NAME OF MACHINE INS Sector Focusing Cy	clotron(INS-SF) DATE 7/14/78				
INSTITUTION Institute for Nuclear Study, University of Tokyo					
ADDRESS 3-2-1, Tanashi, Tokyo, Japan					
IN CHARGE Y. Hirao	REPORTED by M. Sekiguchi				
HISTORY AND STATUS	MAGNET				
DESIGN, date 1968 MODEL tests 1968-1970	POLE FACE diameter 168 cm; R extraction 73 cm				
ENG. DESIGN, date 1969-1970	GAP, min 14.6 cm; Field 19.5 kg) 0.00 6				
CONSTRUCTION, date 1969-1973	max 22.8 cm; Field 13.2 kG at U. 30X 10°				
FIRST BEAM date (or goal) Extracted, 1974	GAP, min 14.6 cm; Field 19.5 kG at 0.38x 10 <sup>6</sup> max 22.8 cm; Field 13.2 kG ampere turns				
MAJOR ALTERATIONS New deflector system.	CURRENT STABILITY 10 parts/10 <sup>6</sup> ; B <sub>max</sub> /(B) 1.19				
2nd on-line computer	NUMBER OF SECTORS 3; SPIRAL, max 55 deg				
OPERATION, $132$ hr/wk; On Target $\sqrt{100}$ hr/wk TIME DIST., in house $(*)$ %, outside $(*)$ %	POLE FACE COIL PAIRS: AVF/sec;				
TIME DIST., in house (*) %, outside (*) %	Harmonic correction7/3				
USERS' SCHEDULING CYCLE $\frac{0}{3} \times \frac{10^8}{9} \text{ yen} $ weeks COST, ACCELERATOR $\frac{3 \times 10^8}{7 \times 10^8} \text{ yen} $	Rad grad/sec or Circ coils <u>1</u> ]				
cost, accelerator 3 × 10° yen	WEIGHT: Fe 130 tons; Coils 5 tons				
COST, FACILITY, total 7 × 10° yen(1)	CONDUCTOR, Material and type Copper and MI cable				
FUNDED BY Japan Ministry of Education	STORED ENERGY 01 MJ				
	COOLING SYSTEM Oil and demineralized water				
ACCELERATOR STAFF, OPERATION and DEVELOPMENT	POWER: Main coils 260 max, kW				
SCIENTISTS 4 ENGINEERS 3	Trimming coils 60 max, kW				
TECHNICIANS 2 CRAFTS 2	YOKE/POLE AREA 100 %				
GRAD STUDENTS involved during year	SECTOR ANGLE (Sep Sec) $\underline{\hspace{1cm}}$ deg  ION ENERGY (Bending limit) E/A = $\underline{\hspace{1cm}}$ 68 $\underline{\hspace{1cm}}$ $\underline{\hspace{1cm}}$ $\underline{\hspace{1cm}}$ $\underline{\hspace{1cm}}$ $\underline{\hspace{1cm}}$ $\underline{\hspace{1cm}}$ $\underline{\hspace{1cm}}$ $\underline{\hspace{1cm}}$ $\underline{\hspace{1cm}}$ deg				
OPERATED BY 1/2 Res staff or 1/2 Operators	ION ENERGY (Bending limit) E/A = OO q <sup>2</sup> /A <sup>2</sup> MeV				
OPERATED BY $1/2$ Res staff or $1/2$ Operators BUDGET, op & dev $4 \times 10^7$ yen(†)	(Focusing limit) E/A = 48 q/A MeV				
FUNDED BY Japan Ministry of Education	ACCELERATION SYSTEM				
RESEARCH STAFF, not included above	DEES, number 1angle 180 deg				
	BEAM APERTURE 4 cm; DC BIAS 0 kV				
USERS, in house 9 outside √20  GRAD STUDENTS involved during year √5  RES. BUDGET, in house 5 × 10 <sup>7</sup> yen(†)	TUNED by, coarse Short. Pl. fine 2 Trim. Cap.				
RES BUDGET in house 5 X 107 yen(†)	RF $7.5$ to $22.5$ mHz, stable ± $< 10$ /10 <sup>6</sup>				
FUNDED BY Japan Ministry of Education	Orb F 2.5 to 22.5 mHz; GAIN, max 160 kV/turn				
TONOLD BY	HARMONICS, RF/Orb F, used 1, 3				
FACILITIES FOR RESEARCH	DEE-Gnd, max 80 kV, min gap 0.7 cm				
	STABILITY, (pk-pk noise)/(pk RF volt) 0,001				
SHIELDED AREA, fixed 530 m <sup>2</sup>	RF PHASE stable to ±deg RF POWER input, max 360 kW				
movablem <sup>2</sup>	NF FOWEN Input, max KW				
TARGET STATIONS 11 in 5 rooms	Type Ignitron crowbar   #sec				
STATIONS served at same time, max	FREQUENCY MODULATION, rate/sec				
MAG SPECTROGRAPH, type QDD(original design)	MODULATOR, type				
COMPUTER, model TOSBAC 40C and FACOM U400	BEAM PULSE, width				
OTHER FACILITIES 80cm dia. scatt. chamber,					
Semi-circular scatt, chamber for py	VACUUM SYSTEM				
correl., In-Beam γ ray facility,	PUMPS, No., Type, Size 36 inch and 10 inch				
Water-cooled target station for RI	oil diffusion pumps				
production, On-line mass separator REFERENCES/NOTES	OPERATING PRESSURE 1 μTorr,				
TNG Total I D I TNG T TOTAL	PUMPDOWN TIME 8 hrs				
INS Internal Reports, INS-J-131(197	1 ON SOURCES/INJECTION SYSTEM				
INS-J-133(1972), INS-J-138(1972),	Hot cathode (A≤4) and cold cathode				
INS-J-139(1972), INS-J-154(1975),	(A>4) PIG, Vert. Inj. for p and d				
Proceedings of the 7th Cyclotron	EXTRACTION SYSTEM				
Conf., p.103 and p.312(1975)	2 channel dc deflector				
*Time is assigned by Program Commit No distinction is made between	t-control system Conventional				
inhouse and outside proposals.	Conventionar				
tSalaries are not included.					

