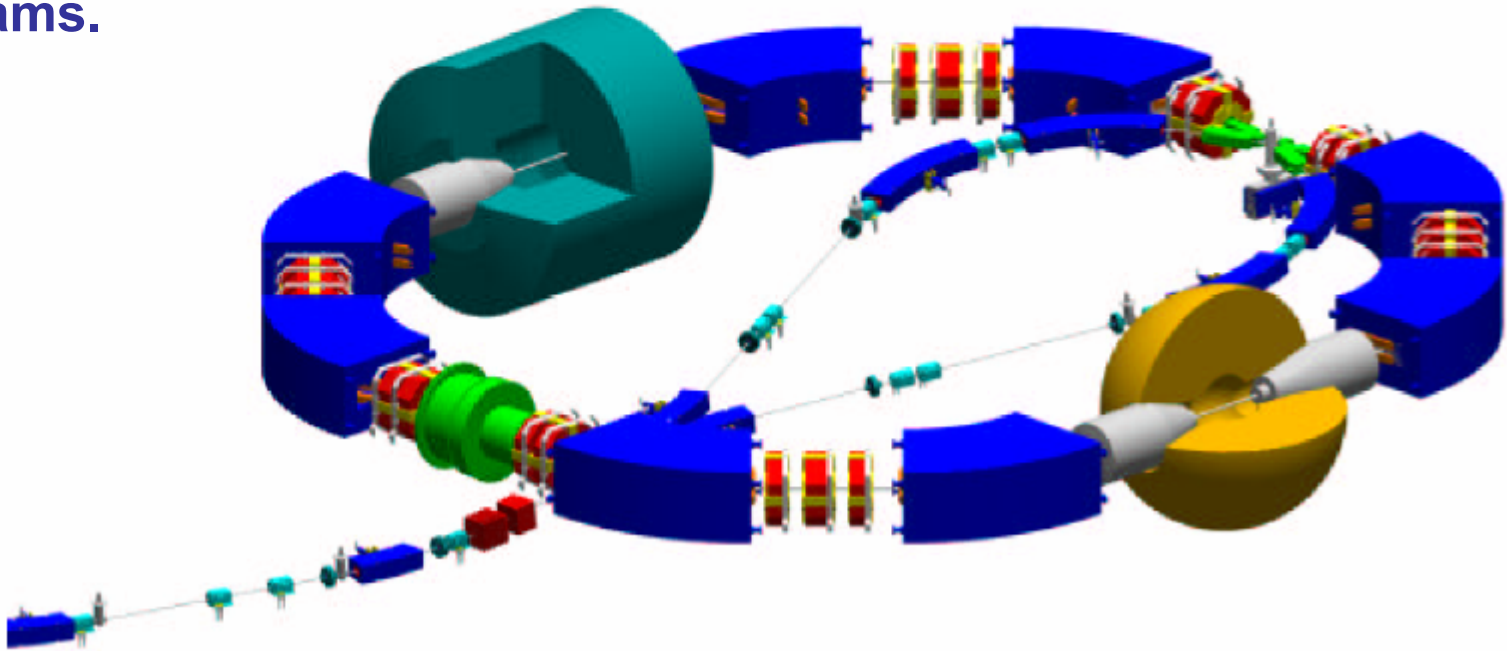
EPAC04, July 2004, Lucerne

ALTERNATIVE PROPOSALS FOR ACHIEVING ULTRA-HIGH LUMINOSITY AT LOW ENERGIES:

Round Beams to increase the linear
beam-beam tune shift parameter ξ

View of the VEPP-2000 collider

Experimental testing of RCB should verify predictions on extremely high attainable space charge parameters for the round beams.



Conclusions

- The factories have so far met and exceeded the design luminosity with exception of DAFNE that had an even more ambitious target, considering the lower energy and smaller ring
- Almost 5 years of experience proved that was much easier, although not without hard work, to bring the IP sizes way below the original design values than to bring the ring currents up to the specs. This has been very challenging and a lot of different problems have been met and solved to reach the present very high currents
- Therefore the increase of about a factor 5-10 in the operating currents will be the crucial point for the super-factories, with a lot of foreseen and unknown problems to be faced