## CHARACTERISTIC BEAMS

## **BEAM PROPERTIES**

				527	
		Goal	Achieved	Measured	Conditions
	Particle	(Me∨)	(MeV)	Pulse Width 15 RF deg 1	μA of <u>60</u> MeV <u>α</u>
ENERGY	p	48	35	Phase Exc, max RF deg	
	α	68	68	Extract Eff 60 % 8	$\mu$ A of 82 MeV $\frac{3}{\text{He}}$ $\mu$ A of 67 MeV $\alpha$
	14 <sub>N</sub> 5+	118	115	Res, $\Delta E/E$ $0.3$ % $1$	$\mu$ A of <u>67</u> MeV <u><math>\alpha</math></u>
	<sup>20</sup> Ne <sup>6+</sup>	119	115	Emittance	
CURRENT		(μ <b>Α</b> )	(μA)	(25  axial) =	<b>7</b> )
Internal	p		>500	$(mm-mrad)$ $\left\{ \begin{array}{c} 25 \text{ axial} \\ \hline 18 \text{ radial} \end{array} \right\} = 5$	μA of <u>14</u> MeV <u>D</u>
	<u> </u>		>200	OPERATING PROGRAMS, time di	
External	p		∿10	Basic Nuclear Physics	<u> </u>
	14 <sub>N</sub> 5+		4.3	Solid State Physics	%
	<sup>20</sup> Ne <sup>6+</sup>		1.5	Bio-Medical Applications	%
				Isotope Production	%
		(part/s)	(part/s)	Development	<u> </u>
Secondary					%
					%

## PLAN VIEW OF FACILITY, NOTEWORTHY FEATURES, OPERATION SUMMARY, ADDITIONAL REFERENCES

A storage ring of heavy ion beams will be installed in a room adjacent to the SF cyclotron facility by the end of 1978. The ring is used to solve technical problems encountered in constructing a big synchrotron for heavy ions, the NUMATRON (cf."NUMATRON" published by The Study Group of Numatron, INS, 1977). Some kinds of heavy ions are planned to be injected into the test ring from the SF cyclotron through the beam line 2B-3.

